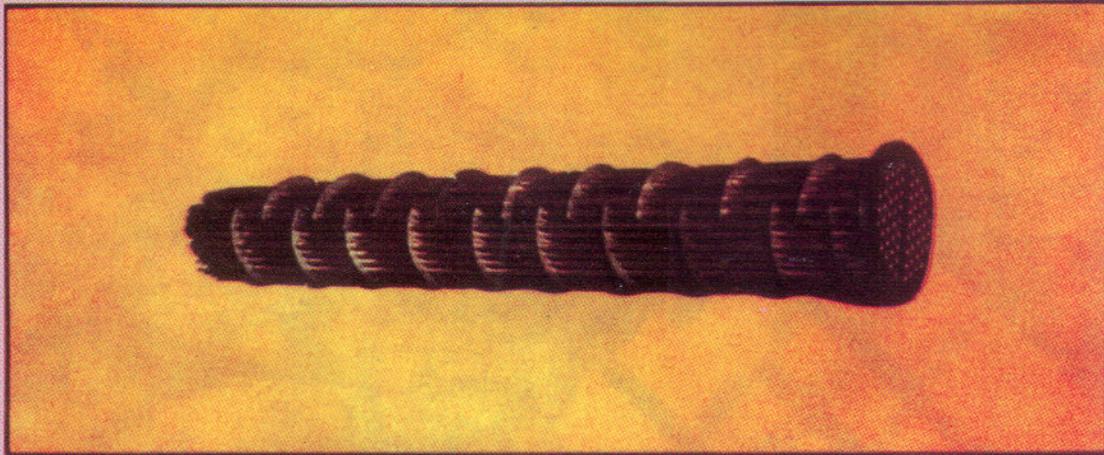


Tehran Mobaddel

WUT

Catalog



TEHRAN MOBADDEL

# Type "WUT" Heat Exchangers

## GENERAL INFORMATION

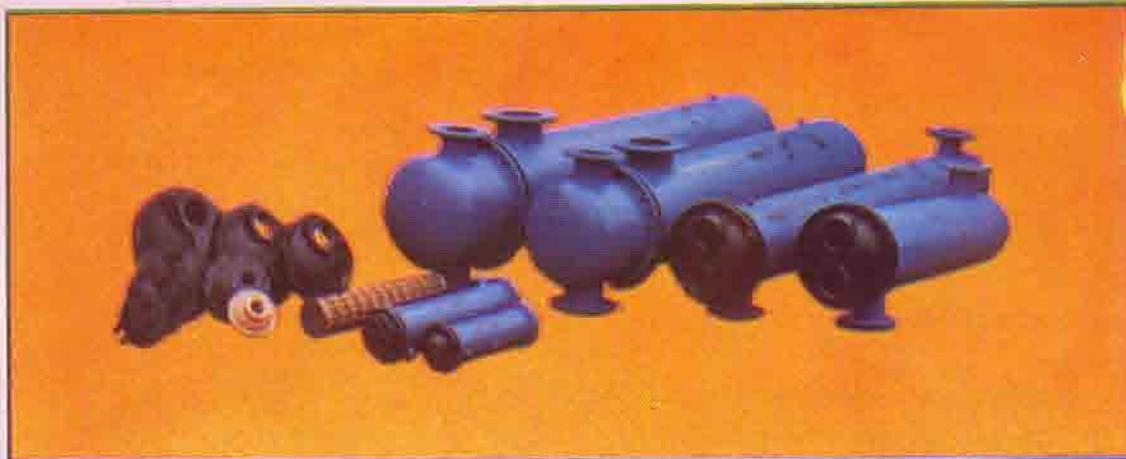
The "WUT" Heat Exchanger is an instantaneous type, designed to heat liquids. Water to water being the most common application, is covered in the following selection procedures.

This catalog lists ratings for most commonly required system temperature rises for a wide range of heating water temperatures. *All ratings are based on the heating water in the shell and the water to be heated in the tubes.* (See Page 6 for reverse condition.)

"WUT" Heat Exchangers can be used for many other heating and cooling applications. The selection methods for these applications become extensive and beyond the scope of the manual. For application other than water to water, contact T. M.

Type "WUT" Heat Exchangers are suitable for use with any type of boiler or system when installed in accordance with the manufacturer's recommendations. Boiler rating should be checked to assure sufficient capacity to handle the load imposed by the "WUT".

"WUT" Heat Exchangers in 2 or 4-Pass construction can be *selected* from this Bulletin, in lengths to 10 feet and shell diameters to 30 inches. Consult the factory for 6-Pass\* construction, lengths in excess of 10 feet, and/or materials of construction other than listed herein.



## CONSTRUCTION FEATURES AND MATERIALS

| DESIGN PRESSURES |                |        |                 | MATERIAL SPECIFICATIONS—Cast Iron and Brass Units |                  |            |                   |                    |          |                |         |              |
|------------------|----------------|--------|-----------------|---|------------------|------------|-------------------|--------------------|----------|----------------|---------|--------------|
| Shell Diameter   | TUBESIDE (PSI) |        |                 | TEST PRES. TUBES IN PSI                           | STANDARD UNIT    |            | BRASS UNIT        |                    | ** SHELL | TUBES          | BAFFLES | NUTS & BOLTS |
|                  | 2 PASS         | 4 PASS | 6 PASS          |   | HEAD             | Tube Sheet | HEAD              | *** Tube Sheet     |          |                |         |              |
| 4"               | 150            | 150    | CONSULT FACTORY | 300   | CAST IRON BONNET | STEEL      | CAST BRASS BONNET | ROLLED NAVAL BRASS | STEEL    | ¾" O.D. COPPER | STEEL   | STEEL        |
| 6"               | 150            | 150    |                 | 300   |                  |            |                   |                    |          |                |         |              |
| 8"               | 150            | 150    |                 | 300   |                  |            |                   |                    |          |                |         |              |
| 10"              | 125*           | 150    |                 | 250 (2P)<br>300 (4P)                              |                  |            |                   |                    |          |                |         |              |
| 12"              | 125*           | 125*   |                 | 250 (2&4P)<br>300 (6P)                            |                  |            |                   |                    |          |                |         |              |
| 14"              | 125*           | 125*   |                 | 250   |                  |            |                   |                    |          |                |         |              |
| 16"              | 125*           | 125*   |                 | 250   |                  |            |                   |                    |          |                |         |              |
| 18"              | 125*           | 125*   |                 | 250   |                  |            |                   |                    |          |                |         |              |
| 20"              | 125*           | 125*   |                 | 250   |                  |            |                   |                    |          |                |         |              |
| 22"              | 150            | 150    |                 | 300   |                  |            |                   |                    |          |                |         |              |
| 24"              | 150            | 150    | 300             |   |                  |            |                   |                    |          |                |         |              |
| 26"              | 150            | 150    | 300             |   |                  |            |                   |                    |          |                |         |              |
| 28"              | 150            | 150    | 300             |   |                  |            |                   |                    |          |                |         |              |
| 30"              | 150            | 150    | 300             |   |                  |            |                   |                    |          |                |         |              |

\* 150 lb. cast iron heads available on special order.

\*\* All units 4" thru 30" diameter have a shell side design pres. of 150 psi and a test pres. of 300 psi.

\*\*\* Temperature rating limited to 300°F. If higher rating required consult factory.

# Index

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| Miscellaneous Selection Hints & Fouling factors                          | 5          |
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| WUT = W = Water  |            |
| U = U tube   |            |
| T = Tehran Mobaddel  |            |
| T.M = Tehran Mobaddel  |            |

## MISCELLANEOUS SELECTION HINTS

- Water velocity in ft./sec. produced by flow through the tubes may be read at the bottom of each GPM column (pages 24 thru 49). A change in overall length of an "WUT" does not change water velocity through the tubes.
- Fouling Factors as set forth by TEMA (Tubular Exchanger Mfrs. Association) may be added by conversion to an equivalent percentage increase. (See Chart 1 at bottom of this page.)
- Ratings are omitted when they produce a water velocity through the tube of more than 7.5 ft./sec. Higher velocities are not shown for the following reasons:
  - Water flow at velocities of 7.5 ft./sec. and above can become erosive. Rapid wear of the tubing is the result.
  - Any small accumulation of scale in a unit that has been rated at high velocity causes a very sharp drop-off in heating capacity.
  - The high pressure drop resulting from very high velocities can make pump selection difficult and costly.

### FOULING ALLOWANCE

- Water from different localities varies in mineral content. In the process of being heated, the minerals are pre-

cipitated in the form of lime, scale, etc. They then collect on the tube walls and the ability of the unit to transfer heat is reduced.

- To offset a loss in heater capacity from fouling, the size of the heater should be increased so that after scale has collected, the unit will still operate at its rated capacity. This is accomplished by adding a fouling factor to the clean tube factors shown in Table A. (Pages 12 thru 23).

### TYPICAL FOULING FACTORS

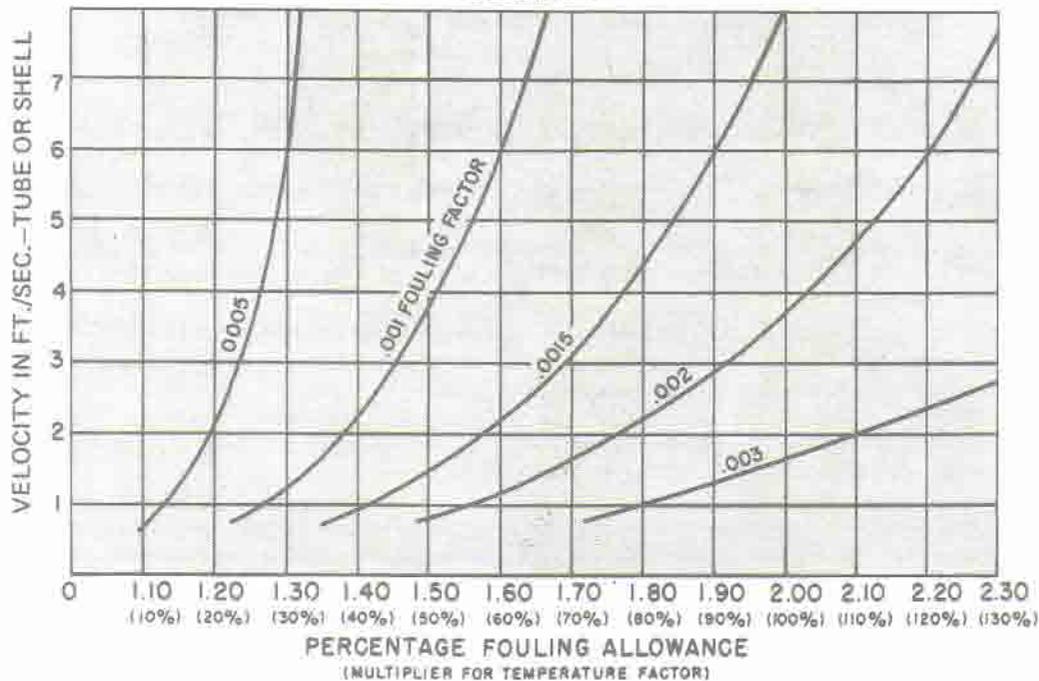
| Temp. of Heating Medium    | Up to 240°F.        |            | 240°-400°F.**       |            |
|----------------------------|---------------------|------------|---------------------|------------|
| Temp. of Water             | 125°F. or less      |            | Over 125°F.         |            |
| TYPE OF WATER              | Water Vel. ft./sec. |            | Water Vel. ft./sec. |            |
|                            | Less 3 ft.          | Over 3 ft. | Less 3 ft.          | Over 3 ft. |
| Sea Water                  | .0005               | .0005      | .001                | .001       |
| Distilled                  | .0005               | .0005      | .0005               | .0005      |
| Treated Boiler Feedwater   | .001                | .0005      | .001                | .001       |
| Engine Jacket              | .001                | .001       | .001                | .001       |
| City or Well (Great Lakes) | .001                | .001       | .002                | .002       |

\*\* Ratings in columns 3 and 4 are based on a temperature of the heating medium of 240°-400°. If the heating medium temperature is over 400° and the cooling medium is known to scale, these ratings should be modified accordingly.

### FOULING FACTORS CONVERSION TO PERCENTAGE OF FOULING

To include a Fouling Factor in an "WUT" selection, use Chart 1 (below) to find the equivalent percentage of fouling allowance to correct any clean tube temperature factor. Chart 1 is applicable whether fouling exists on either the tube or shell side or both.

CHART 1



### TUBE AND SHELL SIDE CORRECTION FACTORS

| Aver. Temp. °F. | Water Pressure Drop. Corr. |
|-----------------|----------------------------|
| 0°              | -                          |
| 40°             | 1.2                        |
| 60°             | 1.12                       |
| 80°             | 1.06                       |
| 100°            | 1.0                        |
| 120°            | .95                        |
| 140°            | .91                        |
| 160°            | .87                        |
| 180°            | .83                        |
| 200°            | .80                        |
| 220°            | .77                        |
| 240°            | .75                        |
| 260°            | .73                        |
| 280°            | .71                        |
| 300°            | .70                        |
| 350°            | .69                        |
| 400°            | .68                        |

### PRESSURE DROP CORRECTION

Capacity tables pages 24 thru 49 show values for pressure drop when water in the tubes is at 100°F. average, and in the shell at 100°F. average. To correct these values for other average temperatures, multiply by appropriate Correction Factor.

## TEMPERATURE FACTORS

Temperature Factors in Table A, pages 12 thru 23 are dimensionless numbers and express a heat transfer and heating surface ratio that a "WUT" Heat Exchanger must produce at a specified flow rate. See "WUT" rating table on pages 24 thru 49. Temperature Factors are based on heat transfer from water in the shell to water inside the tubes of a multi-pass WUT Heat Exchanger. Values are based on transfer thru clean copper tubes; thus the addition of a fouling allowance as shown on page 5 may be added.

### "A" & "B" SELECTION METHOD

The "A" & "B" Method of "WUT" selections now enables the user to vary the Baffle Spacing and select the optimum or †stock unit for any given flow. The temperature factors corresponding to the "A" unit selections are based on a greater heat transfer coefficient i.e., greater shell velocity, than the "B" units. Therefore "A" units will be smaller, however, their corresponding shell side pressure drops will be higher.

"A" SELECTIONS give optimum units (always try an "A" selection first)

"B" SELECTIONS give larger units with less shell side pressure drop

STOCK UNITS, † depending on shell flow, can be either "A" or "B" units

† See page 50 for complete listing of stock units

### SELECTION PROCEDURE

The WUT Heat Exchanger is designed for efficient heat transfer between two circulating liquids. Water to water heat transfer, being the most common application, is covered in the following Selection Procedures. Ratings are based on heating water inside clean copper tubes with circulating hot water outside the tubes or in the shell. Before any selection can be made, all the following conditions of operation must be known for each application.

Water Temperatures Tubes in \_\_\_\_\_ °F, Out \_\_\_\_\_ °F,  
Shell in \_\_\_\_\_ °F, Out \_\_\_\_\_ °F.

Water Flow Tubes \_\_\_\_\_ GPM  
Shell \_\_\_\_\_ GPM

If one or more of these conditions are not given, use the following equation and table:

"Q" BTU/hr. = GPM X Temperature change (°F.) X Factor

| Average Water Temperature °F. | Factor |
|-------------------------------|--------|
| 100°F. (approx.)              | 500    |
| 150°F.                        | 491    |
| 200°F.                        | 482    |
| 250°F.                        | 472    |
| 300°F.                        | 460    |
| 350°F.                        | 446    |
| 400°F.                        | 431    |

| Shell Dia. | Tube Flow | Shell Flow | Max. Shell Flow **<br>With Stock Units |
|------------|-----------|------------|--|
| 4"         | 2-30      | 15-64      | 62                                     |
| 6"         | 5-100     | 15-80      | 80                                     |
| 8"         | 15-180    | 20-180     | 110                                    |
| 10"        | 25-325    | 28-276     | 158                                    |
| 12"        | 25-450    | 45-388     | 245                                    |
| 14"        | 50-600    | 42-415     | NOT STOCKED                            |
| 16"        | 50-800    | 65-526     | NOT STOCKED                            |
| 18"        | 100-1000  | 75-750     | NOT STOCKED                            |
| 20"        | 100-1400  | 85-900     | NOT STOCKED                            |
| 22"        | 150-1700  | 115-1070   | NOT STOCKED                            |
| 24"        | 150-2000  | 130-1315   | NOT STOCKED                            |
| 26"        | 200-2300  | 170-1600   | NOT STOCKED                            |
| 28"        | 250-2800  | 183-1790   | NOT STOCKED                            |
| 30"        | 250-3200  | 200-1930   | NOT STOCKED                            |

Consult the factory for WUT selections outside these minimum and maximum flow rates.

\*\*Std. stock units 4" thru 12" have fixed baffle spacing and shell connections. When shell flows are in excess of these ratings the baffle spacing and connections must be adjusted and the units must be built to order.

### EXAMPLE #1:

**PROBLEM:** Heat 200 GPM water in the tubes 170 to 185°F with heating water at 230°F, 30° drop, .0005 fouling allowance tube side.

**SOLUTION:** STEP 1 - Establish all temperatures and flow rates. From the equation "Q" BTU/hr = GPM X Temperature Change X Factor,  $Q = 200 \times 15 \times 485 = 1,455,000$  BTU/hr and GPM heating water required =  $1,455,000 \div (479 \times 30) = 100$  GPM shell side.

STEP 2 - From "WUT Flow Range Table" (above) try the 10" diameter series as an initial selection.

STEP 3 - From "Table A" page 17, for 230°F heating water, at the intersection point of 170 to 185°F heated water and 30° drop, obtain a clean tube temperature factor of 13.86

STEP 4 - From the 10" dia. "WUT Capacity Table" page 28, select 3" baffle spacing and an "A" classification for 100 GPM shell flow. From the 200 GPM tube Flow "A" column; the first unit with a temperature factor equal to or greater than 13.86 is a WUT-105-23 with a factor of 16.8

STEP 5 - To correct for fouling, note tube velocity at bottom of GPM column page 29 for trial unit, i.e., 5.1 ft./sec. at 200 GPM. From chart 1, page 5 the multiplier for .0005 fouling is 1.29 (29% added capacity). Verify the adequacy of the trial unit by multiplying the factor from step 3 by the fouling correction.  $13.86 \times 1.29 = 17.85$  since this exceeds 16.8, select next largest unit, WUT-106-23, with a factor of 20.4 tube side pressure drop is 2.0 ft., shown in red below unit factor.

STEP 6 - From 10" velocity chart, page 29, obtain shell velocity at 100 GPM of 3.80 ft./sec. at 3" baffle spacing. From 10" Pressure Drop Chart, page 28, obtain shell side pressure drop of  $13.0 \times 1.0 = 13.0$  ft.

STEP 7 - If pressure drop obtained in step 6 is excessive, or a stock unit is required repeat from step 4 using "B" unit with standard 5" baffle spacing. Selection would give a stock WUT-107-25 with a shell side pressure drop of 6.0 ft., tube side pressure drop of 2.0 ft.

STEP 8 - From table on page 5 obtain pressure drop correction factors shell  $\Delta P_c = 6 \times 0.78 = 4.7$  ft.; Tube  $\Delta P_c = 2 \times 0.85 = 1.7$  ft.

# I. SELECTION PROCEDURE FOR HTWUT AND WUT\* UNITS WITH HEATED WATER IN SHELL

1. Heated water in shell.
2. Find CTF from Table A, pages 20 thru 23 in WUT catalog.
3. Calculate Temperature Drop ÷ Temperature Rise (TD/TR).
4. Use appropriate capacity table — pages 24 thru 49 in WUT catalog and note tube and shellside velocity.
5. Find Multiplier F from Chart A relative to unit velocities.
6. Calculate Adjusted Clean Tube Factor — ACTF = CTF × (TD/TR) × F × (Fouling % if required).
7. Select appropriate unit.
8. Check Mechanical Design Limits — Section II.

\*This procedure may be used for WUT units with a TD/TR greater than one but tends to produce conservative designs. If job is competitive, consult factory for proper selection.

Note: For high temperature water units with heated water in tubes, consult factory for the proper selection.

## CHART A — MULTIPLIER, F

| Tube Velocity<br>Ft./ Sec. | SHELL VELOCITY Ft./Sec. |      |      |      |
|----------------------------|-------------------------|------|------|------|
|                            | 1                       | 2    | 3    | 4    |
| 1                          | 1.10                    | 1.12 | 1.14 | 1.16 |
| 2                          | 1.08                    | 1.09 | 1.10 | 1.11 |
| 3                          | 1.04                    | 1.05 | 1.05 | 1.06 |
| 4                          | 1.05                    | 1.06 | 1.08 | 1.09 |
| 5                          | 1.05                    | 1.06 | 1.08 | 1.09 |
| 6                          | 1.05                    | 1.06 | 1.07 | 1.08 |
| 7                          | 1.05                    | 1.05 | 1.06 | 1.07 |

## II. MECHANICAL DESIGN LIMITATIONS

1. Baffle spacing must *not* be greater than 80% of shell diameter.
2. Baffle spacing and tube bundle length should not result in fewer than five baffles. The following equation can be used to calculate the number of baffles in a unit.
3. If unit results in less than five baffles, add required length or consult factory.

$$\text{Number of Baffles} = \frac{\text{Nom. Bundle Length (Ft.)} - X}{\text{Baffle Space in Feet}}$$

| Shell Dia | X   |
|-----------|-----|
| Up to 18" | 2   |
| 20"–24"   | 2.5 |
| 26"–30"   | 3   |

## TYPICAL SPECIFICATION

Furnish and install approximately where shown on plans and with manufacturer's recommendations, "WUT" Liquid to Liquid Instantaneous Water Heater(s), according to the following specifications:

### 1. TYPE:

Shell and Tube, U-Bend removable tube bundle.

### 2. MATERIALS:

a. Shell—Steel

d. Tube Sheets—Steel

b. Tubes— $\frac{3}{4}$ " O.D. Copper

e. Baffles, Tie-Rods, Spacers—Steel

c. Heads—Cast Iron or Steel

### 3. CAPACITY:

a. The heater shall have ample capacity to (heat) (cool) \_\_\_\_\_ GPM when circulated through the (tubes) (shell) from \_\_\_\_\_ °F to \_\_\_\_\_ °F when supplied with \_\_\_\_\_ GPM at \_\_\_\_\_ °F.

b. Maximum tube velocity \_\_\_\_\_ ft. per second

c. Maximum water pressure drop \_\_\_\_\_ feet

d. Minimum scale factor \_\_\_\_\_

e. Minimum shell diameter \_\_\_\_\_ inches

f. Maximum length \_\_\_\_\_ feet

g. Minimum tube surface \_\_\_\_\_ sq. ft.

**Caution:** A properly sized relief valve must be installed on the heated water side to protect heat exchangers from possible damage due to volumetric expansion.

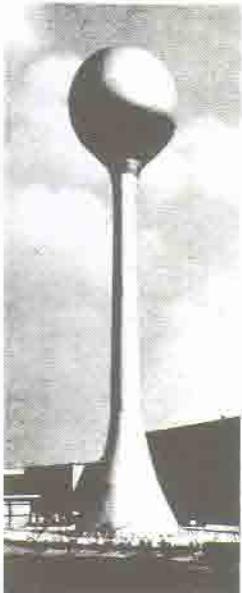
# RATINGS... USED AS INSTANTANEOUS WATER HEATER

1. Capacities are in gallons per hour (GPH).
2. Ratings include a fouling factor of .001, equivalent to city or well water (Great Lakes region).
3. Ratings are also based on boiler water being circulated at Indicated flow rates. The Booster pump specified will produce this flow rate if the WUT is mounted next to the boiler and pressure drop through boiler and piping does not exceed 3 to 4 feet.
4. Pressure drop in feet is shown in red (omitted below 1 ft.).

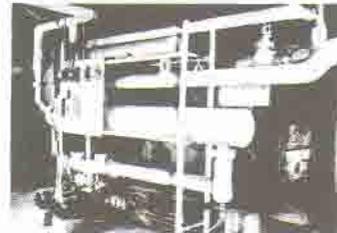
| Heater Number | Boiler Pump Size        | GPH of Water Heated Inside Copper Tubes From— |      |      |          |      |           |      |
|---------------|-------------------------|---|------|------|----------|------|-----------|------|
|               |                         | 40°–140°                                      |      |      | 40°–180° |      | 140°–180° |      |
|               |                         | With Boiler Water At—                         |      |      |          |      |           |      |
|               |                         | 180°  | 200° | 210° | 200°     | 210° | 200°      | 210° |
| WUT 43–44     | 1½" Booster @ 33 GPM    | 54  | 96   | 114  | 30       | 40   | 96        | 138  |
| WUT 44–44     |                         | 99  | 156  | 186  | 45       | 60   | 150       | 222  |
| WUT 45–44     |                         | 144   | 216  | 252  | 60       | 87   | 204       | 306  |
| WUT 46–44     |                         | 192   | 276  | 324  | 84       | 120  | 258       | 384  |
| WUT 47–44     |                         | 234   | 336  | 396  | 111      | 153  | 312       | 474  |
|               |                         |   | 1.0  | 2.0  |          |      |           | 3.0  |
| WUT 63–43     | 2" Booster @ 55 GPM     | 132   | 228  | 270  | 60       | 90   | 252       | 360  |
| WUT 64–43     |                         | 234   | 360  | 432  | 96       | 141  | 366       | 528  |
| WUT 65–43     |                         | 336   | 492  | 582  | 144      | 204  | 474       | 696  |
| WUT 66–43     |                         | 432   | 624  | 732  | 198      | 270  | 588       | 864  |
| WUT 67–43     |                         | 528   | 744  | 876  | 246      | 333  | 690       | 1008 |
| WUT 68–43     |                         | 618   | 864  | 1020 | 291      | 390  | 798       | 1140 |
|               |                         |   | 1.0  | 2.8  |          | 2.3  |           | 3.4  |
| WUT 84–44     | 3" LD Booster @ 80 GPM  | 480   | 744  | 888  | 192      | 252  | 720       | 1140 |
| WUT 85–44     |                         | 690   | 1020 | 1212 | 300      | 402  | 960       | 1550 |
| WUT 86–44     |                         | 864   | 1272 | 1464 | 390      | 528  | 1200      | 1860 |
| WUT 87–44     |                         | 1044  | 1500 | 1740 | 480      | 624  | 1440      | 2220 |
| WUT 88–44     |                         | 1212  | 1728 | 2016 | 564      | 708  | 1680      | 2640 |
| WUT 89–44     |                         | 1380  | 1956 | 2256 | 648      | 750  | 1920      | 3000 |
|               |                         |   | 1.8  | 2.9  |          | 3.1  |           | 5.5  |
| WUT 104–45    | PD-35 Booster @ 110 GPM | 816   | 1284 | 1548 | 324      | 462  | 1200      | 1980 |
| WUT 105–45    |                         | 1164  | 1754 | 2074 | 480      | 678  | 1560      | 2580 |
| WUT 106–45    |                         | 1458  | 2100 | 2490 | 636      | 888  | 1920      | 3120 |
| WUT 107–45    |                         | 1740  | 2460 | 2880 | 768      | 1092 | 2280      | 3600 |
| WUT 108–45    |                         | 2040  | 2850 | 3300 | 918      | 1296 | 2760      | 4020 |
| WUT 109–45    |                         | 2310  | 3180 | 3690 | 1056     | 1464 | 3300      | 4380 |
|               |                         |   | 1.4  | 1.9  |          | 2.1  |           | 3.5  |
| WUT 124–46    | PD-37 Booster @ 125 GPM | 1110  | 1770 | 2160 | 456      | 630  | 1440      | 2580 |
| WUT 125–46    |                         | 1620  | 2430 | 2850 | 648      | 936  | 2040      | 3300 |
| WUT 126–46    |                         | 2070  | 3000 | 3510 | 840      | 1200 | 2640      | 4020 |
| WUT 127–46    |                         | 2430  | 3510 | 4080 | 1020     | 1464 | 3240      | 4740 |
| WUT 128–46    |                         | 2790  | 3960 | 4620 | 1200     | 1716 | 3720      | 5400 |
| WUT 129–46    |                         | 3090  | 4380 | 5100 | 1380     | 1944 | 4140      | 6000 |
|               |                         |   | 1.9  | 2.6  |          | 1.9  |           | 3.3  |



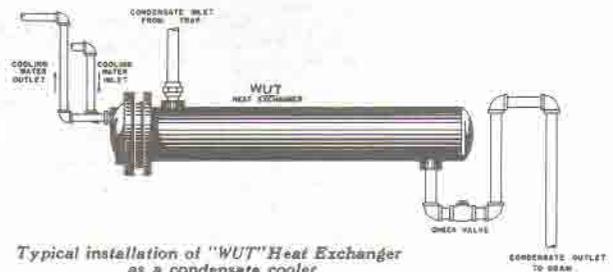
# TYPE "WUT"... MISCELLANEOUS APPLICATIONS



Storage tower water heated with a "WUT"



"WUT" an efficient swimming pool heater.



Typical installation of "WUT" Heat Exchanger as a condensate cooler

## SWIMMING POOL AND STORAGE TOWER HEATING

Where swimming pool or storage tower water is to be heated by the same hot water boiler used for space heating, a "WUT" Heat Exchanger offers a practical, economical solution! Even when the boiler is to be used solely for heating swimming pool water, a "WUT" should be installed to protect the more expensive and harder-to-clean boiler against liming.

When using a "WUT" Heat Exchanger as a storage tower heater, the local office of the Fire Underwriters' Board should be consulted for specific approval of the installation.

## CONDENSATE COOLING

When used to transfer heat from hot condensate, the "WUT" utilizes heat which would otherwise be wasted. Water thus heated can be used for space heating, washrooms or process work. In some communities, local ordinances state that water above a certain temperature, 100° or 125°F, cannot be discharged into the sewers. A "WUT" can be used to reduce the condensate temperature.

## RATINGS

Condensate cooling. Capacities are in lbs. per hour of condensate cooled in shell. Ratings include a fouling factor of .001 for city or well water (Great Lakes region). Pressure drop in feet is shown in red (omitted below 1 ft.). Pressure drop of Condensate through baffled shells at ratings shown does not exceed 1 lb.

Swimming pools and storage towers (forced circulation only). Ratings are in gallons per hour (GPH) in tubes and include .001 fouling factor. Ratings are based on boiler water being circulated at the indicated flow rates. The Booster pump specified will produce this flow rate if the WUT is mounted next to the boiler and pressure drop through the boiler and piping does not exceed 3 to 4 feet. For gravity circulation of pool or tower water, consult factory for selection.

### FOR CONDENSATE COOLING

| Heater No. | Cooling Water—40° to 90°F |                      |                     |                      | Cooling Water—70° to 120°F |                      |                     |                      |
|------------|---------------------------|----------------------|---------------------|----------------------|----------------------------|----------------------|---------------------|----------------------|
|            | Condens. 200°-100°F       |                      | Condens. 225°-125°F |                      | Condens. 200°-120°F        |                      | Condens. 225°-125°F |                      |
|            | Lb./Hr. Conds.            | GPM of Cooling Water | Lb./Hr. Conds.      | GPM of Cooling Water | Lb./Hr. Conds.             | GPM of Cooling Water | Lb./Hr. Conds.      | GPM of Cooling Water |
| WUT 43-44  | 585                       | 2.4                  | 820                 | 3.3                  | 613                        | 2                    | 550                 | 2.2                  |
| WUT 44-44  | 780                       | 3.2                  | 1,090               | 4.4                  | 820                        | 2.6                  | 740                 | 3.0                  |
| WUT 45-44  | 976                       | 4.0                  | 1,370               | 5.5                  | 1,020                      | 3.3                  | 920                 | 3.7                  |
| WUT 46-44  | 1,170                     | 4.7                  | 1,640               | 6.6                  | 1,230                      | 4                    | 1,100               | 4.4                  |
| WUT 47-44  | 1,370                     | 5.5                  | 1,920               | 7.7                  | 1,440                      | 4.6                  | 1,290               | 5.2                  |
| WUT 53-43  | 1,440                     | 5.8                  | 2,010               | 8.1                  | 1,500                      | 4.8                  | 1,360               | 5.5                  |
| WUT 64-43  | 1,920                     | 7.7                  | 2,700               | 10.8                 | 2,020                      | 6.5                  | 1,820               | 7.3                  |
| WUT 65-43  | 2,420                     | 9.7                  | 3,380               | 13.5                 | 2,540                      | 8.1                  | 2,280               | 9.1                  |
| WUT 66-43  | 2,900                     | 11.6                 | 4,060               | 16.3                 | 3,040                      | 9.7                  | 2,740               | 11.0                 |
| WUT 67-43  | 3,390                     | 13.6                 | 4,750               | 19.0                 | 3,560                      | 11.4                 | 3,200               | 12.8                 |
| WUT 68-43  | 3,880                     | 15.5                 | 5,440               | 21.7                 | 4,060                      | 13                   | 3,670               | 14.7                 |
| WUT 84-44  | 3,800                     | 15                   | 5,320               | 21                   | 4,000                      | 13                   | 3,600               | 14                   |
| WUT 85-44  | 4,780                     | 19                   | 6,700               | 26                   | 5,000                      | 16                   | 4,500               | 18                   |
| WUT 86-44  | 5,760                     | 23                   | 8,070               | 32                   | 6,000                      | 19                   | 5,400               | 21                   |
| WUT 87-44  | 6,740                     | 27                   | 9,420               | 37                   | 7,000                      | 22                   | 6,350               | 25                   |
| WUT 88-44  | 7,730                     | 31                   | 10,800              | 43                   | 8,000                      | 25                   | 7,300               | 29                   |
| WUT 89-44  | 8,700                     | 35                   | 12,200              | 49                   | 9,000                      | 29                   | 8,200               | 33                   |
| WUT 104-45 | 7,200                     | 29                   | 10,100              | 40                   | 7,600                      | 24                   | 6,800               | 27                   |
| WUT 105-45 | 9,060                     | 36                   | 12,700              | 50                   | 9,500                      | 30                   | 8,600               | 34                   |
| WUT 106-45 | 10,900                    | 44                   | 15,300              | 61                   | 11,500                     | 37                   | 10,300              | 41                   |
| WUT 107-45 | 12,800                    | 52                   | 18,000              | 72                   | 13,400                     | 43                   | 12,100              | 49                   |
| WUT 108-45 | 14,600                    | 59                   | 20,600              | 82                   | 15,400                     | 49                   | 13,800              | 55                   |
| WUT 109-45 | 16,500                    | 66                   | 23,200              | 92                   | 17,300                     | 55                   | 15,600              | 63                   |
| WUT 124-46 | 10,300                    | 42                   | 14,400              | 57                   | 10,800                     | 35                   | 9,800               | 40                   |
| WUT 125-46 | 13,000                    | 52                   | 18,200              | 73                   | 13,600                     | 44                   | 12,300              | 50                   |
| WUT 126-46 | 15,700                    | 63                   | 22,000              | 88                   | 16,500                     | 53                   | 14,800              | 60                   |
| WUT 127-46 | 18,400                    | 74                   | 25,800              | 103                  | 19,300                     | 62                   | 17,400              | 70                   |
| WUT 128-46 | 21,200                    | 85                   | 29,600              | 118                  | 22,100                     | 71                   | 20,000              | 80                   |
| WUT 129-46 | 23,800                    | 96                   | 33,400              | 133                  | 25,000                     | 80                   | 22,500              | 90                   |

Note: All units above are factory stocked.

### FOR SWIMMING POOLS AND STORAGE TOWERS

| 180° Pumped Boiler Water |                        |                           |
|--------------------------|------------------------|---------------------------|
| Heater No.               | Boiler Pump Size       | GPH in Tubes 40° to 80° F |
| WUT 63-23                | 2" Booster @ 55 GPM    | 720                       |
| WUT 64-23                |                        | 1,140                     |
| WUT 65-23                |                        | 1,500                     |
| WUT 66-23                |                        | 1,860                     |
| WUT 67-23                |                        | 2,280                     |
| WUT 68-23                | 3" LD Booster @ 80 GPM | 1.4                       |
| WUT 69-23                |                        | 2,640                     |
| WUT 84-24                |                        | 2,280                     |
| WUT 85-24                |                        | 3,120                     |
| WUT 86-24                |                        | 3,960                     |
| WUT 87-24                | 80 GPM                 | 4,680                     |
| WUT 88-24                |                        | 1.3                       |
| WUT 89-24                |                        | 5,450                     |
| WUT 104-25               |                        | 2.0                       |
| WUT 105-25               |                        | 6,120                     |
| WUT 106-25               | 125 GPM                | 3.0                       |
| WUT 107-25               |                        | 4,380                     |
| WUT 108-25               |                        | 5,750                     |
| WUT 109-25               |                        | 7,150                     |
| WUT 124-26               |                        | 8,400                     |
| WUT 125-26               | Booster @ 125 GPM      | 1.3                       |
| WUT 126-26               |                        | 9,600                     |
| WUT 127-26               |                        | 1.6                       |
| WUT 128-26               |                        | 10,600                    |
| WUT 129-26               |                        | 2.4                       |

\*Swimming pool water may be corrosive to Copper. 90/10 Cupro-Nickel is available on special order.

**TYPE "WUT" HEAT EXCHANGERS**  
**TABLE A**

**CAUTION:** When working pressures and/or temperatures exceed standard "WUT" limits (150/125 psig & 375 F), consult factory, or use "HTWUT" units.

**CLEAN TUBE TEMPERATURE FACTORS**

| Heated Water |      | 120° HEATING WATER |      |      |      |      |      |      |      |      |      | 130° HEATING WATER |      |      |      |      |      |      |      |      |  |
|--------------|------|--------------------|------|------|------|------|------|------|------|------|------|--------------------|------|------|------|------|------|------|------|------|--|
|              |      | TEMPERATURE DROP   |      |      |      |      |      |      |      |      |      | TEMPERATURE DROP   |      |      |      |      |      |      |      |      |  |
| In           | Out  | 5°                 | 10°  | 15°  | 20°  | 25°  | 30°  | 35°  | 40°  | 45°  | 5°   | 10°                | 15°  | 20°  | 25°  | 30°  | 35°  | 40°  | 45°  | 50°  |  |
| 40           | 45   | 3.2                | 3.3  | 3.5  | 3.6  | 3.8  | 4.0  | 4.3  | 4.6  | 4.9  | 2.7  | 2.8                | 2.9  | 3.1  | 3.2  | 3.4  | 3.5  | 3.7  | 3.9  | 4.2  |  |
|              | 50   | 6.6                | 6.9  | 7.2  | 7.5  | 7.9  | 8.4  | 8.9  | 9.5  | 10.2 | 5.6  | 5.8                | 6.1  | 6.3  | 6.6  | 6.9  | 7.3  | 7.7  | 8.2  | 8.7  |  |
|              | 55   | 10.2               | 10.6 | 11.1 | 11.7 | 12.3 | 13.1 | 14.0 | 15.0 | 16.2 | 8.7  | 9.0                | 9.4  | 9.8  | 10.3 | 10.8 | 11.4 | 12.0 | 12.8 | 13.7 |  |
|              | 60   | 14.1               | 14.7 | 15.4 | 16.3 | 17.2 | 18.3 | 19.6 | 21.1 | 23.0 | 11.9 | 12.4               | 12.9 | 13.5 | 14.2 | 14.9 | 15.8 | 16.7 | 17.9 | 19.2 |  |
|              | 70   | 22.7               | 23.9 | 25.2 | 26.7 | 28.5 | 30.6 | 33.2 | 36.4 | 40.6 | 19.0 | 19.8               | 20.8 | 21.8 | 23.0 | 24.3 | 25.9 | 27.8 | 30.0 | 32.8 |  |
| 80           | 33.2 | 35.2               | 37.4 | 40.1 | 43.3 | 47.3 | 52.4 | 59.5 |      | 27.3 | 28.6 | 30.1               | 31.8 | 33.8 | 36.1 | 38.9 | 42.2 | 46.6 | 52.4 |      |  |
| 45           | 50   | 3.4                | 3.5  | 3.7  | 3.9  | 4.1  | 4.3  | 4.6  | 5.0  | 5.4  | 2.9  | 3.0                | 3.1  | 3.2  | 3.4  | 3.6  | 3.8  | 4.0  | 4.2  | 4.5  |  |
|              | 55   | 7.0                | 7.3  | 7.6  | 8.1  | 8.5  | 9.1  | 9.7  | 10.4 | 11.4 | 5.9  | 6.1                | 6.4  | 6.7  | 7.0  | 7.4  | 7.8  | 8.3  | 8.9  | 9.5  |  |
|              | 60   | 11.0               | 11.3 | 11.9 | 12.6 | 13.4 | 14.2 | 15.3 | 16.6 | 18.2 | 9.1  | 9.5                | 9.9  | 10.4 | 10.9 | 11.5 | 12.2 | 13.0 | 13.9 | 15.1 |  |
|              | 70   | 19.5               | 20.5 | 21.7 | 23.0 | 24.6 | 26.6 | 28.9 | 31.9 | 35.9 | 16.2 | 17.0               | 17.8 | 18.7 | 19.8 | 21.0 | 22.4 | 24.0 | 26.1 | 28.7 |  |
|              | 80   | 30.0               | 31.8 | 33.9 | 36.4 | 39.4 | 43.3 | 48.2 |      |      | 24.6 | 25.8               | 27.2 | 28.7 | 30.6 | 32.7 | 35.3 | 38.5 | 42.7 | 48.6 |  |
| 50           | 55   | 3.6                | 3.8  | 3.9  | 4.2  | 4.4  | 4.7  | 5.1  | 5.5  | 6.0  | 3.0  | 3.1                | 3.3  | 3.5  | 3.6  | 3.8  | 4.0  | 4.3  | 4.6  | 5.0  |  |
|              | 60   | 7.4                | 7.8  | 8.2  | 8.7  | 9.2  | 9.9  | 10.7 | 11.6 | 12.8 | 6.2  | 6.5                | 6.8  | 7.2  | 7.5  | 8.0  | 8.4  | 9.0  | 9.7  | 10.5 |  |
|              | 70   | 16.1               | 17.0 | 18.0 | 19.2 | 20.5 | 22.2 | 24.3 | 27.0 | 30.7 | 13.3 | 14.0               | 14.7 | 15.4 | 16.3 | 17.4 | 18.6 | 20.0 | 21.9 | 24.2 |  |
|              | 80   | 26.6               | 28.3 | 30.2 | 32.5 | 35.3 | 38.9 | 43.7 | 50.7 |      | 21.7 | 22.8               | 24.0 | 25.5 | 27.1 | 29.1 | 31.6 | 34.6 | 38.6 | 44.4 |  |
|              | 90   | 40.2               | 43.2 | 46.8 | 51.4 | 57.4 | 66.0 |      |      |      | 31.8 | 33.6               | 35.8 | 38.3 | 41.3 | 45.1 | 49.9 | 56.7 |      |      |  |
| 100          | 59.8 | 65.7               | 73.6 | 85.0 |      |      |      |      |      | 44.9 | 48.0 | 51.7               | 56.4 | 62.4 | 70.6 |      |      |      |      |      |  |
| 55           | 60   | 3.8                | 4.0  | 4.3  | 4.5  | 4.8  | 5.2  | 5.6  | 6.1  | 6.9  | 3.2  | 3.4                | 3.5  | 3.7  | 3.9  | 4.1  | 4.4  | 4.7  | 5.1  | 5.6  |  |
|              | 65   | 8.0                | 8.4  | 8.9  | 9.5  | 10.1 | 10.9 | 11.9 | 13.2 | 14.9 | 6.6  | 6.9                | 7.3  | 7.7  | 8.1  | 8.6  | 9.2  | 9.9  | 10.8 | 11.9 |  |
|              | 70   | 12.5               | 13.2 | 14.0 | 15.0 | 16.1 | 17.5 | 19.2 | 21.6 | 24.9 | 10.3 | 10.8               | 11.4 | 12.0 | 12.7 | 13.5 | 14.5 | 15.8 | 17.3 | 19.3 |  |
|              | 80   | 23.0               | 24.5 | 26.2 | 28.3 | 30.9 | 34.2 | 38.8 | 45.7 | 58.9 | 18.6 | 19.6               | 20.7 | 22.0 | 23.5 | 25.3 | 27.5 | 30.3 | 34.1 | 40.9 |  |
|              | 90   | 36.5               | 39.4 | 42.8 | 47.2 | 53.0 | 61.5 |      |      |      | 28.7 | 30.4               | 32.4 | 34.8 | 37.6 | 41.2 | 46.0 | 52.7 |      |      |  |
| 100          | 56.1 | 61.8               | 69.6 | 80.9 |      |      |      |      |      | 41.8 | 44.8 | 48.4               | 52.9 | 58.7 | 66.9 |      |      |      |      |      |  |
| 60           | 65   | 4.1                | 4.4  | 4.6  | 4.9  | 5.3  | 5.8  | 6.3  | 7.1  | 8.1  | 3.4  | 3.6                | 3.8  | 4.0  | 4.2  | 4.5  | 4.8  | 5.2  | 5.7  | 6.3  |  |
|              | 70   | 8.7                | 9.2  | 9.8  | 10.4 | 11.3 | 12.3 | 13.6 | 15.5 | 18.2 | 7.1  | 7.4                | 7.8  | 8.3  | 8.8  | 9.4  | 10.1 | 11.0 | 12.2 | 13.8 |  |
|              | 80   | 19.1               | 20.4 | 21.9 | 23.8 | 26.1 | 29.1 | 33.3 | 40.1 |      | 15.4 | 16.2               | 17.2 | 18.3 | 19.6 | 21.2 | 23.1 | 25.7 | 29.2 | 34.8 |  |
|              | 90   | 32.7               | 35.3 | 38.5 | 42.6 | 48.2 | 56.7 |      |      |      | 25.4 | 27.0               | 28.9 | 31.1 | 33.7 | 37.1 | 41.7 | 48.3 |      |      |  |
|              | 100  | 52.1               | 57.7 | 65.2 | 76.5 |      |      |      |      |      | 38.5 | 41.3               | 44.8 | 49.1 | 54.8 | 63.0 |      |      |      |      |  |
| 65           | 70   | 4.5                | 4.8  | 5.1  | 5.5  | 6.0  | 6.6  | 7.3  | 8.4  | 10.2 | 3.7  | 3.9                | 4.1  | 4.3  | 4.6  | 4.9  | 5.3  | 5.8  | 6.5  | 7.5  |  |
|              | 75   | 9.5                | 10.1 | 10.8 | 11.7 | 12.8 | 14.2 | 16.1 | 19.0 | 24.7 | 7.6  | 8.0                | 8.5  | 9.0  | 9.7  | 10.4 | 11.4 | 12.6 | 14.2 | 18.7 |  |
|              | 80   | 15.0               | 16.0 | 17.3 | 18.8 | 20.8 | 23.4 | 27.2 | 33.7 |      | 11.9 | 12.6               | 13.4 | 14.3 | 15.4 | 16.7 | 18.3 | 20.5 | 23.7 | 29.1 |  |
|              | 90   | 28.5               | 30.8 | 33.8 | 37.7 | 43.0 | 51.4 |      |      |      | 22.0 | 23.4               | 25.1 | 27.0 | 29.5 | 32.7 | 37.0 | 43.6 |      |      |  |
|              | 100  | 47.9               | 53.2 | 60.5 | 71.8 |      |      |      |      |      | 35.0 | 37.7               | 41.0 | 45.1 | 50.7 | 58.8 |      |      |      |      |  |
| 110          | 84.1 | 103.0              |      |      |      |      |      |      |      | 53.8 | 59.3 | 66.7               | 77.5 |      |      |      |      |      |      |      |  |
| 70           | 75   | 5.0                | 5.3  | 5.7  | 6.2  | 6.8  | 7.6  | 8.8  | 10.7 | 15.4 | 4.0  | 4.2                | 4.4  | 4.7  | 5.1  | 5.5  | 6.0  | 6.7  | 7.7  | 9.4  |  |
|              | 80   | 10.5               | 11.2 | 12.2 | 13.3 | 14.8 | 16.9 | 20.0 | 26.1 |      | 8.3  | 8.8                | 9.3  | 10.0 | 10.8 | 11.8 | 13.0 | 14.7 | 17.4 | 22.4 |  |
|              | 85   | 16.7               | 18.0 | 19.7 | 21.8 | 24.6 | 28.7 | 35.8 |      |      | 13.0 | 13.8               | 14.8 | 15.9 | 17.3 | 19.0 | 21.3 | 24.7 | 30.5 |      |  |
|              | 90   | 23.9               | 26.0 | 28.7 | 32.2 | 37.2 | 45.4 |      |      |      | 18.3 | 19.5               | 21.0 | 22.7 | 24.9 | 27.8 | 31.8 | 38.3 |      |      |  |
|              | 100  | 43.3               | 48.4 | 55.4 | 66.6 |      |      |      |      |      | 31.3 | 33.8               | 36.8 | 40.8 | 46.2 | 54.2 |      |      |      |      |  |
| 110          | 79.4 | 97.8               |      |      |      |      |      |      |      | 50.0 | 55.3 | 62.5               | 73.3 |      |      |      |      |      |      |      |  |
| 75           | 80   | 5.5                | 5.9  | 6.5  | 7.1  | 8.0  | 9.3  | 11.3 | 16.5 |      | 4.3  | 4.6                | 4.9  | 5.2  | 5.7  | 6.2  | 7.0  | 8.0  | 9.8  | 13.9 |  |
|              | 85   | 11.8               | 12.7 | 14.0 | 15.6 | 17.8 | 21.2 | 27.9 |      |      | 9.0  | 9.6                | 10.3 | 11.2 | 12.2 | 13.5 | 15.4 | 18.2 | 23.6 |      |  |
|              | 90   | 19.0               | 20.7 | 23.0 | 26.0 | 30.5 | 38.5 |      |      |      | 14.3 | 15.3               | 16.5 | 18.0 | 19.6 | 22.3 | 26.0 | 32.2 |      |      |  |
|              | 100  | 38.3               | 43.0 | 49.8 | 60.8 |      |      |      |      |      | 27.3 | 29.6               | 32.4 | 36.1 | 41.2 | 49.1 |      |      |      |      |  |
|              | 110  | 74.3               | 92.5 |      |      |      |      |      |      |      | 45.9 | 51.0               | 58.1 | 68.8 |      |      |      |      |      |      |  |
| 80           | 85   | 6.2                | 6.8  | 7.5  | 8.4  | 9.8  | 12.1 | 17.7 |      |      | 4.7  | 5.1                | 5.4  | 5.9  | 6.5  | 7.3  | 8.4  | 10.2 | 14.8 |      |  |
|              | 90   | 13.4               | 14.8 | 16.5 | 18.9 | 22.7 | 30.2 |      |      |      | 10.0 | 10.8               | 11.6 | 12.7 | 14.2 | 16.1 | 19.1 | 25.0 |      |      |  |
|              | 95   | 22.0               | 24.5 | 27.8 | 32.9 | 41.9 |      |      |      |      | 16.0 | 17.3               | 18.8 | 20.8 | 23.5 | 27.4 | 34.3 |      |      |      |  |
|              | 100  | 32.7               | 37.0 | 43.4 | 54.2 |      |      |      |      |      | 23.0 | 25.0               | 27.5 | 30.8 | 35.6 | 43.4 |      |      |      |      |  |
|              | 110  | 68.7               | 86.7 |      |      |      |      |      |      |      | 41.6 | 46.4               | 53.2 | 63.8 |      |      |      |      |      |      |  |
| 90           | 95   | 8.6                | 9.7  | 11.4 | 14.2 | 21.4 |      |      |      |      | 6.0  | 6.5                | 7.2  | 8.1  | 9.4  | 11.6 | 17.0 |      |      |      |  |
|              | 100  | 19.2               | 22.3 | 27.1 | 37.0 |      |      |      |      |      | 12.9 | 14.2               | 15.8 | 18.1 | 21.7 | 28.9 |      |      |      |      |  |
|              | 105  | 33.4               | 40.2 |      |      |      |      |      |      |      | 21.2 | 23.5               | 26.7 | 31.5 | 40.2 |      |      |      |      |      |  |
|              | 110  | 55.0               | 72.6 |      |      |      |      |      |      |      | 31.4 | 35.6               | 41.6 | 52.0 |      |      |      |      |      |      |  |
| 100          | 105  | 14.2               | 18.1 | 28.7 |      |      |      |      |      |      | 8.2  | 9.3                | 10.9 | 13.6 | 20.6 |      |      |      |      |      |  |
|              | 110  | 35.8               | 52.0 |      |      |      |      |      |      |      | 18.5 | 21.4               | 26.0 | 35.6 |      |      |      |      |      |      |  |
|              | 115  |                    |      |      |      |      |      |      |      |      | 32.2 | 38.6               | 51.0 |      |      |      |      |      |      |      |  |
| 110          | 115  |                    |      |      |      |      |      |      |      |      | 13.7 | 17.4               | 27.5 |      |      |      |      |      |      |      |  |
|              | 120  |                    |      |      |      |      |      |      |      |      | 34.4 | 50.1               |      |      |      |      |      |      |      |      |  |

# FOR LOW TEMPERATURE RANGE

| Heated Water |      | 140° HEATING WATER |      |      |      |      |      |      |      |      |      | 150° HEATING WATER |      |      |      |      |      |      |      |      |  |
|--------------|------|--------------------|------|------|------|------|------|------|------|------|------|--------------------|------|------|------|------|------|------|------|------|--|
|              |      | TEMPERATURE DROP   |      |      |      |      |      |      |      |      |      | TEMPERATURE DROP   |      |      |      |      |      |      |      |      |  |
| In           | Out  | 5°                 | 10°  | 15°  | 20°  | 25°  | 30°  | 40°  | 50°  | 60°  | 5°   | 10°                | 15°  | 20°  | 25°  | 30°  | 40°  | 50°  | 60°  | 70°  |  |
| 40           | 45   | 2.4                | 2.5  | 2.6  | 2.7  | 2.8  | 2.9  | 3.1  | 3.5  | 3.9  | 2.1  | 2.2                | 2.2  | 2.3  | 2.4  | 2.5  | 2.7  | 2.9  | 3.2  | 3.6  |  |
|              | 50   | 4.9                | 5.1  | 5.2  | 5.4  | 5.7  | 5.9  | 6.4  | 7.2  | 8.1  | 4.3  | 4.4                | 4.6  | 4.8  | 4.9  | 5.1  | 5.6  | 6.0  | 6.7  | 7.5  |  |
|              | 55   | 7.5                | 7.8  | 8.1  | 8.4  | 8.7  | 9.1  | 10.0 | 11.1 | 12.6 | 6.6  | 6.8                | 7.0  | 7.3  | 7.6  | 7.8  | 8.5  | 9.3  | 10.4 | 11.8 |  |
|              | 60   | 10.3               | 10.6 | 11.0 | 11.5 | 12.0 | 12.5 | 13.8 | 15.4 | 17.7 | 9.0  | 9.3                | 9.6  | 10.0 | 10.3 | 10.7 | 11.7 | 12.8 | 14.3 | 16.4 |  |
|              | 70   | 16.3               | 10.9 | 17.6 | 18.3 | 19.2 | 20.1 | 22.4 | 25.4 | 29.9 | 14.2 | 14.6               | 15.2 | 15.8 | 16.4 | 17.1 | 18.7 | 20.8 | 23.5 | 27.5 |  |
| 80           | 23.1 | 24.1               | 25.1 | 26.3 | 27.7 | 29.2 | 32.9 | 38.3 | 47.0 | 19.9 | 20.7 | 21.5               | 22.3 | 23.3 | 24.4 | 26.9 | 30.3 | 35.1 | 42.7 |      |  |
| 45           | 50   | 2.5                | 2.6  | 2.7  | 2.8  | 2.9  | 3.0  | 3.3  | 3.7  | 4.2  | 2.2  | 2.3                | 2.3  | 2.4  | 2.5  | 2.6  | 2.8  | 3.1  | 3.4  | 3.9  |  |
|              | 55   | 5.1                | 5.3  | 5.5  | 5.7  | 6.0  | 6.2  | 6.9  | 7.7  | 8.8  | 4.5  | 4.6                | 4.8  | 5.0  | 5.2  | 5.4  | 5.8  | 6.4  | 7.1  | 8.1  |  |
|              | 60   | 7.9                | 8.2  | 8.5  | 8.8  | 9.2  | 9.6  | 10.6 | 12.0 | 13.8 | 6.9  | 7.1                | 7.4  | 7.6  | 7.9  | 8.2  | 9.0  | 9.9  | 11.1 | 12.8 |  |
|              | 70   | 13.9               | 14.4 | 15.0 | 15.7 | 16.4 | 17.2 | 19.2 | 22.0 | 26.1 | 12.0 | 12.5               | 12.9 | 13.4 | 14.0 | 14.6 | 16.0 | 17.8 | 20.3 | 24.0 |  |
|              | 80   | 20.7               | 21.6 | 22.6 | 23.6 | 24.9 | 26.3 | 29.8 | 34.9 | 43.4 | 17.8 | 18.5               | 19.2 | 20.0 | 20.9 | 21.9 | 24.2 | 27.4 | 31.9 | 39.4 |  |
| 50           | 55   | 2.6                | 2.7  | 2.8  | 2.9  | 3.1  | 3.2  | 3.5  | 4.0  | 4.6  | 2.3  | 2.4                | 2.4  | 2.5  | 2.6  | 2.7  | 3.0  | 3.3  | 3.7  | 4.2  |  |
|              | 60   | 5.4                | 5.6  | 5.8  | 6.0  | 6.3  | 6.6  | 7.3  | 8.3  | 9.7  | 4.7  | 4.8                | 5.0  | 5.2  | 5.4  | 5.6  | 6.2  | 6.8  | 7.7  | 8.9  |  |
|              | 70   | 11.4               | 11.8 | 12.3 | 12.9 | 13.5 | 14.2 | 15.9 | 18.3 | 22.0 | 9.8  | 10.2               | 10.6 | 11.0 | 11.4 | 12.0 | 13.2 | 14.7 | 16.9 | 20.1 |  |
|              | 80   | 18.2               | 19.0 | 19.8 | 20.8 | 22.0 | 23.2 | 26.5 | 31.2 | 39.6 | 15.6 | 16.2               | 16.8 | 17.6 | 18.4 | 19.2 | 21.4 | 24.3 | 28.5 | 35.8 |  |
|              | 90   | 26.2               | 27.4 | 28.8 | 30.5 | 32.3 | 34.5 | 40.3 | 50.0 | 22.2 | 23.1 | 24.1               | 25.2 | 26.5 | 27.9 | 31.3 | 36.6 | 44.9 |      |      |  |
|              | 100  | 36.0               | 37.9 | 40.2 | 42.8 | 45.9 | 49.8 | 61.1 | 29.9 | 31.2 | 32.8 | 34.5               | 36.5 | 38.8 | 44.7 | 54.2 |      |      |      |      |  |
| 110          | 48.6 | 51.8               | 55.6 | 60.2 | 66.1 | 74.1 | 39.3 | 41.4 | 43.7 | 46.4 | 49.6 | 53.4               | 64.5 |      |      |      |      |      |      |      |  |
| 55           | 60   | 2.8                | 2.9  | 3.0  | 3.1  | 3.2  | 3.4  | 3.8  | 4.3  | 5.1  | 2.4  | 2.5                | 2.6  | 2.7  | 2.8  | 2.9  | 3.2  | 3.5  | 4.0  | 4.7  |  |
|              | 65   | 5.6                | 5.9  | 6.1  | 6.4  | 6.7  | 7.1  | 7.9  | 9.1  | 10.8 | 4.9  | 5.1                | 5.3  | 5.5  | 5.7  | 6.0  | 6.5  | 7.3  | 8.4  | 9.9  |  |
|              | 70   | 8.7                | 9.1  | 9.5  | 9.9  | 10.4 | 11.0 | 12.4 | 14.3 | 17.4 | 7.5  | 7.8                | 8.1  | 8.4  | 8.8  | 9.2  | 10.2 | 11.4 | 13.2 | 16.0 |  |
|              | 80   | 15.5               | 16.2 | 17.0 | 17.9 | 18.9 | 20.0 | 22.9 | 27.3 | 35.4 | 13.3 | 13.8               | 14.4 | 15.1 | 15.7 | 16.5 | 18.4 | 21.0 | 24.9 | 32.0 |  |
|              | 90   | 23.5               | 24.7 | 26.0 | 27.5 | 29.2 | 31.3 | 36.8 | 46.3 | 19.8 | 20.7 | 21.6               | 22.7 | 23.8 | 25.2 | 28.5 | 33.3 | 41.5 |      |      |  |
| 100          | 33.3 | 35.1               | 37.3 | 39.8 | 42.8 | 46.5 | 57.8 | 27.6 | 28.8 | 30.3 | 31.9 | 33.8               | 36.0 | 41.8 | 51.1 |      |      |      |      |      |  |
| 60           | 65   | 2.9                | 3.0  | 3.1  | 3.3  | 3.5  | 3.6  | 4.1  | 4.7  | 5.8  | 2.5  | 2.6                | 2.7  | 2.8  | 2.9  | 3.1  | 3.4  | 3.8  | 4.4  | 5.3  |  |
|              | 70   | 6.0                | 6.2  | 6.5  | 6.8  | 7.2  | 7.6  | 8.6  | 10.0 | 12.4 | 5.1  | 5.3                | 5.6  | 5.8  | 6.0  | 6.3  | 7.0  | 7.9  | 9.2  | 11.3 |  |
|              | 80   | 12.8               | 13.4 | 14.0 | 14.8 | 15.6 | 16.6 | 19.1 | 23.1 | 30.9 | 10.9 | 11.3               | 11.8 | 12.3 | 12.9 | 13.6 | 15.2 | 17.5 | 21.0 | 27.8 |  |
|              | 90   | 20.8               | 21.8 | 23.0 | 24.4 | 26.0 | 27.8 | 33.0 | 42.4 | 17.4 | 18.2 | 19.0               | 20.0 | 21.0 | 22.2 | 25.3 | 29.8 | 37.8 |      |      |  |
|              | 100  | 30.5               | 32.2 | 34.3 | 36.7 | 39.5 | 43.1 | 54.2 | 25.1 | 26.3 | 27.7 | 29.2               | 31.0 | 33.1 | 38.6 | 47.9 |      |      |      |      |  |
|              | 110  | 43.1               | 46.0 | 49.6 | 54.1 | 59.8 | 67.6 | 34.6 | 36.4 | 38.6 | 41.1 | 44.1               | 47.8 | 58.6 |      |      |      |      |      |      |  |
| 65           | 70   | 3.1                | 3.2  | 3.4  | 3.5  | 3.7  | 3.9  | 4.5  | 5.3  | 6.7  | 2.6  | 2.7                | 2.8  | 3.0  | 3.1  | 3.3  | 3.6  | 4.1  | 4.8  | 6.1  |  |
|              | 80   | 9.9                | 10.3 | 10.9 | 11.5 | 12.1 | 12.9 | 15.0 | 18.4 | 25.7 | 8.4  | 8.7                | 9.1  | 9.5  | 10.0 | 10.5 | 11.8 | 13.7 | 16.7 | 23.0 |  |
|              | 90   | 17.8               | 18.8 | 19.8 | 21.0 | 22.5 | 24.2 | 29.0 | 38.0 | 14.9 | 15.6 | 16.3               | 17.2 | 18.1 | 19.2 | 21.9 | 26.1 | 33.9 |      |      |  |
|              | 100  | 27.5               | 29.2 | 31.1 | 33.3 | 36.1 | 39.5 | 50.4 | 22.6 | 23.7 | 25.0 | 26.4               | 28.0 | 30.0 | 35.3 | 44.4 |      |      |      |      |  |
|              | 110  | 40.1               | 43.0 | 46.4 | 50.7 | 56.3 | 64.2 | 32.0 | 33.8 | 35.8 | 38.2 | 41.1               | 44.7 | 55.4 |      |      |      |      |      |      |  |
| 120          | 58.3 | 63.8               | 71.2 | 81.7 | 44.2 | 47.1 | 50.7 | 55.0 | 60.6 | 68.2 |      |                    |      |      |      |      |      |      |      |      |  |
| 70           | 75   | 3.3                | 3.4  | 3.6  | 3.8  | 4.0  | 4.3  | 5.0  | 6.0  | 8.3  | 2.8  | 2.9                | 3.0  | 3.2  | 3.3  | 3.5  | 3.9  | 4.5  | 5.5  | 7.5  |  |
|              | 80   | 6.8                | 7.1  | 7.5  | 7.9  | 8.4  | 9.0  | 10.5 | 13.1 | 19.6 | 5.7  | 6.0                | 6.2  | 6.6  | 6.9  | 7.3  | 8.2  | 9.6  | 11.9 | 17.5 |  |
|              | 90   | 14.7               | 15.6 | 16.5 | 17.5 | 18.8 | 20.3 | 24.6 | 33.3 | 12.3 | 12.8 | 13.5               | 14.2 | 15.0 | 15.9 | 18.3 | 22.1 | 29.5 |      |      |  |
|              | 100  | 24.4               | 25.9 | 27.7 | 29.8 | 32.3 | 35.6 | 46.3 | 20.0 | 21.0 | 22.1 | 23.4               | 25.0 | 26.7 | 31.7 | 40.6 |      |      |      |      |  |
|              | 110  | 37.0               | 39.7 | 43.0 | 47.1 | 52.6 | 60.4 | 29.3 | 31.0 | 33.0 | 35.2 | 38.0               | 41.4 | 52.0 |      |      |      |      |      |      |  |
| 120          | 55.1 | 60.5               | 67.8 | 78.2 | 41.5 | 44.3 | 47.8 | 52.0 | 57.5 | 65.0 |      |                    |      |      |      |      |      |      |      |      |  |
| 75           | 80   | 3.5                | 3.7  | 3.9  | 4.1  | 4.4  | 4.7  | 5.6  | 7.1  | 12.1 | 3.0  | 3.1                | 3.2  | 3.4  | 3.6  | 3.8  | 4.3  | 5.1  | 6.4  | 10.7 |  |
|              | 85   | 7.3                | 7.7  | 8.1  | 8.7  | 9.3  | 10.0 | 12.0 | 16.0 | 6.1  | 6.4  | 6.7                | 7.0  | 7.4  | 7.9  | 9.1  | 10.8 | 14.3 |      |      |  |
|              | 90   | 11.5               | 12.1 | 12.8 | 13.7 | 14.7 | 16.0 | 19.6 | 27.8 | 9.5  | 9.9  | 10.4               | 11.0 | 11.7 | 12.4 | 14.4 | 17.6 | 24.6 |      |      |  |
|              | 100  | 21.1               | 22.5 | 24.0 | 25.9 | 28.3 | 31.3 | 41.7 | 17.2 | 18.1 | 19.1 | 20.2               | 21.6 | 23.2 | 27.8 | 36.5 |      |      |      |      |  |
|              | 110  | 33.6               | 36.2 | 39.3 | 43.3 | 48.6 | 56.4 | 26.5 | 28.1 | 29.9 | 32.0 | 34.7               | 37.9 | 48.4 |      |      |      |      |      |      |  |
| 120          | 51.7 | 57.0               | 64.1 | 74.5 | 38.6 | 41.4 | 44.7 | 48.8 | 54.2 | 61.7 |      |                    |      |      |      |      |      |      |      |      |  |
| 80           | 90   | 7.9                | 8.4  | 8.9  | 9.6  | 10.3 | 11.3 | 14.1 | 21.4 | 6.5  | 6.9  | 7.2                | 7.6  | 8.1  | 8.6  | 10.1 | 12.6 | 18.8 |      |      |  |
|              | 100  | 17.6               | 18.8 | 20.1 | 21.8 | 23.9 | 26.6 | 36.7 | 14.2 | 15.0 | 15.8 | 16.8               | 18.0 | 19.5 | 23.6 | 31.9 |      |      |      |      |  |
|              | 110  | 30.1               | 32.5 | 35.4 | 39.2 | 44.3 | 52.0 | 23.5 | 25.0 | 26.6 | 28.6 | 31.1               | 34.2 | 44.4 |      |      |      |      |      |      |  |
|              | 120  | 48.1               | 53.2 | 60.1 | 70.5 | 35.6 | 38.2 | 41.4 | 45.4 | 50.6 | 58.1 |                    |      |      |      |      |      |      |      |      |  |
| 90           | 100  | 9.6                | 10.3 | 11.2 | 12.2 | 13.6 | 15.4 | 24.0 | 7.6  | 8.1  | 8.6  | 9.2                | 9.9  | 10.8 | 13.6 | 20.6 |      |      |      |      |  |
|              | 110  | 22.1               | 24.0 | 26.4 | 29.6 | 34.2 | 41.7 | 17.0 | 18.1 | 19.4 | 21.0 | 23.0               | 25.6 | 35.2 |      |      |      |      |      |      |  |
|              | 120  | 40.0               | 44.7 | 51.2 | 61.4 | 29.0 | 31.3 | 34.1 | 37.8 | 42.7 | 50.1 |                    |      |      |      |      |      |      |      |      |  |
| 100          | 110  | 12.4               | 13.6 | 15.2 | 17.5 | 20.9 | 27.8 | 9.3  | 10.0 | 10.8 | 11.8 | 13.1               | 14.9 | 23.0 |      |      |      |      |      |      |  |
|              | 120  | 30.3               | 34.3 | 40.1 | 50.1 | 21.3 | 23.2 | 25.5 | 28.6 | 33.0 | 40.2 |                    |      |      |      |      |      |      |      |      |  |
|              | 130  | 63.7               | 80.4 | 38.7 | 43.1 | 49.4 | 59.2 |      |      |      |      |                    |      |      |      |      |      |      |      |      |  |
| 110          | 120  | 17.8               | 20.6 | 25.1 | 34.3 | 12.0 | 13.2 | 14.7 | 16.8 | 20.2 | 26.8 |                    |      |      |      |      |      |      |      |      |  |
|              | 130  | 51.1               | 67.4 | 29.3 | 33.1 | 38.7 | 48.4 |      |      |      |      |                    |      |      |      |      |      |      |      |      |  |
| 130          | 33.2 | 48.4               | 17.2 | 19.9 | 24.2 | 33.1 |      |      |      |      |      |                    |      |      |      |      |      |      |      |      |  |

**TYPE "WUT" HEAT EXCHANGERS**

**CAUTION:** When working pressures and/or temperatures exceed standard "WUT" limits (150/125 psig & 375°F), consult factory, or use "HTWUT" units.

**TABLE A**

**CLEAN TUBE TEMPERATURE FACTORS**

| Heated Water |      | 160° HEATING WATER |      |      |      |      |      |      |      |      |       | 170° HEATING WATER |       |       |      |      |      |      |      |      |  |
|--------------|------|--------------------|------|------|------|------|------|------|------|------|-------|--------------------|-------|-------|------|------|------|------|------|------|--|
|              |      | TEMPERATURE DROP   |      |      |      |      |      |      |      |      |       | TEMPERATURE DROP   |       |       |      |      |      |      |      |      |  |
| In           | Out  | 5°                 | 10°  | 15°  | 20°  | 30°  | 40°  | 50°  | 60°  | 70°  | 5°    | 10°                | 15°   | 20°   | 30°  | 40°  | 50°  | 60°  | 70°  | 80°  |  |
| 40           | 45   | 1.9                | 1.9  | 2.0  | 2.1  | 2.2  | 2.4  | 2.5  | 2.8  | 3.0  | 1.7   | 1.8                | 1.8   | 1.8   | 2.0  | 2.1  | 2.2  | 2.4  | 2.6  | 2.9  |  |
|              | 50   | 3.8                | 4.0  | 4.1  | 4.2  | 4.5  | 4.8  | 5.2  | 5.7  | 6.2  | 3.5   | 3.6                | 3.6   | 3.8   | 3.9  | 4.2  | 4.6  | 4.9  | 5.3  | 5.9  |  |
|              | 55   | 5.9                | 6.0  | 6.2  | 6.4  | 6.9  | 7.4  | 8.0  | 8.7  | 9.7  | 5.3   | 5.4                | 5.6   | 5.7   | 6.1  | 6.5  | 7.0  | 7.5  | 8.2  | 9.1  |  |
|              | 60   | 8.0                | 8.2  | 8.5  | 8.8  | 9.4  | 10.1 | 11.0 | 12.0 | 13.4 | 7.2   | 7.4                | 7.6   | 7.8   | 8.3  | 8.8  | 9.5  | 10.3 | 11.3 | 12.6 |  |
|              | 70   | 12.5               | 12.9 | 13.3 | 13.8 | 14.8 | 16.0 | 17.5 | 19.4 | 21.8 | 11.1  | 11.5               | 11.8  | 12.2  | 13.0 | 13.9 | 15.0 | 16.4 | 18.1 | 20.4 |  |
|              | 80   | 17.5               | 18.0 | 18.7 | 19.3 | 20.9 | 22.7 | 25.0 | 28.1 | 32.4 | 15.5  | 16.0               | 16.4  | 17.0  | 18.2 | 19.6 | 21.3 | 23.4 | 26.2 | 30.1 |  |
| 45           | 50   | 2.0                | 2.0  | 2.1  | 2.1  | 2.3  | 2.5  | 2.7  | 2.9  | 3.2  | 1.8   | 1.8                | 1.8   | 1.9   | 2.0  | 2.2  | 2.3  | 2.5  | 2.7  | 3.0  |  |
|              | 55   | 4.0                | 4.1  | 4.2  | 4.4  | 4.7  | 5.0  | 5.5  | 6.0  | 6.7  | 3.6   | 3.7                | 3.8   | 3.9   | 4.1  | 4.4  | 4.7  | 5.1  | 5.6  | 6.3  |  |
|              | 60   | 6.1                | 6.3  | 6.5  | 6.7  | 7.2  | 7.7  | 8.4  | 9.3  | 10.4 | 5.4   | 5.6                | 5.8   | 5.9   | 6.3  | 6.8  | 7.3  | 7.9  | 8.7  | 9.7  |  |
|              | 70   | 10.6               | 10.9 | 11.3 | 11.7 | 12.6 | 13.6 | 14.9 | 16.6 | 18.8 | 9.4   | 9.7                | 10.0  | 10.3  | 11.0 | 11.8 | 12.8 | 14.0 | 15.5 | 17.6 |  |
|              | 80   | 15.6               | 16.1 | 16.6 | 17.3 | 18.7 | 20.4 | 22.5 | 25.3 | 29.4 | 13.8  | 14.2               | 14.6  | 15.1  | 16.2 | 17.5 | 19.1 | 21.0 | 23.6 | 27.3 |  |
| 50           | 55   | 2.0                | 2.1  | 2.2  | 2.2  | 2.4  | 2.6  | 2.8  | 3.1  | 3.4  | 1.8   | 1.9                | 1.9   | 2.0   | 2.1  | 2.2  | 2.4  | 2.6  | 2.9  | 3.2  |  |
|              | 60   | 4.1                | 4.3  | 4.4  | 4.6  | 4.9  | 5.3  | 5.8  | 6.4  | 7.2  | 3.7   | 3.8                | 3.9   | 4.0   | 4.3  | 4.6  | 5.0  | 5.4  | 6.0  | 6.7  |  |
|              | 70   | 8.6                | 8.9  | 9.2  | 9.5  | 10.3 | 11.2 | 12.3 | 13.7 | 15.6 | 7.7   | 7.9                | 8.1   | 8.4   | 9.0  | 9.7  | 10.5 | 11.5 | 12.8 | 14.6 |  |
|              | 80   | 13.6               | 14.1 | 14.6 | 15.1 | 16.4 | 17.9 | 19.8 | 22.4 | 26.2 | 12.0  | 12.4               | 12.8  | 13.2  | 14.2 | 15.3 | 16.7 | 18.5 | 20.9 | 24.3 |  |
|              | 90   | 19.2               | 19.8 | 20.6 | 21.4 | 23.4 | 25.8 | 29.0 | 33.5 | 40.8 | 16.8  | 17.4               | 17.9  | 18.6  | 20.0 | 21.8 | 24.0 | 26.9 | 31.0 | 37.4 |  |
|              | 100  | 25.5               | 26.5 | 27.6 | 28.8 | 31.7 | 35.5 | 40.7 | 48.9 |      | 22.2  | 23.0               | 23.8  | 24.8  | 26.8 | 29.4 | 32.8 | 37.5 | 44.6 |      |  |
|              | 110  | 33.0               | 34.4 | 36.0 | 37.8 | 42.2 | 48.2 | 57.5 |      |      | 28.3  | 29.4               | 30.6  | 31.9  | 34.9 | 38.8 | 44.1 | 52.0 |      |      |  |
| 55           | 60   | 2.1                | 2.2  | 2.2  | 2.3  | 2.5  | 2.7  | 3.0  | 3.3  | 3.7  | 1.9   | 1.9                | 2.0   | 2.1   | 2.2  | 2.4  | 2.5  | 2.8  | 3.1  | 3.5  |  |
|              | 65   | 4.3                | 4.4  | 4.6  | 4.8  | 5.1  | 5.6  | 6.1  | 6.8  | 7.8  | 3.8   | 3.9                | 4.1   | 4.2   | 4.5  | 4.8  | 5.2  | 5.7  | 6.4  | 7.2  |  |
|              | 70   | 6.6                | 6.8  | 7.1  | 7.3  | 7.9  | 8.6  | 9.5  | 10.6 | 12.2 | 5.9   | 6.0                | 6.2   | 6.4   | 6.9  | 7.4  | 8.1  | 8.9  | 9.9  | 11.4 |  |
|              | 80   | 11.6               | 12.0 | 12.4 | 12.9 | 14.0 | 15.3 | 17.0 | 19.4 | 22.9 | 10.2  | 10.5               | 10.9  | 11.2  | 12.1 | 13.1 | 14.3 | 15.9 | 18.0 | 21.2 |  |
|              | 90   | 17.1               | 17.7 | 18.4 | 19.2 | 21.0 | 23.2 | 26.2 | 30.5 | 37.6 | 15.0  | 15.5               | 16.0  | 16.6  | 17.9 | 19.6 | 21.6 | 24.3 | 28.1 | 34.5 |  |
|              | 100  | 23.4               | 24.4 | 25.4 | 26.6 | 29.3 | 32.9 | 38.0 | 46.0 |      | 20.3  | 21.1               | 21.8  | 22.7  | 24.7 | 27.2 | 30.4 | 34.9 | 41.9 |      |  |
| 60           | 65   | 2.2                | 2.3  | 2.3  | 2.4  | 2.6  | 2.9  | 3.2  | 3.5  | 4.0  | 2.0   | 2.0                | 2.1   | 2.1   | 2.3  | 2.5  | 2.7  | 3.0  | 3.3  | 3.8  |  |
|              | 70   | 4.5                | 4.6  | 4.8  | 5.0  | 5.4  | 5.9  | 6.5  | 7.3  | 8.5  | 4.0   | 4.1                | 4.2   | 4.4   | 4.7  | 5.1  | 5.5  | 6.1  | 6.8  | 7.9  |  |
|              | 80   | 9.4                | 9.8  | 10.1 | 10.5 | 11.5 | 12.6 | 14.1 | 16.1 | 19.2 | 8.3   | 8.6                | 8.9   | 9.2   | 9.9  | 10.7 | 11.8 | 13.1 | 15.0 | 17.8 |  |
|              | 90   | 15.0               | 15.6 | 16.2 | 16.9 | 18.5 | 20.5 | 23.3 | 27.3 | 34.3 | 13.1  | 13.5               | 14.0  | 14.5  | 15.7 | 17.2 | 19.0 | 21.5 | 25.1 | 31.3 |  |
|              | 100  | 21.3               | 22.2 | 23.2 | 24.2 | 26.8 | 30.2 | 35.1 | 43.0 |      | 18.4  | 19.1               | 19.8  | 20.6  | 22.5 | 24.8 | 27.9 | 32.2 | 39.1 |      |  |
|              | 110  | 28.8               | 30.1 | 31.5 | 33.2 | 37.3 | 43.0 | 52.0 |      |      | 24.6  | 25.6               | 26.6  | 27.8  | 30.6 | 34.2 | 39.2 | 47.0 |      |      |  |
|              | 120  | 37.9               | 39.9 | 42.1 | 44.7 | 51.4 | 62.0 |      |      |      | 31.8  | 33.2               | 34.7  | 36.5  | 40.7 | 46.4 | 55.3 |      |      |      |  |
| 70           | 80   | 4.9                | 5.1  | 5.3  | 5.6  | 6.1  | 6.7  | 7.6  | 8.8  | 10.8 | 4.3   | 4.5                | 4.6   | 4.8   | 5.2  | 5.7  | 6.2  | 7.0  | 8.2  | 10.0 |  |
|              | 90   | 10.5               | 10.9 | 11.4 | 11.9 | 13.1 | 14.6 | 16.8 | 20.1 | 26.6 | 9.1   | 9.4                | 9.8   | 10.2  | 11.0 | 12.1 | 13.5 | 15.5 | 18.4 | 24.2 |  |
|              | 100  | 16.8               | 17.5 | 18.3 | 19.2 | 21.4 | 24.3 | 28.6 | 36.3 |      | 14.4  | 15.0               | 15.6  | 16.2  | 17.8 | 19.7 | 22.4 | 26.2 | 32.9 |      |  |
|              | 110  | 24.2               | 25.4 | 26.7 | 28.1 | 31.8 | 37.1 | 46.0 |      |      | 20.6  | 21.4               | 22.2  | 23.4  | 25.8 | 29.1 | 33.7 | 41.3 |      |      |  |
|              | 120  | 33.3               | 35.1 | 37.2 | 39.6 | 46.0 | 56.4 |      |      |      | 27.8  | 29.0               | 30.4  | 32.0  | 35.9 | 41.4 | 50.1 |      |      |      |  |
|              | 130  | 45.1               | 48.1 | 51.6 | 55.8 | 68.6 |      |      |      |      | 36.6  | 38.5               | 40.6  | 43.1  | 49.6 | 59.8 |      |      |      |      |  |
|              | 140  | 62.2               | 67.7 | 74.8 | 84.6 |      |      |      |      |      | 48.1  | 51.1               | 54.6  | 58.9  | 71.3 |      |      |      |      |      |  |
| 80           | 90   | 5.5                | 5.8  | 6.0  | 6.3  | 7.0  | 7.9  | 9.2  | 11.4 | 16.8 | 4.8   | 5.0                | 5.1   | 5.4   | 5.8  | 6.5  | 7.3  | 8.5  | 10.4 | 15.2 |  |
|              | 100  | 11.8               | 12.4 | 13.0 | 13.6 | 15.3 | 17.6 | 21.2 | 28.3 |      | 10.1  | 10.5               | 11.0  | 11.4  | 12.6 | 14.1 | 16.1 | 19.3 | 25.5 |      |  |
|              | 110  | 19.2               | 20.2 | 21.3 | 22.6 | 25.7 | 30.5 | 39.0 |      |      | 16.2  | 16.9               | 17.7  | 18.5  | 20.6 | 23.4 | 27.6 | 34.9 |      |      |  |
|              | 120  | 28.3               | 29.9 | 31.8 | 34.0 | 39.9 | 50.1 |      |      |      | 23.4  | 24.5               | 25.8  | 27.1  | 30.7 | 35.8 | 44.3 |      |      |      |  |
|              | 130  | 40.1               | 42.8 | 46.1 | 50.2 | 62.7 |      |      |      |      | 32.2  | 33.9               | 35.9  | 38.2  | 44.4 | 54.4 |      |      |      |      |  |
|              | 140  | 57.1               | 62.3 | 69.2 | 79.0 |      |      |      |      |      | 43.6  | 46.5               | 49.8  | 54.0  | 66.2 |      |      |      |      |      |  |
| 90           | 100  | 6.3                | 6.6  | 6.9  | 7.3  | 8.3  | 9.7  | 12.1 | 18.1 |      | 5.3   | 5.6                | 5.8   | 6.1   | 6.7  | 7.6  | 8.9  | 11.0 | 16.1 |      |  |
|              | 110  | 13.7               | 14.4 | 15.3 | 16.2 | 18.8 | 22.7 | 30.7 |      |      | 11.4  | 12.0               | 12.5  | 13.2  | 14.8 | 17.0 | 20.4 | 27.3 |      |      |  |
|              | 120  | 22.7               | 24.1 | 25.7 | 27.6 | 33.0 | 42.8 |      |      |      | 18.6  | 19.5               | 20.6  | 21.8  | 24.8 | 29.4 | 37.6 |      |      |      |  |
|              | 130  | 34.4               | 36.9 | 40.0 | 43.8 | 56.1 |      |      |      |      | 27.4  | 28.9               | 30.7  | 32.8  | 38.6 | 48.4 |      |      |      |      |  |
|              | 140  | 51.4               | 56.4 | 63.1 | 72.8 |      |      |      |      |      | 38.8  | 41.4               | 44.6  | 48.5  | 60.6 |      |      |      |      |      |  |
|              | 150  | 83.1               | 99.2 |      |      |      |      |      |      |      | 55.3  | 60.4               | 67.0  | 76.4  |      |      |      |      |      |      |  |
| 100          | 110  | 7.4                | 7.8  | 8.3  | 8.9  | 10.4 | 13.1 | 19.8 |      |      | 6.1   | 6.4                | 6.7   | 7.1   | 8.0  | 9.4  | 11.7 | 17.4 |      |      |  |
|              | 120  | 16.4               | 17.5 | 18.7 | 20.3 | 24.7 | 34.0 |      |      |      | 13.2  | 14.0               | 14.8  | 15.7  | 18.1 | 21.9 | 29.6 |      |      |      |  |
|              | 130  | 28.1               | 30.3 | 33.0 | 36.5 | 48.4 |      |      |      |      | 22.0  | 23.3               | 24.9  | 26.7  | 31.9 | 41.3 |      |      |      |      |  |
|              | 140  | 44.9               | 49.6 | 56.1 | 67.7 |      |      |      |      |      | 33.3  | 35.8               | 38.7  | 42.4  | 54.2 |      |      |      |      |      |  |
|              | 150  | 76.5               | 92.4 |      |      |      |      |      |      |      | 50.0  | 54.6               | 61.1  | 70.4  |      |      |      |      |      |      |  |
| 110          | 120  | 9.0                | 9.6  | 10.4 | 11.4 | 14.4 | 22.2 |      |      |      | 7.2   | 7.6                | 8.0   | 8.6   | 10.1 | 12.6 | 19.1 |      |      |      |  |
|              | 130  | 20.6               | 22.4 | 24.6 | 27.6 | 38.8 |      |      |      |      | 15.9  | 16.9               | 18.1  | 19.6  | 23.9 | 32.8 |      |      |      |      |  |
|              | 140  | 37.4               | 41.7 | 47.8 | 57.3 |      |      |      |      |      | 27.2  | 29.3               | 31.9  | 35.3  | 46.8 |      |      |      |      |      |  |
|              | 150  | 68.8               | 84.6 |      |      |      |      |      |      |      | 43.5  | 48.1               | 54.3  | 63.3  |      |      |      |      |      |      |  |
| 120          | 130  | 11.6               | 12.8 | 14.2 | 16.3 | 25.9 |      |      |      |      | 8.7   | 9.3                | 10.1  | 11.0  | 13.9 | 21.5 |      |      |      |      |  |
|              | 140  | 28.4               | 32.1 | 37.5 | 46.8 |      |      |      |      |      | 20.0  | 21.7               | 23.9  | 26.8  | 37.6 |      |      |      |      |      |  |
|              | 150  | 59.6               | 75.2 |      |      |      |      |      |      |      | 36.3  | 40.5               | 46.3  | 55.5  |      |      |      |      |      |      |  |
| 130          | 140  | 16.7               | 19.3 | 23.4 | 32.1 |      |      |      |      |      | 11.3  | 12.4               | 13.8  | 15.8  | 25.1 |      |      |      |      |      |  |
|              | 150  | 47.9               | 63.1 |      |      |      |      |      |      |      | 27.5  | 31.1               | 36.3  | 45.4  |      |      |      |      |      |      |  |
| 140          | 31.2 | 45.4               |      |      |      |      |      |      |      |      | 16.22 | 18.74              | 22.74 | 31.09 |      |      |      |      |      |      |  |



TYPE "WUT" HEAT EXCHANGERS

CAUTION: When working pressures and/or temperatures exceed standard "WUT" limits (150/125 psig & 375°F), consult factory, or use "HTWUT" units.

TABLE A

CLEAN TUBE TEMPERATURE FACTORS

| Heated Water |     | 200° HEATING WATER |        |       |        |       |       |       |       |       |       |       | 210° HEATING WATER |        |        |       |       |       |       |       |       |       |       |       |       |  |
|--------------|-----|--------------------|--------|-------|--------|-------|-------|-------|-------|-------|-------|-------|--------------------|--------|--------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|--|
|              |     | TEMPERATURE DROP   |        |       |        |       |       |       |       |       |       |       | TEMPERATURE DROP   |        |        |       |       |       |       |       |       |       |       |       |       |  |
| In           | Out | 5°                 | 10°    | 15°   | 20°    | 30°   | 40°   | 50°   | 60°   | 70°   | 80°   | 90°   | 100°               | 5°     | 10°    | 15°   | 20°   | 30°   | 40°   | 50°   | 60°   | 70°   | 80°   | 90°   | 100°  |  |
| 40           | 60  | 5.38               | 5.50   | 5.63  | 5.76   | 6.04  | 6.36  | 6.72  | 7.12  | 7.59  | 8.14  | 8.79  | 9.60               | 4.95   | 5.06   | 5.17  | 5.28  | 5.52  | 5.79  | 6.09  | 6.43  | 6.81  | 7.25  | 7.77  | 8.38  |  |
|              | 80  | 11.42              | 11.68  | 11.97 | 12.27  | 12.92 | 13.65 | 14.49 | 15.46 | 16.60 | 17.96 | 19.66 | 21.84              | 10.45  | 10.68  | 10.93 | 11.18 | 11.73 | 12.34 | 13.03 | 13.82 | 14.73 | 15.80 | 17.08 | 18.67 |  |
|              | 100 | 18.37              | 18.84  | 19.34 | 19.86  | 21.02 | 22.35 | 23.90 | 25.74 | 27.97 | 30.77 | 34.48 | 39.78              | 16.71  | 17.11  | 17.53 | 17.97 | 18.93 | 20.01 | 21.26 | 22.70 | 24.41 | 26.49 | 29.09 | 32.51 |  |
|              | 120 | 26.73              | 27.49  | 28.30 | 29.16  | 31.11 | 33.39 | 36.14 | 39.56 | 43.97 | 50.09 |       |                    | 24.09  | 24.71  | 25.38 | 26.08 | 27.64 | 29.44 | 31.56 | 34.09 | 37.22 | 41.25 | 46.77 |       |  |
|              | 140 | 37.38              | 38.62  | 39.96 | 41.41  | 44.77 | 48.92 | 54.27 | 61.62 |       |       |       |                    | 33.21  | 34.18  | 35.23 | 36.36 | 38.92 | 41.96 | 45.71 | 50.48 | 56.95 |       |       |       |  |
|              | 160 | 52.44              | 54.64  | 57.10 | 59.88  | 66.73 | 76.41 |       |       |       |       |       |                    | 45.37  | 46.98  | 48.75 | 50.70 | 55.28 | 61.18 | 69.26 |       |       |       |       |       |  |
|              | 180 | 79.13              | 84.62  | 91.44 | 100.39 |       |       |       |       |       |       |       |                    | 64.12  | 67.30  | 70.96 | 75.26 | 86.80 |       |       |       |       |       |       |       |  |
| 50           | 70  | 5.68               | 5.81   | 5.95  | 6.10   | 6.42  | 6.78  | 7.19  | 7.66  | 8.21  | 8.88  | 9.69  | 10.73              | 5.20   | 5.32   | 5.44  | 5.56  | 5.83  | 6.13  | 6.47  | 6.86  | 7.30  | 7.82  | 8.45  | 9.21  |  |
|              | 90  | 12.12              | 12.42  | 12.74 | 13.08  | 13.83 | 14.68 | 15.67 | 16.83 | 18.23 | 19.96 | 22.21 | 25.31              | 11.04  | 11.30  | 11.57 | 11.86 | 12.48 | 13.18 | 13.98 | 14.90 | 15.99 | 17.30 | 18.91 | 21.00 |  |
|              | 110 | 19.68              | 20.22  | 20.80 | 21.41  | 22.78 | 24.37 | 26.26 | 28.57 | 31.48 | 35.35 | 40.94 |                    | 17.79  | 18.24  | 18.72 | 19.22 | 20.33 | 21.60 | 23.09 | 24.84 | 26.98 | 29.67 | 33.22 | 38.30 |  |
|              | 130 | 29.00              | 29.90  | 30.88 | 31.93  | 34.32 | 37.20 | 40.81 | 45.50 | 52.09 |       |       |                    | 25.91  | 26.64  | 27.42 | 28.25 | 30.11 | 32.31 | 34.95 | 38.23 | 42.48 | 48.35 | 57.52 |       |  |
|              | 150 | 41.40              | 42.96  | 44.66 | 46.55  | 51.04 | 56.91 | 65.14 |       |       |       |       |                    | 36.27  | 37.46  | 38.75 | 40.15 | 43.38 | 47.38 | 52.54 | 59.63 |       |       |       |       |  |
|              | 170 | 60.48              | 63.63  | 67.28 | 71.58  | 83.32 |       |       |       |       |       |       |                    | 50.92  | 53.05  | 55.43 | 58.11 | 64.73 | 74.08 |       |       |       |       |       |       |  |
|              | 190 | 105.83             | 120.90 |       |        |       |       |       |       |       |       |       |                    | 76.91  | 82.22  | 88.84 |       |       |       |       |       |       |       |       |       |  |
| 60           | 80  | 6.02               | 6.17   | 6.33  | 6.50   | 6.86  | 7.28  | 7.76  | 8.32  | 9.00  | 9.83  | 10.89 | 12.34              | 5.49   | 5.62   | 5.75  | 5.89  | 6.20  | 6.54  | 6.93  | 7.38  | 7.91  | 8.55  | 9.32  | 10.32 |  |
|              | 100 | 12.96              | 13.30  | 13.67 | 14.07  | 14.94 | 15.95 | 17.14 | 18.58 | 20.37 | 22.69 | 25.92 | 30.98              | 11.74  | 12.03  | 12.33 | 12.66 | 13.37 | 14.19 | 15.13 | 16.25 | 17.59 | 19.25 | 21.40 | 24.37 |  |
|              | 120 | 21.27              | 21.91  | 22.59 | 23.32  | 24.97 | 26.94 | 29.35 | 32.40 | 36.48 | 42.43 |       |                    | 19.08  | 19.60  | 20.15 | 20.74 | 22.05 | 23.58 | 25.40 | 27.61 | 30.41 | 34.13 | 39.50 |       |  |
|              | 140 | 31.86              | 32.96  | 34.17 | 35.48  | 38.55 | 42.39 | 47.46 | 54.68 |       |       |       |                    | 28.14  | 29.01  | 29.94 | 30.95 | 32.25 | 36.04 | 39.50 | 44.03 | 50.37 | 60.51 |       |       |  |
|              | 160 | 46.78              | 48.84  | 51.16 | 53.79  | 60.38 | 69.82 |       |       |       |       |       |                    | 40.21  | 41.71  | 43.35 | 45.18 | 49.51 | 55.18 | 63.13 |       |       |       |       |       |  |
|              | 180 | 73.18              | 78.50  | 85.17 |        |       |       |       |       |       |       |       |                    | 58.78  | 61.83  | 65.36 | 69.53 | 80.89 |       |       |       |       |       |       |       |  |
|              | 200 |                    |        |       |        |       |       |       |       |       |       |       |                    | 102.94 | 117.58 |       |       |       |       |       |       |       |       |       |       |  |
| 80           | 100 | 6.92               | 7.12   | 7.33  | 7.56   | 8.06  | 8.66  | 9.37  | 10.26 | 11.39 | 12.95 | 15.30 | 19.79              | 6.23   | 6.40   | 6.57  | 6.76  | 7.16  | 7.64  | 8.19  | 8.85  | 9.67  | 10.73 | 12.16 | 14.33 |  |
|              | 120 | 15.21              | 15.69  | 16.21 | 16.77  | 18.06 | 19.61 | 21.56 | 24.11 | 27.68 | 33.39 |       |                    | 13.55  | 13.94  | 14.36 | 14.81 | 15.81 | 17.00 | 18.43 | 20.22 | 22.55 | 25.80 | 30.95 |       |  |
|              | 140 | 25.73              | 26.68  | 27.72 | 28.87  | 31.56 | 35.02 | 39.73 | 46.78 |       |       |       |                    | 22.57  | 23.30  | 24.10 | 24.97 | 26.96 | 29.41 | 32.52 | 36.72 | 42.92 |       |       |       |  |
|              | 160 | 40.53              | 42.43  | 44.58 | 47.04  | 53.30 | 62.65 |       |       |       |       |       |                    | 34.55  | 35.91  | 37.42 | 39.10 | 43.13 | 48.51 | 56.33 |       |       |       |       |       |  |
|              | 180 | 66.67              | 71.80  | 78.30 |        |       |       |       |       |       |       |       |                    | 52.96  | 55.86  | 59.24 | 63.26 | 74.45 |       |       |       |       |       |       |       |  |
|              | 200 |                    |        |       |        |       |       |       |       |       |       |       |                    | 96.63  | 111.08 |       |       |       |       |       |       |       |       |       |       |  |
|              | 100 | 120                | 8.26   | 8.55  | 8.86   | 9.19  | 9.97  | 10.94 | 12.19 | 13.91 | 16.55 | 21.67 |                    |        | 7.10   | 7.53  | 7.77  | 8.04  | 8.63  | 9.35  | 10.23 | 11.38 | 12.95 | 15.34 | 19.94 |  |
| 140          |     | 18.74              | 19.49  | 20.31 | 21.23  | 23.43 | 26.34 | 30.49 | 37.30 |       |       |       |                    | 16.28  | 16.85  | 17.48 | 18.16 | 19.74 | 21.73 | 24.34 | 28.04 | 34.02 | 47.71 |       |       |  |
| 160          |     | 33.44              | 35.13  | 37.07 | 39.30  | 45.13 | 54.30 |       |       |       |       |       |                    | 28.19  | 29.38  | 30.71 | 32.20 | 35.85 | 40.86 | 48.53 |       |       |       |       |       |  |
| 180          |     | 59.33              | 64.24  | 70.55 | 79.21  |       |       |       |       |       |       |       |                    | 46.45  | 49.17  | 52.37 | 56.22 | 67.24 |       |       |       |       |       |       |       |  |
| 200          |     |                    |        |       |        |       |       |       |       |       |       |       |                    | 89.68  | 103.94 |       |       |       |       |       |       |       |       |       |       |  |
| 220          |     |                    |        |       |        |       |       |       |       |       |       |       |                    |        |        |       |       |       |       |       |       |       |       |       |       |  |
| 240          |     |                    |        |       |        |       |       |       |       |       |       |       |                    |        |        |       |       |       |       |       |       |       |       |       |       |  |
| 110          | 115 | 2.11               | 2.18   | 2.27  | 2.35   | 2.56  | 2.81  | 3.14  | 3.61  | 4.34  | 5.85  |       |                    | 1.86   | 1.92   | 1.98  | 2.05  | 2.21  | 2.39  | 2.63  | 2.93  | 3.36  | 4.02  | 5.38  |       |  |
|              | 120 | 4.34               | 4.49   | 4.66  | 4.85   | 5.29  | 5.84  | 6.58  | 7.62  | 9.36  | 13.62 |       |                    | 3.81   | 3.94   | 4.07  | 4.21  | 4.54  | 4.94  | 5.45  | 6.12  | 7.07  | 8.64  | 12.45 |       |  |
|              | 125 | 6.70               | 6.95   | 7.22  | 7.52   | 8.23  | 9.13  | 10.36 | 12.17 | 15.37 |       |       |                    | 5.87   | 6.06   | 6.27  | 6.50  | 7.03  | 7.67  | 8.50  | 9.61  | 11.25 | 14.13 |       |       |  |
|              | 130 | 9.21               | 9.56   | 9.96  | 10.39  | 11.41 | 12.74 | 14.58 | 17.42 | 22.99 |       |       |                    | 8.03   | 8.31   | 8.61  | 8.93  | 9.68  | 10.62 | 11.82 | 13.49 | 16.04 | 20.99 |       |       |  |
|              | 150 | 21.38              | 22.37  | 23.49 | 24.76  | 27.93 | 32.51 | 40.17 |       |       |       |       |                    | 18.23  | 18.95  | 19.75 | 20.64 | 22.77 | 25.59 | 29.61 | 36.20 |       |       |       |       |  |
|              | 170 | 39.97              | 42.53  | 45.57 | 49.31  | 60.43 |       |       |       |       |       |       |                    | 32.55  | 34.19  | 36.07 | 38.24 | 43.89 | 52.78 |       |       |       |       |       |       |  |
|              | 190 | 83.87              | 98.34  |       |        |       |       |       |       |       |       |       |                    | 57.79  | 62.57  | 68.70 | 77.11 |       |       |       |       |       |       |       |       |  |
| 120          | 125 | 2.36               | 2.45   | 2.55  | 2.67   | 2.94  | 3.29  | 3.79  | 4.57  | 6.21  |       |       |                    | 2.05   | 2.12   | 2.20  | 2.29  | 2.48  | 2.73  | 3.05  | 3.50  | 4.20  | 5.67  |       |       |  |
|              | 130 | 4.87               | 5.07   | 5.29  | 5.53   | 6.12  | 6.90  | 8.03  | 9.90  | 14.56 |       |       |                    | 4.22   | 4.37   | 4.53  | 4.72  | 5.14  | 5.67  | 6.38  | 7.40  | 9.07  | 13.19 |       |       |  |
|              | 135 | 7.55               | 7.87   | 8.23  | 8.63   | 9.60  | 10.91 | 12.87 | 16.37 |       |       |       |                    | 6.51   | 6.75   | 7.02  | 7.31  | 7.99  | 8.87  | 10.05 | 11.80 | 14.91 |       |       |       |  |
|              | 140 | 10.45              | 10.91  | 11.43 | 12.01  | 13.44 | 15.43 | 18.53 | 24.69 |       |       |       |                    | 8.96   | 9.30   | 9.68  | 10.10 | 11.09 | 12.38 | 14.16 | 16.91 | 22.30 |       |       |       |  |
|              | 160 | 25.07              | 26.47  | 28.09 | 30.01  | 35.18 | 44.06 |       |       |       |       |       |                    | 20.81  | 21.77  | 22.85 | 24.09 | 27.17 | 31.61 | 39.04 |       |       |       |       |       |  |
|              | 180 | 50.74              | 55.36  | 61.42 | 70.01  |       |       |       |       |       |       |       |                    | 38.93  | 41.42  | 44.38 | 48.00 | 58.81 |       |       |       |       |       |       |       |  |
|              | 200 |                    |        |       |        |       |       |       |       |       |       |       |                    |        |        |       |       |       |       |       |       |       |       |       |       |  |
| 130          | 135 | 2.68               | 2.81   | 2.94  | 3.10   | 3.48  | 4.01  | 4.87  | 6.66  |       |       |       |                    | 2.29   | 2.38   | 2.48  | 2.59  | 2.86  | 3.20  | 3.68  | 4.44  | 6.02  |       |       |       |  |
|              | 140 | 5.57               | 5.84   | 6.13  | 6.47   | 7.32  | 8.55  | 10.60 | 15.78 |       |       |       |                    | 4.74   | 4.93   | 5.14  | 5.38  | 5.95  | 6.71  | 7.80  | 9.62  | 14.13 |       |       |       |  |
|              | 145 | 8.71               | 9.14   | 9.63  | 10.19  | 11.62 | 13.77 | 17.65 |       |       |       |       |                    | 7.35   | 7.66   | 8.01  | 8.39  | 9.33  | 10.61 | 12.50 | 15.89 |       |       |       |       |  |
|              | 150 | 12.13              | 12.77  | 13.49 | 14.33  | 16.53 | 19.98 | 26.94 |       |       |       |       |                    | 10.17  | 10.62  | 11.12 | 11.68 | 13.07 | 15.00 | 18.00 | 23.99 |       |       |       |       |  |
|              | 170 | 30.61              | 32.80  | 35.48 | 38.84  | 49.63 |       |       |       |       |       |       |                    |        |        |       |       |       |       |       |       |       |       |       |       |  |

# FOR LOW TEMPERATURE RANGE

| Heated Water |       | 220° HEATING WATER |       |       |       |       |       |       |       |       |       | 230° HEATING WATER |       |       |       |       |       |       |       |       |       |       |       |       |       |       |       |
|--------------|-------|--------------------|-------|-------|-------|-------|-------|-------|-------|-------|-------|--------------------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|
|              |       | TEMPERATURE DROP   |       |       |       |       |       |       |       |       |       | TEMPERATURE DROP   |       |       |       |       |       |       |       |       |       |       |       |       |       |       |       |
| In           | Out   | 5°                 | 10°   | 15°   | 20°   | 30°   | 40°   | 50°   | 60°   | 70°   | 80°   | 90°                | 100°  | 5°    | 10°   | 15°   | 20°   | 30°   | 40°   | 50°   | 60°   | 70°   | 80°   | 90°   | 100°  |       |       |
| 40           | 60    | 4.58               | 4.67  | 4.76  | 4.86  | 5.07  | 5.30  | 5.56  | 5.84  | 6.16  | 6.52  | 6.94               | 7.43  | 4.25  | 4.35  | 4.45  | 4.55  | 4.65  | 4.85  | 5.10  | 5.34  | 5.61  | 5.92  | 6.28  | 6.65  |       |       |
|              | 80    | 9.62               | 9.82  | 10.03 | 10.25 | 10.72 | 11.24 | 11.82 | 12.47 | 13.21 | 14.07 | 15.08              | 16.28 | 6.90  | 7.07  | 7.25  | 7.45  | 7.65  | 7.95  | 8.30  | 8.70  | 9.14  | 9.61  | 10.11 | 10.64 | 11.21 |       |
|              | 100   | 15.30              | 15.64 | 16.00 | 16.37 | 17.18 | 18.08 | 19.10 | 20.27 | 21.63 | 23.23 | 25.16              | 27.56 | 10.00 | 10.34 | 10.70 | 11.08 | 11.48 | 11.90 | 12.45 | 13.04 | 13.66 | 14.31 | 15.00 | 15.72 | 16.48 | 17.28 |
|              | 120   | 21.89              | 22.41 | 22.96 | 23.55 | 24.83 | 26.29 | 27.97 | 29.93 | 32.28 | 35.17 | 38.67              | 43.00 | 14.00 | 14.44 | 14.90 | 15.38 | 15.88 | 16.40 | 17.05 | 17.74 | 18.46 | 19.21 | 20.00 | 20.82 | 21.68 | 22.58 |
|              | 140   | 29.83              | 30.62 | 31.47 | 32.38 | 34.39 | 36.74 | 39.53 | 42.94 | 47.26 | 53.03 |                    |       | 18.00 | 18.54 | 19.10 | 19.68 | 20.28 | 20.90 | 21.65 | 22.44 | 23.26 | 24.11 | 25.00 | 25.92 | 26.88 | 27.88 |
|              | 160   | 39.99              | 41.24 | 42.59 | 44.05 | 47.39 | 51.48 | 56.66 | 63.61 |       |       |                    |       | 22.00 | 22.64 | 23.30 | 23.98 | 24.68 | 25.40 | 26.15 | 26.94 | 27.76 | 28.61 | 29.49 | 30.40 | 31.34 | 32.31 |
| 180          | 54.39 | 56.56              | 58.97 | 61.68 | 68.31 | 77.50 |       |       |       |       |       |                    | 26.00 | 26.74 | 27.50 | 28.28 | 29.08 | 29.90 | 30.74 | 31.61 | 32.51 | 33.44 | 34.40 | 35.39 | 36.41 | 37.46 |       |
| 50           | 70    | 4.79               | 4.89  | 4.99  | 5.10  | 5.33  | 5.59  | 5.88  | 6.20  | 6.56  | 6.98  | 7.47               | 8.06  | 4.43  | 4.53  | 4.63  | 4.74  | 4.85  | 5.13  | 5.37  | 5.64  | 5.94  | 6.29  | 6.68  | 7.15  |       |       |
|              | 90    | 10.12              | 10.34 | 10.57 | 10.82 | 11.34 | 11.93 | 12.59 | 13.34 | 14.21 | 15.23 | 16.46              | 17.97 | 6.15  | 6.35  | 6.55  | 6.75  | 7.05  | 7.40  | 7.79  | 8.21  | 8.66  | 9.14  | 9.65  | 10.19 | 10.76 |       |
|              | 110   | 16.20              | 16.58 | 16.98 | 17.40 | 18.32 | 19.36 | 20.56 | 21.94 | 23.58 | 25.57 | 28.06              | 31.34 | 8.15  | 8.45  | 8.75  | 9.05  | 9.35  | 9.75  | 10.24 | 10.76 | 11.29 | 11.84 | 12.41 | 13.00 | 13.61 |       |
|              | 130   | 23.37              | 23.97 | 24.61 | 25.29 | 26.79 | 28.52 | 30.55 | 32.99 | 36.00 | 39.87 | 45.17              | 53.30 | 10.35 | 10.75 | 11.15 | 11.55 | 11.95 | 12.45 | 12.98 | 13.54 | 14.12 | 14.71 | 15.32 | 15.94 | 16.58 |       |
|              | 150   | 32.25              | 33.19 | 34.20 | 35.29 | 37.75 | 40.69 | 44.29 | 48.90 |       |       |                    |       | 12.65 | 13.15 | 13.65 | 14.15 | 14.65 | 15.15 | 15.75 | 16.37 | 17.00 | 17.64 | 18.29 | 18.96 | 19.64 |       |
|              | 170   | 44.09              | 45.65 | 47.36 | 49.24 | 53.67 | 59.37 |       |       |       |       |                    |       | 15.15 | 15.75 | 16.35 | 16.95 | 17.55 | 18.15 | 18.75 | 19.37 | 20.00 | 20.64 | 21.29 | 21.94 | 22.61 |       |
| 190          | 62.37 | 65.45              | 69.00 | 73.16 | 84.35 |       |       |       |       |       |       |                    | 17.85 | 18.55 | 19.25 | 19.95 | 20.65 | 21.35 | 22.05 | 22.75 | 23.46 | 24.18 | 24.91 | 25.64 | 26.38 |       |       |
| 60           | 80    | 5.04               | 5.15  | 5.26  | 5.38  | 5.64  | 5.93  | 6.25  | 6.62  | 7.05  | 7.54  | 8.14               | 8.87  | 4.63  | 4.74  | 4.84  | 4.94  | 5.23  | 5.47  | 5.74  | 6.04  | 6.34  | 6.74  | 7.21  | 7.77  |       |       |
|              | 100   | 10.70              | 10.95 | 11.21 | 11.48 | 12.08 | 12.75 | 13.52 | 14.40 | 15.44 | 16.70 | 18.25              | 20.15 | 6.35  | 6.55  | 6.75  | 6.95  | 7.25  | 7.60  | 7.99  | 8.40  | 8.84  | 9.29  | 9.76  | 10.24 | 10.73 |       |
|              | 120   | 17.26              | 17.69 | 18.15 | 18.64 | 19.79 | 20.93 | 22.35 | 24.04 | 26.09 | 28.57 | 32.59              | 38.97 | 8.65  | 8.95  | 9.25  | 9.55  | 9.85  | 10.25 | 10.69 | 11.16 | 11.64 | 12.14 | 12.64 | 13.15 | 13.67 |       |
|              | 140   | 25.16              | 25.86 | 26.61 | 27.41 | 29.21 | 31.33 | 33.87 | 37.03 | 41.12 | 46.78 |                    |       | 11.05 | 11.45 | 11.85 | 12.25 | 12.65 | 13.05 | 13.50 | 13.98 | 14.48 | 14.98 | 15.49 | 16.01 | 16.54 |       |
|              | 160   | 35.25              | 36.40 | 37.65 | 39.00 | 42.12 | 45.98 | 50.96 | 57.81 | 68.37 |       |                    |       | 13.55 | 14.05 | 14.55 | 15.05 | 15.55 | 16.05 | 16.55 | 17.05 | 17.55 | 18.05 | 18.55 | 19.05 | 19.55 |       |
|              | 180   | 49.53              | 51.59 | 53.89 | 56.49 | 62.90 | 71.96 |       |       |       |       |                    |       | 16.25 | 16.85 | 17.45 | 18.05 | 18.65 | 19.25 | 19.85 | 20.45 | 21.05 | 21.65 | 22.25 | 22.85 | 23.45 |       |
| 200          | 74.86 | 80.02              | 86.45 | 94.86 |       |       |       |       |       |       |       |                    | 19.15 | 19.85 | 20.55 | 21.25 | 21.95 | 22.65 | 23.35 | 24.05 | 24.75 | 25.45 | 26.15 | 26.85 | 27.55 |       |       |
| 80           | 100   | 5.66               | 5.79  | 5.94  | 6.09  | 6.43  | 6.81  | 7.25  | 7.77  | 8.39  | 9.16  | 10.14              | 11.47 | 5.17  | 5.29  | 5.41  | 5.54  | 5.83  | 6.14  | 6.50  | 6.91  | 7.40  | 7.98  | 8.70  | 9.52  |       |       |
|              | 120   | 12.20              | 12.52 | 12.86 | 13.22 | 14.03 | 14.96 | 16.07 | 17.40 | 19.05 | 21.20 | 24.18              | 29.86 | 7.17  | 7.34  | 7.51  | 7.68  | 7.97  | 8.29  | 8.64  | 9.04  | 9.49  | 9.98  | 10.50 | 11.04 | 11.60 |       |
|              | 140   | 20.06              | 20.65 | 21.28 | 21.96 | 23.50 | 25.32 | 27.56 | 30.40 | 34.19 | 39.77 |                    |       | 9.17  | 9.39  | 9.61  | 9.83  | 10.12 | 10.44 | 10.80 | 11.20 | 11.64 | 12.11 | 12.61 | 13.13 | 13.67 |       |
|              | 160   | 30.09              | 31.12 | 32.24 | 33.47 | 36.33 | 39.92 | 44.66 | 51.40 |       |       |                    |       | 11.17 | 11.44 | 11.71 | 11.98 | 12.25 | 12.52 | 12.79 | 13.06 | 13.33 | 13.60 | 13.87 | 14.14 | 14.41 |       |
|              | 180   | 44.26              | 46.19 | 48.36 | 50.83 | 57.01 | 65.94 |       |       |       |       |                    |       | 13.17 | 13.49 | 13.81 | 14.13 | 14.45 | 14.77 | 15.09 | 15.41 | 15.73 | 16.05 | 16.37 | 16.69 | 17.01 |       |
|              | 200   | 69.34              | 74.35 | 80.64 | 88.97 |       |       |       |       |       |       |                    |       | 15.17 | 15.54 | 15.91 | 16.28 | 16.65 | 17.02 | 17.39 | 17.76 | 18.13 | 18.50 | 18.87 | 19.24 | 19.61 |       |
| 100          | 120   | 6.53               | 6.71  | 6.91  | 7.12  | 7.59  | 8.14  | 8.80  | 9.62  | 10.68 | 12.12 | 14.31              | 18.48 | 6.99  | 7.04  | 7.20  | 7.37  | 7.75  | 8.13  | 8.51  | 8.98  | 9.50  | 10.06 | 11.40 | 13.41 |       |       |
|              | 140   | 14.36              | 14.81 | 15.30 | 15.82 | 17.02 | 18.47 | 20.29 | 22.66 | 26.00 | 31.33 |                    |       | 8.99  | 9.14  | 9.29  | 9.44  | 9.82  | 10.20 | 10.58 | 11.05 | 11.52 | 12.00 | 12.48 | 12.96 |       |       |
|              | 160   | 24.34              | 25.23 | 26.20 | 27.28 | 29.80 | 33.04 | 37.45 | 44.06 |       |       |                    |       | 11.00 | 11.20 | 11.40 | 11.60 | 12.00 | 12.38 | 12.76 | 13.14 | 13.52 | 13.90 | 14.28 | 14.66 |       |       |
|              | 180   | 38.40              | 40.19 | 42.21 | 44.52 | 50.40 | 59.20 |       |       |       |       |                    |       | 13.00 | 13.25 | 13.50 | 13.75 | 14.15 | 14.54 | 14.93 | 15.32 | 15.71 | 16.10 | 16.49 | 16.88 |       |       |
|              | 200   | 63.26              | 68.10 | 74.25 | 82.50 |       |       |       |       |       |       |                    |       | 15.00 | 15.30 | 15.60 | 15.90 | 16.30 | 16.69 | 17.08 | 17.47 | 17.86 | 18.25 | 18.64 | 19.03 |       |       |
|              | 110   | 115                | 1.66  | 1.71  | 1.76  | 1.81  | 1.94  | 2.08  | 2.25  | 2.47  | 2.75  | 3.14               | 3.74  | 4.99  | 1.50  | 1.53  | 1.56  | 1.62  | 1.71  | 1.83  | 1.97  | 2.13  | 2.30  | 2.50  | 2.75  | 3.01  |       |
| 120          |       | 3.39               | 3.49  | 3.60  | 3.71  | 3.97  | 4.27  | 4.64  | 5.11  | 5.72  | 6.60  | 8.03               | 11.48 | 3.05  | 3.13  | 3.22  | 3.31  | 3.43  | 3.57  | 3.73  | 3.90  | 4.08  | 4.28  | 4.49  | 4.71  |       |       |
| 125          |       | 5.20               | 5.36  | 5.53  | 5.71  | 6.11  | 6.60  | 7.20  | 7.95  | 8.97  | 10.47 | 13.08              | 19.32 | 4.57  | 4.75  | 4.93  | 5.12  | 5.31  | 5.51  | 5.72  | 5.94  | 6.17  | 6.41  | 6.65  | 6.89  |       |       |
| 130          |       | 7.10               | 7.32  | 7.56  | 7.81  | 8.39  | 9.08  | 9.94  | 11.04 | 12.56 | 14.87 | 19.32              |       | 6.35  | 6.53  | 6.72  | 6.92  | 7.13  | 7.34  | 7.56  | 7.79  | 8.03  | 8.27  | 8.51  | 8.75  |       |       |
| 150          |       | 15.85              | 16.40 | 17.00 | 17.66 | 19.20 | 21.12 | 23.66 | 27.24 | 33.03 |       |                    |       | 10.95 | 11.43 | 11.90 | 12.38 | 12.86 | 13.34 | 13.82 | 14.30 | 14.78 | 15.26 | 15.74 | 16.22 |       |       |
| 170          |       | 27.46              | 28.62 | 29.91 | 31.35 | 34.89 | 39.75 | 47.19 |       |       |       |                    |       | 13.75 | 14.30 | 14.85 | 15.40 | 15.95 | 16.50 | 17.05 | 17.60 | 18.15 | 18.70 | 19.25 | 19.80 |       |       |
| 190          | 45.28 | 47.92              | 51.03 | 54.77 | 65.48 |       |       |       |       |       |       |                    | 16.55 | 17.25 | 17.95 | 18.65 | 19.35 | 20.05 | 20.75 | 21.45 | 22.15 | 22.85 | 23.55 | 24.25 |       |       |       |
| 120          | 125   | 1.81               | 1.87  | 1.93  | 1.99  | 2.14  | 2.33  | 2.55  | 2.85  | 3.26  | 3.90  | 5.22               |       | 1.62  | 1.66  | 1.71  | 1.76  | 1.88  | 2.02  | 2.18  | 2.34  | 2.50  | 2.66  | 2.82  | 2.98  |       |       |
|              | 130   | 3.71               | 3.83  | 3.96  | 4.10  | 4.42  | 4.80  | 5.29  | 5.94  | 6.86  | 8.38  | 12.07              |       | 3.20  | 3.30  | 3.40  | 3.50  | 3.61  | 3.73  | 3.85  | 4.00  | 4.15  | 4.30  | 4.45  | 4.60  |       |       |
|              | 135   | 5.71               | 5.90  | 6.10  | 6.32  | 6.83  | 7.46  | 8.26  | 9.33  | 10.92 | 13.70 |                    |       | 4.85  | 5.00  | 5.15  | 5.30  | 5.45  | 5.60  | 5.75  | 5.90  | 6.05  | 6.20  | 6.35  | 6.50  |       |       |
|              | 140   | 7.82               | 8.08  | 8.37  | 8.69  | 9.42  | 10.32 | 11.49 | 13.10 | 15.57 | 20.37 |                    |       | 6.50  | 6.70  | 6.90  | 7.10  | 7.30  | 7.50  | 7.70  | 7.90  | 8.10  | 8.30  | 8.50  | 8.70  |       |       |
|              | 160   | 17.75              | 18.46 | 19.23 | 20.10 | 22.16 | 24.89 | 28.79 |       |       |       |                    |       | 10.15 | 10.45 | 10.75 | 11.05 | 11.35 | 11.65 | 11.95 | 12.25 | 12.55 | 12.85 | 13.15 | 13.45 |       |       |
|              | 180   | 31.73              | 33.32 | 35.15 | 37.25 | 42.74 | 51.39 |       |       |       |       |                    |       | 12.85 | 13.25 | 13.65 | 14.05 | 14.45 | 14.85 | 15.25 | 15.65 | 16.05 | 16.45 | 16.85 | 17.25 |       |       |
| 130          | 135   | 2.00               |       |       |       |       |       |       |       |       |       |                    |       |       |       |       |       |       |       |       |       |       |       |       |       |       |       |

TYPE "WUT" HEAT EXCHANGERS

CAUTION: When working pressures and/or temperatures exceed standard "WUT" limits (150/125 psig & 375°F), consult factory, or use "HTWUT" units.

TABLE A

CLEAN TUBE TEMPERATURE FACTORS

|              |     | 240° HEATING WATER |       |       |       |       |       |       |       |       |       |       |       | 250° HEATING WATER |       |       |       |       |       |       |       |       |       |       |       |      |
|--------------|-----|--------------------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|--------------------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|------|
|              |     | TEMPERATURE DROP   |       |       |       |       |       |       |       |       |       |       |       | TEMPERATURE DROP   |       |       |       |       |       |       |       |       |       |       |       |      |
| Heated Water |     | 6"                 | 10"   | 15"   | 20"   | 30"   | 40"   | 50"   | 60"   | 70"   | 80"   | 90"   | 100"  | 6"                 | 10"   | 15"   | 20"   | 30"   | 40"   | 50"   | 60"   | 70"   | 80"   | 90"   | 100"  |      |
| 40           | 60  | 3.96               | 4.03  | 4.10  | 4.18  | 4.34  | 4.51  | 4.70  | 4.91  | 5.14  | 5.40  | 5.69  | 6.02  | 3.70               | 3.76  | 3.83  | 3.90  | 4.04  | 4.19  | 4.36  | 4.54  | 4.74  | 4.96  | 5.21  | 5.48  |      |
|              | 80  | 8.27               | 8.42  | 8.58  | 8.74  | 9.10  | 9.48  | 9.91  | 10.38 | 10.90 | 11.49 | 12.15 | 12.92 | 7.71               | 7.84  | 7.98  | 8.13  | 8.44  | 8.78  | 9.14  | 9.55  | 9.99  | 10.49 | 11.05 | 11.68 |      |
|              | 100 | 13.03              | 13.29 | 13.55 | 13.83 | 14.42 | 15.07 | 15.80 | 16.61 | 17.52 | 18.56 | 19.77 | 21.18 | 12.11              | 12.33 | 12.56 | 12.80 | 13.32 | 13.89 | 14.51 | 15.19 | 15.96 | 16.83 | 17.81 | 18.95 |      |
|              | 120 | 18.42              | 18.81 | 19.21 | 19.63 | 20.54 | 21.55 | 22.68 | 23.97 | 25.45 | 27.17 | 29.22 | 31.72 | 17.04              | 17.37 | 17.72 | 18.08 | 18.86 | 19.72 | 20.68 | 21.75 | 22.97 | 24.36 | 25.98 | 27.91 |      |
|              | 140 | 24.89              | 25.25 | 25.84 | 26.46 | 27.82 | 29.35 | 31.09 | 33.12 | 35.51 | 38.41 | 42.03 | 46.78 | 22.69              | 23.17 | 23.67 | 24.20 | 25.34 | 26.52 | 28.05 | 29.69 | 31.59 | 33.83 | 36.52 | 39.87 |      |
|              | 160 | 32.28              | 33.10 | 33.97 | 34.89 | 36.94 | 39.30 | 42.09 | 45.46 | 49.64 | 55.11 |       |       | 29.40              | 30.09 | 30.81 | 31.57 | 33.25 | 35.15 | 37.35 | 39.92 | 43.02 | 46.84 | 51.78 |       |      |
|              | 180 | 42.02              | 43.27 | 44.61 | 46.06 | 49.36 | 53.36 | 58.37 | 64.98 |       |       |       |       | 37.75              | 38.75 | 39.82 | 40.97 | 43.53 | 46.35 | 50.14 | 54.62 | 60.43 |       |       |       |      |
| 50           | 70  | 4.12               | 4.20  | 4.28  | 4.36  | 4.53  | 4.72  | 4.93  | 5.16  | 5.42  | 5.71  | 6.04  | 6.42  | 3.84               | 3.91  | 3.98  | 4.05  | 4.21  | 4.37  | 4.55  | 4.75  | 4.98  | 5.22  | 5.50  | 5.81  |      |
|              | 90  | 8.64               | 8.80  | 8.98  | 9.16  | 9.55  | 9.97  | 10.44 | 10.97 | 11.56 | 12.24 | 13.01 | 13.92 | 8.03               | 8.18  | 8.33  | 8.49  | 8.82  | 9.19  | 9.60  | 10.05 | 10.55 | 11.11 | 11.75 | 12.49 |      |
|              | 110 | 13.68              | 13.96 | 14.25 | 14.56 | 15.22 | 15.95 | 16.78 | 17.70 | 18.76 | 19.98 | 21.43 | 23.17 | 12.67              | 12.91 | 13.17 | 13.43 | 14.00 | 14.63 | 15.32 | 16.10 | 16.98 | 17.98 | 19.13 | 20.50 |      |
|              | 130 | 19.46              | 19.89 | 20.34 | 20.81 | 21.85 | 23.00 | 24.32 | 25.83 | 27.60 | 29.71 | 32.29 | 35.58 | 17.92              | 18.29 | 18.68 | 19.08 | 19.96 | 20.93 | 22.02 | 23.26 | 24.69 | 26.34 | 28.32 | 30.73 |      |
|              | 150 | 26.30              | 26.94 | 27.61 | 28.33 | 29.91 | 31.71 | 33.81 | 36.30 | 39.32 | 43.12 | 48.15 |       | 24.04              | 24.58 | 25.14 | 25.74 | 27.05 | 28.53 | 30.21 | 32.17 | 34.48 | 37.28 | 40.77 | 45.36 |      |
|              | 170 | 34.79              | 35.75 | 36.79 | 37.89 | 40.37 | 43.31 | 46.88 | 51.36 |       |       |       |       | 31.45              | 32.24 | 33.08 | 33.97 | 35.95 | 38.24 | 40.94 | 44.19 | 48.24 | 53.52 |       |       |      |
|              | 190 | 46.16              | 47.71 | 49.41 | 51.27 | 55.61 | 61.14 | 68.57 |       |       |       |       |       | 40.96              | 42.17 | 43.47 | 44.88 | 48.08 | 51.95 | 56.81 | 63.21 |       |       |       |       |      |
| 60           | 80  | 4.30               | 4.39  | 4.47  | 4.56  | 4.75  | 4.96  | 5.20  | 5.46  | 5.75  | 6.08  | 6.46  | 6.90  | 4.00               | 4.07  | 4.15  | 4.23  | 4.40  | 4.58  | 4.78  | 5.00  | 5.25  | 5.53  | 5.84  | 6.20  |      |
|              | 100 | 9.06               | 9.24  | 9.43  | 9.63  | 10.07 | 10.54 | 11.08 | 11.67 | 12.36 | 13.14 | 14.07 | 15.17 | 8.39               | 8.55  | 8.72  | 8.90  | 9.27  | 9.68  | 10.13 | 10.64 | 11.21 | 11.85 | 12.60 | 13.47 |      |
|              | 120 | 14.43              | 14.74 | 15.07 | 15.41 | 16.16 | 16.99 | 17.94 | 19.02 | 20.27 | 21.74 | 23.53 | 25.77 | 13.31              | 13.58 | 13.86 | 14.16 | 14.79 | 15.50 | 16.29 | 17.18 | 18.20 | 19.37 | 20.70 | 22.44 |      |
|              | 140 | 20.67              | 21.16 | 21.67 | 22.22 | 23.41 | 24.76 | 26.31 | 28.14 | 30.32 | 33.00 | 36.43 | 41.09 | 18.94              | 19.36 | 19.79 | 20.25 | 21.25 | 22.36 | 23.63 | 25.09 | 26.80 | 28.83 | 31.32 | 34.50 |      |
|              | 160 | 28.22              | 28.96 | 29.75 | 30.60 | 32.47 | 34.66 | 37.26 | 40.44 | 44.47 | 49.85 |       |       | 25.62              | 26.26 | 26.92 | 27.68 | 29.51 | 30.85 | 32.88 | 35.29 | 38.21 | 41.88 | 46.75 |       |      |
|              | 180 | 37.89              | 39.06 | 40.32 | 41.69 | 44.82 | 48.64 | 53.50 | 60.01 |       |       |       |       | 33.91              | 34.85 | 35.84 | 36.92 | 39.32 | 42.17 | 45.63 | 49.96 | 55.70 |       |       |       |      |
|              | 200 | 51.61              | 53.65 | 55.92 | 58.46 | 64.70 | 73.34 |       |       |       |       |       |       | 45.02              | 46.53 | 48.17 | 49.98 | 54.20 | 59.56 | 66.78 |       |       |       |       |       |      |
| 80           | 100 | 4.75               | 4.85  | 4.96  | 5.07  | 5.31  | 5.57  | 5.87  | 6.21  | 6.60  | 7.06  | 7.61  | 8.28  | 4.39               | 4.47  | 4.57  | 4.66  | 4.87  | 5.09  | 5.35  | 5.63  | 5.95  | 6.32  | 6.76  | 7.27  |      |
|              | 120 | 10.11              | 10.34 | 10.58 | 10.83 | 11.39 | 12.01 | 12.72 | 13.54 | 14.50 | 15.66 | 17.10 | 18.95 | 9.29               | 9.49  | 9.69  | 9.91  | 10.38 | 10.90 | 11.49 | 12.16 | 12.93 | 13.84 | 14.93 | 16.27 |      |
|              | 140 | 16.33              | 16.73 | 17.16 | 17.61 | 18.60 | 19.74 | 21.07 | 22.64 | 24.55 | 26.95 | 30.13 | 34.69 | 14.91              | 15.25 | 15.61 | 15.98 | 16.81 | 17.74 | 18.81 | 20.05 | 21.52 | 23.30 | 25.53 | 28.47 |      |
|              | 160 | 23.84              | 24.49 | 25.19 | 25.95 | 27.63 | 29.60 | 31.98 | 34.93 | 38.76 | 44.06 |       |       | 21.55              | 22.10 | 22.67 | 23.28 | 24.63 | 26.19 | 28.03 | 30.22 | 32.94 | 36.43 | 41.22 |       |      |
|              | 180 | 33.45              | 34.53 | 35.69 | 36.97 | 39.90 | 43.52 | 48.04 | 54.63 |       |       |       |       | 29.80              | 30.66 | 31.57 | 32.56 | 34.79 | 37.46 | 40.73 | 44.91 | 50.57 |       |       |       |      |
|              | 200 | 47.06              | 49.00 | 51.17 | 53.62 | 59.66 | 68.20 |       |       |       |       |       |       | 40.83              | 42.26 | 43.81 | 45.53 | 49.58 | 54.78 | 61.92 |       |       |       |       |       |      |
|              | 100 | 120                | 5.35  | 5.48  | 5.62  | 5.76  | 6.07  | 6.43  | 6.84  | 7.32  | 7.90  | 8.61  | 9.52  | 10.76              | 4.90  | 5.01  | 5.12  | 5.24  | 5.50  | 5.80  | 6.13  | 6.52  | 6.97  | 7.52  | 8.18  | 9.04 |
| 140          |     | 11.56              | 11.86 | 12.18 | 12.52 | 13.27 | 14.14 | 15.17 | 16.41 | 17.96 | 19.96 | 22.75 | 27.13 | 10.50              | 10.75 | 11.02 | 11.30 | 11.92 | 12.62 | 13.44 | 14.40 | 15.56 | 17.00 | 18.86 | 21.44 |      |
| 160          |     | 19.03              | 19.58 | 20.18 | 20.82 | 22.25 | 23.97 | 26.06 | 28.72 | 32.28 | 37.47 |       |       | 17.12              | 17.57 | 18.06 | 18.57 | 19.71 | 21.05 | 22.63 | 24.57 | 27.01 | 30.25 | 34.95 |       |      |
| 180          |     | 28.59              | 29.56 | 30.62 | 31.77 | 34.46 | 37.84 | 42.30 | 48.65 |       |       |       |       | 25.33              | 26.09 | 26.91 | 27.80 | 29.82 | 32.27 | 35.32 | 39.30 | 44.89 |       |       |       |      |
| 200          |     | 42.10              | 43.93 | 45.98 | 48.31 | 54.14 | 62.58 |       |       |       |       |       |       | 36.28              | 37.61 | 39.07 | 40.69 | 44.53 | 49.55 | 56.61 |       |       |       |       |       |      |
| 110          |     | 125                | 1.36  | 1.39  | 1.43  | 1.46  | 1.54  | 1.64  | 1.74  | 1.87  | 2.02  | 2.21  | 2.45  | 2.78               | 1.24  | 1.27  | 1.30  | 1.33  | 1.40  | 1.47  | 1.56  | 1.66  | 1.78  | 1.92  | 2.10  | 2.32 |
|              |     | 150                | 2.76  | 2.83  | 2.90  | 2.98  | 3.15  | 3.34  | 3.56  | 3.83  | 4.15  | 4.55  | 5.08  | 5.83               | 2.52  | 2.58  | 2.64  | 2.70  | 2.84  | 3.00  | 3.18  | 3.39  | 3.64  | 3.94  | 4.32  | 4.81 |
|              | 175 | 4.22               | 4.33  | 4.44  | 4.56  | 4.82  | 5.12  | 5.48  | 5.90  | 6.41  | 7.07  | 7.98  | 9.21  | 3.85               | 3.94  | 4.03  | 4.13  | 4.35  | 4.60  | 4.88  | 5.21  | 5.61  | 6.09  | 6.70  | 7.51  |      |
|              | 200 | 5.74               | 5.88  | 6.04  | 6.20  | 6.57  | 7.00  | 7.49  | 8.09  | 8.83  | 9.77  | 11.06 | 13.02 | 5.22               | 5.34  | 5.47  | 5.61  | 5.91  | 6.26  | 6.66  | 7.12  | 7.68  | 8.37  | 9.25  | 10.47 |      |
|              | 225 | 12.50              | 12.85 | 13.23 | 13.63 | 14.54 | 15.61 | 16.91 | 18.52 | 20.63 | 23.58 | 28.24 |       | 11.27              | 11.56 | 11.87 | 12.20 | 12.93 | 13.78 | 14.77 | 15.98 | 17.48 | 19.42 | 22.13 | 26.37 |      |
|              | 250 | 20.85              | 21.52 | 22.25 | 23.04 | 24.85 | 27.07 | 29.91 | 33.73 | 39.37 |       |       |       | 18.57              | 19.11 | 19.69 | 20.31 | 21.70 | 23.37 | 25.40 | 27.98 | 31.44 | 36.48 |       |       |      |
|              | 275 | 31.99              | 33.24 | 34.61 | 36.15 | 39.84 | 44.76 | 51.92 |       |       |       |       |       | 27.92              | 28.68 | 29.89 | 31.01 | 33.63 | 36.92 | 41.25 | 47.42 |       |       |       |       |      |
| 120          | 125 | 1.46               | 1.50  | 1.54  | 1.58  | 1.67  | 1.78  | 1.91  | 2.07  | 2.26  | 2.52  | 2.86  | 3.40  | 1.32               | 1.36  | 1.39  | 1.42  | 1.50  | 1.59  | 1.70  | 1.82  | 1.96  | 2.14  | 2.38  | 2.70  |      |
|              | 150 | 2.97               | 3.05  | 3.13  | 3.22  | 3.42  | 3.65  | 3.93  | 4.26  | 4.68  | 5.23  | 6.01  | 7.28  | 2.69               | 2.76  | 2.83  | 2.90  | 3.07  | 3.25  | 3.47  | 3.73  | 4.04  | 4.43  | 4.94  | 5.66  |      |
|              | 175 | 4.55               | 4.67  | 4.80  | 4.94  | 5.26  | 5.62  | 6.06  | 6.59  | 7.27  | 8.18  | 9.51  | 11.83 | 4.12               | 4.22  | 4.33  | 4.44  | 4.70  | 4.99  | 5.33  | 5.74  | 6.24  | 6.87  | 7.72  | 8.95  |      |
|              | 200 | 6.19               | 6.37  | 6.55  | 6.75  | 7.19  | 7.70  | 8.32  | 9.09  | 10.08 | 11.43 | 13.49 | 17.41 | 5.59               | 5.74  | 5.89  | 6.05  | 6.40  | 6.82  | 7.30  | 7.88  | 8.59  | 9.51  | 10.76 | 12.65 |      |
|              | 225 | 13.65              | 14.07 | 14.53 | 15.02 | 16.14 | 17.51 | 19.21 | 21.45 | 24.58 | 29.60 |       |       | 12.20              | 12.54 | 12.91 | 13.30 | 14.18 | 15.22 | 16.48 | 18.05 | 20.09 | 22.96 | 27.49 |       |      |
|              | 250 | 23.16              | 23.99 | 24.91 | 25.92 | 28.31 | 31.36 | 35.52 | 41.76 |       |       |       |       | 20.36              | 21.02 | 21.72 | 22.49 | 24.25 | 26.41 | 29.17 | 32.88 | 38.37 |       |       |       |      |
|              | 130 | 135                | 1.58  | 1.62  | 1.67  | 1.72  | 1.83  | 1.97  | 2.13  | 2.33  | 2.60  | 2.96  | 3.53  | 4.70               | 1.42  | 1.46  | 1.50  | 1.54  | 1.63  | 1.74  | 1.86  | 2.02  | 2.20  | 2.45  | 2.79  | 3.31 |
| 160          |     | 3.22               | 3.31  | 3.41  | 3.52  | 3.76  | 4.05  | 4.40  | 4.83  | 5.41  | 6.23  | 7.57  | 10.82 | 2.90               | 2.98  | 3.06  | 3.14  | 3.34  | 3.56  | 3.83  | 4.15  | 4.56  | 5.09  | 5.85  | 7.08  |      |
| 185          |     | 4.94               | 5.09  | 5.25  | 5.42  | 5.80  | 6.25  | 6.81  | 7.53  | 8.48  | 9.89  | 12.34 |       | 4.44               | 4.56  | 4.68  | 4.82  | 5.13  | 5.48  | 5.90  | 6.42  | 7.08  | 7.97  | 9.26  | 11.51 |      |
| 210          |     | 6.75               | 6.95  | 7.18  | 7.41  | 7.95  | 8.60  | 9.41  | 10.45 | 11.88 | 14.06 | 18.25 |       | 6.04               | 6.21  | 6.39  | 6.58  | 7.01  | 7.51  | 8.11  | 8.86  | 9.82  | 11.13 | 13.12 | 16.94 |      |
| 235          |     | 15.08              | 15.60 | 16.17 | 16.79 | 18.23 | 20.05 | 22.44 | 25.82 | 31.28 |       |       |       | 13.33              | 13.74 | 14.18 | 14.66 | 15.75 | 17.08 | 18.74 | 20.91 | 23.96 | 28.84 |       | </    |      |

# FOR MEDIUM TEMPERATURE RANGE

| Racked Walls |     | 250° HEATING WATER |       |       |       |       | 280° HEATING WATER |       |       |       |       |      |
|--------------|-----|--------------------|-------|-------|-------|-------|--------------------|-------|-------|-------|-------|------|
|              |     | TEMPERATURE DROP   |       |       |       |       | TEMPERATURE DROP   |       |       |       |       |      |
| ft           | CM  | 25°                | 40°   | 60°   | 80°   | 100°  | 25°                | 40°   | 60°   | 80°   | 100°  |      |
| 40           | 60  | 3.65               | 3.91  | 4.21  | 4.58  | 5.02  | 3.22               | 3.43  | 3.67  | 3.95  | 4.29  |      |
|              | 80  | 7.58               | 8.15  | 8.83  | 9.64  | 10.65 | 6.66               | 7.12  | 7.64  | 8.26  | 9.00  |      |
|              | 100 | 11.91              | 12.85 | 13.98 | 15.37 | 17.13 | 10.40              | 11.14 | 12.01 | 13.04 | 14.30 |      |
|              | 120 | 16.74              | 18.16 | 19.88 | 22.05 | 24.90 | 14.52              | 15.61 | 16.90 | 18.47 | 20.43 |      |
|              | 140 | 22.27              | 24.32 | 26.88 | 30.21 | 34.82 | 19.14              | 20.67 | 22.53 | 24.83 | 27.80 |      |
|              | 160 | 28.80              | 31.77 | 35.60 | 40.85 | 48.98 | 24.44              | 26.57 | 29.21 | 32.60 | 37.19 |      |
|              | 180 | 36.89              | 41.30 | 47.36 | 56.60 |       | 30.71              | 33.72 | 37.56 | 42.74 | 50.43 |      |
| 50           | 70  | 3.78               | 4.06  | 4.40  | 4.80  | 5.30  | 3.32               | 3.55  | 3.81  | 4.12  | 4.48  |      |
|              | 90  | 7.90               | 8.52  | 9.26  | 10.16 | 11.21 | 6.81               | 7.39  | 7.96  | 8.64  | 9.47  |      |
|              | 110 | 12.45              | 13.49 | 14.75 | 16.32 | 18.26 | 10.62              | 11.62 | 12.57 | 13.71 | 15.14 |      |
|              | 130 | 17.59              | 19.17 | 21.13 | 23.64 | 27.06 | 15.18              | 16.39 | 17.79 | 19.56 | 21.82 |      |
|              | 150 | 23.56              | 25.89 | 28.87 | 32.85 | 38.69 | 20.08              | 21.79 | 23.89 | 26.53 | 30.06 |      |
|              | 170 | 30.76              | 34.22 | 38.84 | 45.53 |       | 25.81              | 28.33 | 31.28 | 35.30 | 41.04 |      |
|              | 190 | 39.94              | 45.33 | 53.18 |       |       | 32.73              | 36.22 | 40.83 | 47.36 |       |      |
| 60           | 80  | 3.94               | 4.24  | 4.61  | 5.06  | 5.62  | 3.44               | 3.68  | 3.97  | 4.30  | 4.71  |      |
|              | 100 | 8.25               | 8.93  | 9.75  | 10.77 | 12.10 | 7.19               | 7.71  | 8.23  | 9.08  | 10.01 |      |
|              | 120 | 13.07              | 14.22 | 15.84 | 17.45 | 19.87 | 11.28              | 12.16 | 13.11 | 14.50 | 16.13 |      |
|              | 140 | 18.58              | 20.36 | 22.61 | 25.59 | 29.82 | 15.89              | 17.21 | 18.82 | 20.84 | 23.49 |      |
|              | 160 | 25.08              | 27.77 | 31.30 | 36.24 | 44.96 | 21.16              | 23.09 | 25.48 | 28.59 | 32.90 |      |
|              | 180 | 33.12              | 37.25 | 43.02 | 52.07 |       | 27.41              | 30.19 | 33.79 | 38.73 | 46.26 |      |
|              | 200 | 43.78              | 50.65 | 61.59 |       |       | 35.14              | 39.30 | 45.01 | 53.72 |       |      |
| 80           | 100 | 4.31               | 4.68  | 5.14  | 5.71  | 6.48  | 3.73               | 4.02  | 4.38  | 4.77  | 5.29  |      |
|              | 120 | 9.12               | 9.96  | 11.01 | 12.38 | 14.26 | 7.83               | 8.46  | 9.23  | 10.18 | 11.41 |      |
|              | 140 | 14.81              | 16.08 | 17.97 | 20.51 | 24.27 | 12.42              | 13.50 | 14.82 | 16.51 | 18.78 |      |
|              | 160 | 21.09              | 23.47 | 26.63 | 31.18 | 38.77 | 17.68              | 19.35 | 21.46 | 24.25 | 28.22 |      |
|              | 180 | 29.08              | 32.90 | 38.33 | 47.18 |       | 23.90              | 26.43 | 29.75 | 34.39 | 41.76 |      |
|              | 200 | 39.67              | 46.23 | 56.96 |       |       | 31.59              | 35.49 | 40.94 | 49.49 |       |      |
|              | 100 | 120                | 4.80  | 5.27  | 5.87  | 6.66  | 7.80               | 4.10  | 4.44  | 4.87  | 5.41  | 6.12 |
| 140          |     | 10.28              | 11.38 | 12.81 | 14.80 | 17.88 | 8.68               | 9.47  | 10.45 | 11.71 | 13.50 |      |
| 160          |     | 16.74              | 18.74 | 21.46 | 25.51 | 32.78 | 13.92              | 15.31 | 17.06 | 19.47 | 23.00 |      |
| 180          |     | 24.69              | 28.13 | 33.16 | 41.76 |       | 20.11              | 22.56 | 25.34 | 29.63 | 36.80 |      |
| 200          |     | 35.22              | 41.41 | 51.92 |       |       | 27.77              | 31.38 | 36.52 | 44.89 |       |      |
| 110          |     | 115                | 1.22  | 1.34  | 1.49  | 1.70  | 2.00               | 1.04  | 1.13  | 1.23  | 1.37  | 1.56 |
|              |     | 120                | 2.47  | 2.72  | 3.04  | 3.48  | 4.11               | 2.10  | 2.28  | 2.51  | 2.80  | 3.18 |
|              | 125 | 3.77               | 4.16  | 4.66  | 5.34  | 6.37  | 3.19               | 3.48  | 3.83  | 4.28  | 4.89  |      |
|              | 130 | 5.11               | 5.65  | 6.35  | 7.31  | 8.78  | 4.32               | 4.71  | 5.19  | 5.82  | 6.68  |      |
|              | 150 | 11.02              | 12.31 | 14.03 | 16.55 | 20.86 | 9.20               | 10.16 | 11.24 | 12.77 | 14.98 |      |
|              | 170 | 18.13              | 20.53 | 23.95 | 29.48 |       | 14.86              | 16.47 | 18.58 | 21.84 | 26.27 |      |
|              | 190 | 27.15              | 31.50 | 38.34 |       |       | 21.69              | 24.26 | 28.05 | 33.75 |       |      |
| 120          | 125 | 1.30               | 1.44  | 1.62  | 1.87  | 2.26  | 1.09               | 1.19  | 1.32  | 1.48  | 1.70  |      |
|              | 130 | 2.64               | 2.93  | 3.31  | 3.84  | 4.68  | 2.22               | 2.43  | 2.68  | 3.02  | 3.50  |      |
|              | 135 | 4.03               | 4.48  | 5.08  | 5.93  | 7.30  | 3.38               | 3.70  | 4.10  | 4.63  | 5.39  |      |
|              | 140 | 5.47               | 6.10  | 6.94  | 8.15  | 10.17 | 4.59               | 5.02  | 5.58  | 6.32  | 7.39  |      |
|              | 160 | 11.91              | 13.44 | 15.58 | 18.92 | 25.68 | 9.81               | 10.84 | 12.19 | 14.07 | 16.97 |      |
|              | 180 | 19.83              | 22.81 | 27.30 | 35.57 |       | 15.38              | 17.87 | 20.44 | 24.27 | 31.15 |      |
|              | 130 | 135                | 1.39  | 1.55  | 1.77  | 2.09  | 2.63               | 1.16  | 1.27  | 1.42  | 1.61  | 1.89 |
| 140          |     | 2.83               | 3.17  | 3.63  | 4.31  | 5.31  | 2.36               | 2.59  | 2.89  | 3.30  | 3.90  |      |
| 145          |     | 4.34               | 4.87  | 5.60  | 6.69  | 8.21  | 3.58               | 3.96  | 4.43  | 5.08  | 6.04  |      |
| 150          |     | 5.90               | 6.65  | 7.68  | 9.26  | 12.92 | 4.97               | 5.38  | 6.04  | 6.95  | 8.34  |      |
| 170          |     | 12.99              | 14.86 | 17.61 | 22.38 |       | 10.59              | 11.74 | 13.37 | 15.75 | 19.82 |      |
| 190          |     | 21.98              | 25.79 | 32.09 |       |       | 17.33              | 19.61 | 22.85 | 28.08 |       |      |
| 140          |     | 145                | 1.50  | 1.70  | 1.96  | 2.39  | 3.22               | 1.24  | 1.37  | 1.54  | 1.78  | 2.14 |
|              | 150 | 3.07               | 3.47  | 4.05  | 4.96  | 6.30  | 2.52               | 2.79  | 3.15  | 3.65  | 4.45  |      |
|              | 155 | 4.71               | 5.35  | 6.27  | 7.77  | 10.11 | 3.85               | 4.27  | 4.84  | 5.64  | 6.94  |      |
|              | 160 | 6.43               | 7.33  | 8.64  | 10.85 | 16.50 | 5.23               | 5.82  | 6.61  | 7.75  | 9.66  |      |
|              | 180 | 14.33              | 16.68 | 20.41 | 28.13 |       | 11.38              | 12.83 | 14.86 | 18.03 | 24.44 |      |
|              | 200 | 24.75              | 29.91 | 39.79 |       |       | 18.38              | 21.80 | 26.07 | 33.93 |       |      |
|              | 150 | 155                | 1.64  | 1.87  | 2.22  | 2.81  | 4.46               | 1.33  | 1.48  | 1.69  | 1.99  | 2.50 |
| 160          |     | 3.36               | 3.85  | 4.60  | 5.92  | 10.26 | 2.71               | 3.03  | 3.46  | 4.11  | 5.24  |      |
| 165          |     | 5.16               | 5.96  | 7.16  | 9.39  |       | 4.14               | 4.65  | 5.34  | 6.38  | 8.29  |      |
| 170          |     | 7.07               | 8.20  | 9.95  | 13.36 |       | 5.64               | 6.35  | 7.33  | 8.83  | 11.72 |      |
| 190          |     | 16.03              | 19.12 | 24.60 |       |       | 12.43              | 14.29 | 16.81 | 21.36 |       |      |
| 210          |     | 28.52              | 36.07 |       |       |       | 21.05              | 24.68 | 30.88 |       |       |      |
| 160          |     | 165                | 1.81  | 2.10  | 2.57  | 3.50  |                    | 1.44  | 1.62  | 1.87  | 2.27  | 3.07 |
|              | 170 | 3.71               | 4.34  | 5.36  | 7.54  |       | 2.94               | 3.32  | 3.86  | 4.73  | 6.57  |      |
|              | 175 | 5.73               | 6.75  | 8.42  | 12.33 |       | 4.50               | 5.11  | 5.98  | 7.40  | 10.68 |      |
|              | 180 | 7.89               | 9.34  | 11.83 | 18.35 |       | 6.15               | 7.01  | 8.25  | 10.35 | 15.72 |      |
|              | 200 | 18.28              | 22.59 | 31.86 |       |       | 13.72              | 15.96 | 19.51 | 26.87 |       |      |
|              | 220 | 33.96              | 46.75 |       |       |       | 23.73              | 28.65 | 38.07 |       |       |      |
|              | 170 | 175                | 2.02  | 2.40  | 3.07  | 4.96  |                    | 1.57  | 1.79  | 2.12  | 2.68  | 4.25 |
| 180          |     | 4.17               | 5.00  | 6.50  | 11.55 |       | 3.11               | 3.69  | 4.39  | 5.65  | 9.78  |      |
| 185          |     | 6.47               | 7.83  | 10.38 |       |       | 4.74               | 5.70  | 6.84  | 8.97  |       |      |
| 190          |     | 8.94               | 10.93 | 14.88 |       |       | 6.37               | 7.84  | 9.91  | 12.76 |       |      |
| 210          |     | 21.39              | 27.99 |       |       |       | 15.17              | 18.32 | 23.54 |       |       |      |
| 230          |     | 42.75              |       |       |       |       | 27.36              | 34.58 |       |       |       |      |
| 180          |     | 185                | 2.30  | 2.83  | 3.91  |       |                    | 1.73  | 2.01  | 2.45  | 3.34  |      |
|              | 190 | 4.77               | 5.93  | 8.48  |       |       | 3.56               | 4.16  | 5.12  | 7.20  |       |      |
|              | 195 | 7.45               | 9.39  | 14.02 |       |       | 5.50               | 6.48  | 8.06  | 11.79 |       |      |
|              | 200 | 10.38              | 13.29 | 21.18 |       |       | 7.56               | 8.95  | 11.32 | 17.54 |       |      |
|              | 220 | 26.02              | 38.07 |       |       |       | 17.54              | 21.88 | 30.51 |       |       |      |
|              | 240 | 60.91              |       |       |       |       | 32.97              | 44.85 |       |       |       |      |
|              | 190 | 195                | 2.68  | 3.46  |       |       |                    | 1.94  | 2.30  | 2.94  | 4.74  |      |
| 200          |     | 5.60               | 7.37  | 13.56 |       |       | 4.00               | 4.79  | 6.22  | 11.05 |       |      |
| 205          |     | 8.83               | 11.89 |       |       |       | 6.21               | 7.50  | 9.94  |       |       |      |
| 210          |     | 12.43              | 17.25 |       |       |       | 8.58               | 10.48 | 14.25 |       |       |      |
| 230          |     | 33.79              |       |       |       |       | 20.54              | 26.86 |       |       |       |      |
| 250          |     |                    |       |       |       |       | 41.05              |       |       |       |       |      |
| 200          |     | 205                | 3.22  | 4.54  |       |       |                    | 2.21  | 2.71  | 3.74  |       |      |
|              | 210 | 6.83               | 9.97  |       |       |       | 4.58               | 5.69  | 8.12  |       |       |      |
|              | 215 | 10.91              | 16.77 |       |       |       | 7.15               | 9.00  | 13.44 |       |       |      |
|              | 220 | 15.63              | 26.02 |       |       |       | 9.86               | 12.75 | 20.30 |       |       |      |
|              | 240 | 50.99              |       |       |       |       | 25.90              | 36.56 |       |       |       |      |
|              | 210 | 215                | 4.08  | 6.99  |       |       |                    | 2.57  | 3.32  | 5.48  |       |      |
|              |     | 220                | 8.81  | 17.08 |       |       |                    | 5.38  | 7.08  | 13.01 |       |      |
| 225          |     | 14.45              |       |       |       |       | 8.48               | 11.41 |       |       |       |      |
| 230          |     | 21.44              |       |       |       |       | 11.94              | 16.56 |       |       |       |      |
| 250          |     |                    |       |       |       |       | 32.50              |       |       |       |       |      |
| 220          |     | 225                | 5.65  |       |       |       |                    | 3.10  | 4.36  |       |       |      |
|              |     | 230                | 12.69 |       |       |       |                    | 6.56  | 9.57  |       |       |      |
|              | 235 | 22.10              |       |       |       |       | 10.49              | 16.11 |       |       |       |      |
|              | 240 | 36.56              |       |       |       |       | 15.04              | 25.00 |       |       |       |      |
|              | 230 | 235                | 9.60  |       |       |       |                    | 6.72  |       |       |       |      |
|              |     | 240                | 25.13 |       |       |       |                    | 16.42 |       |       |       |      |
|              |     | 240                | 245   |       |       |       |                    |       | 5.44  |       |       |      |
| 250          |     |                    |       |       |       |       |                    | 12.21 |       |       |       |      |

TYPE "WUT" HEAT EXCHANGERS

CAUTION: When working pressures and/or temperatures exceed standard "WUT" limits (150/125 psig & 375°F), consult factory, or use "HTWUT" units.

TABLE A

CLEAN TUBE TEMPERATURE FACTORS

| Heated Water |       | 300° HEATING WATER |       |       |       |       | 320° HEATING WATER |       |       |       |       |       |
|--------------|-------|--------------------|-------|-------|-------|-------|--------------------|-------|-------|-------|-------|-------|
|              |       | TEMPERATURE DROP   |       |       |       |       | TEMPERATURE DROP   |       |       |       |       |       |
| In           | Out   | 25°                | 40°   | 50°   | 80°   | 100°  | 20°                | 40°   | 60°   | 80°   | 100°  | 120°  |
| 40           | 60    | 2.87               | 3.04  | 3.24  | 3.46  | 3.72  | 2.58               | 2.72  | 2.88  | 3.06  | 3.27  | 3.52  |
|              | 80    | 5.92               | 6.29  | 6.71  | 7.19  | 7.76  | 5.31               | 5.61  | 5.95  | 6.34  | 6.79  | 7.32  |
|              | 100   | 9.20               | 9.79  | 10.48 | 11.27 | 12.22 | 8.22               | 8.70  | 9.25  | 9.89  | 10.62 | 11.50 |
|              | 120   | 12.77              | 13.63 | 14.63 | 15.82 | 17.25 | 11.36              | 12.05 | 12.85 | 13.78 | 14.87 | 16.19 |
|              | 140   | 16.71              | 17.90 | 19.31 | 21.00 | 23.08 | 14.78              | 15.73 | 16.83 | 18.12 | 19.67 | 21.58 |
|              | 160   | 21.14              | 22.76 | 24.69 | 27.07 | 30.10 | 18.56              | 19.83 | 21.31 | 23.08 | 25.24 | 27.98 |
| 180          | 26.24 | 28.43              | 31.11 | 34.51 | 39.04 | 22.83 | 24.50              | 26.49 | 28.91 | 31.96 | 35.99 |       |
| 50           | 70    | 2.95               | 3.14  | 3.35  | 3.59  | 3.87  | 2.65               | 2.80  | 2.97  | 3.16  | 3.39  | 3.65  |
|              | 90    | 6.11               | 6.50  | 6.95  | 7.48  | 8.10  | 5.46               | 5.80  | 6.15  | 6.56  | 7.05  | 7.63  |
|              | 110   | 9.53               | 10.16 | 10.90 | 11.77 | 12.82 | 8.48               | 8.99  | 9.58  | 10.27 | 11.07 | 12.04 |
|              | 130   | 13.26              | 14.20 | 15.29 | 16.60 | 18.21 | 11.75              | 12.49 | 13.36 | 14.37 | 15.57 | 17.05 |
|              | 150   | 17.42              | 18.73 | 20.28 | 22.18 | 24.57 | 15.33              | 16.36 | 17.56 | 18.99 | 20.72 | 22.89 |
|              | 170   | 22.15              | 23.95 | 26.12 | 28.85 | 32.42 | 19.34              | 20.72 | 22.36 | 24.33 | 26.80 | 30.00 |
| 190          | 27.67 | 30.14              | 33.23 | 37.25 | 42.85 | 23.89 | 25.74              | 27.97 | 30.74 | 34.31 | 39.22 |       |
| 60           | 80    | 3.05               | 3.24  | 3.47  | 3.73  | 4.04  | 2.73               | 2.89  | 3.07  | 3.27  | 3.52  | 3.80  |
|              | 100   | 6.33               | 6.75  | 7.23  | 7.81  | 8.49  | 5.63               | 5.98  | 6.37  | 6.82  | 7.35  | 7.98  |
|              | 120   | 9.89               | 10.58 | 11.38 | 12.34 | 13.52 | 8.77               | 9.32  | 9.96  | 10.70 | 11.58 | 12.66 |
|              | 140   | 13.82              | 14.84 | 16.04 | 17.51 | 19.34 | 12.18              | 12.99 | 13.93 | 15.03 | 16.38 | 18.05 |
|              | 160   | 18.23              | 19.67 | 21.41 | 23.57 | 26.35 | 15.96              | 17.08 | 18.40 | 19.98 | 21.94 | 24.45 |
|              | 180   | 23.31              | 25.32 | 27.80 | 30.98 | 35.30 | 20.21              | 21.73 | 23.55 | 25.79 | 28.64 | 32.48 |
| 200          | 29.33 | 32.16              | 35.78 | 40.67 | 47.93 | 25.10 | 27.17              | 29.71 | 32.91 | 37.20 | 43.43 |       |
| 80           | 100   | 3.27               | 3.50  | 3.76  | 4.07  | 4.45  | 2.91               | 3.09  | 3.30  | 3.54  | 3.83  | 4.18  |
|              | 120   | 6.83               | 7.32  | 7.90  | 8.60  | 9.47  | 6.03               | 6.43  | 6.88  | 7.42  | 8.06  | 8.86  |
|              | 140   | 10.75              | 11.57 | 12.56 | 13.75 | 15.29 | 9.44               | 10.09 | 10.84 | 11.75 | 12.85 | 14.24 |
|              | 160   | 15.15              | 16.40 | 17.91 | 19.81 | 22.30 | 13.21              | 14.17 | 15.30 | 16.68 | 18.40 | 20.65 |
|              | 180   | 20.21              | 22.02 | 24.28 | 27.21 | 31.27 | 17.45              | 18.81 | 20.45 | 22.48 | 25.10 | 28.71 |
|              | 200   | 26.20              | 28.83 | 32.23 | 36.90 | 44.02 | 22.32              | 24.23 | 26.57 | 29.58 | 33.67 | 39.79 |
| 100          | 120   | 3.55               | 3.82  | 4.14  | 4.53  | 5.02  | 3.13               | 3.34  | 3.58  | 3.88  | 4.23  | 4.68  |
|              | 140   | 7.47               | 8.06  | 8.78  | 9.68  | 10.83 | 6.53               | 6.99  | 7.54  | 8.20  | 9.01  | 10.06 |
|              | 160   | 11.86              | 12.88 | 14.12 | 15.71 | 17.85 | 10.29              | 11.06 | 11.99 | 13.12 | 14.57 | 16.49 |
|              | 180   | 16.90              | 18.48 | 20.47 | 23.11 | 26.86 | 14.51              | 15.69 | 17.12 | 18.91 | 21.27 | 24.60 |
|              | 200   | 22.87              | 25.26 | 28.40 | 32.81 | 39.79 | 19.37              | 21.09 | 23.23 | 26.01 | 29.86 | 35.85 |
|              | 110   | 115                | 0.90  | 0.97  | 1.05  | 1.15  | 1.27               | 0.79  | 0.84  | 0.91  | 0.98  | 1.07  |
| 120          |       | 1.82               | 1.96  | 2.12  | 2.33  | 2.59  | 1.59               | 1.70  | 1.83  | 1.99  | 2.17  | 2.41  |
| 125          |       | 2.76               | 2.97  | 3.23  | 3.55  | 3.96  | 2.42               | 2.58  | 2.78  | 3.02  | 3.31  | 3.68  |
| 130          |       | 3.72               | 4.02  | 4.37  | 4.81  | 5.38  | 3.26               | 3.49  | 3.76  | 4.08  | 4.48  | 5.00  |
| 150          |       | 7.85               | 8.52  | 9.33  | 10.36 | 11.73 | 6.82               | 7.33  | 7.94  | 8.68  | 9.61  | 10.86 |
| 170          |       | 12.54              | 13.68 | 15.12 | 16.99 | 19.62 | 10.79              | 11.65 | 12.69 | 13.99 | 15.68 | 18.03 |
| 190          | 17.99 | 19.80              | 22.15 | 25.37 | 30.26 | 15.30 | 16.62              | 18.26 | 20.35 | 23.21 | 27.48 |       |
| 120          | 125   | 0.94               | 1.02  | 1.11  | 1.22  | 1.37  | 0.82               | 0.88  | 0.95  | 1.03  | 1.14  | 1.27  |
|              | 130   | 1.90               | 2.06  | 2.25  | 2.48  | 2.79  | 1.66               | 1.74  | 1.92  | 2.10  | 2.31  | 2.59  |
|              | 135   | 2.89               | 3.13  | 3.42  | 3.79  | 4.27  | 2.52               | 2.71  | 2.92  | 3.19  | 3.52  | 3.96  |
|              | 140   | 3.91               | 4.24  | 4.64  | 5.15  | 5.82  | 3.40               | 3.65  | 3.95  | 4.32  | 4.78  | 5.39  |
|              | 160   | 8.29               | 9.04  | 9.97  | 11.18 | 12.85 | 7.15               | 7.72  | 8.40  | 9.24  | 10.33 | 11.83 |
|              | 180   | 13.32              | 14.63 | 16.31 | 18.57 | 21.91 | 11.37              | 12.33 | 13.51 | 15.02 | 17.04 | 20.00 |
| 130          | 135   | 0.99               | 1.07  | 1.18  | 1.31  | 1.48  | 0.86               | 0.92  | 1.00  | 1.09  | 1.21  | 1.37  |
|              | 140   | 2.01               | 2.18  | 2.39  | 2.66  | 3.03  | 1.74               | 1.87  | 2.03  | 2.22  | 2.47  | 2.80  |
|              | 145   | 3.05               | 3.32  | 3.65  | 4.07  | 4.65  | 2.64               | 2.84  | 3.09  | 3.39  | 3.77  | 4.29  |
|              | 150   | 4.13               | 4.50  | 4.95  | 5.55  | 6.36  | 3.56               | 3.84  | 4.18  | 4.59  | 5.13  | 5.86  |
|              | 170   | 8.80               | 9.65  | 10.73 | 12.18 | 14.27 | 7.53               | 8.16  | 8.93  | 9.90  | 11.20 | 13.07 |
|              | 190   | 14.24              | 15.76 | 17.76 | 20.57 | 25.06 | 12.03              | 13.12 | 14.48 | 16.26 | 18.75 | 22.67 |
| 140          | 145   | 1.05               | 1.14  | 1.26  | 1.41  | 1.62  | 0.90               | 0.97  | 1.06  | 1.17  | 1.30  | 1.50  |
|              | 150   | 2.12               | 2.32  | 2.56  | 2.88  | 3.33  | 1.83               | 1.97  | 2.15  | 2.37  | 2.68  | 3.06  |
|              | 155   | 3.23               | 3.54  | 3.92  | 4.42  | 5.13  | 2.77               | 3.00  | 3.28  | 3.62  | 4.08  | 4.72  |
|              | 160   | 4.38               | 4.80  | 5.33  | 6.03  | 7.04  | 3.75               | 4.06  | 4.44  | 4.92  | 5.55  | 6.46  |
|              | 180   | 9.39               | 10.38 | 11.66 | 13.43 | 16.19 | 7.96               | 8.67  | 9.55  | 10.70 | 12.28 | 14.71 |
|              | 200   | 15.32              | 17.12 | 19.56 | 23.20 | 29.75 | 12.79              | 14.04 | 15.63 | 17.79 | 20.97 | 26.57 |
| 150          | 155   | 1.11               | 1.22  | 1.35  | 1.54  | 1.80  | 0.95               | 1.03  | 1.13  | 1.25  | 1.41  | 1.65  |
|              | 160   | 2.26               | 2.48  | 2.76  | 3.15  | 3.72  | 1.92               | 2.09  | 2.29  | 2.55  | 2.89  | 3.40  |
|              | 165   | 3.44               | 3.79  | 4.24  | 4.85  | 5.76  | 2.93               | 3.18  | 3.50  | 3.90  | 4.44  | 5.26  |
|              | 170   | 4.67               | 5.15  | 5.78  | 6.64  | 7.95  | 3.96               | 4.31  | 4.77  | 5.31  | 6.08  | 7.25  |
|              | 190   | 10.09              | 11.24 | 12.79 | 15.05 | 18.93 | 8.45               | 9.26  | 10.25 | 11.66 | 13.66 | 17.04 |
|              | 210   | 16.62              | 18.80 | 21.88 | 26.87 | 35.13 | 13.68              | 15.13 | 17.04 | 19.72 | 24.00 |       |
| 160          | 165   | 1.18               | 1.31  | 1.47  | 1.70  | 2.05  | 1.00               | 1.09  | 1.20  | 1.35  | 1.55  | 1.86  |
|              | 170   | 2.41               | 2.67  | 3.01  | 3.49  | 4.24  | 2.04               | 2.22  | 2.45  | 2.76  | 3.18  | 3.80  |
|              | 175   | 3.69               | 4.09  | 4.63  | 5.39  | 6.62  | 3.10               | 3.39  | 3.75  | 4.23  | 4.91  | 6.00  |
|              | 180   | 5.01               | 5.57  | 6.33  | 7.41  | 9.23  | 4.20               | 4.60  | 5.11  | 5.78  | 6.74  | 8.34  |
|              | 200   | 10.92              | 12.30 | 14.23 | 17.25 | 23.36 | 9.03               | 9.96  | 11.18 | 12.88 | 15.50 | 20.73 |
|              | 220   | 18.22              | 20.92 | 24.99 | 32.49 | 44.13 | 14.73              | 16.45 | 18.78 | 22.26 | 28.52 |       |
| 170          | 175   | 1.27               | 1.42  | 1.61  | 1.90  | 2.39  | 1.07               | 1.17  | 1.30  | 1.47  | 1.73  | 2.16  |
|              | 180   | 2.60               | 2.90  | 3.31  | 3.93  | 5.01  | 2.17               | 2.38  | 2.65  | 3.02  | 3.58  | 4.51  |
|              | 185   | 3.98               | 4.45  | 5.11  | 6.10  | 7.92  | 3.31               | 3.64  | 4.06  | 4.64  | 5.52  | 7.10  |
|              | 190   | 5.42               | 6.09  | 7.02  | 8.45  | 11.20 | 4.49               | 4.95  | 5.54  | 6.36  | 7.62  | 10.01 |
|              | 210   | 11.93              | 13.63 | 16.12 | 20.45 | 27.95 | 9.70               | 10.81 | 12.28 | 14.44 | 18.14 |       |
|              | 230   | 20.23              | 23.70 | 29.44 | 38.45 | 51.13 | 16.00              | 18.08 | 21.03 | 25.80 | 33.41 |       |
| 180          | 185   | 1.38               | 1.55  | 1.80  | 2.18  | 2.93  | 1.14               | 1.26  | 1.41  | 1.63  | 1.96  | 2.62  |
|              | 190   | 2.82               | 3.18  | 3.70  | 4.55  | 6.28  | 2.32               | 2.57  | 2.89  | 3.34  | 4.07  | 5.58  |
|              | 195   | 4.32               | 4.90  | 5.73  | 7.09  | 10.21 | 3.54               | 3.93  | 4.44  | 5.17  | 6.35  | 9.03  |
|              | 200   | 5.91               | 6.72  | 7.91  | 9.91  | 15.04 | 4.82               | 5.36  | 6.07  | 7.11  | 8.84  | 13.21 |
|              | 220   | 13.19              | 15.33 | 18.72 | 25.75 | 35.13 | 10.51              | 11.83 | 13.68 | 16.56 | 22.41 |       |
|              | 240   | 22.82              | 27.53 | 36.56 | 49.13 | 66.13 | 17.55              | 20.13 | 24.03 | 31.23 | 41.41 |       |
| 190          | 195   | 1.51               | 1.72  | 2.03  | 2.57  | 4.06  | 1.22               | 1.36  | 1.55  | 1.82  | 2.29  | 3.57  |
|              | 200   | 3.09               | 3.54  | 4.21  | 5.41  | 9.37  | 2.50               | 2.79  | 3.17  | 3.77  | 4.80  | 8.15  |
|              | 205   | 4.75               | 5.47  | 6.56  | 8.59  | 15.04 | 3.83               | 4.28  | 4.91  | 5.86  | 7.60  |       |
|              | 210   | 6.51               | 7.53  | 9.12  | 12.23 | 21.95 | 5.21               | 5.85  | 6.74  | 8.11  | 10.75 |       |
|              | 230   | 14.78              | 17.60 | 22.60 | 30.13 | 41.13 | 11.49              | 13.11 | 15.50 | 19.65 | 26.19 |       |
|              | 250   | 26.34              | 33.26 | 44.13 | 59.13 | 80.13 | 19.50              | 22.83 | 28.33 | 37.33 | 50.13 |       |
| 200          | 205   | 1.66               | 1.93  | 2.35  | 3.21  | 5.13  | 1.33               | 1.49  | 1.73  | 2.09  | 2.82  |       |
|              | 210   | 3.42               | 3.99  | 4.92  | 6.90  | 11.23 | 2.71               | 3.06  | 3.56  | 4.35  | 6.03  |       |
|              | 215   | 5.28               | 6.21  | 7.73  | 11.31 | 18.13 | 4.16               | 4.72  | 5.51  | 6.81  | 9.80  |       |
|              | 220   | 7.27               | 8.60  | 10.87 | 16.83 | 26.13 | 5.69               | 6.47  | 7.61  | 9.53  | 14.44 |       |
|              | 240   | 16.88              | 20.83 | 29.32 | 41.13 | 56.13 | 12.71              | 14.76 | 18.02 | 24.77 | 34.44 |       |
|              | 210   | 215                | 1.86  | 2.21  | 2.82  | 4.55  | 7.13               | 1.45  | 1.66  | 1.95  | 2.47  | 3.90  |
| 220          |       | 3.85               | 4.61  | 5.98  | 10.61 | 16.13 | 2.97               | 3.41  | 4.05  | 5.20  | 9.00  |       |
| 225          |       | 5.97               | 7.21  | 9.55  | 15.04 | 23.13 | 4.58               | 5.27  | 6.32  | 8.26  | 13.21 |       |
| 230          |       | 8.26               | 10.08 | 13.70 | 20.45 | 31.13 | 6.27               | 7.26  | 8.78  | 11.76 | 19.13 |       |
| 250          |       | 19.79              | 25.85 | 36.56 | 51.13 | 71.13 | 14.26              | 16.97 | 21.77 | 29.13 | 40.13 |       |
| 220          |       | 225                | 2.12  | 2.61  | 3.60  | 5.13  | 7.63               | 1.60  | 1.86  | 2.27  | 3.09  |       |
|              | 230   | 4.41               | 5.47  | 7.81  | 11.13 | 16.13 | 3.30               | 3.85  | 4.73  | 6.64  |       |       |
|              | 235   | 6.89               | 8.67  | 12.92 | 19.13 | 28.13 | 5.10               | 5.98  | 7.45  | 10.88 |       |       |
|              | 240   | 9.50               | 12.27 | 19.53 | 28.13 | 41.13 | 7.01               | 8.29  | 10.47 | 16.19 |       |       |
| 230          | 235   | 2.48               | 3.20  | 5.28  | 7.63  | 11.13 | 1.80               | 2.13  | 2.72  | 4.38  |       |       |

# FOR HIGH TEMPERATURE RANGE

|              |     | 340° HEATING WATER |       |       |       |       |       |       | 360° HEATING WATER |       |       |       |        |       |       |       |
|--------------|-----|--------------------|-------|-------|-------|-------|-------|-------|--------------------|-------|-------|-------|--------|-------|-------|-------|
| Heated Water |     | TEMPERATURE DROP   |       |       |       |       |       |       | TEMPERATURE DROP   |       |       |       |        |       |       |       |
| In           | Out | 20°                | 40°   | 60°   | 80°   | 100°  | 120°  | 140°  | 20°                | 40°   | 60°   | 80°   | 100°   | 120°  | 140°  | 160°  |
| 40           | 80  | 2.34               | 2.46  | 2.59  | 2.74  | 2.91  | 3.10  | 3.31  | 3.53               | 3.77  | 4.04  | 4.33  | 4.64   | 4.97  | 5.32  | 5.69  |
|              | 85  | 4.80               | 5.05  | 5.33  | 5.65  | 6.01  | 6.43  | 6.93  | 7.43               | 7.95  | 8.50  | 9.08  | 9.69   | 10.33 | 10.99 | 11.68 |
|              | 90  | 7.40               | 7.81  | 8.26  | 8.77  | 9.36  | 10.05 | 10.86 | 11.70              | 12.58 | 13.50 | 14.46 | 15.46  | 16.50 | 17.58 | 18.70 |
|              | 100 | 10.19              | 10.77 | 11.42 | 12.16 | 13.02 | 14.03 | 15.25 | 16.60              | 18.08 | 19.69 | 21.44 | 23.34  | 25.38 | 27.56 | 29.88 |
|              | 110 | 13.20              | 13.98 | 14.86 | 15.88 | 17.08 | 18.51 | 20.22 | 22.13              | 24.25 | 26.58 | 29.24 | 32.14  | 35.28 | 38.66 | 42.28 |
|              | 120 | 16.50              | 17.52 | 18.69 | 20.05 | 21.68 | 23.66 | 25.96 | 28.58              | 31.54 | 34.86 | 38.54 | 42.58  | 46.98 | 51.74 | 56.86 |
|              | 130 | 20.15              | 21.47 | 23.00 | 24.82 | 27.03 | 29.79 | 33.01 | 36.69              | 40.84 | 45.46 | 50.54 | 56.08  | 62.08 | 68.54 | 75.46 |
| 50           | 70  | 2.39               | 2.52  | 2.66  | 2.82  | 3.00  | 3.21  | 3.45  | 3.70               | 3.97  | 4.26  | 4.57  | 4.90   | 5.25  | 5.62  | 6.01  |
|              | 75  | 4.92               | 5.19  | 5.49  | 5.83  | 6.22  | 6.67  | 7.17  | 7.73               | 8.34  | 9.01  | 9.74  | 10.52  | 11.36 | 12.25 |       |
|              | 80  | 7.61               | 8.04  | 8.52  | 9.07  | 9.71  | 10.46 | 11.35 | 12.29              | 13.28 | 14.33 | 15.44 | 16.61  | 17.84 | 19.13 |       |
|              | 85  | 10.51              | 11.12 | 11.81 | 12.61 | 13.55 | 14.56 | 15.73 | 17.06              | 18.55 | 20.20 | 21.99 | 23.94  | 26.04 | 28.29 |       |
|              | 90  | 13.65              | 14.48 | 15.43 | 16.54 | 17.85 | 19.45 | 21.34 | 23.52              | 26.00 | 28.78 | 31.86 | 35.24  | 38.92 | 42.90 |       |
|              | 100 | 17.10              | 18.20 | 19.48 | 20.98 | 22.79 | 25.04 | 27.84 | 31.28              | 35.26 | 39.68 | 44.54 | 49.84  | 55.58 | 61.76 |       |
|              | 110 | 20.97              | 22.41 | 24.10 | 26.13 | 28.63 | 31.84 | 35.87 | 40.84              | 46.76 | 52.64 | 59.48 | 66.28  | 73.04 | 79.76 |       |
| 60           | 60  | 2.46               | 2.59  | 2.74  | 2.91  | 3.10  | 3.33  | 3.59  | 3.87               | 4.17  | 4.49  | 4.83  | 5.19   | 5.57  | 5.96  |       |
|              | 65  | 5.06               | 5.34  | 5.66  | 6.03  | 6.45  | 6.94  | 7.50  | 8.13               | 8.82  | 9.57  | 10.38 | 11.24  | 12.16 |       |       |
|              | 70  | 7.85               | 8.30  | 8.82  | 9.41  | 10.10 | 10.92 | 11.90 | 12.94              | 14.04 | 15.20 | 16.42 | 17.70  | 19.04 |       |       |
|              | 75  | 10.85              | 11.51 | 12.26 | 13.13 | 14.15 | 15.39 | 16.86 | 18.47              | 20.24 | 22.16 | 24.24 | 26.48  | 28.88 |       |       |
|              | 80  | 14.14              | 15.04 | 16.07 | 17.29 | 18.74 | 20.53 | 22.83 | 25.68              | 29.08 | 33.04 | 37.56 | 42.64  | 48.28 |       |       |
|              | 90  | 17.78              | 18.98 | 20.37 | 22.04 | 24.08 | 26.66 | 30.11 | 34.56              | 39.92 | 46.20 | 53.40 | 61.52  | 70.56 |       |       |
|              | 100 | 21.89              | 23.47 | 25.35 | 27.64 | 30.52 | 34.33 | 39.18 | 45.08              | 52.04 | 60.08 | 69.20 | 79.40  | 90.68 |       |       |
| 80           | 60  | 2.60               | 2.75  | 2.92  | 3.12  | 3.34  | 3.61  | 3.93  | 4.29               | 4.68  | 5.09  | 5.52  | 5.97   | 6.44  |       |       |
|              | 65  | 5.39               | 5.71  | 6.07  | 6.49  | 6.99  | 7.59  | 8.32  | 9.17               | 10.14 | 11.24 | 12.46 | 13.80  |       |       |       |
|              | 70  | 8.39               | 8.91  | 9.51  | 10.21 | 11.04 | 12.06 | 13.33 | 14.84              | 16.58 | 18.56 | 20.78 | 23.24  |       |       |       |
|              | 75  | 11.67              | 12.43 | 13.31 | 14.36 | 15.62 | 17.20 | 19.25 | 21.81              | 24.98 | 28.76 | 33.14 | 38.12  |       |       |       |
|              | 80  | 15.30              | 16.36 | 17.60 | 19.10 | 20.95 | 23.33 | 26.37 | 30.18              | 34.76 | 40.12 | 46.26 | 53.16  |       |       |       |
|              | 90  | 19.39              | 20.83 | 22.56 | 24.68 | 27.38 | 31.02 | 35.86 | 41.92              | 49.30 | 57.00 | 65.92 | 76.06  |       |       |       |
|              | 100 | 23.98              | 25.95 | 28.33 | 31.24 | 34.80 | 39.34 | 45.08 | 52.12              | 60.56 | 70.40 | 81.54 | 93.98  |       |       |       |
| 100          | 60  | 2.78               | 2.95  | 3.15  | 3.38  | 3.65  | 3.98  | 4.35  | 4.76               | 5.20  | 5.67  | 6.17  | 6.70   |       |       |       |
|              | 65  | 5.78               | 6.18  | 6.58  | 7.08  | 7.69  | 8.44  | 9.40  | 10.50              | 11.74 | 13.12 | 14.64 | 16.30  |       |       |       |
|              | 70  | 9.05               | 9.66  | 10.38 | 11.23 | 12.27 | 13.58 | 15.24 | 17.16              | 19.34 | 21.78 | 24.48 | 27.44  |       |       |       |
|              | 75  | 12.67              | 13.58 | 14.66 | 15.96 | 17.59 | 19.72 | 22.71 | 26.78              | 31.94 | 38.20 | 45.56 | 54.02  |       |       |       |
|              | 80  | 16.75              | 18.04 | 19.60 | 21.53 | 24.02 | 27.45 | 32.09 | 38.04              | 45.30 | 53.86 | 63.72 | 74.88  |       |       |       |
|              | 90  | 21.44              | 23.27 | 25.46 | 28.14 | 31.54 | 35.90 | 41.34 | 48.04              | 56.00 | 65.22 | 75.70 | 87.44  |       |       |       |
|              | 100 | 26.81              | 29.15 | 31.96 | 35.38 | 39.66 | 45.04 | 51.64 | 59.56              | 68.80 | 79.36 | 91.24 | 104.44 |       |       |       |
| 110          | 60  | 0.70               | 0.74  | 0.79  | 0.85  | 0.92  | 1.01  | 1.11  | 1.23               | 1.36  | 1.50  | 1.65  | 1.81   |       |       |       |
|              | 65  | 1.41               | 1.50  | 1.60  | 1.72  | 1.87  | 2.04  | 2.26  | 2.51               | 2.79  | 3.10  | 3.45  | 3.84   |       |       |       |
|              | 70  | 2.14               | 2.28  | 2.43  | 2.62  | 2.84  | 3.10  | 3.45  | 3.84               | 4.28  | 4.76  | 5.28  | 5.84   |       |       |       |
|              | 75  | 2.88               | 3.07  | 3.28  | 3.55  | 3.88  | 4.20  | 4.68  | 5.20               | 5.76  | 6.36  | 7.00  | 7.68   |       |       |       |
|              | 80  | 3.61               | 3.81  | 4.03  | 4.38  | 4.78  | 5.24  | 5.76  | 6.36               | 7.00  | 7.68  | 8.40  | 9.16   |       |       |       |
|              | 90  | 4.44               | 4.64  | 4.86  | 5.24  | 5.68  | 6.16  | 6.76  | 7.40               | 8.08  | 8.80  | 9.56  | 10.36  |       |       |       |
|              | 100 | 5.37               | 5.61  | 5.86  | 6.28  | 6.76  | 7.36  | 8.00  | 8.68               | 9.40  | 10.16 | 10.96 | 11.80  |       |       |       |
| 120          | 60  | 0.73               | 0.77  | 0.83  | 0.89  | 0.97  | 1.06  | 1.16  | 1.28               | 1.41  | 1.55  | 1.70  | 1.86   |       |       |       |
|              | 65  | 1.47               | 1.56  | 1.67  | 1.81  | 1.96  | 2.16  | 2.42  | 2.70               | 3.00  | 3.32  | 3.68  | 4.06   |       |       |       |
|              | 70  | 2.22               | 2.37  | 2.54  | 2.74  | 2.99  | 3.29  | 3.64  | 4.04               | 4.48  | 4.96  | 5.48  | 6.04   |       |       |       |
|              | 75  | 3.00               | 3.20  | 3.43  | 3.71  | 4.04  | 4.46  | 5.02  | 5.52               | 6.08  | 6.68  | 7.32  | 7.98   |       |       |       |
|              | 80  | 3.82               | 4.02  | 4.26  | 4.64  | 5.08  | 5.60  | 6.16  | 6.76               | 7.40  | 8.08  | 8.80  | 9.56   |       |       |       |
|              | 90  | 4.74               | 4.94  | 5.18  | 5.60  | 6.08  | 6.64  | 7.24  | 7.88               | 8.56  | 9.28  | 10.04 | 10.84  |       |       |       |
|              | 100 | 5.76               | 6.01  | 6.26  | 6.72  | 7.24  | 7.84  | 8.48  | 9.16               | 9.88  | 10.64 | 11.44 | 12.28  |       |       |       |
| 130          | 60  | 0.76               | 0.81  | 0.87  | 0.94  | 1.02  | 1.13  | 1.28  | 1.41               | 1.55  | 1.70  | 1.86  | 2.04   |       |       |       |
|              | 65  | 1.53               | 1.63  | 1.75  | 1.90  | 2.08  | 2.30  | 2.51  | 2.80               | 3.12  | 3.48  | 3.88  | 4.32   |       |       |       |
|              | 70  | 2.32               | 2.48  | 2.66  | 2.89  | 3.16  | 3.52  | 3.99  | 4.50               | 5.04  | 5.60  | 6.18  | 6.80   |       |       |       |
|              | 75  | 3.12               | 3.34  | 3.60  | 3.91  | 4.29  | 4.78  | 5.44  | 6.04               | 6.68  | 7.36  | 8.08  | 8.84   |       |       |       |
|              | 80  | 4.04               | 4.26  | 4.52  | 4.90  | 5.36  | 5.92  | 6.52  | 7.16               | 7.84  | 8.56  | 9.32  | 10.12  |       |       |       |
|              | 90  | 5.08               | 5.30  | 5.56  | 6.00  | 6.52  | 7.12  | 7.76  | 8.44               | 9.16  | 9.92  | 10.72 | 11.56  |       |       |       |
|              | 100 | 6.24               | 6.51  | 6.80  | 7.32  | 7.92  | 8.60  | 9.32  | 10.08              | 10.88 | 11.72 | 12.56 | 13.44  |       |       |       |
| 140          | 60  | 0.79               | 0.84  | 0.91  | 0.99  | 1.09  | 1.21  | 1.39  | 1.57               | 1.76  | 1.96  | 2.18  | 2.44   |       |       |       |
|              | 65  | 1.60               | 1.71  | 1.84  | 2.01  | 2.21  | 2.47  | 2.84  | 3.24               | 3.68  | 4.16  | 4.68  | 5.24   |       |       |       |
|              | 70  | 2.42               | 2.60  | 2.80  | 3.05  | 3.37  | 3.78  | 4.28  | 4.84               | 5.44  | 6.08  | 6.76  | 7.48   |       |       |       |
|              | 75  | 3.27               | 3.50  | 3.79  | 4.14  | 4.57  | 5.15  | 5.80  | 6.52               | 7.28  | 8.08  | 8.92  | 9.80   |       |       |       |
|              | 80  | 4.18               | 4.41  | 4.76  | 5.16  | 5.64  | 6.24  | 6.96  | 7.72               | 8.52  | 9.36  | 10.24 | 11.16  |       |       |       |
|              | 90  | 5.16               | 5.40  | 5.76  | 6.24  | 6.80  | 7.44  | 8.16  | 8.92               | 9.72  | 10.56 | 11.44 | 12.36  |       |       |       |
|              | 100 | 6.24               | 6.51  | 6.92  | 7.44  | 8.08  | 8.80  | 9.56  | 10.36              | 11.20 | 12.08 | 12.96 | 13.88  |       |       |       |
| 150          | 60  | 0.83               | 0.89  | 0.96  | 1.05  | 1.16  | 1.31  | 1.53  | 1.77               | 2.04  | 2.34  | 2.68  | 3.04   |       |       |       |
|              | 65  | 1.67               | 1.80  | 1.96  | 2.13  | 2.35  | 2.68  | 3.14  | 3.64               | 4.16  | 4.72  | 5.32  | 5.96   |       |       |       |
|              | 70  | 2.54               | 2.73  | 2.96  | 3.25  | 3.61  | 4.01  | 4.56  | 5.16               | 5.80  | 6.48  | 7.20  | 7.96   |       |       |       |
|              | 75  | 3.43               | 3.69  | 4.01  | 4.40  | 4.84  | 5.36  | 5.96  | 6.64               | 7.36  | 8.12  | 8.92  | 9.76   |       |       |       |
|              | 80  | 4.38               | 4.64  | 5.00  | 5.48  | 6.00  | 6.56  | 7.20  | 7.88               | 8.60  | 9.36  | 10.16 | 11.00  |       |       |       |
|              | 90  | 5.40               | 5.66  | 6.04  | 6.56  | 7.12  | 7.72  | 8.36  | 9.04               | 9.76  | 10.52 | 11.32 | 12.16  |       |       |       |
|              | 100 | 6.52               | 6.81  | 7.24  | 7.80  | 8.40  | 9.04  | 9.72  | 10.44              | 11.20 | 12.00 | 12.84 | 13.68  |       |       |       |
| 160          | 60  | 0.87               | 0.93  | 1.02  | 1.12  | 1.25  | 1.43  | 1.71  | 2.04               | 2.40  | 2.80  | 3.24  | 3.72   |       |       |       |
|              | 65  | 1.75               | 1.89  | 2.06  | 2.27  | 2.55  | 2.95  | 3.40  | 3.92               | 4.48  | 5.08  | 5.72  | 6.40   |       |       |       |
|              | 70  | 2.67               | 2.88  | 3.14  | 3.47  | 3.91  | 4.42  | 5.00  | 5.64               | 6.32  | 7.04  | 7.80  | 8.60   |       |       |       |
|              | 75  | 3.61               | 3.90  | 4.26  | 4.72  | 5.32  | 6.00  | 6.76  | 7.56               | 8.40  | 9.28  | 10.16 | 11.08  |       |       |       |
|              | 80  | 4.60               | 4.94  | 5.36  | 5.92  | 6.60  | 7.36  | 8.16  | 9.00               | 9.88  | 10.80 | 11.72 | 12.68  |       |       |       |
|              | 90  | 5.64               | 6.01  | 6.44  | 7.04  | 7.76  | 8.56  | 9.40  | 10.28              | 11.20 | 12.16 | 13.12 | 14.08  |       |       |       |
|              | 100 | 6.80               | 7.20  | 7.68  | 8.32  | 9.12  | 9.96  | 10.84 | 11.76              | 12.72 | 13.72 | 14.76 | 15.80  |       |       |       |
| 170          | 60  | 0.91               | 0.99  | 1.08  | 1.20  | 1.36  | 1.58  | 1.97  | 2.40               | 2.88  | 3.40  | 3.96  | 4.56   |       |       |       |
|              | 65  | 1.85               | 2.01  | 2.20  | 2.45  | 2.78  | 3.26  | 3.84  | 4.48               | 5.16  | 5.88  | 6.64  | 7.44   |       |       |       |
|              | 70  | 2.82               | 3.06  | 3.36  | 3.74  | 4.26  | 5.04  | 6.00  | 7.04               | 8.16  | 9.32  | 10.52 | 11.76  |       |       |       |
|              | 75  | 3.81               | 4.15  | 4.56  | 5.10  | 5.86  | 6.96  | 8.16  | 9.44               | 10.80 | 12.20 | 13.64 | 15.12  |       |       |       |
|              | 80  | 4.84               | 5.28  | 5.80  | 6.48  | 7.36  | 8.56  | 9.92  | 11.36              | 12.88 | 14.44 |       |        |       |       |       |

TYPE "WUT" HEAT EXCHANGERS

CAUTION: When working pressures and/or temperatures exceed standard WUT™ limits (150/125 psig & 375°F), consult factory, or use "HTWUT™" units.

TABLE A

CLEAN TUBE TEMPERATURE FACTORS

|              |       | 380° HEATING WATER |       |       |       |       |       |       |       |       |       | 400° HEATING WATER |       |       |       |       |       |       |       |       |      |
|--------------|-------|--------------------|-------|-------|-------|-------|-------|-------|-------|-------|-------|--------------------|-------|-------|-------|-------|-------|-------|-------|-------|------|
| Heated Water |       | TEMPERATURE DROP   |       |       |       |       |       |       |       |       |       | TEMPERATURE DROP   |       |       |       |       |       |       |       |       |      |
| In           | Out   | 20°                | 40°   | 60°   | 80°   | 100°  | 120°  | 140°  | 160°  | 180°  | 20°   | 40°                | 60°   | 80°   | 100°  | 120°  | 140°  | 160°  | 180°  | 200°  |      |
| 40           | 60    | 1.95               | 2.04  | 2.14  | 2.24  | 2.36  | 2.49  | 2.64  | 2.82  | 3.01  | 1.80  | 1.87               | 1.96  | 2.05  | 2.15  | 2.26  | 2.39  | 2.53  | 2.69  | 2.88  |      |
|              | 80    | 3.99               | 4.17  | 4.38  | 4.60  | 4.85  | 5.13  | 5.45  | 5.82  | 6.25  | 3.67  | 3.83               | 4.00  | 4.19  | 4.40  | 4.64  | 4.91  | 5.21  | 5.56  | 5.96  |      |
|              | 100   | 6.13               | 6.42  | 6.74  | 7.09  | 7.49  | 7.95  | 8.46  | 9.06  | 9.78  | 5.63  | 5.88               | 6.15  | 6.45  | 6.79  | 7.16  | 7.59  | 8.08  | 8.64  | 9.31  |      |
|              | 120   | 8.39               | 8.80  | 9.25  | 9.76  | 10.33 | 10.98 | 11.73 | 12.61 | 13.67 | 7.69  | 8.04               | 8.42  | 8.85  | 9.32  | 9.86  | 10.47 | 11.18 | 12.01 | 13.00 |      |
|              | 140   | 10.81              | 11.35 | 11.95 | 12.63 | 13.40 | 14.29 | 15.32 | 16.56 | 18.07 | 9.87  | 10.33              | 10.84 | 11.41 | 12.05 | 12.78 | 13.61 | 14.58 | 15.73 | 17.14 |      |
|              | 160   | 13.39              | 14.09 | 14.87 | 15.76 | 16.77 | 17.95 | 19.35 | 21.04 | 23.16 | 12.20 | 12.79              | 13.45 | 14.18 | 15.01 | 15.96 | 17.06 | 18.37 | 19.94 | 21.91 |      |
| 180          | 16.20 | 17.08              | 18.08 | 19.21 | 20.53 | 22.08 | 23.95 | 26.27 | 29.28 | 14.71 | 15.44 | 16.27              | 17.20 | 18.26 | 19.49 | 20.93 | 22.67 | 24.82 | 27.59 |       |      |
| 50           | 70    | 1.99               | 2.08  | 2.19  | 2.30  | 2.42  | 2.56  | 2.72  | 2.90  | 3.12  | 1.83  | 1.91               | 2.00  | 2.09  | 2.20  | 2.32  | 2.45  | 2.60  | 2.77  | 2.97  |      |
|              | 90    | 4.08               | 4.27  | 4.48  | 4.72  | 4.98  | 5.28  | 5.62  | 6.02  | 6.49  | 3.75  | 3.91               | 4.09  | 4.29  | 4.51  | 4.76  | 5.05  | 5.37  | 5.74  | 6.18  |      |
|              | 110   | 6.28               | 6.58  | 6.92  | 7.29  | 7.72  | 8.20  | 8.75  | 9.41  | 10.19 | 5.75  | 6.01               | 6.30  | 6.62  | 6.97  | 7.37  | 7.82  | 8.35  | 8.96  | 9.69  |      |
|              | 130   | 8.51               | 9.04  | 9.52  | 10.05 | 10.66 | 11.36 | 12.17 | 13.14 | 14.32 | 7.87  | 8.24               | 8.64  | 9.09  | 9.59  | 10.17 | 10.82 | 11.59 | 12.49 | 13.59 |      |
|              | 150   | 11.10              | 11.68 | 12.32 | 13.04 | 13.87 | 14.83 | 15.96 | 17.33 | 19.03 | 10.12 | 10.61              | 11.15 | 11.75 | 12.43 | 13.21 | 14.11 | 15.17 | 16.44 | 18.03 |      |
|              | 170   | 13.79              | 14.53 | 15.37 | 16.32 | 17.42 | 18.71 | 20.25 | 22.16 | 24.60 | 12.53 | 13.15              | 13.85 | 14.63 | 15.52 | 16.55 | 17.75 | 19.19 | 20.96 | 23.22 |      |
| 190          | 16.72 | 17.66              | 18.73 | 19.97 | 21.41 | 23.12 | 25.22 | 27.89 | 31.47 | 15.13 | 15.92 | 16.80              | 17.80 | 18.95 | 20.29 | 21.88 | 23.82 | 26.28 | 29.55 |       |      |
| 60           | 80    | 2.04               | 2.13  | 2.24  | 2.36  | 2.49  | 2.64  | 2.81  | 3.00  | 3.24  | 1.87  | 1.95               | 2.04  | 2.14  | 2.25  | 2.38  | 2.52  | 2.68  | 2.87  | 3.08  |      |
|              | 100   | 4.18               | 4.38  | 4.60  | 4.85  | 5.13  | 5.45  | 5.82  | 6.25  | 6.76  | 3.83  | 4.00               | 4.19  | 4.40  | 4.64  | 4.90  | 5.20  | 5.55  | 5.95  | 6.43  |      |
|              | 120   | 6.44               | 6.76  | 7.11  | 7.51  | 7.96  | 8.48  | 9.08  | 9.79  | 10.66 | 5.89  | 6.16               | 6.46  | 6.80  | 7.17  | 7.59  | 8.08  | 8.65  | 9.31  | 10.12 |      |
|              | 140   | 8.85               | 9.30  | 9.80  | 10.38 | 11.03 | 11.78 | 12.67 | 13.74 | 15.06 | 8.07  | 8.45               | 8.88  | 9.35  | 9.89  | 10.51 | 11.21 | 12.04 | 13.04 | 14.27 |      |
|              | 160   | 11.43              | 12.04 | 12.72 | 13.50 | 14.39 | 15.44 | 16.69 | 18.22 | 20.17 | 10.39 | 10.90              | 11.48 | 12.12 | 12.85 | 13.68 | 14.66 | 15.83 | 17.25 | 19.06 |      |
|              | 180   | 14.23              | 15.02 | 15.92 | 16.94 | 18.14 | 19.56 | 21.29 | 23.46 | 26.32 | 12.89 | 13.55              | 14.29 | 15.13 | 16.09 | 17.21 | 18.53 | 20.13 | 22.14 | 24.78 |      |
| 200          | 17.30 | 18.31              | 19.47 | 20.81 | 22.40 | 24.32 | 26.71 | 29.83 | 34.20 | 15.60 | 16.44 | 17.39              | 18.46 | 19.71 | 21.19 | 22.96 | 25.16 | 28.02 | 31.99 |       |      |
| 80           | 100   | 2.14               | 2.24  | 2.36  | 2.49  | 2.64  | 2.81  | 3.01  | 3.24  | 3.52  | 1.96  | 2.05               | 2.15  | 2.26  | 2.38  | 2.52  | 2.68  | 2.87  | 3.08  | 3.35  |      |
|              | 120   | 4.40               | 4.62  | 4.87  | 5.15  | 5.47  | 5.84  | 6.27  | 6.79  | 7.42  | 4.01  | 4.20               | 4.41  | 4.65  | 4.91  | 5.21  | 5.56  | 5.96  | 6.45  | 7.04  |      |
|              | 140   | 6.80               | 7.16  | 7.56  | 8.01  | 8.53  | 9.14  | 9.86  | 10.73 | 11.83 | 6.19  | 6.49               | 6.83  | 7.21  | 7.63  | 8.12  | 8.69  | 9.36  | 10.18 | 11.20 |      |
|              | 160   | 9.38               | 9.89  | 10.47 | 11.13 | 11.89 | 12.79 | 13.88 | 15.22 | 16.96 | 8.51  | 8.94               | 9.42  | 9.96  | 10.58 | 11.30 | 12.14 | 13.15 | 14.40 | 16.01 |      |
|              | 180   | 12.17              | 12.87 | 13.66 | 14.57 | 15.63 | 16.91 | 18.47 | 20.47 | 23.16 | 11.01 | 11.58              | 12.23 | 12.97 | 13.82 | 14.81 | 16.00 | 17.45 | 19.30 | 21.78 |      |
|              | 200   | 15.24              | 16.15 | 17.20 | 18.43 | 19.88 | 21.66 | 23.90 | 26.87 | 31.16 | 13.71 | 14.47              | 15.32 | 16.30 | 17.43 | 18.78 | 20.43 | 22.49 | 25.21 | 29.11 |      |
| 100          | 120   | 2.26               | 2.38  | 2.51  | 2.66  | 2.83  | 3.03  | 3.26  | 3.55  | 3.90  | 2.06  | 2.16               | 2.27  | 2.39  | 2.53  | 2.69  | 2.88  | 3.10  | 3.36  | 3.70  |      |
|              | 140   | 4.66               | 4.91  | 5.19  | 5.52  | 5.89  | 6.33  | 6.85  | 7.49  | 8.32  | 4.23  | 4.44               | 4.68  | 4.95  | 5.25  | 5.60  | 6.01  | 6.49  | 7.10  | 7.86  |      |
|              | 160   | 7.24               | 7.64  | 8.10  | 8.63  | 9.24  | 9.97  | 10.86 | 11.98 | 13.46 | 6.55  | 6.89               | 7.27  | 7.70  | 8.19  | 8.77  | 9.45  | 10.28 | 11.32 | 12.69 |      |
|              | 180   | 10.02              | 10.61 | 11.28 | 12.06 | 12.98 | 14.09 | 15.46 | 17.25 | 19.73 | 9.04  | 9.53               | 10.08 | 10.70 | 11.43 | 12.28 | 13.31 | 14.59 | 16.24 | 18.52 |      |
|              | 200   | 13.08              | 13.89 | 14.82 | 15.91 | 17.22 | 18.83 | 20.90 | 23.70 | 27.90 | 11.74 | 12.40              | 13.15 | 14.02 | 15.04 | 16.25 | 17.74 | 19.64 | 22.20 | 26.02 |      |
|              | 110   | 115                | 0.57  | 0.60  | 0.63  | 0.67  | 0.71  | 0.76  | 0.82  | 0.90  | 0.99  | 0.52               | 0.54  | 0.57  | 0.60  | 0.64  | 0.68  | 0.73  | 0.78  | 0.85  | 0.94 |
| 120          |       | 1.15               | 1.21  | 1.27  | 1.35  | 1.44  | 1.54  | 1.67  | 1.82  | 2.01  | 1.04  | 1.09               | 1.15  | 1.21  | 1.29  | 1.37  | 1.47  | 1.58  | 1.72  | 1.90  |      |
| 125          |       | 1.73               | 1.82  | 1.93  | 2.05  | 2.18  | 2.34  | 2.53  | 2.76  | 3.06  | 1.57  | 1.65               | 1.74  | 1.84  | 1.95  | 2.07  | 2.22  | 2.40  | 2.62  | 2.89  |      |
| 130          |       | 2.33               | 2.45  | 2.59  | 2.75  | 2.94  | 3.15  | 3.41  | 3.73  | 4.14  | 2.11  | 2.22               | 2.34  | 2.47  | 2.62  | 2.79  | 3.00  | 3.24  | 3.54  | 3.92  |      |
| 140          |       | 3.01               | 3.16  | 3.33  | 3.53  | 3.77  | 4.05  | 4.39  | 4.79  | 5.26  | 2.73  | 2.87               | 3.03  | 3.20  | 3.39  | 3.61  | 3.86  | 4.15  | 4.50  | 4.94  |      |
| 150          |       | 3.78               | 3.95  | 4.15  | 4.39  | 4.67  | 4.99  | 5.36  | 5.79  | 6.28  | 3.41  | 3.58               | 3.77  | 3.97  | 4.20  | 4.46  | 4.75  | 5.08  | 5.47  | 5.94  |      |
| 120          | 125   | 0.59               | 0.62  | 0.65  | 0.69  | 0.74  | 0.80  | 0.86  | 0.94  | 1.05  | 0.53  | 0.55               | 0.59  | 0.62  | 0.66  | 0.70  | 0.76  | 0.82  | 0.89  | 0.99  |      |
|              | 130   | 1.18               | 1.25  | 1.32  | 1.40  | 1.50  | 1.61  | 1.75  | 1.92  | 2.13  | 1.07  | 1.13               | 1.19  | 1.25  | 1.33  | 1.42  | 1.53  | 1.66  | 1.81  | 2.02  |      |
|              | 135   | 1.79               | 1.88  | 1.99  | 2.12  | 2.27  | 2.44  | 2.65  | 2.92  | 3.26  | 1.62  | 1.70               | 1.79  | 1.90  | 2.02  | 2.16  | 2.32  | 2.51  | 2.76  | 3.08  |      |
|              | 140   | 2.40               | 2.53  | 2.68  | 2.86  | 3.06  | 3.30  | 3.59  | 3.95  | 4.42  | 2.18  | 2.29               | 2.41  | 2.55  | 2.72  | 2.90  | 3.13  | 3.40  | 3.73  | 4.17  |      |
|              | 160   | 4.97               | 5.26  | 5.59  | 5.97  | 6.41  | 6.94  | 7.60  | 8.45  | 9.59  | 4.49  | 4.73               | 5.00  | 5.31  | 5.66  | 6.07  | 6.57  | 7.18  | 7.97  | 9.03  |      |
|              | 180   | 7.76               | 8.23  | 8.77  | 9.39  | 10.14 | 11.05 | 12.20 | 13.73 | 15.93 | 6.98  | 7.36               | 7.80  | 8.30  | 8.89  | 9.59  | 10.43 | 11.50 | 12.91 | 14.93 |      |
| 130          | 135   | 0.60               | 0.64  | 0.68  | 0.72  | 0.77  | 0.83  | 0.91  | 1.00  | 1.12  | 0.55  | 0.58               | 0.61  | 0.64  | 0.68  | 0.73  | 0.79  | 0.86  | 0.95  | 1.06  |      |
|              | 140   | 1.22               | 1.29  | 1.37  | 1.46  | 1.56  | 1.69  | 1.84  | 2.03  | 2.29  | 1.10  | 1.16               | 1.23  | 1.30  | 1.38  | 1.48  | 1.60  | 1.74  | 1.92  | 2.16  |      |
|              | 145   | 1.85               | 1.95  | 2.07  | 2.21  | 2.37  | 2.56  | 2.80  | 3.10  | 3.50  | 1.67  | 1.76               | 1.85  | 1.97  | 2.10  | 2.25  | 2.43  | 2.65  | 2.93  | 3.30  |      |
|              | 150   | 2.48               | 2.62  | 2.79  | 2.98  | 3.20  | 3.46  | 3.79  | 4.20  | 4.77  | 2.24  | 2.36               | 2.49  | 2.65  | 2.82  | 3.03  | 3.28  | 3.58  | 3.96  | 4.49  |      |
|              | 160   | 3.15               | 3.31  | 3.50  | 3.73  | 4.01  | 4.36  | 4.79  | 5.31  | 6.00  | 2.83  | 2.98               | 3.14  | 3.33  | 3.54  | 3.79  | 4.08  | 4.42  | 4.83  | 5.38  |      |
|              | 170   | 3.90               | 4.08  | 4.29  | 4.54  | 4.84  | 5.19  | 5.61  | 6.13  | 6.85  | 3.49  | 3.67               | 3.87  | 4.10  | 4.37  | 4.68  | 5.04  | 5.45  | 5.94  | 6.54  |      |
| 140          | 145   | 0.63               | 0.66  | 0.70  | 0.75  | 0.81  | 0.88  | 0.96  | 1.07  | 1.21  | 0.56  | 0.59               | 0.63  | 0.67  | 0.71  | 0.76  | 0.83  | 0.91  | 1.01  | 1.14  |      |
|              | 150   | 1.25               | 1.34  | 1.42  | 1.52  | 1.63  | 1.77  | 1.95  | 2.17  | 2.48  | 1.14  | 1.20               | 1.27  | 1.35  | 1.44  | 1.55  | 1.68  | 1.84  | 2.05  | 2.33  |      |
|              | 155   | 1.91               | 2.02  | 2.15  | 2.30  | 2.48  | 2.70  | 2.96  | 3.31  | 3.80  | 1.72  | 1.82               | 1.92  | 2.04  | 2.18  | 2.35  | 2.55  | 2.80  | 3.12  | 3.57  |      |
|              | 160   | 2.57               | 2.73  | 2.90  | 3.11  | 3.35  | 3.65  | 4.02  | 4.50  | 5.19  | 2.32  | 2.44               | 2.59  | 2.75  | 2.94  | 3.17  | 3.44  | 3.79  | 4.24  | 4.88  |      |
|              | 180   | 5.35               | 5.69  | 6.08  | 6.53  | 7.08  | 7.75  | 8.62  | 9.81  | 11.61 | 4.80  | 5.07               | 5.39  | 5.75  | 6.17  | 6.68  | 7.31  | 8.11  | 9.21  | 10.86 |      |
|              | 200   | 8.40               | 8.95  | 9.60  | 10.37 | 11.31 | 12.50 | 14.09 | 16.39 | 20.30 | 7.49  | 7.94               | 8.45  | 9.05  | 9.77  | 10.64 | 11.74 | 13.20 | 15.30 | 18.85 |      |
| 150          | 155   | 0.65               | 0.69  | 0.73  | 0.78  | 0.85  | 0.92  | 1.02  | 1.14  | 1.33  | 0.58  | 0.62               | 0.65  | 0.69  | 0.74  | 0.80  | 0.87  | 0.96  | 1.08  | 1.24  |      |
|              | 160   | 1.31               | 1.39  | 1.48  | 1.59  | 1.72  | 1.87  | 2.07  | 2.33  | 2.72  | 1.18  | 1.24               | 1.32  | 1.40  | 1.50  | 1.62  | 1.77  | 1.95  | 2.20  | 2.55  |      |
|              | 165   | 1.98               | 2.11  | 2.25  | 2.41  | 2.61  | 2.85  | 3.16  | 3.58  | 4.19  | 1.78  | 1.88               | 1.99  | 2.13  | 2.28  | 2.46  | 2.69  | 2.97  | 3.36  | 3.92  |      |
|              | 170   | 2.67               | 2.84  | 3.03  | 3.25  | 3.53  | 3.86  | 4.29  | 4.87  | 5.75  | 2.40  | 2.53               | 2.69  | 2.87  | 3.08  | 3.33  | 3.64  | 4.03  | 4.57  | 5.38  |      |
|              | 180   | 3.40               | 3.59  | 3.80  | 4.05  | 4.36  | 4.73  | 5.19  | 5.76  | 6.59  | 3.08  | 3.23               | 3.41  | 3.61  | 3.84  | 4.11  | 4.44  | 4.83  | 5.38  | 6.22  |      |
|              | 190   | 4.27               | 4.49  | 4.74  | 5.03  | 5.38  | 5.79  | 6.28  | 6.87  | 7.77  | 3.77  | 3.94               | 4.14  | 4.37  | 4.63  | 4.94  | 5.31  | 5.74  | 6.25  | 7.00  |      |

# FOR HIGH TEMPERATURE RANGE

| Heated Water |     | 420° HEATING WATER |       |       |       |       |       |       |       |       |       |       |      |
|--------------|-----|--------------------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|------|
|              |     | TEMPERATURE DROP   |       |       |       |       |       |       |       |       |       |       |      |
| In           | Out | 20°                | 40°   | 60°   | 80°   | 100°  | 120°  | 140°  | 160°  | 180°  | 200°  | 220°  |      |
| 40           | 60  | 1.66               | 1.73  | 1.80  | 1.88  | 1.97  | 2.06  | 2.17  | 2.29  | 2.42  | 2.57  | 2.75  |      |
|              | 80  | 3.39               | 3.53  | 3.68  | 3.84  | 4.02  | 4.22  | 4.45  | 4.70  | 4.98  | 5.31  | 5.70  |      |
|              | 100 | 5.19               | 5.41  | 5.64  | 5.90  | 6.19  | 6.50  | 6.86  | 7.26  | 7.71  | 8.20  | 8.80  |      |
|              | 120 | 7.08               | 7.38  | 7.71  | 8.07  | 8.48  | 8.93  | 9.43  | 10.01 | 10.65 | 11.46 | 12.36 |      |
|              | 140 | 9.07               | 9.47  | 9.90  | 10.38 | 10.92 | 11.52 | 12.21 | 12.99 | 13.90 | 14.99 | 16.31 |      |
|              | 160 | 11.18              | 11.68 | 12.24 | 12.86 | 13.55 | 14.33 | 15.23 | 16.26 | 17.46 | 18.96 | 20.76 |      |
|              | 180 | 13.44              | 14.06 | 14.76 | 15.54 | 16.41 | 17.41 | 18.56 | 19.91 | 21.53 | 23.32 | 25.09 |      |
| 50           | 70  | 1.69               | 1.76  | 1.84  | 1.92  | 2.01  | 2.11  | 2.22  | 2.35  | 2.49  | 2.65  | 2.84  |      |
|              | 90  | 3.46               | 3.60  | 3.76  | 3.93  | 4.12  | 4.33  | 4.56  | 4.83  | 5.13  | 5.49  | 5.90  |      |
|              | 110 | 5.30               | 5.52  | 5.77  | 6.04  | 6.34  | 6.67  | 7.05  | 7.48  | 7.97  | 8.55  | 9.24  |      |
|              | 130 | 7.23               | 7.55  | 7.89  | 8.28  | 8.70  | 9.18  | 9.72  | 10.34 | 11.05 | 11.90 | 12.94 |      |
|              | 150 | 9.28               | 9.70  | 10.15 | 10.66 | 11.23 | 11.87 | 12.60 | 13.45 | 14.44 | 15.64 | 17.12 |      |
|              | 170 | 11.46              | 11.99 | 12.58 | 13.23 | 13.97 | 14.80 | 15.77 | 16.89 | 18.24 | 19.89 | 21.99 |      |
|              | 190 | 13.79              | 14.46 | 15.19 | 16.02 | 16.96 | 18.03 | 19.29 | 20.77 | 22.58 | 24.85 | 27.87 |      |
| 60           | 80  | 1.73               | 1.80  | 1.88  | 1.96  | 2.06  | 2.16  | 2.28  | 2.41  | 2.56  | 2.74  | 2.94  |      |
|              | 100 | 3.53               | 3.68  | 3.84  | 4.02  | 4.22  | 4.44  | 4.69  | 4.97  | 5.30  | 5.68  | 6.13  |      |
|              | 120 | 5.41               | 5.65  | 5.91  | 6.19  | 6.51  | 6.86  | 7.26  | 7.72  | 8.25  | 8.88  | 9.64  |      |
|              | 140 | 7.40               | 7.73  | 8.09  | 8.50  | 8.95  | 9.45  | 10.03 | 10.70 | 11.48 | 12.40 | 13.57 |      |
|              | 160 | 9.51               | 9.95  | 10.43 | 10.97 | 11.57 | 12.26 | 13.04 | 13.96 | 15.05 | 16.39 | 18.07 |      |
|              | 180 | 11.76              | 12.32 | 12.94 | 13.64 | 14.43 | 15.33 | 16.37 | 17.61 | 19.10 | 20.97 | 23.41 |      |
|              | 200 | 14.18              | 14.89 | 15.67 | 16.56 | 17.58 | 18.73 | 20.10 | 21.73 | 23.79 | 26.43 | 30.06 |      |
| 80           | 100 | 1.80               | 1.88  | 1.96  | 2.06  | 2.16  | 2.28  | 2.41  | 2.56  | 2.74  | 2.94  | 3.18  |      |
|              | 120 | 3.68               | 3.85  | 4.03  | 4.23  | 4.45  | 4.70  | 4.98  | 5.31  | 5.69  | 6.14  | 6.70  |      |
|              | 140 | 5.67               | 5.93  | 6.21  | 6.53  | 6.89  | 7.35  | 7.75  | 8.28  | 8.91  | 9.68  | 10.64 |      |
|              | 160 | 7.78               | 8.14  | 8.55  | 9.00  | 9.51  | 10.09 | 10.76 | 11.54 | 12.49 | 13.66 | 15.16 |      |
|              | 180 | 10.02              | 10.51 | 11.05 | 11.66 | 12.36 | 13.15 | 14.08 | 15.19 | 16.54 | 18.26 | 20.55 |      |
|              | 200 | 12.44              | 13.07 | 13.78 | 14.57 | 15.49 | 16.55 | 17.81 | 19.33 | 21.24 | 23.75 | 27.33 |      |
|              | 100 | 120                | 1.88  | 1.97  | 2.06  | 2.17  | 2.29  | 2.42  | 2.57  | 2.74  | 2.95  | 3.20  | 3.51 |
| 140          |     | 3.87               | 4.05  | 4.25  | 4.47  | 4.72  | 5.01  | 5.35  | 5.72  | 6.18  | 6.74  | 7.46  |      |
| 160          |     | 5.97               | 6.26  | 6.58  | 6.94  | 7.34  | 7.80  | 8.34  | 8.98  | 9.76  | 10.73 | 12.01 |      |
| 180          |     | 8.22               | 8.63  | 9.08  | 9.60  | 10.18 | 10.85 | 11.66 | 12.62 | 13.81 | 15.35 | 17.46 |      |
| 200          |     | 10.63              | 11.18 | 11.80 | 12.50 | 13.31 | 14.26 | 15.39 | 16.77 | 18.53 | 20.89 | 24.39 |      |
| 110          |     | 115                | 0.47  | 0.50  | 0.52  | 0.55  | 0.58  | 0.61  | 0.65  | 0.69  | 0.74  | 0.81  | 0.89 |
|              |     | 120                | 0.95  | 1.00  | 1.05  | 1.10  | 1.16  | 1.23  | 1.31  | 1.40  | 1.51  | 1.64  | 1.80 |
|              | 125 | 1.44               | 1.51  | 1.58  | 1.66  | 1.75  | 1.86  | 1.98  | 2.10  | 2.28  | 2.49  | 2.74  |      |
|              | 130 | 1.93               | 2.02  | 2.12  | 2.23  | 2.36  | 2.50  | 2.66  | 2.85  | 3.08  | 3.36  | 3.71  |      |
|              | 150 | 3.97               | 4.16  | 4.37  | 4.61  | 4.88  | 5.19  | 5.54  | 5.96  | 6.47  | 7.11  | 7.94  |      |
|              | 170 | 6.14               | 6.45  | 6.79  | 7.17  | 7.60  | 8.11  | 8.69  | 9.40  | 10.27 | 11.39 | 12.82 |      |
|              | 190 | 8.47               | 8.90  | 9.39  | 9.94  | 10.58 | 11.32 | 12.20 | 13.28 | 14.64 | 16.44 | 18.96 |      |
| 120          | 125 | 0.49               | 0.51  | 0.53  | 0.56  | 0.59  | 0.63  | 0.67  | 0.72  | 0.78  | 0.85  | 0.94  |      |
|              | 130 | 0.98               | 1.02  | 1.08  | 1.13  | 1.20  | 1.27  | 1.36  | 1.45  | 1.57  | 1.72  | 1.91  |      |
|              | 135 | 1.48               | 1.55  | 1.63  | 1.71  | 1.81  | 1.92  | 2.05  | 2.21  | 2.38  | 2.60  | 2.91  |      |
|              | 140 | 1.98               | 2.08  | 2.18  | 2.30  | 2.43  | 2.59  | 2.76  | 2.97  | 3.23  | 3.54  | 3.96  |      |
|              | 160 | 4.09               | 4.29  | 4.51  | 4.76  | 5.05  | 5.38  | 5.77  | 6.24  | 6.81  | 7.54  | 8.33  |      |
|              | 180 | 6.33               | 6.65  | 7.01  | 7.42  | 7.89  | 8.44  | 9.09  | 9.93  | 10.97 | 12.17 | 13.65 |      |
|              | 130 | 135                | 0.50  | 0.52  | 0.55  | 0.58  | 0.61  | 0.65  | 0.70  | 0.75  | 0.82  | 0.90  | 1.00 |
| 140          |     | 1.01               | 1.05  | 1.11  | 1.17  | 1.24  | 1.32  | 1.41  | 1.52  | 1.65  | 1.82  | 2.04  |      |
| 145          |     | 1.52               | 1.59  | 1.68  | 1.77  | 1.87  | 1.99  | 2.14  | 2.30  | 2.51  | 2.77  | 3.12  |      |
| 150          |     | 2.04               | 2.14  | 2.25  | 2.38  | 2.52  | 2.68  | 2.85  | 3.11  | 3.39  | 3.75  | 4.24  |      |
| 170          |     | 4.21               | 4.42  | 4.66  | 4.93  | 5.24  | 5.60  | 6.03  | 6.55  | 7.10  | 7.85  | 8.75  |      |
| 190          |     | 6.53               | 6.87  | 7.26  | 7.70  | 8.22  | 8.82  | 9.54  | 10.43 | 11.57 | 13.04 | 15.33 |      |
| 140          |     | 145                | 0.51  | 0.54  | 0.57  | 0.60  | 0.64  | 0.69  | 0.73  | 0.79  | 0.86  | 0.95  | 1.06 |
|              | 150 | 1.03               | 1.09  | 1.14  | 1.21  | 1.28  | 1.37  | 1.47  | 1.58  | 1.74  | 1.93  | 2.20  |      |
|              | 155 | 1.56               | 1.64  | 1.73  | 1.83  | 1.94  | 2.07  | 2.23  | 2.40  | 2.63  | 2.95  | 3.37  |      |
|              | 160 | 2.10               | 2.21  | 2.33  | 2.46  | 2.62  | 2.80  | 3.01  | 3.26  | 3.58  | 4.01  | 4.58  |      |
|              | 180 | 4.34               | 4.57  | 4.82  | 5.12  | 5.45  | 5.85  | 6.32  | 6.91  | 7.66  | 8.67  | 10.20 |      |
|              | 200 | 6.75               | 7.12  | 7.53  | 8.01  | 8.57  | 9.24  | 10.05 | 11.07 | 12.41 | 14.25 | 17.39 |      |
|              | 150 | 155                | 0.53  | 0.56  | 0.59  | 0.62  | 0.66  | 0.71  | 0.76  | 0.83  | 0.91  | 1.02  | 1.17 |
| 160          |     | 1.07               | 1.12  | 1.18  | 1.25  | 1.33  | 1.43  | 1.54  | 1.67  | 1.84  | 2.07  | 2.40  |      |
| 165          |     | 1.61               | 1.70  | 1.79  | 1.90  | 2.02  | 2.15  | 2.33  | 2.54  | 2.83  | 3.17  | 3.68  |      |
| 170          |     | 2.17               | 2.28  | 2.41  | 2.55  | 2.72  | 2.92  | 3.15  | 3.44  | 3.81  | 4.31  | 5.05  |      |
| 190          |     | 4.49               | 4.73  | 5.01  | 5.32  | 5.69  | 6.13  | 6.65  | 7.32  | 8.20  | 9.44  | 11.48 |      |
| 210          |     | 6.99               | 7.38  | 7.84  | 8.36  | 8.98  | 9.72  | 10.64 | 11.82 | 13.44 | 15.93 |       |      |
| 160          |     | 165                | 0.55  | 0.57  | 0.61  | 0.64  | 0.69  | 0.74  | 0.80  | 0.87  | 0.97  | 1.10  | 1.28 |
|              | 170 | 1.10               | 1.16  | 1.23  | 1.30  | 1.39  | 1.49  | 1.61  | 1.77  | 1.97  | 2.28  | 2.65  |      |
|              | 175 | 1.66               | 1.75  | 1.86  | 1.97  | 2.10  | 2.25  | 2.45  | 2.68  | 3.00  | 3.42  | 4.13  |      |
|              | 180 | 2.24               | 2.36  | 2.50  | 2.65  | 2.84  | 3.05  | 3.30  | 3.65  | 4.08  | 4.65  | 5.50  |      |
|              | 200 | 4.64               | 4.91  | 5.20  | 5.55  | 5.96  | 6.44  | 7.04  | 7.81  | 8.96  | 10.44 | 12.44 |      |
|              | 220 | 7.25               | 7.68  | 8.17  | 8.75  | 9.41  | 10.27 | 11.32 | 12.71 | 14.74 | 18.14 |       |      |
|              | 170 | 175                | 0.56  | 0.59  | 0.63  | 0.67  | 0.72  | 0.77  | 0.84  | 0.92  | 1.04  | 1.20  | 1.46 |
| 180          |     | 1.14               | 1.20  | 1.27  | 1.35  | 1.45  | 1.56  | 1.70  | 1.88  | 2.11  | 2.45  | 3.03  |      |
| 185          |     | 1.72               | 1.82  | 1.93  | 2.05  | 2.20  | 2.38  | 2.59  | 2.86  | 3.25  | 3.77  | 4.73  |      |
| 190          |     | 2.32               | 2.45  | 2.60  | 2.77  | 2.97  | 3.21  | 3.51  | 3.86  | 4.40  | 5.17  | 6.60  |      |
| 210          |     | 4.82               | 5.10  | 5.43  | 5.80  | 6.25  | 6.80  | 7.48  | 8.35  | 9.65  | 11.80 |       |      |
| 230          |     | 7.54               | 8.01  | 8.55  | 9.19  | 9.95  | 10.90 | 12.12 | 13.62 | 15.44 | 21.64 |       |      |
| 180          |     | 185                | 0.58  | 0.62  | 0.66  | 0.70  | 0.75  | 0.81  | 0.88  | 0.98  | 1.12  | 1.32  | 1.72 |
|              | 190 | 1.18               | 1.25  | 1.32  | 1.41  | 1.52  | 1.65  | 1.80  | 2.01  | 2.29  | 2.73  | 3.62  |      |
|              | 195 | 1.79               | 1.89  | 2.01  | 2.14  | 2.31  | 2.50  | 2.75  | 3.07  | 3.50  | 4.23  | 5.78  |      |
|              | 200 | 2.40               | 2.54  | 2.71  | 2.89  | 3.12  | 3.39  | 3.73  | 4.17  | 4.80  | 5.83  | 8.29  |      |
|              | 220 | 5.01               | 5.32  | 5.67  | 6.08  | 6.59  | 7.21  | 8.01  | 9.10  | 10.76 | 13.91 |       |      |
|              | 240 | 7.87               | 8.38  | 8.97  | 9.68  | 10.56 | 11.64 | 13.11 | 15.22 | 18.83 |       |       |      |
|              | 190 | 195                | 0.61  | 0.64  | 0.68  | 0.73  | 0.79  | 0.86  | 0.95  | 1.06  | 1.23  | 1.50  | 2.23 |
| 200          |     | 1.22               | 1.30  | 1.38  | 1.48  | 1.60  | 1.74  | 1.91  | 2.18  | 2.52  | 3.12  | 4.38  |      |
| 205          |     | 1.86               | 1.97  | 2.10  | 2.25  | 2.43  | 2.65  | 2.93  | 3.32  | 3.89  | 4.88  |       |      |
| 210          |     | 2.50               | 2.65  | 2.83  | 3.04  | 3.28  | 3.59  | 3.99  | 4.52  | 5.30  | 6.82  |       |      |
| 230          |     | 5.22               | 5.56  | 5.95  | 6.41  | 6.98  | 7.69  | 8.64  | 9.95  | 12.24 |       |       |      |
| 250          |     | 8.22               | 8.79  | 9.45  | 10.24 | 11.24 | 12.53 | 14.31 | 17.07 |       |       |       |      |
| 200          |     | 205                | 0.63  | 0.67  | 0.71  | 0.77  | 0.83  | 0.91  | 1.01  | 1.15  | 1.36  | 1.70  |      |
|              | 210 | 1.27               | 1.35  | 1.45  | 1.56  | 1.69  | 1.85  | 2.06  | 2.36  | 2.81  | 3.75  |       |      |
|              | 215 | 1.93               | 2.05  | 2.20  | 2.36  | 2.57  | 2.82  | 3.15  | 3.52  | 4.36  | 6.00  |       |      |
|              | 220 | 2.60               | 2.77  | 2.96  | 3.20  | 3.48  | 3.83  | 4.29  | 4.95  | 6.03  | 8.63  |       |      |
|              | 240 | 5.46               | 5.83  | 6.26  | 6.78  | 7.43  | 8.25  | 9.41  | 11.15 | 14.50 |       |       |      |
|              | 210 | 215                | 0.66  | 0.70  | 0.75  | 0.81  | 0.88  | 0.97  | 1.09  | 1.27  | 1.56  | 2.02  |      |
|              |     | 220                | 1.33  | 1.42  | 1.52  | 1.64  | 1.79  | 1.98  | 2.23  | 2.60  | 3.23  | 5.21  |      |
| 225          |     | 2.02               | 2.15  | 2.31  | 2.50  | 2.73  | 3.02  | 3.42  | 4.01  | 5.07  |       |       |      |
| 230          |     | 2.72               | 2.90  | 3.12  | 3.38  | 3.70  | 4.11  | 4.67  | 5.51  | 7.09  |       |       |      |
| 250          |     | 5.72               | 6.13  | 6.61  | 7.21  | 7.95  | 8.95  | 10.37 | 12.75 |       |       |       |      |
| 220          |     | 225                | 0.69  | 0.73  | 0.79  | 0.85  | 0.94  | 1.04  | 1.18  | 1.41  | 1.85  |       |      |
|              |     | 230                | 1.39  | 1.49  | 1.60  | 1.74  | 1.91  | 2.13  | 2.44  | 2.92  | 3.91  |       |      |
|              | 235 | 2.11               | 2.26  | 2.43  | 2.65  | 2.91  | 3.26  | 3.75  | 4.53  | 6.27  |       |       |      |
|              | 240 | 2.85               | 3.05  | 3.29  | 3.59  | 3.95  | 4.44  | 5.13  | 6.28  | 9.05  |       |       |      |
|              | 230 | 235                | 0.72  | 0.77  | 0.83  | 0.91  | 1.00  | 1.13  | 1.31  | 1.62  | 2.14  |       |      |
|              |     | 240                | 1.46  | 1.57  | 1.69  | 1.85  | 2.05  | 2.31  | 2.70  | 3.38  | 5.49  |       |      |
|              |     | 240                | 245   | 0.76  | 0.82  | 0.89  | 0.97  | 1.08  | 1.24  | 1.42  | 1.74  |       |      |
| 250          |     |                    | 1.54  | 1.66  | 1.80  | 1.98  | 2.21  | 2.54  | 3.05  | 4.11  |       |       |      |

## 4" WUT HEAT EXCHANGERS

| 2 & 4 PASS | BAFFLE SPACE |     | 2"    | 2 1/2" | 3"    | 4" STD |
|------------|--------------|-----|-------|--------|-------|--------|
|            | SHELL FLOW   | A   | 24-32 | 33-40  | 41-48 | 49-64  |
|            |              | GPM | B     | 12-23  | 24-29 | 30-35  |

| "WUT" Number         | TUBE FLOW IN GPM |      |             |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|----------------------|------------------|------|-------------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
|                      | 2                |      | 4           |      | 6    |      | 8    |      | 10   |      | 15   |      | 20   |      | 25   |      | 30   |      |
|                      | A                | B    | A           | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    |
| WUT424(1)            | 25.8             | 23.1 | 19.1        | 16.4 | 15.6 | 13.0 | 13.3 | 10.8 | 11.8 | 9.3  | 8.9  | 7.0  |      |      |      |      |      |      |
| WUT434(1)            | 42.0             | 37.9 | 31.3        | 26.9 | 25.5 | 21.3 | 21.8 | 17.8 | 19.0 | 15.3 | 14.7 | 11.4 |      |      |      |      |      |      |
| WUT444(1)            | 58.4             | 52.7 | 43.5        | 37.5 | 35.6 | 29.6 | 30.2 | 24.7 | 26.5 | 21.3 | 20.4 | 15.9 |      |      |      |      |      |      |
| WUT454(1)            | 73.8             | 66.6 | 54.9        | 47.3 | 44.8 | 37.4 | 38.2 | 31.2 | 33.4 | 26.9 | 26.7 | 20.1 |      |      |      |      |      |      |
| WUT464(1)            | 90.2             | 81.4 | 67.2        | 57.8 | 54.8 | 45.8 | 46.7 | 38.1 | 40.9 | 32.8 | 31.5 | 24.5 |      |      |      |      |      |      |
| WUT474(1)            | 106.8            | 96.2 | 79.4        | 68.3 | 64.7 | 54.1 | 55.2 | 45.1 | 48.3 | 38.8 | 37.2 | 29.0 |      |      |      |      |      |      |
| Avg. Vel. 4"-4" Pass | .85 ft./sec.     |      | 1.8         |      | 2.7  |      | 3.5  |      | 4.4  |      | 6.8  |      |      |      |      |      |      |      |
| WUT422(1)            |                  |      | 12.8        | 11.6 | 10.9 | 9.8  | 9.5  | 8.2  | 8.8  | 7.2  | 6.9  | 5.7  | 5.8  | 4.7  | 5.0  | 4.0  | 4.5  | 3.5  |
| WUT432(1)            |                  |      | 21.0        | 19.0 | 17.8 | 16.7 | 15.8 | 13.5 | 14.0 | 11.9 | 11.3 | 8.3  | 9.5  | 7.6  | 8.3  | 6.5  | 7.5  | 5.7  |
| WUT442(1)            |                  |      | 29.2        | 26.4 | 24.8 | 21.8 | 21.8 | 18.7 | 19.5 | 16.5 | 16.7 | 12.9 | 13.2 | 10.8 | 11.5 | 9.1  | 10.2 | 7.9  |
| WUT452(1)            |                  |      | 38.9        | 33.3 | 31.3 | 27.5 | 27.5 | 23.7 | 24.5 | 20.9 | 19.8 | 16.3 | 16.7 | 13.4 | 14.5 | 11.5 | 12.9 | 10.0 |
| WUT462(1)            |                  |      | 45.1        | 40.7 | 38.2 | 33.6 | 33.5 | 28.9 | 30.1 | 25.5 | 24.2 | 19.9 | 1.3  | 1.3  | 1.9  | 1.9  | 2.1  | 2.7  |
| WUT472(1)            |                  |      | 53.3        | 48.1 | 45.2 | 39.7 | 39.7 | 34.2 | 35.6 | 30.1 | 28.5 | 23.5 | 1.0  | 1.0  | 1.6  | 1.6  | 2.4  | 3.3  |
| Avg. Vel. 4"-2" Pass |                  |      | .9 ft./sec. |      | 1.3  |      | 1.8  |      | 2.2  |      | 3.3  |      | 4.4  |      | 5.5  |      | 6.6  |      |

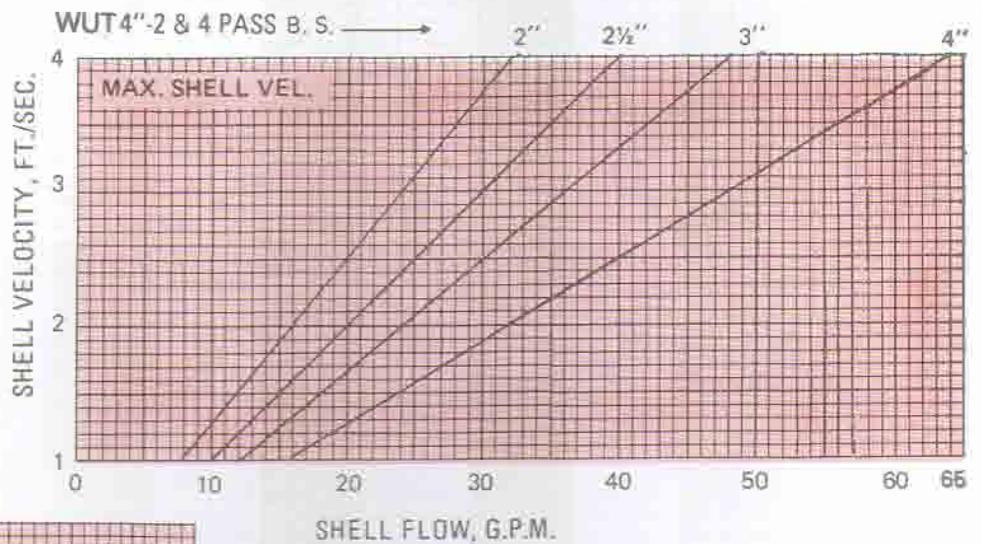
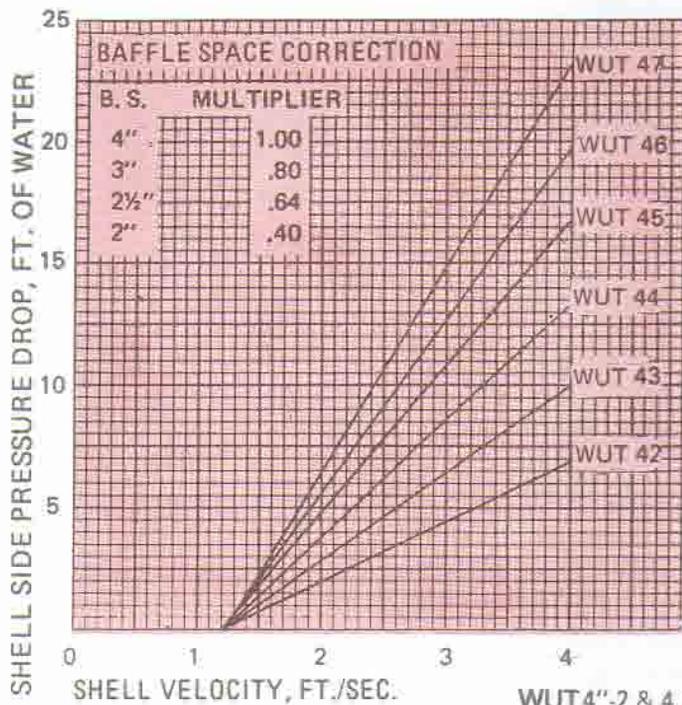
## 6" WUT HEAT EXCHANGERS

| 2 & 4 PASS | BAFFLE SPACE |     | 2"    | 2 1/2" | 3" STD | 4"    |
|------------|--------------|-----|-------|--------|--------|-------|
|            | SHELL FLOW   | A   | 30-39 | 40-50  | 45-60  | 61-80 |
|            |              | GPM | B     | 15-29  | 30-39  | 22-44 |

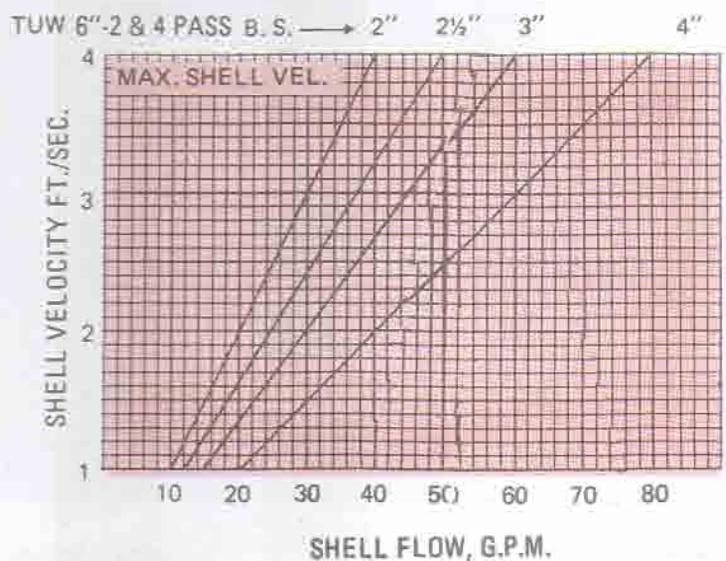
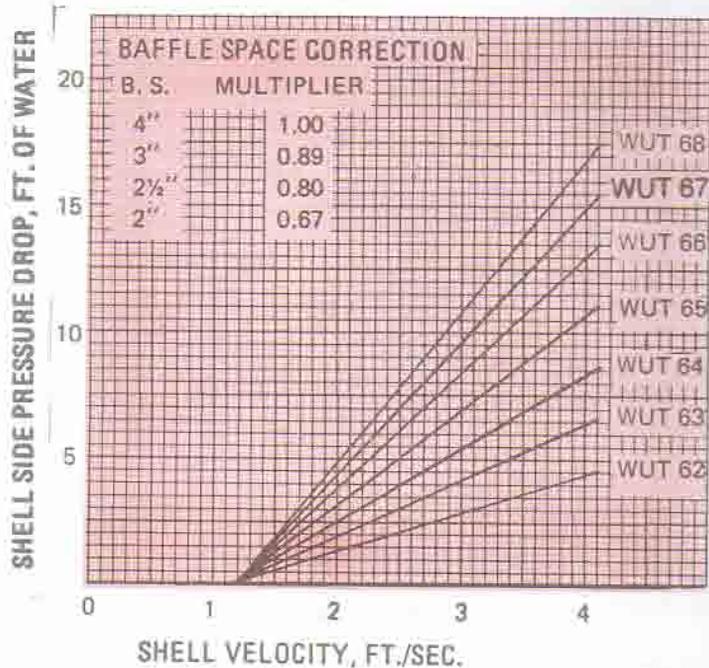
| "WUT" Number         | TUBE FLOW IN GPM |       |      |      |              |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |  |
|----------------------|------------------|-------|------|------|--------------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|--|
|                      | 5                |       | 10   |      | 15           |      | 20   |      | 25   |      | 30   |      | 35   |      | 40   |      | 50   |      | 60   |      | 70   |      | 80   |      | 90   |      | 100  |      |  |
|                      | A                | B     | A    | B    | A            | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    |      |      |  |
| WUT624(1)            | 29.3             | 26.7  | 22.1 | 19.3 | 18.2         | 15.5 | 15.7 | 13.0 | 13.8 | 11.2 | 12.4 | 9.9  | 11.2 | 8.9  | 10.3 | 8.1  | 8.9  | 6.9  |      |      |      |      |      |      |      |      |      |      |  |
| WUT634(1)            | 46.4             | 42.4  | 36.1 | 30.6 | 29.0         | 24.5 | 24.9 | 20.8 | 21.9 | 17.9 | 19.7 | 15.8 | 17.9 | 14.2 | 16.4 | 12.9 | 14.1 | 10.9 |      |      |      |      |      |      |      |      |      |      |  |
| WUT644(1)            | 63.8             | 58.0  | 48.1 | 42.0 | 39.7         | 33.6 | 34.1 | 28.2 | 30.0 | 24.5 | 26.9 | 21.6 | 24.5 | 19.4 | 22.4 | 17.8 | 19.3 | 14.9 |      |      |      |      |      |      |      |      |      |      |  |
| WUT654(1)            | 80.8             | 73.7  | 61.1 | 53.3 | 50.4         | 42.7 | 43.3 | 35.9 | 36.2 | 31.1 | 34.2 | 27.5 | 31.1 | 24.7 | 28.5 | 22.4 | 24.5 | 18.9 |      |      |      |      |      |      |      |      |      |      |  |
| WUT664(1)            | 98.0             | 89.4  | 74.1 | 64.7 | 61.1         | 51.8 | 52.5 | 43.5 | 46.3 | 37.7 | 41.5 | 33.3 | 37.7 | 29.9 | 34.5 | 27.1 | 29.7 | 23.0 |      |      |      |      |      |      |      |      |      |      |  |
| WUT674(1)            | 115.2            | 106.  | 87.1 | 76.0 | 71.9         | 60.8 | 61.7 | 51.1 | 54.4 | 44.3 | 48.8 | 39.2 | 44.3 | 36.1 | 40.6 | 31.9 | 34.9 | 27.0 |      |      |      |      |      |      |      |      |      |      |  |
| WUT684(1)            | 132.0            | 120.7 | 100  | 87.4 | 82.6         | 69.9 | 71.0 | 58.8 | 62.5 | 50.9 | 56.0 | 45.0 | 50.9 | 40.4 | 46.7 | 36.7 | 40.1 | 31.0 |      |      |      |      |      |      |      |      |      |      |  |
| Avg. Vel. 6"-4" Pass | 0.8 ft./sec.     |       | 1.4  |      | 2.2          |      | 2.9  |      | 3.7  |      | 4.4  |      | 5.1  |      | 5.9  |      | 7.3  |      | -    |      | -    |      | 8    |      | 8    |      | 8    |      |  |
| WUT622(1)            |                  |       |      |      | 12.5         | 11.1 | 11.1 | 9.7  | 10.0 | 8.6  | 9.1  | 7.7  | 8.4  | 7.1  | 7.8  | 6.5  | 6.9  | 5.6  | 6.2  | 6.0  | 5.6  | 4.5  | 5.2  | 4.1  | 4.8  | 3.7  | 4.4  | 3.4  |  |
| WUT632(1)            |                  |       |      |      | 19.9         | 17.7 | 17.6 | 15.3 | 15.8 | 13.6 | 14.5 | 12.3 | 13.4 | 11.2 | 12.4 | 10.3 | 11.0 | 8.9  | 9.8  | 7.9  | 8.9  | 7.1  | 8.2  | 6.4  | 7.6  | 5.9  | 7.0  | 5.4  |  |
| WUT642(1)            |                  |       |      |      | 27.2         | 24.2 | 24.1 | 21.0 | 21.7 | 18.6 | 19.8 | 16.6 | 18.3 | 15.3 | 17.1 | 14.1 | 15.0 | 12.2 | 13.5 | 10.8 | 12.2 | 9.7  | 11.2 | 8.8  | 10.4 | 8.1  | 9.6  | 7.5  |  |
| WUT652(1)            |                  |       |      |      | 34.8         | 30.7 | 30.6 | 26.7 | 27.6 | 23.7 | 25.2 | 21.3 | 23.3 | 19.5 | 21.7 | 17.9 | 19.1 | 15.5 | 17.1 | 13.7 | 15.5 | 12.3 | 14.2 | 11.2 | 13.2 | 10.3 | 12.2 | 9.5  |  |
| WUT662(1)            |                  |       |      |      | 41.9         | 37.3 | 37.1 | 32.2 | 33.4 | 28.7 | 30.6 | 25.9 | 28.2 | 23.6 | 26.3 | 21.8 | 23.1 | 19.8 | 20.7 | 16.7 | 18.8 | 14.9 | 17.3 | 13.6 | 16.0 | 12.4 | 14.8 | 11.5 |  |
| WUT672(1)            |                  |       |      |      | 49.3         | 43.8 | 43.6 | 38.0 | 39.3 | 33.7 | 36.9 | 30.4 | 33.2 | 27.8 | 30.9 | 25.6 | 27.2 | 22.1 | 24.4 | 19.6 | 22.1 | 17.6 | 20.3 | 16.0 | 18.8 | 14.6 | 17.6 | 13.5 |  |
| WUT682(1)            |                  |       |      |      | 56.6         | 50.4 | 50.1 | 43.7 | 45.2 | 38.8 | 41.3 | 35.0 | 38.1 | 31.9 | 35.5 | 29.4 | 31.3 | 25.4 | 28.0 | 22.5 | 25.4 | 20.2 | 23.3 | 18.3 | 21.6 | 16.8 | 20.1 | 15.5 |  |
| Avg. Vel. 6"-2" Pass | -                |       | -    |      | 1.1 ft./sec. |      | 1.4  |      | 1.8  |      | 2.2  |      | 2.6  |      | 2.9  |      | 3.7  |      | 4.4  |      | 5.1  |      | 5.9  |      | 6.8  |      | 7.3  |      |  |

\* Require Fabricated Steel heads. Consult Factory for Dimensions.

NOTE: Check Mechanical Design Limitations, Page 7.



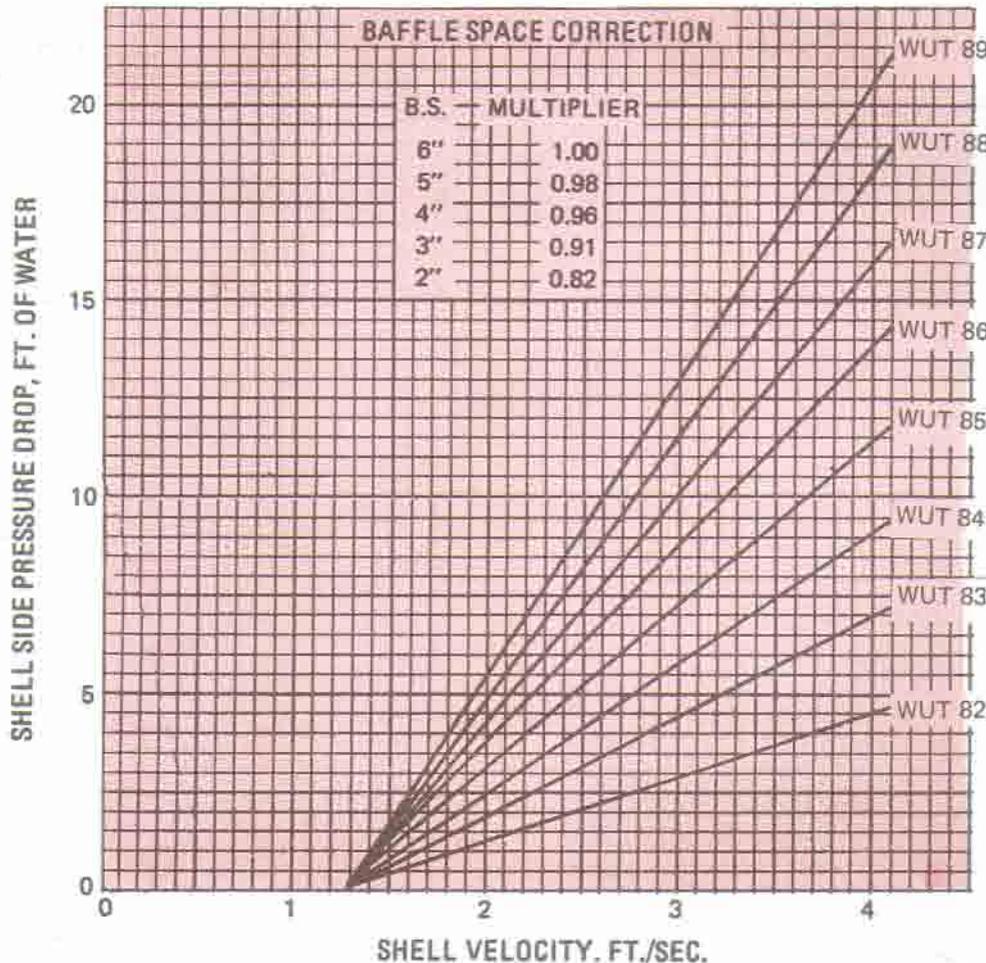
NOTE:  
SEE PAGE 5 FOR PRESSURE  
DROP CORRECTION FACTORS  
ADJUSTING FOR AVERAGE  
WATER TEMPERATURE.



# 8" WUTHEAT EXCHANGERS

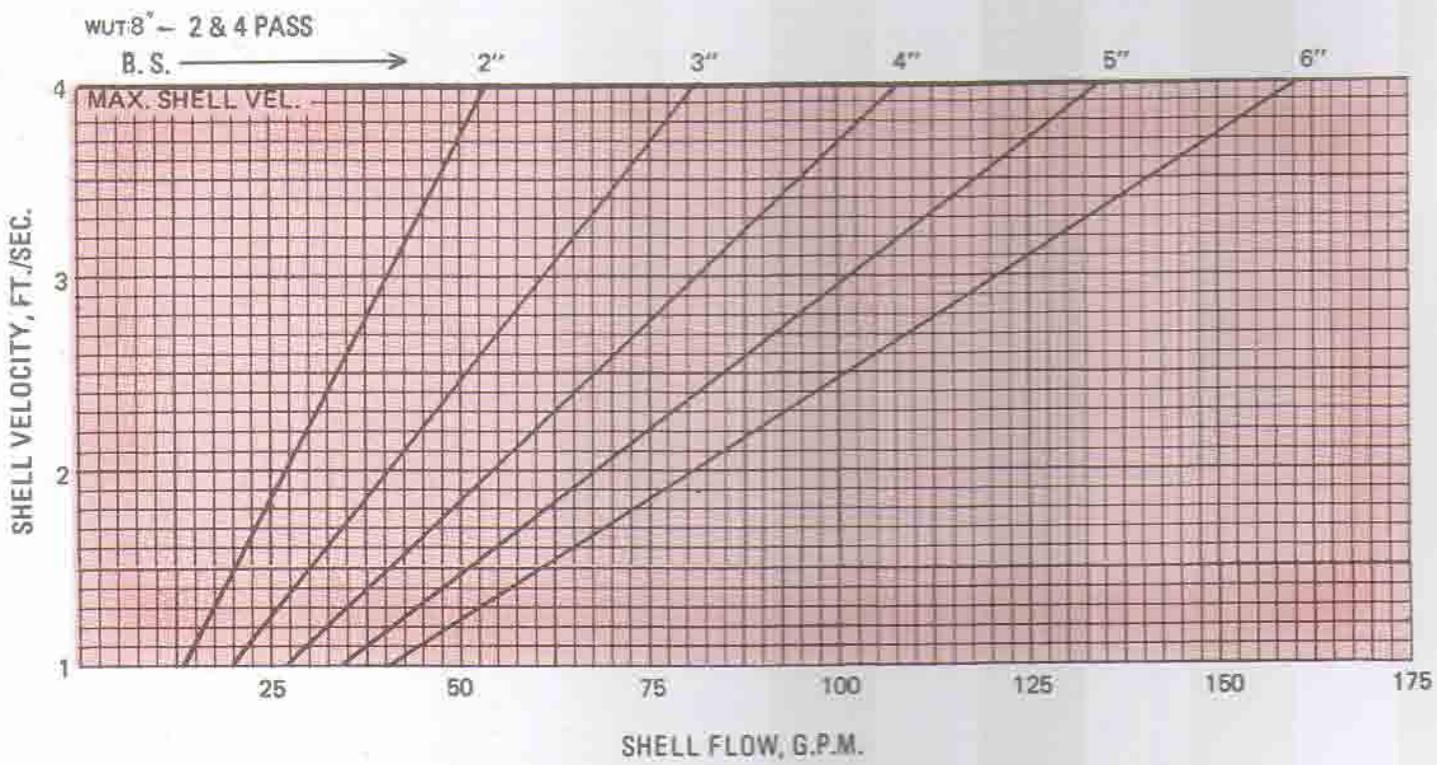
| 2 & 4 PASS | BAFFLE SPACE |                      | 2"    | 3"    | 4" (STD.) | 5"     | 6"      |
|------------|--------------|----------------------|-------|-------|-----------|--------|---------|
|            |              | SHELL FLOW IN G.P.M. | A     | 40-50 | 51-80     | 81-110 | 111-130 |
|            |              | B                    | 20-39 | 40-50 | 40-80     | 81-110 | 111-130 |

| 4 PASS     | G.P.M. HEATED IN TUBES |      |      |      |              |      |      |      |      |      |      |      |      |      |      |      |
|------------|------------------------|------|------|------|--------------|------|------|------|------|------|------|------|------|------|------|------|
|            | 15                     |      | 20   |      | 25           |      | 30   |      | 35   |      | 40   |      | 50   |      | 60   |      |
|            | A                      | B    | A    | B    | A            | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    |
| WUT82-4( ) | 24.7                   | 21.8 | 21.8 | 18.9 | 19.6         | 16.7 | 17.8 | 15.0 | 16.4 | 13.7 | 15.3 | 12.6 | 13.4 | 10.9 | 12.0 | 9.6  |
| WUT83-4( ) | 37.9                   | 33.5 | 33.4 | 28.9 | 30.0         | 25.6 | 27.4 | 23.0 | 25.2 | 21.0 | 23.4 | 19.3 | 20.6 | 16.6 | 18.4 | 14.7 |
| WUT84-4( ) | 52.7                   | 46.6 | 46.4 | 40.2 | 41.7         | 35.6 | 38.1 | 32.0 | 35.1 | 29.2 | 32.6 | 26.8 | 28.6 | 23.2 | 25.6 | 20.4 |
| WUT85-4( ) | 67.5                   | 59.7 | 59.5 | 51.6 | 53.5         | 45.6 | 48.8 | 41.0 | 45.0 | 37.4 | 41.8 | 34.4 | 36.7 | 29.7 | 32.8 | 26.2 |
| WUT86-4( ) | 80.6                   | 71.3 | 71.1 | 61.6 | 63.9         | 54.5 | 58.3 | 49.1 | 53.7 | 44.7 | 49.9 | 41.1 | 43.8 | 35.5 | 39.2 | 31.3 |
| WUT87-4( ) | 95.5                   | 84.4 | 84.1 | 72.9 | 75.7         | 64.5 | 69.0 | 58.1 | 63.6 | 52.9 | 59.1 | 48.6 | 51.9 | 42.0 | 46.4 | 37.0 |
| WUT88-4( ) | 110                    | 97.5 | 97.2 | 84.3 | 87.4         | 74.6 | 79.7 | 67.1 | 73.5 | 61.1 | 68.2 | 56.1 | 59.9 | 48.5 | 53.6 | 42.8 |
| WUT89-4( ) | 123                    | 109  | 109  | 94.3 | 97.8         | 83.5 | 89.2 | 75.1 | 82.2 | 68.4 | 76.4 | 62.9 | 67.1 | 54.3 | 60.0 | 47.9 |
| 4-P T.V.   | 1.2 ft./sec.           |      | 1.6  |      | 2.0          |      | 2.4  |      | 2.8  |      | 3.2  |      | 4.0  |      | 4.8  |      |
| 2 PASS     |                        |      |      |      |              |      |      |      |      |      |      |      |      |      |      |      |
| WUT82-2( ) |                        |      |      |      | 13.3         | 11.9 | 12.3 | 10.9 | 11.6 | 10.1 | 10.9 | 9.4  | 9.8  | 8.3  | 8.9  | 7.5  |
| WUT83-2( ) |                        |      |      |      | 20.4         | 18.3 | 18.9 | 16.7 | 17.7 | 15.5 | 16.7 | 14.5 | 15.0 | 12.8 | 13.7 | 11.5 |
| WUT84-2( ) |                        |      |      |      | 28.4         | 25.4 | 26.3 | 23.3 | 24.6 | 21.6 | 23.2 | 20.1 | 20.9 | 17.8 | 19.0 | 16.0 |
| WUT85-2( ) |                        |      |      |      | 36.3         | 32.5 | 33.7 | 29.8 | 31.6 | 27.6 | 29.7 | 25.8 | 26.7 | 22.8 | 24.4 | 20.5 |
| WUT86-2( ) |                        |      |      |      | 43.4         | 38.9 | 40.3 | 35.7 | 37.7 | 33.0 | 35.5 | 30.8 | 32.0 | 27.3 | 29.2 | 24.5 |
| WUT87-2( ) |                        |      |      |      | 51.4         | 46.0 | 47.7 | 42.2 | 44.7 | 39.1 | 42.1 | 36.5 | 37.8 | 32.3 | 34.5 | 29.0 |
| WUT88-2( ) |                        |      |      |      | 59.4         | 53.2 | 55.1 | 48.8 | 51.6 | 45.2 | 48.6 | 42.1 | 43.7 | 37.3 | 39.9 | 33.5 |
| WUT89-2( ) |                        |      |      |      | 66.5         | 59.5 | 61.7 | 54.6 | 57.8 | 50.6 | 54.4 | 47.2 | 48.9 | 41.7 | 44.6 | 37.5 |
| 2-P T.V.   |                        |      |      |      | 1.0 ft./sec. |      | 1.2  |      | 1.4  |      | 1.6  |      | 2.0  |      | 2.4  |      |



NOTE:  
SEE PAGE 5 FOR PRESSURE  
DROP CORRECTION  
FACTORS ADJUSTING  
FOR AVERAGE  
WATER TEMPERATURE.

| 70   |      | 80   |      | 90   |      | 100  |      | 120  |      | 140  |      | 160  |      | 180  |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    |
| 10.9 | 8.6  | 10.0 | 7.8  | 9.2  | 7.1  |      |      |      |      |      |      |      |      |      |      |
| 1.5  | 1.5  | 1.9  | 1.9  | 2.4  | 2.4  |      |      |      |      |      |      |      |      |      |      |
| 16.7 | 13.1 | 15.3 | 11.9 | 14.1 | 10.9 |      |      |      |      |      |      |      |      |      |      |
| 2.3  | 2.3  | 2.9  | 2.9  | 3.6  | 3.6  |      |      |      |      |      |      |      |      |      |      |
| 23.2 | 18.3 | 21.2 | 16.6 | 19.6 | 15.2 |      |      |      |      |      |      |      |      |      |      |
| 3.2  | 3.2  | 4.1  | 4.1  | 5.0  | 5.0  |      |      |      |      |      |      |      |      |      |      |
| 29.7 | 23.4 | 27.2 | 21.2 | 25.1 | 19.4 |      |      |      |      |      |      |      |      |      |      |
| 4.1  | 4.1  | 5.2  | 5.2  | 6.5  | 6.5  |      |      |      |      |      |      |      |      |      |      |
| 35.5 | 28.0 | 32.5 | 25.4 | 30.0 | 23.2 |      |      |      |      |      |      |      |      |      |      |
| 4.9  | 4.9  | 6.3  | 6.3  | 7.7  | 7.7  |      |      |      |      |      |      |      |      |      |      |
| 42.0 | 33.1 | 28.5 | 30.0 | 35.5 | 27.5 |      |      |      |      |      |      |      |      |      |      |
| 5.9  | 5.9  | 7.4  | 7.4  | 9.1  | 9.1  |      |      |      |      |      |      |      |      |      |      |
| 48.6 | 38.3 | 44.4 | 34.7 | 41.0 | 31.8 |      |      |      |      |      |      |      |      |      |      |
| 6.8  | 6.8  | 8.6  | 8.6  | 10.6 | 10.6 |      |      |      |      |      |      |      |      |      |      |
| 54.4 | 42.9 | 49.8 | 38.9 | 45.9 | 35.6 |      |      |      |      |      |      |      |      |      |      |
| 7.6  | 7.6  | 9.6  | 9.6  | 11.8 | 11.8 |      |      |      |      |      |      |      |      |      |      |
| 5.6  |      | 6.4  |      | 7.2  |      |      |      |      |      |      |      |      |      |      |      |
|      |      |      |      |      |      |      |      |      |      |      |      |      |      | *    | *    |
| 8.2  | 6.8  | 7.6  | 6.3  | 7.1  | 5.8  | 6.7  | 5.4  | 6.0  | 4.8  | 5.4  | 4.3  | 5.0  | 3.9  | 4.6  | 3.6  |
|      |      |      |      |      |      |      |      |      |      |      |      | 1.0  | 1.0  | 1.2  | 1.2  |
| 12.6 | 10.5 | 11.7 | 9.6  | 10.9 | 8.9  | 10.3 | 8.3  | 9.2  | 7.3  | 8.3  | 6.6  | 7.6  | 6.0  | 7.0  | 5.5  |
|      |      |      |      |      |      |      |      |      |      | 1.2  | 1.2  | 1.5  | 1.5  | 1.8  | 1.8  |
| 17.5 | 14.6 | 16.3 | 13.4 | 15.2 | 12.4 | 14.3 | 11.6 | 12.8 | 10.2 | 11.6 | 9.1  | 10.6 | 8.3  | 9.8  | 7.6  |
|      |      |      |      |      |      |      |      | 1.2  | 1.2  | 1.6  | 1.6  | 2.0  | 2.0  | 2.5  | 2.5  |
| 22.5 | 18.7 | 20.9 | 17.2 | 19.5 | 15.9 | 18.3 | 14.8 | 16.4 | 13.1 | 14.9 | 11.7 | 13.6 | 10.6 | 12.5 | 9.7  |
|      |      |      |      |      |      | 1.1  | 1.1  | 1.6  | 1.6  | 2.1  | 2.1  | 2.6  | 2.6  | 3.2  | 3.2  |
| 28.9 | 22.3 | 25.0 | 20.5 | 23.3 | 19.0 | 21.9 | 17.7 | 19.6 | 15.6 | 17.8 | 14.0 | 16.3 | 12.7 | 15.0 | 11.6 |
|      |      |      |      | 1.1  | 1.1  | 1.4  | 1.4  | 1.9  | 1.9  | 2.5  | 2.5  | 3.1  | 3.1  | 3.9  | 3.9  |
| 31.8 | 26.4 | 29.5 | 24.3 | 27.6 | 22.5 | 25.9 | 21.0 | 23.2 | 18.5 | 21.0 | 16.6 | 19.2 | 15.0 | 17.8 | 13.7 |
|      |      | 1.1  | 1.1  | 1.3  | 1.3  | 1.6  | 1.6  | 2.2  | 2.2  | 2.9  | 2.9  | 3.7  | 3.7  | 4.6  | 4.6  |
| 36.7 | 30.5 | 34.1 | 28.1 | 31.9 | 26.0 | 30.0 | 24.2 | 26.8 | 21.4 | 24.3 | 19.1 | 22.2 | 17.4 | 20.5 | 15.9 |
| 1.0  | 1.0  | 1.3  | 1.3  | 1.5  | 1.5  | 1.9  | 1.9  | 2.5  | 2.5  | 3.4  | 3.4  | 4.3  | 4.3  | 5.3  | 5.3  |
| 41.1 | 34.2 | 38.2 | 31.4 | 35.7 | 29.1 | 33.6 | 27.1 | 30.0 | 23.9 | 27.2 | 21.4 | 24.9 | 19.4 | 23.0 | 17.8 |
| 1.1  | 1.1  | 1.4  | 1.4  | 1.7  | 1.7  | 2.1  | 2.1  | 2.9  | 2.9  | 3.8  | 3.8  | 4.8  | 4.8  | 5.9  | 5.9  |
| 2.8  |      | 3.2  |      | 3.6  |      | 4.0  |      | 4.8  |      | 5.6  |      | 6.4  |      | 7.2  |      |

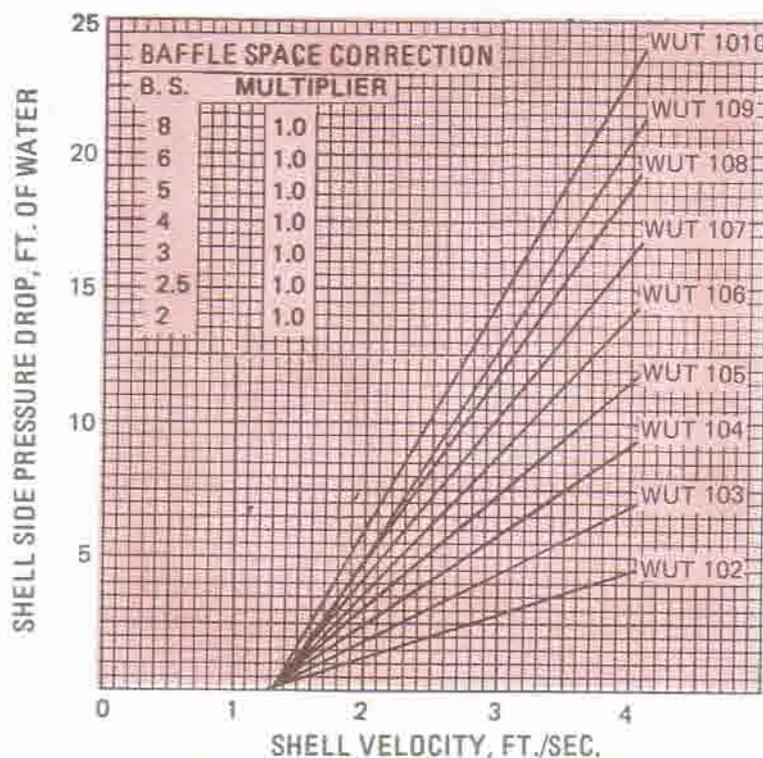


\*Require Fabricated Steel heads. Consult Factory for Dimensions.  
 NOTE: Check Mechanical Design Limitations, Page 7.

# 10" WUTHEAT EXCHANGERS

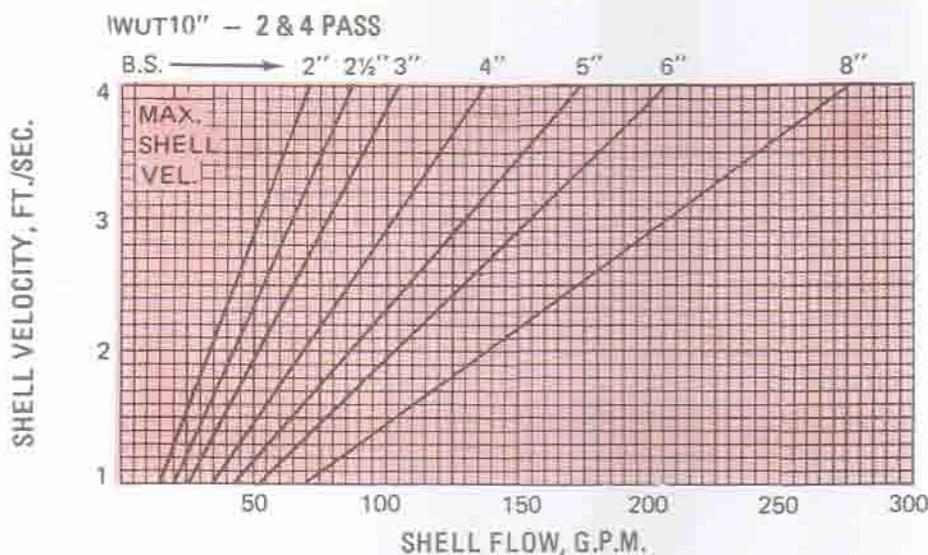
| 2 & 4 PASS | BAFFLE SPACE         |   | 2"    | 2½"   | 3"     | 4"      | 5" (Std.) | 6"      | 8"      |
|------------|----------------------|---|-------|-------|--------|---------|-----------|---------|---------|
|            | Shell Flow in G.P.M. | A | 52-70 | 71-87 | 88-105 | 106-138 | 130-173   | 174-207 | 208-276 |
|            |                      | B | 26-51 | 52-70 | 71-87  | 88-105  | 85-129    | 139-173 | 174-207 |

| 4 PASS       | G. P. M. HEATED IN TUBES |      |      |      |              |       |      |      |      |      |      |      |      |      |      |      |      |      |      |      |     |  |  |  |     |  |  |  |
|--------------|--------------------------|------|------|------|--------------|-------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|-----|--|--|--|-----|--|--|--|
|              | 25                       |      | 30   |      | 35           |       | 40   |      | 50   |      | 60   |      | 70   |      | 80   |      | 90   |      | 100  |      |     |  |  |  |     |  |  |  |
|              | A                        | B    | A    | B    | A            | B     | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    |     |  |  |  |     |  |  |  |
| WUT102-4( )  | 24.9                     | 22.0 | 23.0 | 20.1 | 21.5         | 18.5  | 20.2 | 17.2 | 18.0 | 15.1 | 16.3 | 13.5 | 15.0 | 12.3 | 13.9 | 11.2 | 12.9 | 10.4 | 12.1 | 9.6  |     |  |  |  |     |  |  |  |
| WUT103-4( )  | 38.9                     | 34.4 | 36   | 31.4 | 33.5         | 28.9  | 31.4 | 26.9 | 28.1 | 23.6 | 25.5 | 21.1 | 23.4 | 19.1 | 21.6 | 17.5 | 20.1 | 16.2 | 18.8 | 15.0 |     |  |  |  |     |  |  |  |
| WUT104-4( )  | 52.9                     | 46.7 | 48.9 | 42.6 | 45.5         | 39.3  | 42.7 | 36.5 | 38.2 | 32.1 | 34.6 | 28.7 | 31.8 | 26.0 | 29.4 | 23.8 | 27.3 | 22.0 | 25.6 | 20.4 |     |  |  |  |     |  |  |  |
| WUT105-4( )  | 67.9                     | 60.0 | 62.7 | 54.7 | 58.4         | 50.4  | 54.8 | 46.8 | 49.0 | 41.1 | 44.4 | 36.8 | 40.7 | 33.3 | 37.7 | 30.5 | 35.1 | 28.2 | 32.9 | 26.2 |     |  |  |  |     |  |  |  |
| WUT106-4( )  | 81.8                     | 72.3 | 75.6 | 66.0 | 70.6         | 60.8  | 66.1 | 56.5 | 59.1 | 49.6 | 53.8 | 44.4 | 49.1 | 40.2 | 45.4 | 36.8 | 42.3 | 34.0 | 39.6 | 31.6 |     |  |  |  |     |  |  |  |
| WUT107-4( )  | 95.8                     | 84.6 | 88.5 | 77.2 | 82.5         | 71.2  | 77.4 | 66.1 | 69.1 | 58.1 | 62.7 | 52.0 | 57.5 | 47.1 | 53.2 | 43.1 | 49.5 | 39.8 | 46.4 | 37.0 |     |  |  |  |     |  |  |  |
| WUT108-4( )  | 110                      | 97   | 101  | 88.5 | 94.5         | 81.5  | 88.7 | 75.8 | 79.2 | 66.6 | 71.9 | 59.5 | 65.9 | 53.9 | 61.0 | 49.4 | 56.8 | 45.8 | 53.2 | 42.3 |     |  |  |  |     |  |  |  |
| WUT109-4( )  | 124                      | 109  | 114  | 99.7 | 107          | 91.9  | 100  | 85.4 | 89.3 | 75.0 | 81.0 | 67.1 | 74.3 | 60.8 | 68.7 | 55.7 | 64.0 | 51.4 | 59.9 | 47.7 |     |  |  |  |     |  |  |  |
| WUT1010-4( ) | 138                      | 122  | 127  | 111  | 119          | 102.3 | 111  | 95.0 | 99.4 | 83.5 | 90.2 | 74.7 | 82.7 | 67.7 | 76.5 | 62.0 | 71.2 | 57.2 | 66.7 | 53.1 |     |  |  |  |     |  |  |  |
| 4-P T.V.     | 1.2 ft./sec.             |      | 1.5  |      | 1.7          |       | 2.0  |      | 2.5  |      | 3.0  |      | 3.5  |      | 4.0  |      | 4.5  |      | 5.0  |      |     |  |  |  |     |  |  |  |
| 2 PASS       |                          |      |      |      |              |       |      |      |      |      |      |      |      |      |      |      |      |      |      |      |     |  |  |  |     |  |  |  |
| WUT102-2( )  |                          |      |      |      |              |       |      |      | 13.1 | 11.6 | 12.1 | 10.6 | 11.3 | 9.8  | 10.6 | 9.1  | 10.0 | 8.5  | 9.5  | 8.0  |     |  |  |  |     |  |  |  |
| WUT103-2( )  |                          |      |      |      |              |       |      |      | 20.3 | 18.0 | 18.8 | 16.5 | 17.5 | 15.2 | 16.5 | 14.1 | 15.5 | 13.2 | 14.7 | 12.4 |     |  |  |  |     |  |  |  |
| WUT104-2( )  |                          |      |      |      |              |       |      |      | 27.1 | 24.0 | 25.0 | 21.9 | 23.4 | 20.2 | 21.9 | 18.8 | 20.7 | 17.6 | 19.6 | 16.6 |     |  |  |  |     |  |  |  |
| WUT105-2( )  |                          |      |      |      |              |       |      |      | 34.3 | 30.4 | 31.8 | 27.8 | 29.6 | 25.7 | 27.8 | 23.9 | 26.3 | 22.3 | 24.9 | 21.0 |     |  |  |  |     |  |  |  |
| WUT106-2( )  |                          |      |      |      |              |       |      |      | 41.6 | 36.9 | 38.5 | 33.7 | 35.9 | 31.1 | 33.7 | 28.9 | 31.8 | 27.1 | 30.2 | 25.5 |     |  |  |  |     |  |  |  |
| WUT107-2( )  |                          |      |      |      |              |       |      |      | 48.8 | 43.3 | 45.2 | 39.6 | 42.2 | 36.5 | 39.6 | 34.0 | 37.4 | 31.8 | 35.4 | 29.9 |     |  |  |  |     |  |  |  |
| WUT108-2( )  |                          |      |      |      |              |       |      |      | 56.1 | 49.7 | 51.9 | 45.4 | 48.4 | 41.9 | 45.5 | 39.0 | 42.9 | 36.5 | 40.7 | 34.3 |     |  |  |  |     |  |  |  |
| WUT109-2( )  |                          |      |      |      |              |       |      |      | 63.3 | 56.2 | 58.6 | 51.3 | 54.7 | 47.4 | 51.3 | 44.0 | 48.5 | 41.2 | 46.0 | 38.8 |     |  |  |  |     |  |  |  |
| WUT1010-2( ) |                          |      |      |      |              |       |      |      | 70.6 | 62.6 | 65.3 | 57.2 | 60.9 | 52.8 | 57.2 | 49.1 | 54.0 | 45.9 | 51.2 | 43.2 |     |  |  |  |     |  |  |  |
| 2-P T.V.     |                          |      |      |      | 1.2 ft./sec. |       |      |      | 1.4  |      |      |      | 1.6  |      |      |      | 1.9  |      |      |      | 2.1 |  |  |  | 2.3 |  |  |  |



NOTE:  
SEE PAGE 5 FOR PRESSURE  
DROP CORRECTION FACTORS  
ADJUSTING FOR AVERAGE  
WATER TEMPERATURE.

| 120  |      | 140  |      | 150  |      | 160  |      | 180  |      | 200  |      | 225  |      | 250  |      | 275  |      | 325  |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    |
| 10.7 | 8.4  | 9.7  | 7.5  | 9.2  | 7.1  |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
| 2.4  | 2.4  | 3.2  | 3.2  | 4.0  | 4.0  |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
| 16.8 | 13.2 | 15.1 | 11.7 | 14.4 | 11.1 |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
| 3.4  | 3.4  | 4.4  | 4.4  | 5.0  | 5.0  |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
| 22.8 | 17.9 | 20.5 | 16.0 | 18.6 | 15.1 |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
| 4.3  | 4.3  | 5.6  | 5.6  | 6.1  | 6.1  |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
| 29.2 | 23.0 | 26.3 | 20.5 | 25.1 | 19.4 |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
| 5.2  | 5.2  | 6.8  | 6.8  | 7.4  | 7.4  |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
| 35.2 | 27.7 | 31.8 | 24.7 | 30.3 | 23.4 |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
| 6.1  | 6.1  | 8.0  | 8.0  | 9.1  | 9.1  |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
| 41.2 | 32.4 | 37.2 | 28.9 | 35.5 | 27.4 |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
| 7.1  | 7.1  | 9.3  | 9.3  | 10.1 | 10.1 |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
| 47.3 | 37.1 | 42.6 | 33.1 | 40.6 | 31.4 |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
| 8.1  | 8.1  | 10.5 | 10.5 | 11.2 | 11.2 |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
| 53.3 | 41.9 | 48.0 | 37.3 | 45.8 | 35.4 |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
| 9.0  | 9.0  | 11.7 | 11.7 | 12.4 | 12.4 |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
| 59.3 | 46.6 | 53.5 | 41.5 | 51.0 | 39.4 |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
| 10.0 | 10.0 | 12.8 | 12.8 | 13.5 | 13.5 |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
| 6.0  | 7.0  | 7.4  |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      | *    | *    |
| 8.6  | 7.2  | 7.9  | 6.5  | 7.6  | 6.2  | 7.3  | 6.0  | 6.8  | 5.5  | 6.4  | 5.1  | 5.9  | 4.7  | 5.5  | 4.4  | 5.2  | 4.1  | 4.6  | 3.6  |
|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      | 1.0  | 1.0  | 1.2  | 1.2  |
| 13.4 | 11.1 | 12.3 | 10.1 | 11.8 | 9.7  | 11.4 | 9.3  | 10.6 | 8.6  | 9.9  | 8.0  | 9.2  | 7.3  | 8.6  | 6.8  | 8.1  | 6.3  | 7.2  | 5.6  |
|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      | 1.6  | 1.6  | 1.8  | 1.8  |
| 17.8 | 14.8 | 16.4 | 13.5 | 15.8 | 12.9 | 15.2 | 12.3 | 14.1 | 11.4 | 13.3 | 10.6 | 12.3 | 9.8  | 11.5 | 9.0  | 10.8 | 8.4  | 9.6  | 7.4  |
|      |      |      |      |      |      |      |      | 1.1  | 1.1  | 1.2  | 1.2  | 1.5  | 1.5  | 1.9  | 1.9  | 2.1  | 2.1  | 2.5  | 2.5  |
| 22.6 | 18.8 | 20.8 | 17.1 | 20.0 | 16.3 | 19.2 | 15.7 | 17.9 | 14.5 | 16.8 | 13.4 | 15.6 | 12.4 | 14.6 | 11.5 | 13.7 | 10.7 | 12.2 | 9.4  |
|      |      |      |      |      |      | 1.1  | 1.1  | 1.3  | 1.3  | 1.6  | 1.6  | 1.9  | 1.9  | 2.4  | 2.4  | 2.8  | 2.8  | 3.2  | 3.2  |
| 27.4 | 22.8 | 25.2 | 20.7 | 24.2 | 19.8 | 23.3 | 19.0 | 21.7 | 17.5 | 20.4 | 16.3 | 18.9 | 15.0 | 17.7 | 13.9 | 16.8 | 12.9 | 14.8 | 11.4 |
|      |      | 1.0  | 1.0  | 1.1  | 1.1  | 1.3  | 1.3  | 1.6  | 1.6  | 2.0  | 2.0  | 2.3  | 2.3  | 2.8  | 2.8  | 3.2  | 3.2  | 3.8  | 3.8  |
| 32.2 | 26.8 | 29.6 | 24.3 | 28.4 | 23.2 | 27.4 | 22.3 | 25.5 | 20.6 | 23.9 | 19.1 | 22.2 | 17.6 | 20.7 | 16.3 | 19.5 | 15.2 | 17.4 | 13.4 |
|      |      | 1.2  | 1.2  | 1.4  | 1.4  | 1.5  | 1.5  | 1.8  | 1.8  | 2.3  | 2.3  | 2.6  | 2.6  | 3.3  | 3.3  | 3.8  | 3.8  | 4.4  | 4.4  |
| 37.0 | 30.8 | 34.0 | 27.9 | 32.6 | 26.7 | 31.4 | 25.8 | 29.3 | 23.6 | 27.5 | 22.0 | 25.5 | 20.2 | 23.8 | 18.7 | 22.4 | 17.5 | 19.9 | 15.4 |
|      | 1.0  | 1.0  | 1.3  | 1.3  | 1.5  | 1.5  | 1.6  | 1.6  | 2.0  | 2.0  | 2.5  | 2.5  | 2.9  | 2.9  | 3.8  | 3.8  | 4.4  | 5.0  | 5.0  |
| 41.8 | 34.7 | 38.3 | 31.5 | 36.9 | 30.1 | 35.6 | 28.9 | 33.1 | 26.7 | 31.0 | 24.8 | 28.8 | 22.8 | 26.9 | 21.2 | 25.2 | 19.7 | 22.5 | 17.4 |
|      | 1.2  | 1.2  | 1.6  | 1.6  | 1.8  | 1.8  | 1.9  | 1.9  | 2.4  | 2.4  | 2.9  | 2.9  | 3.4  | 3.4  | 4.3  | 4.3  | 4.8  | 5.6  | 5.6  |
| 46.5 | 38.7 | 42.7 | 35.1 | 41.1 | 33.6 | 39.6 | 32.2 | 36.9 | 29.7 | 34.6 | 27.7 | 32.1 | 25.4 | 30.0 | 23.6 | 28.1 | 22.0 | 25.1 | 19.4 |
|      | 1.4  | 1.4  | 1.9  | 1.9  | 2.0  | 2.1  | 2.1  | 2.6  | 2.6  | 3.2  | 3.2  | 3.6  | 3.6  | 4.7  | 4.7  | 5.4  | 5.4  | 6.2  | 6.2  |
| 2.8  | 3.3  | 3.5  |      |      |      | 3.7  |      | 4.2  |      | 4.6  |      | 5.2  |      | 5.9  |      | 6.4  |      | 7.5  |      |



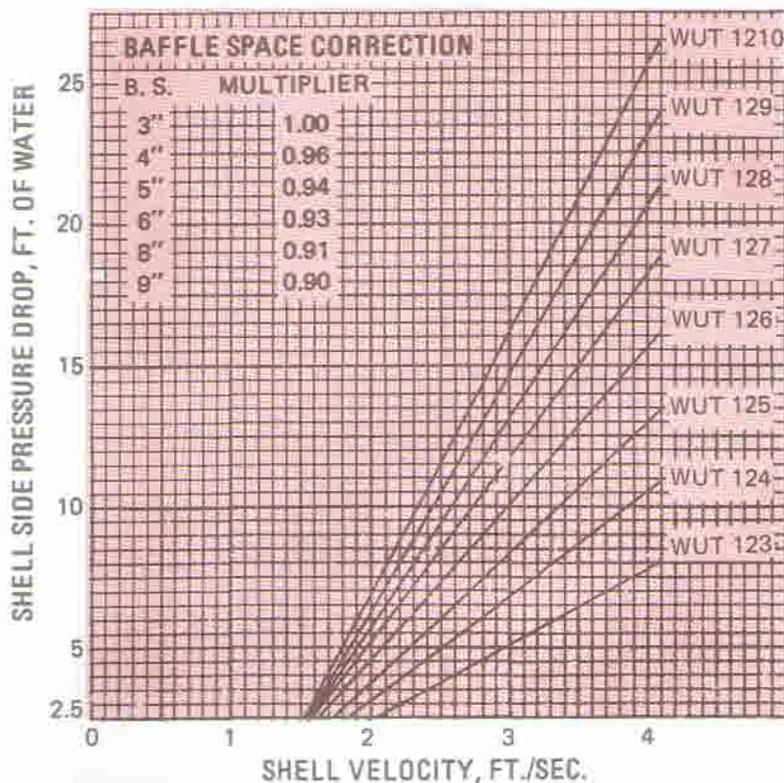
\* Require Fabricated Steel heads. Consult Factory for Dimensions.

NOTE: Check Mechanical Design Limitations, Page 7.

# 12" WUTHEAT EXCHANGERS

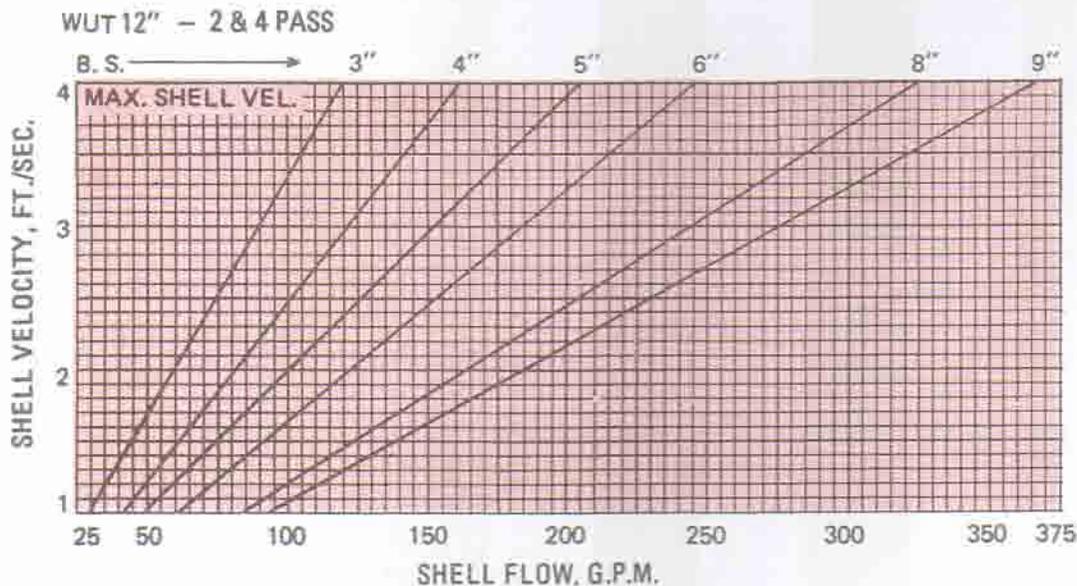
| 2 & 4 PASS | BAFFLE SPACE |   | 3"     | 4"      | 5"      | 6" (Std.) | 8"      | 9"      |
|------------|--------------|---|--------|---------|---------|-----------|---------|---------|
|            | Shell Flow   | A | 91-121 | 122-160 | 161-205 | 206-245   | 246-325 | 326-365 |
|            | In G. P. M.  | B | 45-90  | 91-121  | 122-160 | 110-205   | 206-245 | 246-325 |

| 4 PASS       | G. P. M. HEATED IN TUBES |      |      |      |      |      |      |      |              |      |      |      |      |      |      |      |      |      |      |      |      |      |
|--------------|--------------------------|------|------|------|------|------|------|------|--------------|------|------|------|------|------|------|------|------|------|------|------|------|------|
|              | 25                       |      | 30   |      | 40   |      | 50   |      | 60           |      | 70   |      | 80   |      | 90   |      | 100  |      | 110  |      | 120  |      |
|              | A                        | B    | A    | B    | A    | B    | A    | B    | A            | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    |
| WUT123-4( )  | 46.4                     | 42.0 | 43.2 | 38.7 | 38.4 | 33.6 | 34.7 | 29.9 | 31.8         | 27.1 | 29.4 | 24.6 | 27.4 | 22.6 | 26.7 | 21.2 | 24.2 | 19.8 | 22.9 | 18.6 | 21.8 | 17.6 |
| WUT124-4( )  | 62.4                     | 56.5 | 58.2 | 52.0 | 51.6 | 45.2 | 46.6 | 40.3 | 42.7         | 36.4 | 39.5 | 33.3 | 36.8 | 30.7 | 34.6 | 28.5 | 32.6 | 26.7 | 30.8 | 25.1 | 29.3 | 23.6 |
| WUT125-4( )  | 78.4                     | 70.9 | 73.1 | 65.3 | 64.8 | 56.9 | 58.6 | 50.6 | 53.7         | 45.7 | 49.7 | 41.8 | 46.3 | 38.6 | 43.4 | 35.9 | 40.9 | 33.5 | 38.7 | 31.5 | 36.8 | 29.7 |
| WUT126-4( )  | 95.2                     | 86.1 | 88.7 | 79.3 | 78.7 | 69.0 | 71.2 | 61.4 | 65.2         | 55.5 | 60.3 | 50.8 | 56.2 | 46.9 | 52.7 | 43.5 | 49.7 | 40.7 | 47.0 | 38.2 | 44.6 | 36.1 |
| WUT127-4( )  | 111                      | 101  | 104  | 92.7 | 91.9 | 80.6 | 83.1 | 71.8 | 76.1         | 64.9 | 70.4 | 59.3 | 65.7 | 54.7 | 61.6 | 50.9 | 58.0 | 47.5 | 54.9 | 44.6 | 52.1 | 42.1 |
| WUT128-4( )  | 128                      | 116  | 119  | 107  | 106  | 92.8 | 95.7 | 82.6 | 87.7         | 74.7 | 81.1 | 68.3 | 75.6 | 63.0 | 70.9 | 58.5 | 66.8 | 54.7 | 63.2 | 51.4 | 60.0 | 48.5 |
| WUT129-4( )  |                          |      | 134  | 120  | 119  | 104  | 108  | 92.9 | 98.6         | 84.0 | 91.2 | 76.8 | 85.0 | 70.9 | 79.7 | 65.9 | 75.1 | 61.6 | 71.1 | 57.8 | 67.5 | 54.5 |
| WUT1210-4( ) |                          |      |      |      | 133  | 117  | 120  | 104  | 110          | 93.8 | 102  | 85.8 | 95.0 | 79.1 | 89.0 | 73.5 | 83.9 | 68.7 | 79.4 | 64.6 | 75.4 | 60.9 |
| 4-P T.V.     | 1.1 ft./sec.             |      | 1.1  |      | 1.5  |      | 1.8  |      | 2.1          |      | 2.5  |      | 2.8  |      | 3.1  |      | 3.5  |      | 3.8  |      | 4.1  |      |
| 2 PASS       |                          |      |      |      |      |      |      |      |              |      |      |      |      |      |      |      |      |      |      |      |      |      |
| WUT123-2( )  |                          |      |      |      |      |      |      |      | 22.0         | 19.7 | 20.7 | 18.4 | 19.5 | 17.2 | 18.6 | 16.2 | 17.7 | 15.3 | 16.9 | 14.6 | 16.2 | 13.9 |
| WUT124-2( )  |                          |      |      |      |      |      |      |      | 29.9         | 26.8 | 28.1 | 25.0 | 26.6 | 23.4 | 25.2 | 22.1 | 24.1 | 20.9 | 23.0 | 19.8 | 22.1 | 18.9 |
| WUT125-2( )  |                          |      |      |      |      |      |      |      | 37.5         | 33.6 | 36.2 | 31.3 | 33.3 | 29.3 | 31.8 | 27.6 | 30.2 | 26.2 | 28.9 | 24.8 | 27.7 | 23.7 |
| WUT126-2( )  |                          |      |      |      |      |      |      |      | 45.4         | 40.7 | 42.7 | 37.9 | 40.4 | 35.5 | 38.3 | 33.6 | 36.5 | 31.7 | 35.0 | 30.1 | 33.5 | 28.7 |
| WUT127-2( )  |                          |      |      |      |      |      |      |      | 53.3         | 47.9 | 50.1 | 44.5 | 47.4 | 41.7 | 45.0 | 39.3 | 42.9 | 37.2 | 41.1 | 35.4 | 39.4 | 33.7 |
| WUT128-2( )  |                          |      |      |      |      |      |      |      | 60.9         | 54.7 | 57.2 | 50.9 | 54.1 | 47.7 | 51.4 | 44.9 | 49.0 | 42.5 | 46.9 | 40.4 | 45.0 | 38.5 |
| WUT129-2( )  |                          |      |      |      |      |      |      |      | 68.8         | 61.8 | 64.7 | 57.5 | 61.2 | 53.9 | 58.1 | 50.8 | 55.4 | 48.0 | 53.0 | 45.6 | 50.8 | 43.5 |
| WUT1210-2( ) |                          |      |      |      |      |      |      |      | 76.8         | 68.9 | 72.1 | 64.1 | 68.2 | 60.1 | 64.8 | 56.6 | 61.8 | 53.6 | 59.1 | 50.9 | 56.7 | 48.5 |
| 2-P T.V.     |                          |      |      |      |      |      |      |      | 1.0 ft./sec. |      | 1.2  |      | 1.3  |      | 1.5  |      | 1.7  |      | 1.8  |      | 1.9  |      |



NOTE:  
SEE PAGE 5 FOR PRESSURE  
DROP CORRECTION FACTORS  
ADJUSTING FOR AVERAGE  
WATER TEMPERATURE.

| 130  |      | 140  |      | 160  |      | 180  |      | 200  |      | 225  |      | 250  |      | 300  |      | 350  |      | 400  |      | 450  |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    |
| 20.7 | 16.6 | 19.8 | 15.8 | 18.2 | 14.4 | 16.8 | 13.2 | 15.7 | 12.2 |      |      |      |      |      |      |      |      |      |      |      |      |
| 2.0  | 2.0  | 2.3  | 2.3  | 2.9  | 2.9  | 3.5  | 3.5  | 4.4  | 4.4  |      |      |      |      |      |      |      |      |      |      |      |      |
| 27.9 | 22.4 | 26.6 | 21.2 | 24.4 | 19.3 | 22.6 | 17.7 | 21.1 | 16.4 |      |      |      |      |      |      |      |      |      |      |      |      |
| 2.5  | 2.5  | 3.0  | 3.0  | 3.7  | 3.7  | 4.6  | 4.6  | 5.6  | 5.6  |      |      |      |      |      |      |      |      |      |      |      |      |
| 35.0 | 28.1 | 33.4 | 26.7 | 30.7 | 24.3 | 28.4 | 22.3 | 26.5 | 20.6 |      |      |      |      |      |      |      |      |      |      |      |      |
| 3.1  | 3.1  | 3.7  | 3.7  | 4.5  | 4.5  | 5.3  | 5.3  | 6.8  | 6.8  |      |      |      |      |      |      |      |      |      |      |      |      |
| 42.5 | 34.1 | 40.6 | 32.4 | 37.3 | 29.5 | 34.5 | 27.1 | 32.2 | 25.0 |      |      |      |      |      |      |      |      |      |      |      |      |
| 3.7  | 3.7  | 4.3  | 4.3  | 5.4  | 5.4  | 6.4  | 6.4  | 8.0  | 8.0  |      |      |      |      |      |      |      |      |      |      |      |      |
| 49.7 | 39.9 | 47.4 | 37.9 | 43.6 | 34.4 | 40.3 | 31.6 | 37.6 | 29.2 |      |      |      |      |      |      |      |      |      |      |      |      |
| 4.3  | 4.3  | 4.9  | 4.9  | 6.1  | 6.1  | 7.2  | 7.2  | 9.3  | 9.3  |      |      |      |      |      |      |      |      |      |      |      |      |
| 57.2 | 45.9 | 54.6 | 43.6 | 50.1 | 39.6 | 46.4 | 36.4 | 43.2 | 33.6 |      |      |      |      |      |      |      |      |      |      |      |      |
| 4.9  | 4.9  | 5.4  | 5.4  | 7.0  | 7.0  | 8.3  | 8.3  | 10.5 | 10.5 |      |      |      |      |      |      |      |      |      |      |      |      |
| 64.3 | 51.6 | 61.4 | 49.0 | 56.4 | 44.6 | 52.2 | 40.9 | 48.6 | 37.8 |      |      |      |      |      |      |      |      |      |      |      |      |
| 5.4  | 5.4  | 6.3  | 6.3  | 7.7  | 7.7  | 9.2  | 9.2  | 11.7 | 11.7 |      |      |      |      |      |      |      |      |      |      |      |      |
| 71.8 | 57.7 | 68.6 | 54.8 | 63.0 | 49.8 | 58.3 | 45.7 | 54.3 | 42.2 |      |      |      |      |      |      |      |      |      |      |      |      |
| 6.0  | 6.0  | 7.0  | 7.0  | 8.1  | 8.1  | 10.2 | 10.2 | 12.9 | 12.9 |      |      |      |      |      |      |      |      |      |      |      |      |
| 4.3  |      | 4.8  |      | 5.5  |      | 6.1  |      | 7.0  |      |      |      |      |      |      |      |      |      |      |      |      |      |
|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
| 15.6 | 13.3 | 15.0 | 12.7 | 14.0 | 11.7 | 13.2 | 10.9 | 12.4 | 10.2 | 11.6 | 9.5  | 10.9 | 8.8  | 9.8  | 7.8  | 8.8  | 7.0  | 8.1  | 6.3  | 7.5  | 5.8  |
|      |      |      |      |      |      |      |      |      |      |      |      |      |      | 1.0  | 1.0  | 1.3  | 1.3  | 1.6  | 1.6  | 2.0  | 2.0  |
| 21.2 | 18.1 | 20.5 | 17.3 | 19.1 | 16.0 | 17.9 | 14.9 | 16.9 | 13.9 | 15.8 | 12.9 | 14.9 | 12.0 | 13.3 | 10.6 | 12.0 | 9.5  | 11.0 | 8.6  | 10.2 | 7.9  |
|      |      |      |      |      |      |      |      |      |      |      |      |      |      | 1.0  | 1.0  | 1.3  | 1.3  | 1.7  | 2.1  | 2.8  | 2.6  |
| 26.6 | 22.6 | 25.6 | 21.7 | 23.9 | 20.0 | 22.5 | 18.6 | 21.2 | 17.4 | 19.8 | 16.1 | 18.6 | 15.0 | 16.6 | 13.3 | 15.1 | 11.9 | 13.8 | 10.8 | 12.7 | 9.9  |
|      |      |      |      |      |      |      |      |      |      |      |      |      |      | 1.2  | 1.2  | 1.6  | 2.2  | 2.7  | 3.3  | 3.3  |      |
| 32.2 | 27.4 | 31.1 | 26.3 | 29.0 | 24.3 | 27.2 | 22.6 | 25.7 | 21.1 | 24.0 | 19.6 | 22.5 | 18.2 | 20.2 | 16.1 | 18.3 | 14.4 | 16.7 | 13.1 | 15.4 | 11.9 |
|      |      |      |      |      |      |      |      |      |      | 1.1  | 1.1  | 1.5  | 1.5  | 2.0  | 2.0  | 2.6  | 3.2  | 3.2  | 3.9  | 3.9  |      |
| 37.9 | 32.2 | 36.5 | 30.9 | 34.1 | 28.5 | 32.0 | 26.5 | 30.1 | 24.8 | 28.2 | 23.0 | 26.5 | 21.4 | 23.7 | 18.9 | 21.5 | 16.9 | 19.6 | 15.3 | 18.1 | 14.0 |
|      |      |      |      |      |      | 1.0  | 1.0  | 1.4  | 1.2  | 1.4  | 1.4  | 1.6  | 1.6  | 2.3  | 2.3  | 3.1  | 3.1  | 3.8  | 3.8  | 4.7  | 4.7  |
| 43.3 | 36.8 | 41.7 | 35.2 | 38.9 | 32.6 | 36.5 | 30.3 | 34.4 | 28.3 | 32.2 | 26.2 | 30.2 | 24.5 | 27.0 | 21.6 | 24.5 | 19.3 | 22.4 | 17.5 | 20.7 | 16.0 |
|      |      |      |      |      |      | 1.1  | 1.1  | 1.3  | 1.3  | 1.5  | 1.5  | 1.9  | 1.9  | 2.6  | 2.6  | 3.6  | 3.6  | 4.3  | 4.3  | 5.3  | 5.3  |
| 48.9 | 41.6 | 47.1 | 39.8 | 43.9 | 36.8 | 41.3 | 34.2 | 38.9 | 32.0 | 36.4 | 29.7 | 34.2 | 27.6 | 30.6 | 24.4 | 27.7 | 21.8 | 25.3 | 19.8 | 23.4 | 18.1 |
|      |      |      |      | 1.0  | 1.0  | 1.2  | 1.2  | 1.4  | 1.4  | 1.6  | 1.6  | 2.2  | 2.2  | 3.0  | 3.0  | 4.1  | 4.1  | 4.9  | 4.9  | 6.0  | 6.0  |
| 54.5 | 46.4 | 52.5 | 44.4 | 49.0 | 41.0 | 46.0 | 38.2 | 43.4 | 35.7 | 40.5 | 33.1 | 38.1 | 30.8 | 34.1 | 27.2 | 30.9 | 24.3 | 28.3 | 22.1 | 26.1 | 20.2 |
|      |      |      |      | 1.2  | 1.2  | 1.5  | 1.5  | 1.8  | 1.8  | 2.1  | 2.1  | 2.4  | 2.4  | 3.2  | 3.2  | 4.4  | 4.4  | 5.4  | 5.4  | 6.7  | 6.7  |
| 2.1  |      | 2.3  |      | 2.6  |      | 3.0  |      | 3.3  |      | 3.7  |      | 4.2  |      | 5.0  |      | 5.8  |      | 6.7  |      | 7.5  |      |



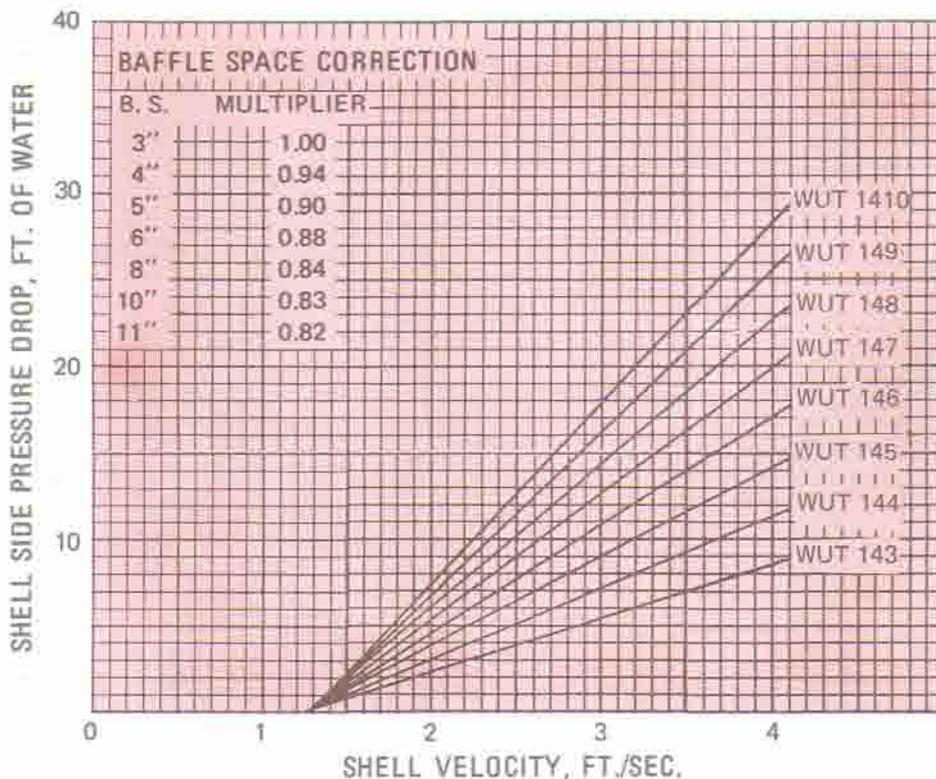
\* Require Fabricated Steel heads. Consult Factory for Dimensions.

NOTE: Check Mechanical Design Limitations, Page 7.

# 14" WUTHEAT EXCHANGERS

| 2 & 4<br>PASS | BAFFLE SPACE |   | 3"     | 4"      | 5"      | 6"      | 8" | 10"     | 11"     |         |
|---------------|--------------|---|--------|---------|---------|---------|----|---------|---------|---------|
|               | Shell Flow   | A | 85-113 | 114-150 | 151-190 | 191-225 |    | 226-300 | 301-380 | 381-415 |
|               | In G. P. M.  | B | 42-84  | 85-113  | 114-150 | 151-190 |    | 191-225 | 226-300 | 301-380 |

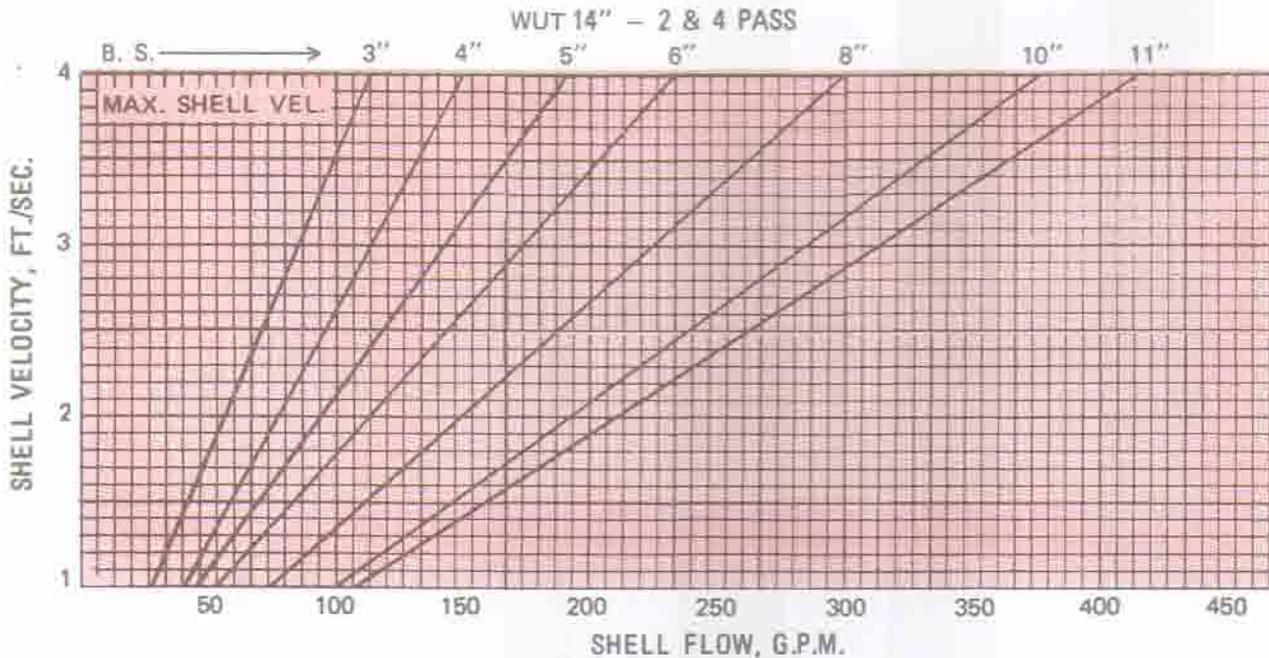
| 4 PASS       | G. P. M. HEATED IN TUBES |       |       |       |       |       |       |      |       |      |               |      |      |      |      |      |      |      |      |      |      |      |      |      |
|--------------|--------------------------|-------|-------|-------|-------|-------|-------|------|-------|------|---------------|------|------|------|------|------|------|------|------|------|------|------|------|------|
|              | 50                       |       | 60    |       | 70    |       | 80    |      | 90    |      | 100           |      | 110  |      | 120  |      | 130  |      | 140  |      | 150  |      | 160  |      |
|              | A                        | B     | A     | B     | A     | B     | A     | B    | A     | B    | A             | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    |
| WUT143-4(1)  | 41.4                     | 36.6  | 38.3  | 33.4  | 35.7  | 30.8  | 33.5  | 28.6 | 31.6  | 26.7 | 29.9          | 25.1 | 28.4 | 23.7 | 27.1 | 22.5 | 25.9 | 21.3 | 24.9 | 20.4 | 23.9 | 19.4 | 23.0 | 18.6 |
| WUT144-4(1)  | 55.4                     | 48.9  | 51.2  | 44.6  | 47.7  | 41.1  | 44.7  | 38.2 | 42.2  | 35.7 | 40.0          | 33.6 | 38.0 | 31.7 | 36.3 | 30.0 | 34.7 | 28.6 | 33.3 | 27.2 | 31.9 | 26.0 | 30.8 | 24.9 |
| WUT145-4(1)  | 69.4                     | 61.3  | 64.1  | 55.9  | 59.7  | 51.5  | 56.0  | 47.9 | 52.8  | 44.7 | 50.1          | 42.1 | 47.6 | 39.7 | 45.4 | 37.8 | 43.4 | 35.8 | 41.6 | 34.1 | 40.0 | 32.6 | 38.5 | 31.2 |
| WUT146-4(1)  | 83.3                     | 73.6  | 77.0  | 67.2  | 71.7  | 61.9  | 67.3  | 57.5 | 63.5  | 53.8 | 60.1          | 50.5 | 57.2 | 47.7 | 54.6 | 45.2 | 52.2 | 43.0 | 50.0 | 40.9 | 48.1 | 39.1 | 46.3 | 37.5 |
| WUT147-4(1)  | 97.8                     | 86.4  | 90.4  | 78.8  | 84.2  | 72.7  | 79.0  | 67.5 | 74.5  | 63.1 | 70.6          | 59.3 | 67.1 | 56.0 | 64.0 | 53.0 | 61.2 | 50.4 | 58.7 | 48.1 | 56.4 | 45.9 | 54.3 | 44.0 |
| WUT148-4(1)  | 111.8                    | 98.7  | 103.3 | 90.1  | 96.2  | 83.0  | 90.3  | 77.1 | 85.2  | 72.1 | 80.7          | 67.8 | 76.7 | 64.0 | 73.2 | 60.6 | 70.0 | 57.6 | 67.1 | 54.9 | 64.5 | 52.5 | 62.1 | 50.3 |
| WUT149-4(1)  | 125.7                    | 111.1 | 116.2 | 101.3 | 108.3 | 93.4  | 101.6 | 86.8 | 95.8  | 81.1 | 90.8          | 76.2 | 86.3 | 72.0 | 82.3 | 68.2 | 78.7 | 64.8 | 75.5 | 61.8 | 72.5 | 59.1 | 69.8 | 56.6 |
| WUT1410-4(1) | 139.7                    | 123.4 | 129.1 | 112.6 | 120.3 | 103.8 | 112.9 | 96.4 | 106.4 | 90.1 | 100.8         | 84.7 | 95.9 | 80.0 | 91.5 | 75.8 | 87.5 | 72.0 | 83.9 | 68.7 | 80.6 | 65.6 | 77.6 | 62.8 |
| 4-P.T.V.     | 1.3 ft./sec.             |       | 1.5   |       | 1.75  |       | 2.0   |      | 2.25  |      | 2.5           |      | 2.75 |      | 3.0  |      | 3.25 |      | 3.5  |      | 3.75 |      | 4.0  |      |
| 2 PASS       |                          |       |       |       |       |       |       |      |       |      |               |      |      |      |      |      |      |      |      |      |      |      |      |      |
| WUT143-2(1)  |                          |       |       |       |       |       |       |      |       |      |               |      |      |      |      |      |      |      |      |      |      |      |      |      |
| WUT144-2(1)  |                          |       |       |       |       |       |       |      |       |      |               |      |      |      |      |      |      |      |      |      |      |      |      |      |
| WUT145-2(1)  |                          |       |       |       |       |       |       |      |       |      |               |      |      |      |      |      |      |      |      |      |      |      |      |      |
| WUT146-2(1)  |                          |       |       |       |       |       |       |      |       |      |               |      |      |      |      |      |      |      |      |      |      |      |      |      |
| WUT147-2(1)  |                          |       |       |       |       |       |       |      |       |      |               |      |      |      |      |      |      |      |      |      |      |      |      |      |
| WUT148-2(1)  |                          |       |       |       |       |       |       |      |       |      |               |      |      |      |      |      |      |      |      |      |      |      |      |      |
| WUT149-2(1)  |                          |       |       |       |       |       |       |      |       |      |               |      |      |      |      |      |      |      |      |      |      |      |      |      |
| WUT1410-2(1) |                          |       |       |       |       |       |       |      |       |      |               |      |      |      |      |      |      |      |      |      |      |      |      |      |
| 2-P.T.V.     |                          |       |       |       |       |       |       |      |       |      | 1.25 ft./sec. |      | 1.4  |      | 1.5  |      | 1.6  |      | 1.8  |      | 1.9  |      | 2.0  |      |



NOTE:  
SEE PAGE 5 FOR PRESSURE  
DROP CORRECTION  
FACTORS ADJUSTING FOR  
AVERAGE WATER  
TEMPERATURE.

| 180  |      | 200  |      | 225  |      | 250  |      | 275  |      | 300  |      | 325 |   | 350 |   | 400 |   | 450 |   | 500 |   | 550 |   | 600 |   |   |   |
|------|------|------|------|------|------|------|------|------|------|------|------|-----|---|-----|---|-----|---|-----|---|-----|---|-----|---|-----|---|---|---|
| A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A   | B | A   | B | A   | B | A   | B | A   | B | A   | B | A   | B | A | B |
| 21.4 | 17.2 | 20.1 | 16.0 | 18.6 | 14.7 | 17.4 | 13.6 | 16.3 | 12.7 | 15.3 | 11.9 |     |   |     |   |     |   |     |   |     |   |     |   |     |   |   |   |
| 2.0  | 2.0  | 2.4  | 2.4  | 2.9  | 2.9  | 3.4  | 3.4  | 4.0  | 4.0  | 4.9  | 4.9  |     |   |     |   |     |   |     |   |     |   |     |   |     |   |   |   |
| 28.6 | 23.0 | 26.8 | 21.4 | 24.9 | 19.6 | 23.2 | 18.2 | 21.8 | 16.9 | 20.5 | 15.9 |     |   |     |   |     |   |     |   |     |   |     |   |     |   |   |   |
| 2.5  | 2.5  | 3.1  | 3.1  | 3.7  | 3.7  | 4.3  | 4.3  | 5.0  | 5.0  | 6.3  | 6.3  |     |   |     |   |     |   |     |   |     |   |     |   |     |   |   |   |
| 35.9 | 28.8 | 33.6 | 26.8 | 31.1 | 24.6 | 29.1 | 22.8 | 27.3 | 21.2 | 25.7 | 19.9 |     |   |     |   |     |   |     |   |     |   |     |   |     |   |   |   |
| 3.1  | 3.1  | 3.8  | 3.8  | 4.0  | 4.0  | 5.3  | 5.3  | 6.3  | 6.3  | 7.7  | 7.7  |     |   |     |   |     |   |     |   |     |   |     |   |     |   |   |   |
| 43.1 | 34.6 | 40.4 | 32.1 | 37.4 | 29.5 | 34.9 | 27.4 | 32.7 | 25.5 | 30.8 | 23.9 |     |   |     |   |     |   |     |   |     |   |     |   |     |   |   |   |
| 3.7  | 3.7  | 4.9  | 4.9  | 5.5  | 5.5  | 6.3  | 6.3  | 7.8  | 7.8  | 9.0  | 9.0  |     |   |     |   |     |   |     |   |     |   |     |   |     |   |   |   |
| 50.6 | 40.6 | 47.4 | 37.7 | 43.9 | 34.7 | 41.0 | 32.1 | 38.4 | 29.9 | 36.2 | 28.0 |     |   |     |   |     |   |     |   |     |   |     |   |     |   |   |   |
| 4.2  | 4.2  | 5.2  | 5.2  | 6.0  | 6.0  | 7.2  | 7.2  | 9.2  | 9.2  | 10.4 | 10.4 |     |   |     |   |     |   |     |   |     |   |     |   |     |   |   |   |
| 57.8 | 46.4 | 54.1 | 43.1 | 50.2 | 39.6 | 46.8 | 36.7 | 43.9 | 34.2 | 41.4 | 32.0 |     |   |     |   |     |   |     |   |     |   |     |   |     |   |   |   |
| 4.9  | 4.9  | 5.9  | 5.9  | 6.8  | 6.8  | 8.1  | 8.1  | 10.1 | 10.1 | 11.0 | 11.0 |     |   |     |   |     |   |     |   |     |   |     |   |     |   |   |   |
| 65.0 | 52.2 | 60.9 | 48.5 | 56.5 | 44.6 | 52.7 | 41.3 | 49.4 | 38.5 | 46.5 | 36.0 |     |   |     |   |     |   |     |   |     |   |     |   |     |   |   |   |
| 5.3  | 5.3  | 6.5  | 6.5  | 8.0  | 8.0  | 9.2  | 9.2  | 11.0 | 11.0 | 13.2 | 13.2 |     |   |     |   |     |   |     |   |     |   |     |   |     |   |   |   |
| 72.2 | 58.0 | 67.7 | 53.9 | 62.7 | 49.5 | 58.5 | 45.9 | 54.9 | 42.7 | 51.7 | 40.0 |     |   |     |   |     |   |     |   |     |   |     |   |     |   |   |   |
| 6.0  | 6.0  | 7.1  | 7.1  | 8.6  | 8.6  | 10.2 | 10.2 | 12.0 | 12.0 | 14.5 | 14.5 |     |   |     |   |     |   |     |   |     |   |     |   |     |   |   |   |
| 4.5  |      | 5.0  |      | 5.6  |      | 6.2  |      | 6.9  |      | 7.5  |      |     |   |     |   |     |   |     |   |     |   |     |   |     |   |   |   |

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |  |  |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|--|--|
| 16.2 | 13.8 | 15.4 | 12.9 | 14.4 | 12.1 | 13.6 | 11.3 | 12.9 | 10.6 | 12.3 | 10.1 | 11.7 | 9.5  | 11.2 | 9.1  | 10.4 | 8.3  | 9.6  | 7.6  | 9.0  | 7.0  | 8.4  | 6.6  | 7.9  | 6.2  |  |  |
| 1.2  | 1.2  | 1.4  | 1.4  | 1.6  | 1.6  | 1.8  | 1.8  | 2.1  | 2.1  | 2.4  | 2.4  | 2.8  | 2.8  | 3.3  | 3.3  | 3.8  | 3.8  | 4.5  | 4.5  | 5.4  | 5.4  | 6.4  | 6.4  | 7.5  | 7.5  |  |  |
| 21.6 | 18.4 | 20.5 | 17.3 | 19.3 | 16.1 | 18.2 | 15.1 | 17.2 | 14.2 | 16.4 | 13.4 | 15.7 | 12.7 | 15.0 | 12.1 | 13.8 | 11.0 | 12.8 | 10.1 | 12.0 | 9.4  | 11.2 | 8.8  | 10.6 | 8.2  |  |  |
| 1.6  | 1.6  | 1.9  | 1.9  | 2.2  | 2.2  | 2.6  | 2.6  | 3.1  | 3.1  | 3.6  | 3.6  | 4.2  | 4.2  | 4.9  | 4.9  | 5.7  | 5.7  | 6.7  | 6.7  | 7.9  | 7.9  | 9.2  | 9.2  | 10.6 | 10.6 |  |  |
| 27.2 | 23.1 | 25.8 | 21.7 | 24.2 | 20.2 | 22.9 | 19.0 | 21.7 | 17.8 | 20.7 | 16.9 | 19.7 | 16.0 | 18.9 | 15.2 | 17.4 | 13.9 | 16.1 | 12.8 | 15.1 | 11.8 | 14.1 | 11.0 | 13.3 | 10.3 |  |  |
| 2.1  | 2.1  | 2.5  | 2.5  | 2.9  | 2.9  | 3.4  | 3.4  | 4.0  | 4.0  | 4.7  | 4.7  | 5.5  | 5.5  | 6.4  | 6.4  | 7.4  | 7.4  | 8.6  | 8.6  | 9.9  | 9.9  | 11.3 | 11.3 | 12.8 | 12.8 |  |  |
| 32.6 | 27.7 | 30.9 | 26.0 | 29.1 | 24.3 | 27.4 | 22.7 | 26.0 | 21.4 | 24.8 | 20.2 | 23.6 | 19.2 | 22.6 | 18.2 | 20.8 | 16.6 | 19.3 | 15.3 | 18.0 | 14.2 | 16.9 | 13.2 | 16.0 | 12.4 |  |  |
| 2.6  | 2.6  | 3.1  | 3.1  | 3.6  | 3.6  | 4.2  | 4.2  | 4.9  | 4.9  | 5.7  | 5.7  | 6.6  | 6.6  | 7.6  | 7.6  | 8.7  | 8.7  | 9.9  | 9.9  | 11.2 | 11.2 | 12.6 | 12.6 | 14.1 | 14.1 |  |  |
| 38.0 | 32.3 | 36.0 | 30.4 | 33.9 | 28.3 | 32.0 | 26.5 | 30.3 | 24.9 | 28.9 | 23.6 | 27.5 | 22.4 | 26.3 | 21.3 | 24.3 | 19.4 | 22.5 | 17.8 | 21.0 | 16.5 | 19.7 | 15.4 | 18.6 | 14.4 |  |  |
| 3.1  | 3.1  | 3.7  | 3.7  | 4.3  | 4.3  | 5.0  | 5.0  | 5.8  | 5.8  | 6.7  | 6.7  | 7.7  | 7.7  | 8.8  | 8.8  | 9.9  | 9.9  | 11.1 | 11.1 | 12.4 | 12.4 | 13.8 | 13.8 | 15.3 | 15.3 |  |  |
| 43.6 | 37.0 | 41.3 | 34.8 | 38.8 | 32.4 | 36.7 | 30.4 | 34.8 | 28.6 | 33.1 | 27.0 | 31.6 | 25.6 | 30.2 | 24.4 | 27.8 | 22.2 | 25.8 | 20.5 | 24.1 | 19.0 | 22.6 | 17.7 | 21.3 | 16.8 |  |  |
| 3.6  | 3.6  | 4.3  | 4.3  | 5.0  | 5.0  | 5.8  | 5.8  | 6.7  | 6.7  | 7.7  | 7.7  | 8.8  | 8.8  | 9.9  | 9.9  | 11.1 | 11.1 | 12.4 | 12.4 | 13.8 | 13.8 | 15.3 | 15.3 | 16.8 | 16.8 |  |  |
| 49.0 | 41.6 | 46.4 | 39.1 | 43.7 | 36.5 | 41.2 | 34.2 | 39.1 | 32.2 | 37.2 | 30.4 | 35.5 | 28.8 | 34.0 | 27.4 | 31.3 | 25.0 | 29.0 | 23.0 | 27.1 | 21.3 | 25.4 | 19.9 | 24.0 | 18.6 |  |  |
| 4.1  | 4.1  | 4.9  | 4.9  | 5.7  | 5.7  | 6.6  | 6.6  | 7.6  | 7.6  | 8.7  | 8.7  | 9.9  | 9.9  | 11.1 | 11.1 | 12.4 | 12.4 | 13.8 | 13.8 | 15.3 | 15.3 | 16.8 | 16.8 | 18.3 | 18.3 |  |  |
| 54.6 | 46.4 | 51.7 | 43.6 | 48.6 | 40.6 | 45.9 | 38.1 | 43.6 | 35.8 | 41.5 | 33.9 | 39.6 | 32.1 | 37.8 | 30.5 | 34.9 | 27.9 | 32.4 | 25.6 | 30.2 | 23.7 | 28.3 | 22.1 | 26.7 | 20.7 |  |  |
| 4.6  | 4.6  | 5.5  | 5.5  | 6.4  | 6.4  | 7.4  | 7.4  | 8.5  | 8.5  | 9.7  | 9.7  | 10.9 | 10.9 | 12.2 | 12.2 | 13.5 | 13.5 | 14.9 | 14.9 | 16.3 | 16.3 | 17.7 | 17.7 | 19.1 | 19.1 |  |  |
| 2.25 |      | 2.5  |      | 2.8  |      | 3.1  |      | 3.4  |      | 3.75 |      | 4.0  |      | 4.4  |      | 5.0  |      | 5.6  |      | 6.2  |      | 6.9  |      | 7.5  |      |  |  |



NOTE: Check Mechanical Design Limitations, Page 7.

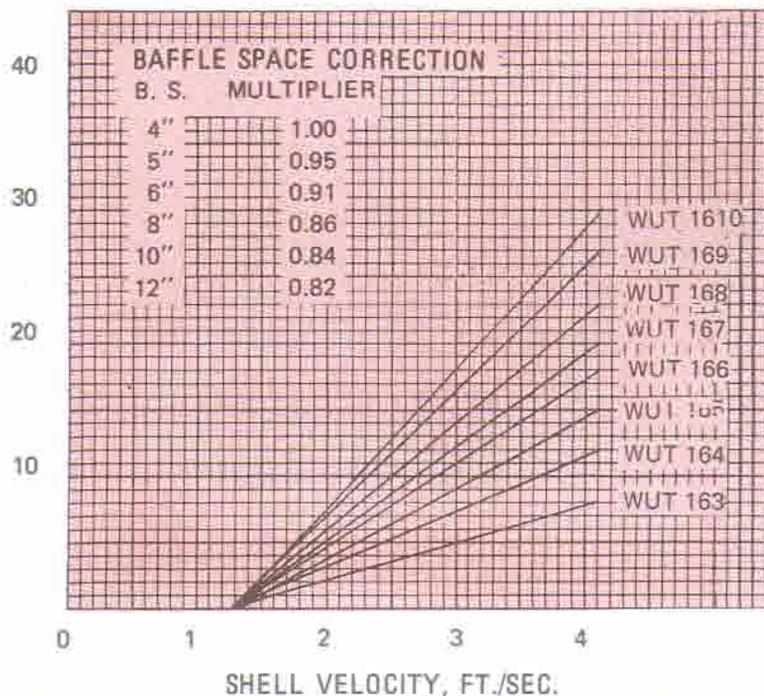
# 16" WUT HEAT EXCHANGERS

| 2 & 4 PASS | BAFFLE SPACE |   | 4"      | 5"      | 6"      | 8"      | 10"     | 12"     |
|------------|--------------|---|---------|---------|---------|---------|---------|---------|
|            | Shell Flow   | A | 135-175 | 176-220 | 221-265 | 266-355 | 356-440 | 441-525 |
|            | In G.P.M.    | B | 85-134  | 135-175 | 176-220 | 221-265 | 266-355 | 356-440 |

| 4 PASS       | G. P. M. HEATED IN TUBES |       |       |       |       |       |       |       |       |      |       |      |       |      |       |      |      |      |      |      |      |      |      |      |     |     |     |     |
|--------------|--------------------------|-------|-------|-------|-------|-------|-------|-------|-------|------|-------|------|-------|------|-------|------|------|------|------|------|------|------|------|------|-----|-----|-----|-----|
|              | 50                       |       | 70    |       | 80    |       | 90    |       | 100   |      | 110   |      | 120   |      | 130   |      | 140  |      | 150  |      | 160  |      | 180  |      |     |     |     |     |
|              | A                        | B     | A     | B     | A     | B     | A     | B     | A     | B    | A     | B    | A     | B    | A     | B    | A    | B    | A    | B    | A    | B    | A    | B    |     |     |     |     |
| WUT163-4( )  | 45.1                     | 40.6  | 39.3  | 34.6  | 37.1  | 32.3  | 35.1  | 30.3  | 33.4  | 28.6 | 31.9  | 27.1 | 30.5  | 25.8 | 29.3  | 24.6 | 28.2 | 23.6 | 27.2 | 22.6 | 26.2 | 21.7 | 24.5 | 20.1 | 1.0 | 1.0 | 1.3 | 1.3 |
| WUT164-4( )  | 60.9                     | 54.7  | 53.0  | 46.6  | 50.0  | 43.6  | 47.4  | 40.9  | 45.1  | 38.6 | 43.0  | 36.6 | 41.2  | 34.8 | 39.5  | 33.2 | 38.0 | 31.8 | 36.6 | 30.5 | 35.4 | 29.2 | 33.1 | 27.1 | 1.0 | 1.0 | 1.1 | 1.1 |
| WUT165-4( )  | 76.7                     | 68.9  | 66.8  | 58.7  | 63.0  | 54.8  | 59.7  | 51.5  | 56.8  | 48.6 | 54.2  | 46.1 | 51.9  | 43.8 | 49.8  | 41.8 | 47.9 | 40.0 | 46.1 | 38.3 | 44.5 | 36.8 | 41.7 | 34.1 | 1.0 | 1.0 | 1.3 | 1.3 |
| WUT166-4( )  | 92.4                     | 83.1  | 80.5  | 70.8  | 75.9  | 66.1  | 71.9  | 62.1  | 68.4  | 58.6 | 65.3  | 55.6 | 62.5  | 52.9 | 60.0  | 50.4 | 57.7 | 48.2 | 55.6 | 46.2 | 53.7 | 44.4 | 50.2 | 41.2 | 1.0 | 1.0 | 1.3 | 1.3 |
| WUT167-4( )  | 108.2                    | 97.2  | 94.2  | 82.9  | 88.8  | 77.4  | 84.2  | 72.7  | 80.1  | 68.6 | 76.4  | 65.1 | 73.2  | 61.9 | 70.2  | 59.0 | 67.5 | 56.4 | 65.1 | 54.1 | 62.8 | 52.0 | 58.8 | 48.2 | 1.0 | 1.0 | 1.3 | 1.3 |
| WUT168-4( )  | 123.9                    | 111.4 | 108.0 | 94.9  | 101.8 | 88.7  | 96.4  | 83.3  | 91.7  | 78.6 | 87.6  | 74.5 | 83.8  | 70.9 | 80.5  | 67.6 | 77.4 | 64.7 | 74.6 | 62.0 | 72.0 | 59.5 | 67.4 | 55.2 | 1.0 | 1.0 | 1.1 | 1.1 |
| WUT169-4( )  | 139.3                    | 125.2 | 121.3 | 106.7 | 114.4 | 99.6  | 108.4 | 93.6  | 103.1 | 88.4 | 98.4  | 83.8 | 94.2  | 79.6 | 90.4  | 76.0 | 86.9 | 72.7 | 83.8 | 69.6 | 80.9 | 66.9 | 75.7 | 62.0 | 1.2 | 1.2 | 1.3 | 1.3 |
| WUT1610-4( ) |                          |       | 135.0 | 118.7 | 127.3 | 110.9 | 120.6 | 104.2 | 114.8 | 98.4 | 109.5 | 93.2 | 104.9 | 88.7 | 100.8 | 84.6 | 96.8 | 80.9 | 93.3 | 77.5 | 90.0 | 74.4 | 84.3 | 69.0 | 1.0 | 1.0 | 1.3 | 1.3 |
| 4-P.T.V.     | 1.0 ft./sec.             |       | 1.4   |       | 1.6   |       | 1.8   |       | 1.9   |      | 2.1   |      | 2.3   |      | 2.5   |      | 2.7  |      | 2.8  |      | 3.0  |      | 3.4  |      |     |     |     |     |

| 2 PASS       | G. P. M. HEATED IN TUBES |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |  |  |  |  |
|--------------|--------------------------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|--|--|--|--|
|              | 110                      |      | 120  |      | 130  |      | 140  |      | 150  |      | 160  |      | 180  |      | 200  |      | 225  |      | 250  |      | 275  |      | 300  |      |  |  |  |  |
|              | A                        | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    |  |  |  |  |
| WUT163-2( )  | 22.4                     | 20.1 | 21.6 | 19.3 | 20.9 | 18.5 | 20.3 | 17.9 | 19.7 | 17.3 | 19.1 | 16.7 | 18.1 | 15.7 | 17.3 | 14.9 | 16.3 | 13.9 | 15.5 | 13.1 | 14.7 | 12.4 | 14.1 | 11.7 |  |  |  |  |
| WUT164-2( )  | 30.0                     | 26.9 | 29.0 | 25.8 | 28.0 | 24.8 | 27.2 | 24.0 | 26.4 | 23.1 | 25.6 | 22.4 | 24.3 | 21.1 | 23.1 | 19.9 | 21.9 | 18.6 | 20.7 | 17.5 | 19.7 | 16.6 | 18.9 | 15.7 |  |  |  |  |
| WUT165-2( )  | 37.6                     | 33.7 | 36.3 | 32.3 | 35.1 | 31.1 | 34.1 | 30.0 | 33.1 | 29.0 | 32.1 | 28.1 | 30.5 | 26.4 | 29.0 | 24.9 | 27.4 | 23.3 | 26.0 | 22.0 | 24.7 | 20.8 | 23.6 | 19.7 |  |  |  |  |
| WUT166-2( )  | 45.4                     | 40.7 | 43.8 | 39.1 | 42.4 | 37.6 | 41.1 | 36.3 | 39.9 | 35.0 | 38.8 | 33.9 | 36.8 | 31.9 | 35.0 | 30.1 | 33.1 | 28.2 | 31.4 | 26.5 | 29.9 | 25.1 | 28.5 | 23.8 |  |  |  |  |
| WUT167-2( )  | 53.0                     | 47.5 | 51.2 | 46.6 | 49.5 | 43.9 | 48.0 | 42.3 | 46.6 | 40.9 | 45.3 | 39.6 | 42.9 | 37.2 | 40.9 | 35.1 | 38.6 | 32.9 | 36.6 | 31.0 | 34.9 | 29.3 | 33.3 | 27.8 |  |  |  |  |
| WUT168-2( )  | 60.8                     | 54.5 | 58.7 | 52.3 | 56.8 | 50.3 | 55.1 | 48.6 | 53.4 | 46.9 | 52.0 | 45.4 | 49.3 | 42.7 | 46.9 | 40.3 | 44.3 | 37.8 | 42.0 | 35.5 | 40.0 | 33.6 | 38.2 | 31.9 |  |  |  |  |
| WUT169-2( )  | 68.2                     | 61.1 | 65.9 | 58.7 | 63.7 | 56.5 | 61.8 | 54.5 | 60.0 | 52.6 | 56.3 | 50.9 | 55.3 | 47.9 | 52.6 | 45.2 | 49.7 | 42.3 | 47.1 | 39.9 | 44.9 | 37.7 | 42.9 | 35.7 |  |  |  |  |
| WUT1610-2( ) | 75.8                     | 67.9 | 73.2 | 65.2 | 70.8 | 62.8 | 68.6 | 60.6 | 66.6 | 58.5 | 64.8 | 56.6 | 61.4 | 53.2 | 58.5 | 50.3 | 55.2 | 47.1 | 52.4 | 44.3 | 49.9 | 41.9 | 47.6 | 39.7 |  |  |  |  |
| 2-P.T.V.     | 1.0 ft./sec.             |      | 1.1  |      | 1.2  |      | 1.3  |      | 1.4  |      | 1.5  |      | 1.7  |      | 1.8  |      | 2.0  |      | 2.3  |      | 2.5  |      | 2.7  |      |  |  |  |  |

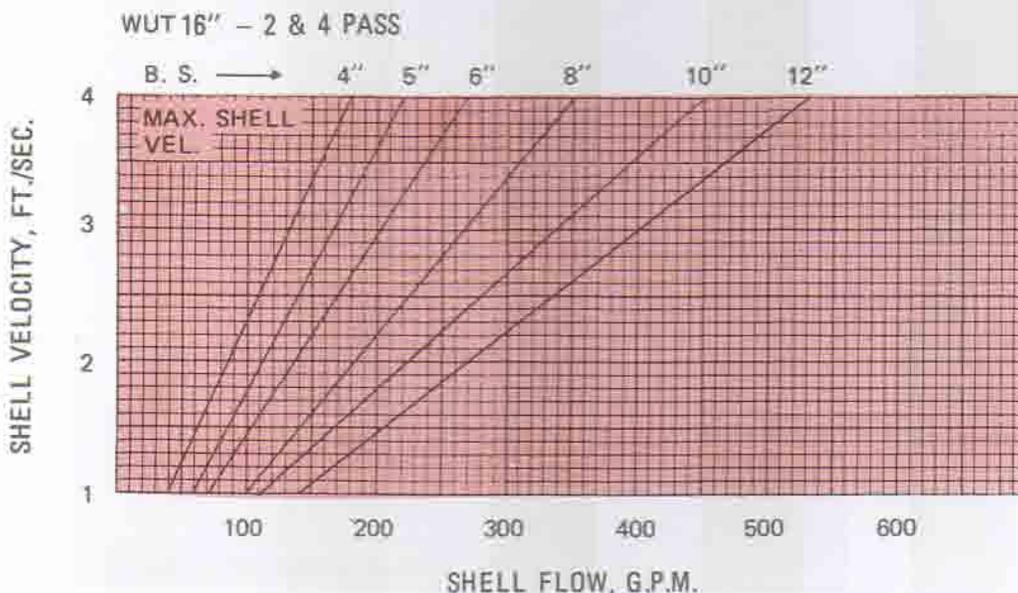
SHELL SIDE PRESSURE DROP, FT. OF WATER



NOTE:  
SEE PAGE 5 FOR PRESSURE  
DROP CORRECTION  
FACTORS ADJUSTING FOR  
AVERAGE WATER  
TEMPERATURE.

| 200  |      | 225  |      | 250  |      | 275  |      | 300  |      | 325  |      | 350  |      | 375  |      | 400  |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    |
| 23.1 | 18.8 | 21.5 | 17.3 | 20.2 | 16.1 | 19.0 | 15.1 | 17.9 | 14.1 | 17.0 | 13.3 | 16.2 | 12.6 | 15.5 | 12.0 | 14.8 | 11.4 |
| 1.5  | 1.5  | 1.8  | 1.8  | 2.3  | 2.3  | 2.5  | 2.5  | 3.0  | 3.0  | 3.5  | 3.5  | 4.2  | 4.2  | 4.4  | 4.4  | 4.9  | 4.9  |
| 31.1 | 25.3 | 29.0 | 23.4 | 27.2 | 21.7 | 25.6 | 20.3 | 24.2 | 19.1 | 23.0 | 18.0 | 21.9 | 17.0 | 20.8 | 16.2 | 19.9 | 15.4 |
| 1.9  | 1.9  | 2.3  | 2.3  | 2.9  | 2.9  | 3.2  | 3.2  | 4.1  | 4.1  | 4.4  | 4.4  | 5.0  | 5.0  | 5.7  | 5.7  | 6.3  | 6.3  |
| 39.2 | 31.9 | 36.5 | 29.4 | 34.7 | 27.4 | 32.2 | 25.6 | 30.5 | 24.0 | 28.9 | 22.7 | 27.5 | 21.4 | 26.2 | 20.4 | 25.1 | 19.4 |
| 2.3  | 2.3  | 2.7  | 2.7  | 3.6  | 3.6  | 3.9  | 3.9  | 4.6  | 4.6  | 5.3  | 5.3  | 6.5  | 6.5  | 6.9  | 6.9  | 7.7  | 7.7  |
| 47.3 | 38.4 | 44.0 | 35.5 | 41.3 | 33.0 | 38.9 | 30.8 | 36.7 | 29.0 | 34.8 | 27.3 | 33.2 | 25.8 | 31.6 | 24.5 | 30.3 | 23.4 |
| 2.8  | 2.8  | 3.3  | 3.3  | 4.2  | 4.2  | 4.6  | 4.6  | 5.8  | 5.8  | 6.3  | 6.3  | 7.2  | 7.2  | 8.1  | 8.1  | 9.0  | 9.0  |
| 55.3 | 45.0 | 51.5 | 41.5 | 48.3 | 38.6 | 45.5 | 36.1 | 43.0 | 33.9 | 40.8 | 32.0 | 38.8 | 30.3 | 37.0 | 28.7 | 35.4 | 27.3 |
| 3.1  | 3.1  | 3.7  | 3.7  | 4.6  | 4.6  | 5.4  | 5.4  | 6.7  | 6.7  | 7.3  | 7.3  | 8.8  | 8.8  | 9.4  | 9.4  | 10.1 | 10.1 |
| 63.4 | 51.5 | 59.1 | 47.6 | 55.3 | 44.2 | 52.1 | 41.3 | 49.3 | 38.8 | 46.7 | 36.6 | 44.5 | 34.7 | 42.4 | 32.9 | 40.6 | 31.3 |
| 3.7  | 3.7  | 4.4  | 4.4  | 5.4  | 5.4  | 6.3  | 6.3  | 7.7  | 7.7  | 8.2  | 8.2  | 9.8  | 9.8  | 10.6 | 10.6 | 11.8 | 11.8 |
| 71.2 | 57.9 | 66.4 | 53.5 | 62.2 | 49.7 | 58.6 | 46.5 | 55.4 | 43.6 | 62.5 | 41.2 | 50.0 | 39.0 | 47.7 | 37.0 | 45.6 | 35.2 |
| 3.9  | 3.9  | 5.0  | 5.0  | 6.0  | 6.0  | 6.9  | 6.9  | 8.4  | 8.4  | 9.2  | 9.2  | 10.7 | 10.7 | 12.0 | 12.0 | 13.2 | 13.2 |
| 79.3 | 64.4 | 73.9 | 59.5 | 69.2 | 55.3 | 65.2 | 51.7 | 61.6 | 48.5 | 68.5 | 45.8 | 55.6 | 43.4 | 53.1 | 41.2 | 50.7 | 39.2 |
| 4.2  | 4.2  | 5.6  | 5.6  | 6.6  | 6.6  | 7.8  | 7.8  | 9.3  | 9.3  | 10.2 | 10.2 | 12.0 | 12.0 | 13.2 | 13.2 | 14.5 | 14.5 |
| 3.8  |      | 4.3  |      | 4.8  |      | 5.3  |      | 5.7  |      | 6.2  |      | 6.7  |      | 7.1  |      | 7.5  |      |

| 325  |      | 350  |      | 375  |      | 400  |      | 450  |      | 500  |      | 550  |      | 600  |      | 650  |      | 700  |      | 750  |      | 800  |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    |
| 13.5 | 11.2 | 12.9 | 10.7 | 12.4 | 10.2 | 12.0 | 9.8  | 11.2 | 9.0  | 10.5 | 8.4  | 9.9  | 7.9  | 9.3  | 7.4  | 8.9  | 7.0  | 8.4  | 6.6  | 8.1  | 6.3  | 7.7  | 6.0  |
|      |      |      |      |      |      |      |      | 1.0  | 1.0  | 1.2  | 1.2  | 1.4  | 1.4  | 1.6  | 1.6  | 1.8  | 1.8  | 2.1  | 2.1  | 2.3  | 2.3  | 2.5  | 2.5  |
| 18.1 | 15.0 | 17.3 | 14.3 | 16.7 | 13.7 | 16.1 | 13.1 | 15.0 | 12.1 | 14.0 | 11.3 | 13.2 | 10.5 | 12.5 | 9.9  | 11.9 | 9.3  | 11.3 | 8.8  | 10.8 | 8.4  | 10.3 | 8.0  |
|      |      |      |      |      |      |      |      | 1.2  | 1.2  | 1.4  | 1.4  | 1.7  | 1.7  | 2.0  | 2.0  | 2.3  | 2.3  | 2.7  | 2.7  | 2.9  | 2.9  | 3.2  | 3.2  |
| 22.6 | 18.7 | 21.7 | 17.9 | 20.9 | 17.1 | 20.1 | 16.4 | 18.8 | 15.2 | 17.6 | 14.1 | 16.6 | 13.2 | 15.7 | 12.4 | 14.9 | 11.7 | 14.2 | 11.1 | 13.5 | 10.5 | 12.9 | 10.0 |
|      |      |      |      |      |      |      |      | 1.5  | 1.5  | 1.8  | 1.8  | 2.1  | 2.1  | 2.4  | 2.4  | 2.7  | 2.7  | 3.0  | 3.0  | 3.5  | 3.5  | 3.9  | 3.9  |
| 27.3 | 22.6 | 26.2 | 21.6 | 25.2 | 20.7 | 24.3 | 19.8 | 22.7 | 18.3 | 21.2 | 17.0 | 20.0 | 15.9 | 18.9 | 15.0 | 18.0 | 14.1 | 17.1 | 13.4 | 16.3 | 12.7 | 15.6 | 12.1 |
|      |      |      |      |      |      | 1.0  | 1.0  | 1.5  | 1.5  | 1.8  | 1.8  | 2.1  | 2.1  | 2.4  | 2.4  | 2.7  | 2.7  | 3.0  | 3.0  | 3.5  | 3.5  | 3.9  | 3.9  |
| 31.9 | 26.4 | 30.8 | 25.2 | 29.4 | 24.1 | 28.4 | 23.1 | 26.5 | 21.4 | 24.8 | 19.9 | 23.4 | 18.6 | 22.1 | 17.5 | 21.0 | 16.5 | 20.0 | 15.6 | 19.1 | 14.8 | 18.2 | 14.1 |
|      | 1.0  | 1.1  | 1.1  | 1.3  | 1.3  | 1.4  | 1.4  | 1.7  | 1.7  | 2.0  | 2.0  | 2.4  | 2.4  | 2.8  | 2.8  | 3.2  | 3.2  | 3.7  | 3.7  | 4.0  | 4.0  | 4.5  | 4.5  |
| 36.6 | 30.3 | 35.1 | 28.9 | 33.8 | 27.7 | 32.5 | 26.5 | 30.3 | 24.5 | 28.5 | 22.8 | 26.8 | 21.3 | 25.4 | 20.1 | 24.1 | 18.9 | 22.9 | 17.9 | 21.9 | 17.0 | 20.9 | 16.2 |
|      | 1.1  | 1.1  | 1.3  | 1.3  | 1.4  | 1.4  | 1.5  | 1.9  | 1.9  | 2.3  | 2.3  | 2.7  | 2.7  | 3.2  | 3.2  | 3.7  | 3.7  | 4.3  | 4.3  | 4.7  | 4.7  | 5.1  | 5.1  |
| 41.0 | 34.0 | 39.4 | 32.4 | 37.9 | 31.0 | 36.5 | 29.8 | 34.0 | 27.5 | 31.9 | 25.5 | 30.1 | 23.9 | 28.4 | 22.5 | 27.0 | 21.2 | 25.7 | 20.1 | 24.5 | 19.1 | 23.5 | 18.2 |
|      | 1.3  | 1.3  | 1.5  | 1.5  | 1.6  | 1.6  | 1.7  | 2.2  | 2.2  | 2.6  | 2.6  | 3.1  | 3.1  | 3.6  | 3.6  | 4.2  | 4.2  | 4.7  | 4.7  | 5.3  | 5.3  | 5.7  | 5.7  |
| 45.6 | 37.8 | 43.8 | 36.1 | 42.1 | 34.5 | 40.6 | 33.1 | 37.8 | 30.6 | 35.5 | 28.4 | 33.4 | 26.6 | 31.6 | 25.0 | 30.0 | 23.6 | 28.6 | 22.3 | 27.3 | 21.2 | 26.1 | 20.2 |
|      | 1.5  | 1.5  | 1.7  | 1.7  | 1.8  | 1.8  | 1.9  | 2.4  | 2.4  | 2.9  | 2.9  | 3.4  | 3.4  | 3.9  | 3.9  | 4.5  | 4.5  | 5.2  | 5.2  | 5.8  | 5.8  | 6.3  | 6.3  |
| 3.0  |      | 3.2  |      | 3.5  |      | 3.7  |      | 4.2  |      | 4.6  |      | 5.0  |      | 5.4  |      | 5.9  |      | 6.4  |      | 6.8  |      | 7.2  |      |



\* Require Fabricated Steel heads. Consult Factory for Dimensions.

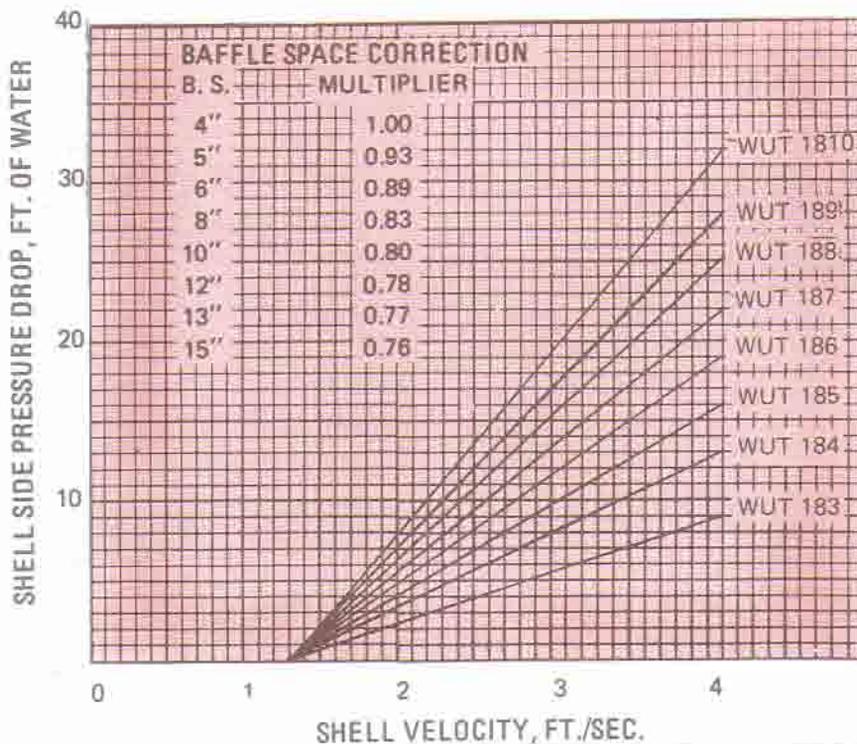
NOTE: Check Mechanical Design Limitations, Page 7.

# 18" WUT HEAT EXCHANGERS

| 2 & 4 PASS | BAFFLE SPACE              |   | 4"     | 5"      | 6"      | 8"      | 10"     | 12"     | 13"     | 15"     |
|------------|---------------------------|---|--------|---------|---------|---------|---------|---------|---------|---------|
|            | Shell Flow<br>in G. P. M. | A | B      | 140-200 | 201-250 | 251-300 | 301-400 | 401-500 | 501-600 | 601-650 |
|            | A                         | B | 75-139 | 140-200 | 201-250 | 251-300 | 301-400 | 401-500 | 501-600 | 601-650 |

| 4 PASS       | G. P. M. HEATED IN TUBES |       |       |       |       |      |       |      |      |      |      |      |      |      |      |      |      |      |      |      |     |
|--------------|--------------------------|-------|-------|-------|-------|------|-------|------|------|------|------|------|------|------|------|------|------|------|------|------|-----|
|              | 100                      |       | 120   |       | 140   |      | 160   |      | 180  |      | 200  |      | 225  |      | 250  |      | 275  |      | 300  |      |     |
|              | A                        | B     | A     | B     | A     | B    | A     | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    |     |
| WUT183-4( )  | 40.3                     | 35.2  | 37.1  | 32.0  | 34.4  | 29.3 | 32.2  | 27.2 | 30.3 | 25.3 | 28.6 | 23.7 | 26.8 | 22.0 | 25.2 | 20.8 | 23.8 | 19.3 | 22.6 | 18.2 | 2.0 |
| WUT184-4( )  | 53.4                     | 46.7  | 49.2  | 42.4  | 45.7  | 38.9 | 42.7  | 36.0 | 40.2 | 33.6 | 37.9 | 31.5 | 35.5 | 29.2 | 33.4 | 27.3 | 31.6 | 25.6 | 30.0 | 24.1 | 2.6 |
| WUT185-4( )  | 66.3                     | 57.9  | 61.0  | 52.6  | 56.7  | 48.3 | 53.0  | 44.7 | 49.8 | 41.7 | 47.1 | 39.0 | 44.1 | 36.2 | 41.5 | 33.8 | 39.2 | 31.8 | 37.2 | 29.9 | 3.1 |
| WUT186-4( )  | 79.5                     | 69.4  | 73.1  | 63.0  | 67.9  | 57.9 | 63.5  | 53.6 | 59.7 | 49.9 | 56.4 | 46.8 | 52.8 | 43.4 | 49.7 | 40.5 | 47.0 | 38.0 | 44.6 | 36.9 | 3.7 |
| WUT187-4( )  | 92.9                     | 81.1  | 85.5  | 73.7  | 79.4  | 67.6 | 74.2  | 62.6 | 69.8 | 58.4 | 65.9 | 54.7 | 61.8 | 50.8 | 58.1 | 47.4 | 55.0 | 44.5 | 52.1 | 41.9 | 4.3 |
| WUT189-4( )  | 106.1                    | 92.6  | 97.6  | 84.1  | 90.6  | 77.2 | 84.7  | 71.5 | 79.7 | 66.6 | 75.3 | 62.4 | 70.5 | 58.0 | 66.4 | 54.1 | 62.7 | 50.8 | 59.5 | 47.9 | 4.8 |
| WUT189-4( )  | 119.2                    | 104.1 | 109.7 | 94.6  | 101.8 | 86.8 | 95.2  | 80.4 | 89.6 | 74.9 | 84.6 | 70.2 | 79.3 | 65.1 | 74.6 | 60.8 | 70.5 | 57.1 | 66.9 | 53.8 | 5.4 |
| WUT1810-4( ) | 132.4                    | 116.6 | 121.8 | 105.0 | 113.1 | 96.4 | 105.7 | 89.2 | 99.5 | 83.2 | 94.0 | 77.9 | 88.0 | 72.3 | 82.8 | 67.5 | 78.3 | 63.4 | 74.3 | 59.7 | 5.8 |
| 4-P.T.V.     | 1.5 ft./sec.             |       | 1.8   |       | 2.1   |      | 2.4   |      | 2.8  |      | 3.0  |      | 3.3  |      | 3.7  |      | 4.2  |      | 4.5  |      |     |

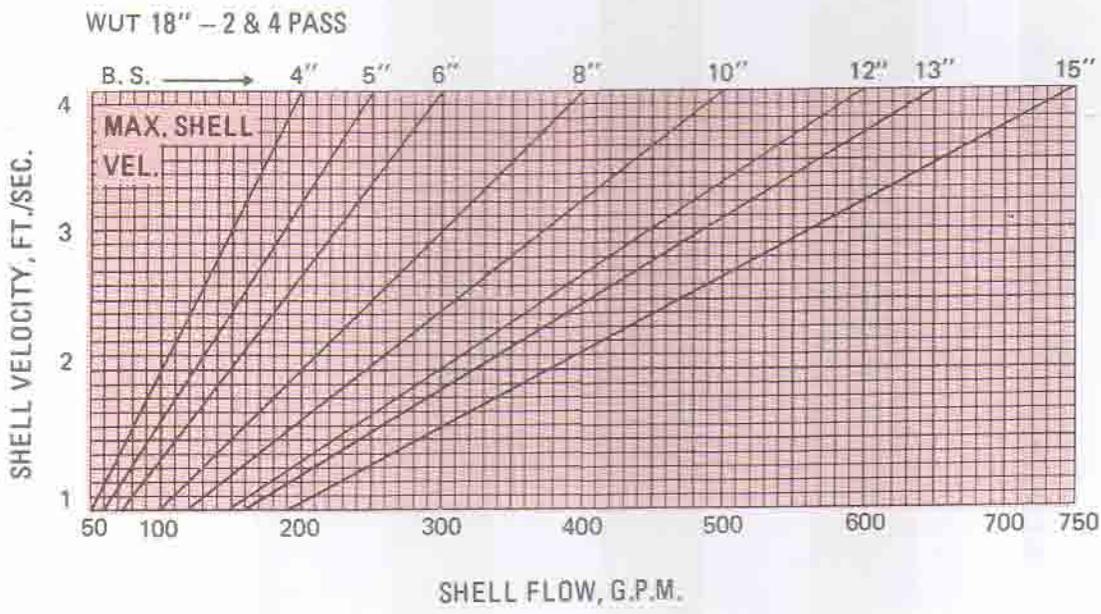
| 2 PASS       | G. P. M. HEATED IN TUBES |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |     |
|--------------|--------------------------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|-----|
|              | 200                      |      | 225  |      | 250  |      | 275  |      | 300  |      | 325  |      | 350  |      | 375  |      | 400  |      | 450  |      |     |
|              | A                        | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    |     |
| WUT183-2( )  | 20.1                     | 17.6 | 19.1 | 16.5 | 18.2 | 15.6 | 17.4 | 14.8 | 16.6 | 14.1 | 16.0 | 13.5 | 15.4 | 12.9 | 14.8 | 12.3 | 14.3 | 11.9 | 13.4 | 11.0 |     |
| WUT184-2( )  | 26.7                     | 23.3 | 25.3 | 21.9 | 24.1 | 20.7 | 23.0 | 19.7 | 22.1 | 18.7 | 21.2 | 17.8 | 20.4 | 17.1 | 19.6 | 16.4 | 19.0 | 15.7 | 17.8 | 14.6 |     |
| WUT185-2( )  | 33.2                     | 29.0 | 31.4 | 27.2 | 29.9 | 25.7 | 28.6 | 24.4 | 27.4 | 23.2 | 26.3 | 22.1 | 25.3 | 21.2 | 24.4 | 20.3 | 23.5 | 19.5 | 22.0 | 18.1 |     |
| WUT186-2( )  | 39.7                     | 34.7 | 37.7 | 32.6 | 35.9 | 30.8 | 34.3 | 29.2 | 32.8 | 27.8 | 31.5 | 26.5 | 30.3 | 25.4 | 29.2 | 24.3 | 28.2 | 23.4 | 26.4 | 21.7 | 1.0 |
| WUT187-2( )  | 46.5                     | 40.6 | 44.0 | 38.1 | 41.9 | 36.0 | 40.0 | 34.2 | 38.3 | 32.5 | 36.8 | 31.0 | 35.4 | 29.7 | 34.1 | 28.5 | 33.0 | 27.3 | 30.9 | 25.4 | 1.1 |
| WUT188-2( )  | 53.0                     | 46.3 | 50.3 | 43.5 | 47.9 | 41.1 | 46.7 | 39.0 | 43.8 | 37.1 | 42.0 | 35.4 | 40.4 | 33.9 | 39.0 | 32.5 | 37.6 | 31.2 | 35.3 | 29.0 | 1.3 |
| WUT189-2( )  | 59.6                     | 52.1 | 56.5 | 48.9 | 53.8 | 46.2 | 51.4 | 43.8 | 49.2 | 41.7 | 47.2 | 39.8 | 45.5 | 38.1 | 43.8 | 36.5 | 42.3 | 35.1 | 39.6 | 32.6 | 1.5 |
| WUT1810-2( ) | 66.2                     | 57.8 | 62.8 | 54.4 | 59.7 | 51.3 | 57.0 | 48.7 | 54.6 | 46.3 | 52.5 | 44.2 | 50.5 | 42.3 | 48.7 | 40.6 | 47.0 | 39.0 | 44.0 | 36.2 | 1.7 |
| 2-P.T.V.     | 1.5 ft./sec.             |      | 1.7  |      | 1.9  |      | 2.1  |      | 2.3  |      | 2.5  |      | 2.6  |      | 2.8  |      | 3.0  |      | 3.3  |      |     |



NOTE:  
SEE PAGE 5 FOR PRESSURE  
DROP CORRECTION  
FACTORS ADJUSTING FOR  
AVERAGE WATER  
TEMPERATURE.

| 325  |      | 350  |      | 375  |      | 400  |      | 450  |      | 500  |      |
|------|------|------|------|------|------|------|------|------|------|------|------|
| A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    |
| 21.5 | 17.2 | 20.5 | 16.3 | 19.6 | 15.5 | 18.8 | 14.8 | 17.4 | 13.6 | 16.2 | 12.5 |
| 2.3  | 2.3  | 2.8  | 2.8  | 3.0  | 3.0  | 3.3  | 3.3  | 4.3  | 4.3  | 4.9  | 4.9  |
| 28.5 | 22.8 | 27.2 | 21.6 | 26.1 | 20.6 | 25.0 | 19.7 | 23.1 | 18.0 | 21.5 | 16.5 |
| 3.1  | 3.1  | 3.3  | 3.3  | 3.6  | 3.6  | 4.2  | 4.2  | 5.1  | 5.1  | 6.2  | 6.2  |
| 35.4 | 28.3 | 33.8 | 26.9 | 32.3 | 25.6 | 31.0 | 24.4 | 28.7 | 22.4 | 26.7 | 20.7 |
| 3.7  | 3.7  | 4.0  | 4.0  | 4.9  | 4.9  | 5.2  | 5.2  | 6.6  | 6.6  | 7.6  | 7.6  |
| 42.5 | 33.9 | 40.5 | 32.2 | 38.8 | 30.6 | 37.2 | 29.2 | 34.4 | 26.8 | 32.0 | 24.8 |
| 4.4  | 4.4  | 4.7  | 4.7  | 5.4  | 5.4  | 6.1  | 6.1  | 7.6  | 7.6  | 8.9  | 8.9  |
| 49.6 | 39.7 | 47.4 | 37.6 | 45.3 | 35.8 | 43.4 | 34.2 | 40.2 | 31.3 | 37.4 | 28.9 |
| 5.0  | 5.0  | 5.4  | 5.4  | 6.4  | 6.4  | 7.0  | 7.0  | 8.5  | 8.5  | 10.3 | 10.3 |
| 56.7 | 45.3 | 54.1 | 43.0 | 51.7 | 40.9 | 49.6 | 39.0 | 45.9 | 35.8 | 42.7 | 33.0 |
| 5.8  | 5.8  | 6.5  | 6.5  | 7.2  | 7.2  | 7.9  | 7.9  | 9.7  | 9.7  | 11.6 | 11.6 |
| 63.7 | 50.9 | 60.8 | 48.3 | 58.1 | 46.0 | 55.8 | 43.9 | 51.5 | 40.2 | 48.0 | 37.1 |
| 6.1  | 6.1  | 7.2  | 7.2  | 8.3  | 8.3  | 8.9  | 8.9  | 10.8 | 10.8 | 12.9 | 12.9 |
| 70.7 | 56.5 | 67.5 | 53.6 | 64.6 | 51.0 | 61.9 | 48.7 | 57.2 | 44.6 | 53.3 | 41.2 |
| 7.0  | 7.0  | 8.0  | 8.0  | 8.9  | 8.9  | 9.8  | 9.8  | 12.1 | 12.1 | 14.3 | 14.3 |
| 5.0  |      | 5.3  |      | 5.7  |      | 6.0  |      | 6.7  |      | 7.5  |      |

| 500  |      | 550  |      | 600  |      | 650  |      | 700  |      | 750  |      | 800  |      | 850  |      | 900  |      | 950  |      | 1000 |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    |
| 12.6 | 10.3 | 11.9 | 9.6  | 11.3 | 9.1  | 10.8 | 8.6  | 10.3 | 8.2  | 9.8  | 7.8  | 9.4  | 7.4  | 9.0  | 7.1  | 8.7  | 6.8  | 8.4  | 6.5  | 8.1  | 6.3  |
|      |      | 1.0  | 1.0  | 1.1  | 1.1  | 1.2  | 1.2  | 1.5  | 1.5  | 1.7  | 1.7  | 1.9  | 1.9  | 2.0  | 2.0  | 2.2  | 2.2  | 2.5  | 2.5  | 2.7  | 2.7  |
| 16.7 | 13.6 | 15.8 | 12.8 | 15.0 | 12.1 | 14.3 | 11.4 | 13.6 | 10.8 | 13.0 | 10.3 | 12.5 | 9.8  | 12.0 | 9.4  | 11.6 | 9.0  | 11.1 | 8.7  | 10.7 | 8.3  |
|      |      | 1.0  | 1.0  | 1.2  | 1.2  | 1.4  | 1.4  | 1.6  | 1.6  | 1.8  | 1.8  | 1.9  | 1.9  | 2.3  | 2.3  | 2.5  | 2.5  | 2.8  | 2.8  | 3.1  | 3.1  |
| 20.8 | 16.9 | 19.6 | 15.9 | 18.6 | 15.0 | 17.7 | 14.2 | 16.9 | 13.4 | 16.2 | 12.8 | 15.5 | 12.2 | 14.9 | 11.7 | 14.3 | 11.2 | 13.8 | 10.7 | 13.3 | 10.3 |
|      |      | 1.0  | 1.0  | 1.2  | 1.2  | 1.4  | 1.4  | 1.6  | 1.6  | 1.8  | 1.8  | 1.9  | 1.9  | 2.3  | 2.3  | 2.5  | 2.5  | 2.8  | 2.8  | 3.1  | 3.1  |
| 24.9 | 20.3 | 23.5 | 19.0 | 22.3 | 17.9 | 21.2 | 17.0 | 20.3 | 16.1 | 19.4 | 15.3 | 18.6 | 14.6 | 17.9 | 14.0 | 17.2 | 13.4 | 16.6 | 12.9 | 16.0 | 12.4 |
|      |      | 1.2  | 1.2  | 1.5  | 1.5  | 1.7  | 1.7  | 1.8  | 1.8  | 2.2  | 2.2  | 2.5  | 2.5  | 2.8  | 2.8  | 3.0  | 3.0  | 3.4  | 3.4  | 3.7  | 3.7  |
| 29.1 | 23.7 | 27.5 | 22.2 | 26.1 | 21.0 | 24.8 | 19.8 | 23.7 | 18.8 | 22.7 | 17.9 | 21.7 | 17.1 | 20.9 | 16.3 | 20.1 | 15.7 | 19.4 | 15.0 | 18.7 | 14.5 |
|      |      | 1.4  | 1.4  | 1.7  | 1.7  | 2.0  | 2.0  | 2.2  | 2.2  | 2.6  | 2.6  | 2.9  | 2.9  | 3.3  | 3.3  | 3.5  | 3.5  | 4.0  | 4.0  | 4.4  | 4.4  |
| 33.2 | 27.1 | 31.4 | 25.4 | 29.8 | 23.9 | 28.3 | 22.6 | 27.0 | 21.5 | 25.9 | 20.4 | 24.8 | 19.5 | 23.8 | 18.7 | 22.9 | 17.9 | 22.1 | 17.2 | 21.3 | 16.5 |
|      |      | 1.5  | 1.5  | 1.8  | 1.8  | 2.2  | 2.2  | 2.5  | 2.5  | 2.9  | 2.9  | 3.2  | 3.2  | 3.7  | 3.7  | 3.9  | 3.9  | 4.6  | 4.6  | 4.9  | 4.9  |
| 37.3 | 30.4 | 35.3 | 28.5 | 33.5 | 26.9 | 31.8 | 25.4 | 30.4 | 24.1 | 29.1 | 23.0 | 27.9 | 21.9 | 26.8 | 21.0 | 25.8 | 20.1 | 24.8 | 19.3 | 24.0 | 18.6 |
|      |      | 1.7  | 1.7  | 2.1  | 2.1  | 2.3  | 2.3  | 2.8  | 2.8  | 3.2  | 3.2  | 3.5  | 3.5  | 4.2  | 4.2  | 4.4  | 4.4  | 5.1  | 5.1  | 5.5  | 5.5  |
| 41.4 | 33.8 | 39.2 | 31.7 | 37.1 | 29.9 | 35.4 | 28.2 | 33.7 | 26.8 | 32.3 | 25.5 | 31.0 | 24.4 | 29.7 | 23.3 | 28.6 | 22.3 | 27.6 | 21.4 | 26.6 | 20.6 |
|      |      | 1.8  | 1.8  | 2.3  | 2.3  | 2.7  | 2.7  | 3.2  | 3.2  | 3.6  | 3.6  | 4.0  | 4.0  | 4.6  | 4.6  | 4.9  | 4.9  | 5.7  | 5.7  | 6.1  | 6.1  |
| 3.7  |      | 4.1  |      | 4.4  |      | 4.8  |      | 5.2  |      | 5.6  |      | 6.0  |      | 6.3  |      | 6.7  |      | 7.1  |      | 7.4  |      |



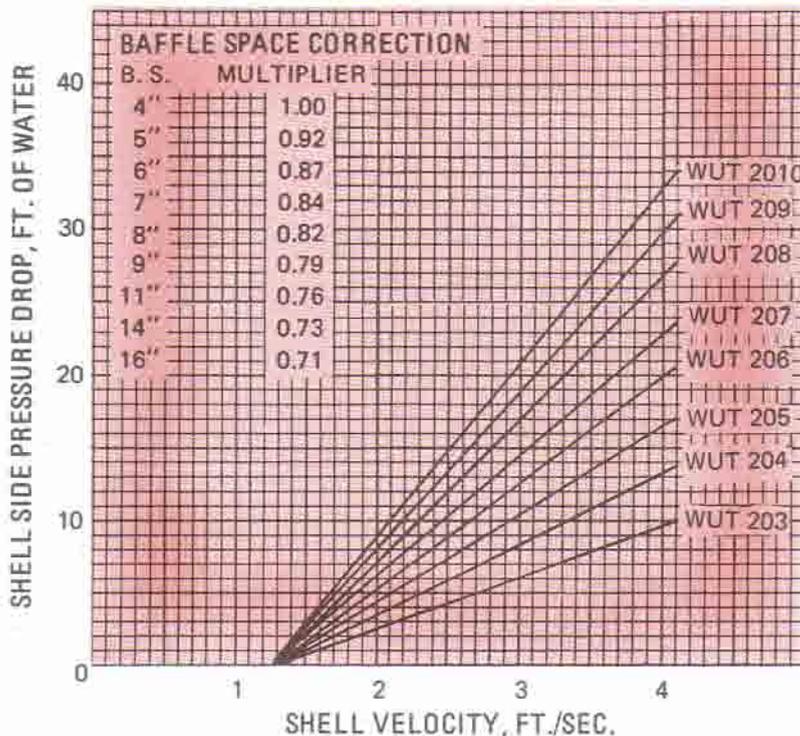
\* Require Fabricated Steel heads. Consult Factory for Dimensions.  
 NOTE: Check Mechanical Design Limitations, Page 7.

# 20"WUT HEAT EXCHANGERS

| 2 & 4 PASS | BAFFLE SPACE |   | 4"     | 5"      | 6"      | 7"      | 8"      | 9"      | 11"     | 14"     | 16"     |
|------------|--------------|---|--------|---------|---------|---------|---------|---------|---------|---------|---------|
|            | Shell Flow   | A |        | 170-220 | 221-280 | 281-335 | 336-390 | 391-450 | 451-500 | 501-620 | 621-780 |
| in G.P.M.  | B            |   | 85-169 | 170-220 | 221-280 | 281-335 | 336-390 | 391-450 | 451-500 | 501-620 | 621-780 |

| 4 PASS       | G. P. M. HEATED IN TUBES |       |       |       |       |       |       |       |       |      |       |      |       |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|--------------|--------------------------|-------|-------|-------|-------|-------|-------|-------|-------|------|-------|------|-------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
|              | 100                      |       | 120   |       | 140   |       | 160   |       | 180   |      | 200   |      | 225   |      | 250  |      | 275  |      | 300  |      | 325  |      | 350  |      | 375  |      |      |
|              | A                        | B     | A     | B     | A     | B     | A     | B     | A     | B    | A     | B    | A     | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    |      |
| WUT203-4(1)  | 44.3                     | 39.4  | 41.1  | 36.1  | 38.4  | 33.3  | 36.1  | 31.0  | 34.1  | 29.1 | 32.3  | 27.4 | 30.4  | 25.5 | 28.8 | 24.0 | 27.3 | 22.6 | 26.0 | 21.4 | 24.8 | 20.3 | 23.8 | 19.3 | 22.8 | 18.4 | 21.7 |
| WUT204-4(1)  | 59.1                     | 52.6  | 54.8  | 48.1  | 51.1  | 44.5  | 48.1  | 41.4  | 45.4  | 38.8 | 43.1  | 36.5 | 40.6  | 34.1 | 38.4 | 31.9 | 36.4 | 30.1 | 34.7 | 28.5 | 33.1 | 27.0 | 31.7 | 25.7 | 30.4 | 24.6 | 29.2 |
| WUT205-4(1)  | 73.9                     | 65.7  | 68.4  | 60.1  | 63.9  | 55.6  | 60.1  | 51.7  | 56.8  | 48.5 | 53.9  | 45.6 | 50.7  | 42.6 | 48.0 | 39.9 | 45.5 | 37.6 | 43.4 | 35.8 | 41.4 | 33.8 | 39.6 | 32.2 | 38.0 | 30.7 | 36.9 |
| WUT206-4(1)  | 88.7                     | 78.9  | 82.1  | 72.2  | 76.7  | 66.7  | 72.1  | 62.1  | 68.1  | 58.2 | 64.7  | 54.8 | 60.9  | 51.1 | 57.6 | 47.9 | 54.6 | 46.1 | 52.0 | 42.7 | 49.7 | 40.5 | 47.6 | 38.6 | 45.6 | 36.8 | 43.8 |
| WUT207-4(1)  | 103.2                    | 91.8  | 95.6  | 84.0  | 89.3  | 77.6  | 83.9  | 72.3  | 79.3  | 67.7 | 75.3  | 63.7 | 70.8  | 59.5 | 67.0 | 55.8 | 63.6 | 52.5 | 60.6 | 49.7 | 57.8 | 47.2 | 55.4 | 44.9 | 53.1 | 42.9 | 51.1 |
| WUT208-4(1)  | 118.0                    | 105.0 | 109.3 | 96.0  | 102.1 | 88.7  | 96.0  | 82.6  | 90.7  | 77.4 | 85.0  | 72.9 | 81.0  | 68.0 | 76.6 | 63.8 | 72.7 | 60.1 | 69.2 | 56.8 | 66.1 | 53.9 | 63.3 | 51.3 | 60.7 | 49.0 | 57.2 |
| WUT209-4(1)  | 132.8                    | 118.1 | 123.0 | 108.1 | 114.9 | 99.9  | 108.0 | 93.0  | 102.0 | 87.1 | 96.8  | 82.0 | 91.1  | 76.5 | 86.2 | 71.7 | 81.8 | 67.6 | 77.9 | 63.9 | 74.4 | 60.7 | 71.2 | 57.8 | 68.4 | 55.1 | 65.6 |
| WUT2010-4(1) | 147.6                    | 131.3 | 136.7 | 120.1 | 127.6 | 111.0 | 120.0 | 103.3 | 113.4 | 96.8 | 107.6 | 91.1 | 101.3 | 85.0 | 95.8 | 79.7 | 90.9 | 75.1 | 86.6 | 71.1 | 82.7 | 67.4 | 79.2 | 64.2 | 76.0 | 61.3 | 72.9 |
| 4-P.T.V.     | 1.1 ft./sec.             |       | 1.3   |       | 1.5   |       | 1.8   |       | 2.0   |      | 2.2   |      | 2.5   |      | 2.8  |      | 3.1  |      | 3.4  |      | 3.7  |      | 4.0  |      | 4.2  |      |      |

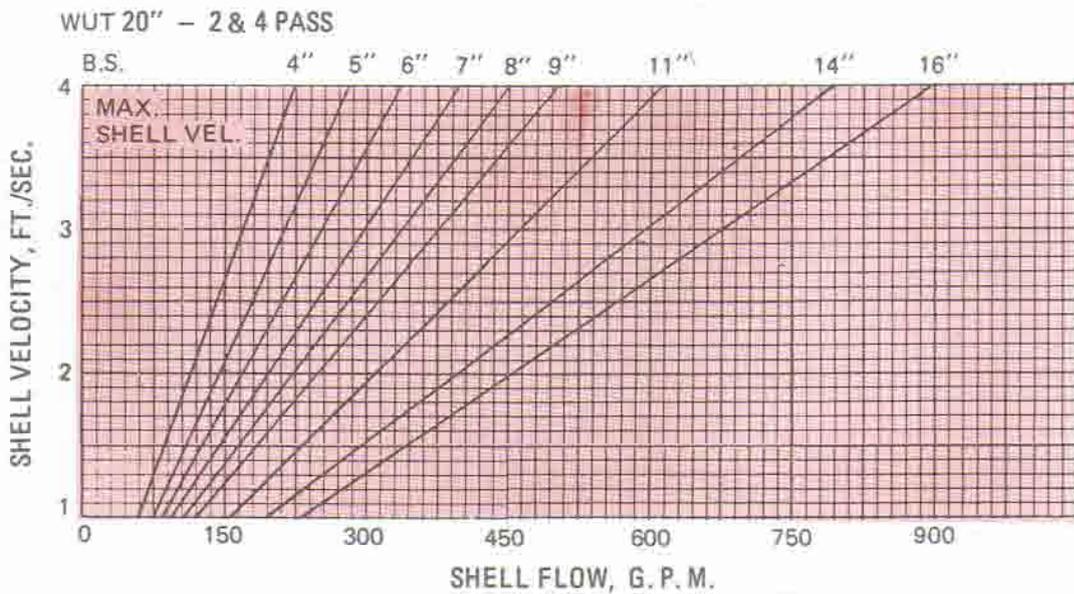
| 2 PASS       | G. P. M. HEATED IN TUBES |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|--------------|--------------------------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
|              | 200                      |      | 225  |      | 250  |      | 275  |      | 300  |      | 325  |      | 350  |      | 375  |      | 400  |      | 450  |      | 500  |      | 550  |      | 600  |      |      |
|              | A                        | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    |      |
| WUT203-2(1)  | 22.3                     | 19.9 | 21.3 | 18.8 | 20.3 | 17.9 | 19.5 | 17.0 | 18.8 | 16.3 | 18.1 | 15.6 | 17.4 | 15.0 | 16.9 | 14.4 | 16.3 | 13.9 | 15.4 | 12.9 | 14.6 | 12.1 | 13.8 | 11.5 | 13.2 | 10.8 | 12.5 |
| WUT204-2(1)  | 29.8                     | 26.6 | 28.4 | 25.1 | 27.2 | 23.9 | 26.0 | 22.7 | 25.0 | 21.7 | 24.1 | 20.8 | 23.3 | 20.0 | 22.5 | 19.2 | 21.8 | 18.5 | 20.5 | 17.3 | 19.4 | 16.2 | 18.5 | 15.3 | 17.6 | 14.5 | 16.8 |
| WUT205-2(1)  | 37.3                     | 33.3 | 35.5 | 31.4 | 34.0 | 29.8 | 32.6 | 28.4 | 31.3 | 27.2 | 30.2 | 26.0 | 29.1 | 25.0 | 28.2 | 24.0 | 27.3 | 23.2 | 25.7 | 21.6 | 24.3 | 20.3 | 23.1 | 19.1 | 22.0 | 18.1 | 21.0 |
| WUT206-2(1)  | 44.7                     | 39.8 | 42.6 | 37.7 | 40.7 | 35.7 | 39.0 | 34.0 | 37.5 | 32.5 | 36.1 | 31.2 | 34.9 | 29.9 | 33.7 | 28.8 | 32.7 | 27.7 | 30.8 | 25.9 | 29.1 | 24.3 | 27.7 | 22.9 | 26.3 | 21.7 | 25.1 |
| WUT207-2(1)  | 52.2                     | 46.5 | 49.7 | 44.0 | 47.5 | 41.7 | 45.6 | 39.7 | 43.8 | 38.0 | 42.2 | 36.4 | 40.7 | 34.9 | 39.4 | 33.6 | 38.2 | 32.4 | 35.9 | 30.2 | 34.0 | 28.4 | 32.3 | 26.7 | 30.8 | 25.3 | 29.4 |
| WUT208-2(1)  | 59.5                     | 53.1 | 56.7 | 50.2 | 54.2 | 47.6 | 52.0 | 45.4 | 50.0 | 43.3 | 48.2 | 41.5 | 46.5 | 39.9 | 45.0 | 38.4 | 43.6 | 37.0 | 41.0 | 34.5 | 38.8 | 32.4 | 36.8 | 30.5 | 35.1 | 28.9 | 33.5 |
| WUT209-2(1)  | 67.0                     | 59.8 | 63.9 | 56.5 | 61.0 | 53.6 | 58.5 | 51.1 | 56.3 | 48.8 | 54.2 | 46.7 | 52.3 | 44.9 | 50.6 | 43.2 | 49.0 | 41.6 | 46.2 | 38.8 | 43.7 | 36.4 | 41.5 | 34.4 | 39.5 | 32.5 | 37.6 |
| WUT2010-2(1) | 74.5                     | 66.4 | 71.0 | 62.8 | 67.9 | 59.6 | 65.1 | 56.8 | 62.6 | 54.2 | 60.3 | 52.0 | 58.2 | 49.9 | 56.3 | 48.0 | 54.5 | 46.3 | 51.3 | 43.2 | 48.6 | 40.5 | 46.1 | 38.2 | 43.9 | 36.1 | 42.0 |
| 2-P.T.V.     | 1.1 ft./sec.             |      | 1.2  |      | 1.4  |      | 1.6  |      | 1.7  |      | 1.8  |      | 1.9  |      | 2.1  |      | 2.2  |      | 2.4  |      | 2.7  |      | 3.0  |      | 3.3  |      |      |



NOTE:  
SEE PAGE 5 FOR PRESSURE  
DROP CORRECTION  
FACTORS ADJUSTING FOR  
AVERAGE WATER  
TEMPERATURE.

| 400  |      | 450  |      | 500  |      | 550  |      | 600  |      | 650  |      |
|------|------|------|------|------|------|------|------|------|------|------|------|
| A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    |
| 21.9 | 17.6 | 20.4 | 16.2 | 19.1 | 15.0 | 17.9 | 14.0 | 16.9 | 13.2 | 16.0 | 12.4 |
| 2.0  | 2.4  | 2.4  | 3.0  | 3.0  | 3.4  | 3.4  | 3.8  | 3.8  | 4.5  | 4.5  |      |
| 29.3 | 23.5 | 27.2 | 21.6 | 25.4 | 20.1 | 23.9 | 18.7 | 22.5 | 17.5 | 21.3 | 16.5 |
| 2.5  | 3.1  | 3.1  | 3.7  | 3.7  | 4.3  | 4.3  | 5.0  | 5.0  | 5.7  | 5.7  |      |
| 36.6 | 29.4 | 34.0 | 27.0 | 31.8 | 25.1 | 29.8 | 23.4 | 28.1 | 21.9 | 26.6 | 20.6 |
| 3.0  | 3.7  | 3.7  | 5.0  | 5.0  | 5.3  | 5.3  | 6.0  | 6.0  | 7.0  | 7.0  |      |
| 43.9 | 35.2 | 40.8 | 32.5 | 38.1 | 30.1 | 35.8 | 28.1 | 33.8 | 26.3 | 32.0 | 24.8 |
| 3.6  | 4.4  | 4.4  | 5.2  | 5.2  | 6.2  | 6.2  | 7.4  | 7.4  | 8.0  | 8.0  |      |
| 51.1 | 41.0 | 47.5 | 37.8 | 44.4 | 35.0 | 41.7 | 32.7 | 39.3 | 30.6 | 37.2 | 28.8 |
| 3.7  | 5.1  | 5.1  | 6.0  | 6.0  | 7.1  | 7.1  | 7.7  | 7.7  | 9.7  | 9.7  |      |
| 58.4 | 46.9 | 54.3 | 43.2 | 50.7 | 40.0 | 47.6 | 37.4 | 44.9 | 35.0 | 42.5 | 33.0 |
| 4.6  | 5.8  | 5.8  | 7.0  | 7.0  | 8.2  | 8.2  | 9.6  | 9.6  | 10.6 | 10.6 |      |
| 65.7 | 52.8 | 61.1 | 48.6 | 57.1 | 45.1 | 53.6 | 42.0 | 50.6 | 39.4 | 47.9 | 37.1 |
| 5.0  | 6.4  | 6.4  | 7.8  | 7.8  | 9.0  | 9.0  | 10.6 | 10.6 | 12.0 | 12.0 |      |
| 73.0 | 58.6 | 67.9 | 54.0 | 63.4 | 50.1 | 59.6 | 46.7 | 56.2 | 43.8 | 53.2 | 41.2 |
| 5.7  | 7.1  | 7.1  | 8.5  | 8.5  | 10.0 | 10.0 | 11.8 | 11.8 | 13.6 | 13.6 |      |
| 4.5  | 5.0  | 5.6  | 6.1  | 6.6  | 7.1  |      |      |      |      |      |      |

| 550  |      | 700  |      | 750  |      | 800  |      | 850  |      | 900  |      | 950  |      | 1000 |      | 1050 |      | 1100 |      | 1150 |      | 1200 |      | 1300 |      | 1400 |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    |
| 12.6 | 10.3 | 12.1 | 9.8  | 11.6 | 9.4  | 11.1 | 9.0  | 10.7 | 8.8  | 10.3 | 8.3  | 10.0 | 7.9  | 9.7  | 7.7  | 9.4  | 7.4  | 9.1  | 7.1  | 8.8  | 6.9  | 8.6  | 6.7  | 8.1  | 6.3  | 7.7  | 6.0  |
| 1.1  | 1.1  | 1.2  | 1.2  | 1.2  | 1.2  | 1.2  | 1.2  | 1.2  | 1.2  | 1.2  | 1.2  | 1.2  | 1.2  | 1.2  | 1.2  | 1.2  | 1.2  | 1.2  | 1.2  | 1.2  | 1.2  | 1.2  | 1.2  | 1.2  | 1.2  | 1.2  | 1.2  |
| 16.8 | 13.7 | 16.1 | 13.1 | 15.4 | 12.5 | 14.9 | 12.0 | 14.3 | 11.5 | 13.8 | 11.0 | 13.3 | 10.6 | 12.9 | 10.2 | 12.5 | 9.9  | 12.1 | 9.5  | 11.8 | 9.2  | 11.5 | 8.9  | 10.8 | 8.4  | 10.3 | 8.0  |
| 1.1  | 1.1  | 1.2  | 1.2  | 1.2  | 1.2  | 1.2  | 1.2  | 1.2  | 1.2  | 1.2  | 1.2  | 1.2  | 1.2  | 1.2  | 1.2  | 1.2  | 1.2  | 1.2  | 1.2  | 1.2  | 1.2  | 1.2  | 1.2  | 1.2  | 1.2  | 1.2  | 1.2  |
| 21.0 | 17.2 | 20.1 | 16.4 | 19.3 | 15.6 | 18.6 | 15.0 | 17.9 | 14.3 | 17.3 | 13.8 | 16.7 | 13.3 | 16.2 | 12.8 | 15.7 | 12.3 | 15.2 | 11.9 | 14.7 | 11.5 | 14.3 | 11.2 | 13.6 | 10.5 | 12.9 | 10.0 |
| 1.0  | 1.0  | 1.1  | 1.1  | 1.1  | 1.1  | 1.1  | 1.1  | 1.1  | 1.1  | 1.1  | 1.1  | 1.1  | 1.1  | 1.1  | 1.1  | 1.1  | 1.1  | 1.1  | 1.1  | 1.1  | 1.1  | 1.1  | 1.1  | 1.1  | 1.1  | 1.1  | 1.1  |
| 25.2 | 20.6 | 24.1 | 19.6 | 23.1 | 18.7 | 22.3 | 17.9 | 21.4 | 17.2 | 20.7 | 16.5 | 20.0 | 15.9 | 19.4 | 15.3 | 18.7 | 14.8 | 18.2 | 14.3 | 17.7 | 13.8 | 17.2 | 13.4 | 16.3 | 12.6 | 15.4 | 11.9 |
| 1.1  | 1.1  | 1.2  | 1.2  | 1.2  | 1.2  | 1.2  | 1.2  | 1.2  | 1.2  | 1.2  | 1.2  | 1.2  | 1.2  | 1.2  | 1.2  | 1.2  | 1.2  | 1.2  | 1.2  | 1.2  | 1.2  | 1.2  | 1.2  | 1.2  | 1.2  | 1.2  | 1.2  |
| 29.4 | 24.0 | 28.1 | 22.9 | 27.0 | 21.9 | 26.0 | 20.9 | 25.0 | 20.1 | 24.2 | 19.3 | 23.3 | 18.5 | 22.6 | 17.9 | 21.9 | 17.3 | 21.2 | 16.7 | 20.6 | 16.1 | 20.0 | 15.6 | 19.0 | 14.7 | 18.0 | 13.9 |
| 1.3  | 1.3  | 1.4  | 1.4  | 1.4  | 1.4  | 1.4  | 1.4  | 1.4  | 1.4  | 1.4  | 1.4  | 1.4  | 1.4  | 1.4  | 1.4  | 1.4  | 1.4  | 1.4  | 1.4  | 1.4  | 1.4  | 1.4  | 1.4  | 1.4  | 1.4  | 1.4  | 1.4  |
| 33.5 | 27.4 | 32.1 | 26.1 | 30.8 | 24.9 | 29.7 | 23.9 | 28.6 | 22.9 | 27.6 | 22.0 | 26.6 | 21.2 | 25.8 | 20.4 | 25.0 | 19.7 | 24.2 | 19.0 | 23.5 | 18.4 | 22.9 | 17.9 | 21.7 | 16.8 | 20.6 | 15.9 |
| 1.5  | 1.5  | 1.6  | 1.6  | 1.6  | 1.6  | 1.6  | 1.6  | 1.6  | 1.6  | 1.6  | 1.6  | 1.6  | 1.6  | 1.6  | 1.6  | 1.6  | 1.6  | 1.6  | 1.6  | 1.6  | 1.6  | 1.6  | 1.6  | 1.6  | 1.6  | 1.6  | 1.6  |
| 37.8 | 30.9 | 36.2 | 29.4 | 34.7 | 28.1 | 33.4 | 26.9 | 32.2 | 25.8 | 31.0 | 24.8 | 30.0 | 23.8 | 29.0 | 23.0 | 28.1 | 22.2 | 27.3 | 21.4 | 26.5 | 20.7 | 25.7 | 20.1 | 24.4 | 18.9 | 23.2 | 17.9 |
| 1.6  | 1.6  | 1.8  | 1.8  | 1.8  | 1.8  | 1.8  | 1.8  | 1.8  | 1.8  | 1.8  | 1.8  | 1.8  | 1.8  | 1.8  | 1.8  | 1.8  | 1.8  | 1.8  | 1.8  | 1.8  | 1.8  | 1.8  | 1.8  | 1.8  | 1.8  | 1.8  | 1.8  |
| 42.0 | 34.3 | 40.2 | 32.7 | 38.6 | 31.2 | 37.1 | 29.9 | 35.8 | 28.6 | 34.5 | 27.5 | 33.3 | 26.5 | 32.3 | 25.6 | 31.3 | 24.7 | 30.3 | 23.8 | 29.4 | 23.1 | 28.6 | 22.3 | 27.1 | 21.0 | 25.7 | 19.9 |
| 1.7  | 1.7  | 2.0  | 2.0  | 2.3  | 2.3  | 2.6  | 2.6  | 3.0  | 3.0  | 3.3  | 3.3  | 3.5  | 3.5  | 3.8  | 3.8  | 4.2  | 4.2  | 4.5  | 4.5  | 4.8  | 4.8  | 5.0  | 5.0  | 6.0  | 6.0  | 6.7  | 6.7  |
| 3.6  | 3.8  | 4.1  | 4.4  | 4.6  | 4.9  | 5.2  | 5.5  | 5.7  | 5.9  | 6.2  | 6.5  | 7.0  | 7.5  |      |      |      |      |      |      |      |      |      |      |      |      |      |      |



\* Require Fabricated Steel heads. Consult Factory for Dimensions.

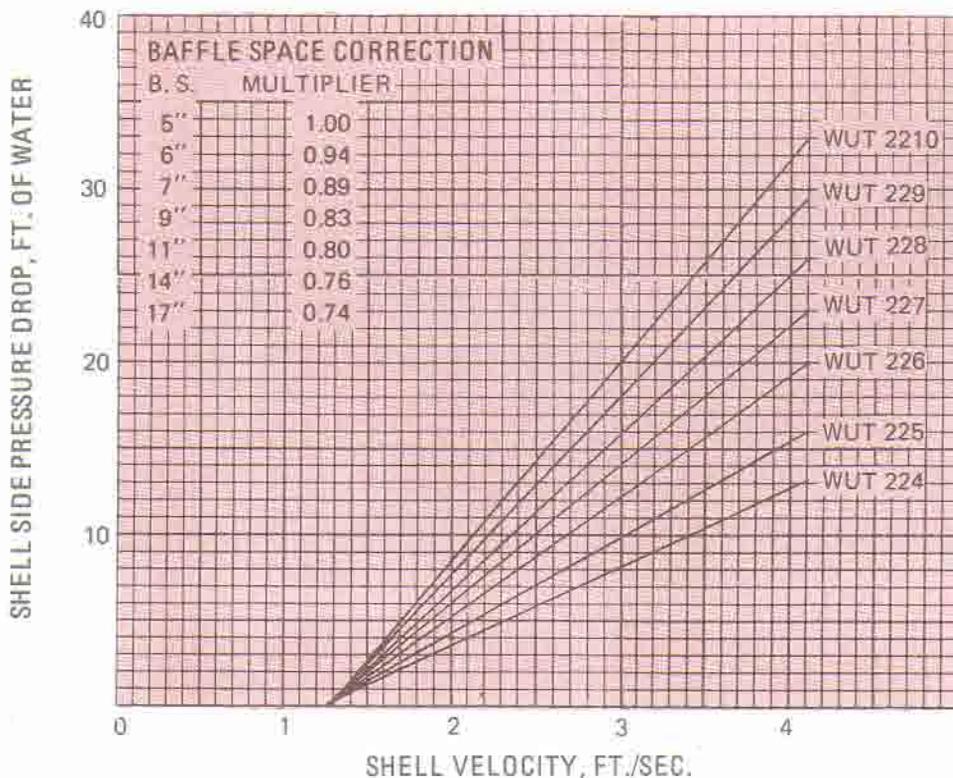
NOTE: Check Mechanical Design Limitations, Page 7.

# 22" WUT HEAT EXCHANGERS

| 2 B. 4 PASS | BAFFLE SPACE |         | 5"      | 6"      | 7"      | 9"      | 11"     | 14"     | 17"      |
|-------------|--------------|---------|---------|---------|---------|---------|---------|---------|----------|
|             | Shell Flow   | A       | 235-315 | 316-370 | 371-435 | 436-500 | 501-580 | 581-690 | 691-1070 |
| In O. P. M. | B            | 115-234 | 235-315 | 316-370 | 371-435 | 436-500 | 501-580 | 581-690 | 691-880  |

| 1 PASS      | G. P. M. HEATED IN TUBES |       |       |       |       |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |  |
|-------------|--------------------------|-------|-------|-------|-------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|--|
|             | 150                      |       | 200   |       | 250   |      | 300  |      | 350  |      | 400  |      | 450  |      | 500  |      | 550  |      | 600  |      | 650  |      |  |
|             | A                        | B     | A     | B     | A     | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    |  |
| WUT224-4()  | 57.5                     | 50.4  | 50.4  | 43.3  | 45.2  | 38.1 | 41.0 | 34.2 | 37.7 | 31.0 | 34.9 | 28.5 | 32.6 | 26.3 | 30.5 | 24.5 | 28.8 | 22.9 | 27.2 | 21.5 | 25.8 | 20.3 |  |
| WUT225-4()  | 70.9                     | 62.2  | 62.2  | 53.4  | 55.7  | 47.1 | 50.6 | 42.2 | 46.5 | 38.3 | 43.1 | 35.1 | 40.2 | 32.5 | 37.7 | 30.2 | 35.5 | 28.2 | 33.6 | 26.5 | 31.9 | 25.0 |  |
| WUT226-4()  | 84.4                     | 74.0  | 74.0  | 63.6  | 66.3  | 56.0 | 60.2 | 50.2 | 55.3 | 45.6 | 51.3 | 41.8 | 47.8 | 38.6 | 44.8 | 35.9 | 42.2 | 33.6 | 39.9 | 31.6 | 37.9 | 29.8 |  |
| WUT227-4()  | 98.0                     | 85.9  | 85.9  | 73.8  | 77.0  | 65.0 | 70.0 | 58.3 | 64.3 | 52.9 | 59.5 | 48.5 | 55.5 | 44.8 | 52.1 | 41.7 | 49.0 | 39.0 | 46.4 | 36.7 | 44.0 | 34.6 |  |
| WUT228-4()  | 111.4                    | 97.7  | 97.7  | 83.9  | 87.5  | 73.9 | 79.6 | 66.3 | 73.1 | 60.2 | 67.7 | 55.2 | 63.1 | 51.0 | 59.2 | 47.4 | 55.8 | 44.4 | 52.7 | 41.7 | 50.1 | 39.3 |  |
| WUT229-4()  | 124.8                    | 109.5 | 109.5 | 94.1  | 98.1  | 82.9 | 89.1 | 74.3 | 81.9 | 67.4 | 75.9 | 61.8 | 70.8 | 57.1 | 66.3 | 53.1 | 62.5 | 49.7 | 59.1 | 46.7 | 56.1 | 44.1 |  |
| WUT2210-4() | 138.3                    | 121.3 | 121.3 | 104.2 | 108.6 | 91.8 | 98.7 | 82.3 | 90.7 | 74.7 | 84.0 | 68.5 | 78.4 | 63.3 | 73.5 | 58.9 | 69.2 | 55.1 | 65.5 | 51.7 | 62.1 | 48.8 |  |
| 4-P T.V     | 1.4 ft./sec.             |       | 1.8   |       | 2.3   |      | 2.7  |      | 3.2  |      | 3.6  |      | 4.1  |      | 4.5  |      | 5.0  |      | 5.5  |      | 5.9  |      |  |

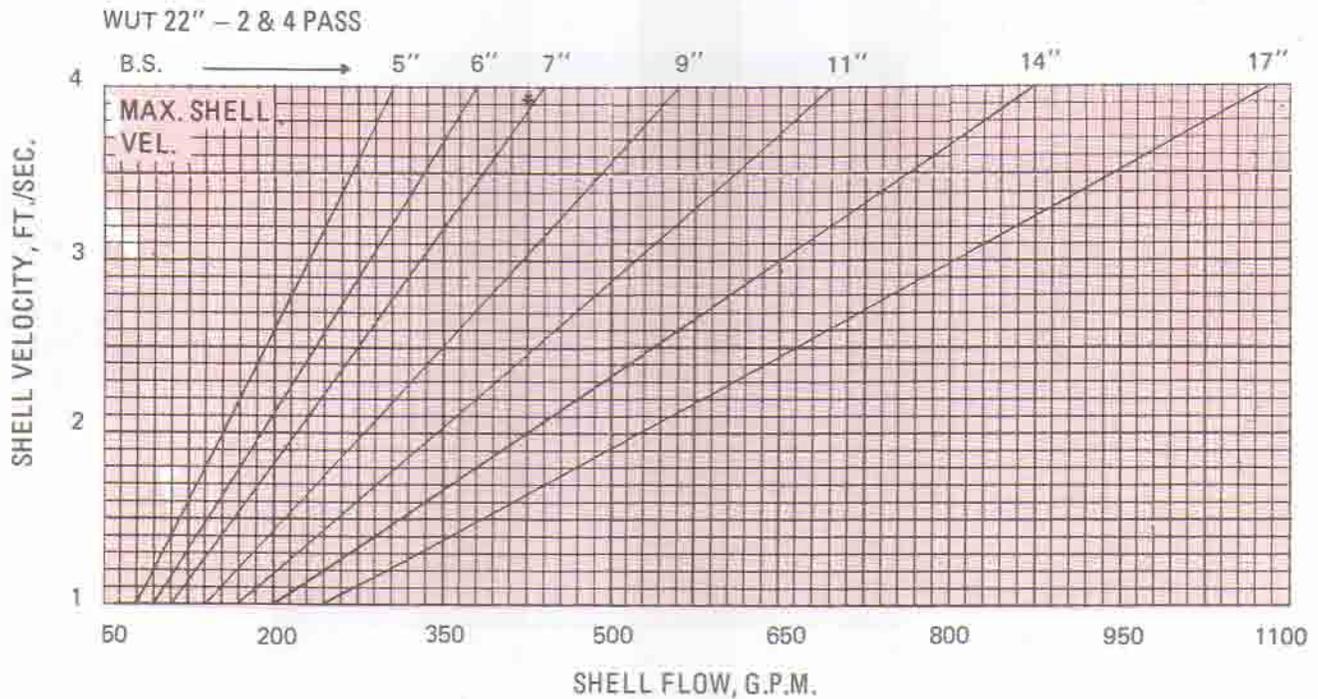
| 2 PASS      | G. P. M. HEATED IN TUBES |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |  |
|-------------|--------------------------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|--|
|             | 300                      |      | 350  |      | 400  |      | 450  |      | 500  |      | 550  |      | 600  |      | 650  |      | 700  |      | 750  |      | 800  |      |  |
|             | A                        | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    |  |
| WUT224-2()  | 29.0                     | 25.5 | 27.1 | 23.6 | 25.5 | 21.9 | 24.1 | 20.5 | 22.8 | 19.3 | 21.8 | 18.3 | 20.8 | 17.3 | 19.9 | 16.5 | 19.1 | 15.8 | 18.4 | 15.1 | 17.7 | 14.5 |  |
| WUT225-2()  | 35.8                     | 31.5 | 33.5 | 29.1 | 31.4 | 27.1 | 29.7 | 25.4 | 28.2 | 23.9 | 26.8 | 22.6 | 25.6 | 21.4 | 24.6 | 20.4 | 23.6 | 19.4 | 22.7 | 18.6 | 21.9 | 17.8 |  |
| WUT226-2()  | 42.6                     | 37.4 | 39.8 | 34.6 | 37.4 | 32.2 | 35.4 | 30.2 | 33.5 | 28.4 | 31.9 | 26.8 | 30.5 | 25.5 | 29.2 | 24.2 | 28.0 | 23.1 | 27.0 | 22.1 | 26.0 | 21.2 |  |
| WUT227-2()  | 49.5                     | 43.5 | 46.2 | 40.2 | 43.5 | 37.4 | 41.1 | 35.0 | 39.0 | 33.0 | 37.1 | 31.2 | 35.4 | 29.6 | 33.9 | 28.2 | 32.6 | 26.9 | 31.3 | 25.7 | 30.2 | 24.7 |  |
| WUT228-2()  | 56.2                     | 49.4 | 52.5 | 45.6 | 49.4 | 42.5 | 46.6 | 39.8 | 44.2 | 37.5 | 42.1 | 35.4 | 40.2 | 33.6 | 38.5 | 32.0 | 37.0 | 30.5 | 35.6 | 29.2 | 34.3 | 28.0 |  |
| WUT229-2()  | 63.1                     | 55.4 | 58.9 | 51.2 | 55.4 | 47.7 | 52.3 | 44.7 | 49.7 | 42.0 | 47.3 | 39.7 | 45.2 | 37.7 | 43.3 | 35.9 | 41.5 | 34.3 | 39.9 | 32.8 | 38.5 | 31.4 |  |
| WUT2210-2() | 70.0                     | 61.5 | 65.4 | 56.8 | 61.4 | 52.9 | 58.1 | 49.5 | 55.1 | 46.6 | 52.5 | 44.1 | 50.1 | 41.8 | 48.0 | 39.8 | 46.1 | 38.0 | 44.3 | 36.4 | 42.7 | 34.9 |  |
| 2-P T.V.    | 1.4 ft./sec.             |      | 1.6  |      | 1.8  |      | 2.0  |      | 2.2  |      | 2.4  |      | 2.6  |      | 2.9  |      | 3.1  |      | 3.3  |      | 3.5  |      |  |



NOTE:  
SEE PAGE 5 FOR PRESSURE  
DROP CORRECTION  
FACTORS ADJUSTING FOR  
AVERAGE WATER  
TEMPERATURE.

| 700  |      | 750  |      | 800  |      |
|------|------|------|------|------|------|
| A    | B    | A    | B    | A    | B    |
| 24.6 | 19.2 | 23.5 | 18.2 | 22.4 | 17.4 |
| 4.1  | 4.1  | 4.7  | 4.7  | 5.3  | 5.3  |
| 30.3 | 23.7 | 28.9 | 22.5 | 27.7 | 21.4 |
| 5.3  | 5.3  | 5.9  | 5.9  | 6.7  | 6.7  |
| 36.1 | 28.2 | 34.4 | 26.8 | 32.9 | 25.5 |
| 6.4  | 6.4  | 7.2  | 7.2  | 8.0  | 8.0  |
| 41.9 | 32.7 | 40.0 | 31.1 | 38.2 | 29.6 |
| 7.5  | 7.5  | 8.4  | 8.4  | 9.4  | 9.4  |
| 47.6 | 37.2 | 45.5 | 35.4 | 43.5 | 33.7 |
| 8.6  | 8.6  | 9.7  | 9.7  | 10.8 | 10.8 |
| 53.4 | 41.7 | 51.0 | 39.6 | 48.7 | 37.7 |
| 9.7  | 9.7  | 10.9 | 10.9 | 12.2 | 12.2 |
| 59.1 | 46.2 | 56.4 | 43.9 | 54.0 | 41.8 |
| 10.7 | 10.7 | 12.1 | 12.1 | 13.6 | 13.6 |
| 6.4  | 6.8  | 7.3  |      |      |      |

| 850  |      | 900  |      | 950  |      | 1000 |      | 1050 |      | 1100 |      | 1150 |      | 1200 |      | 1300 |      | 1400 |      | 1500 |      | 1600 |      | 1700 |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    |
| 17.1 | 13.9 | 16.5 | 13.4 | 16.0 | 12.9 | 15.5 | 12.4 | 15.0 | 12.0 | 14.6 | 11.6 | 14.2 | 11.3 | 13.8 | 10.9 | 13.1 | 10.3 | 12.5 | 9.8  | 11.9 | 9.3  | 11.4 | 8.8  | 10.9 | 8.4  |
| 1.0  | 1.0  | 1.1  | 1.1  | 1.2  | 1.2  | 1.4  | 1.4  | 1.6  | 1.6  | 1.6  | 1.6  | 1.8  | 1.8  | 1.9  | 1.9  | 2.2  | 2.2  | 2.5  | 2.5  | 2.8  | 2.8  | 3.1  | 3.1  | 3.5  | 3.5  |
| 21.1 | 17.1 | 20.4 | 16.5 | 19.7 | 15.9 | 19.1 | 15.3 | 18.6 | 14.8 | 18.0 | 14.4 | 17.5 | 13.9 | 17.1 | 13.5 | 16.2 | 12.7 | 15.4 | 12.1 | 14.7 | 11.5 | 14.1 | 10.9 | 13.5 | 10.4 |
| 1.0  | 1.0  | 1.1  | 1.1  | 1.2  | 1.2  | 1.4  | 1.4  | 1.6  | 1.6  | 1.6  | 1.6  | 1.8  | 1.8  | 1.9  | 1.9  | 2.2  | 2.2  | 2.5  | 2.5  | 2.8  | 2.8  | 3.1  | 3.1  | 3.5  | 3.5  |
| 25.1 | 20.4 | 24.3 | 19.6 | 23.5 | 18.9 | 22.8 | 18.3 | 22.1 | 17.7 | 21.4 | 17.1 | 20.8 | 16.6 | 20.3 | 16.1 | 19.3 | 15.2 | 18.3 | 14.4 | 17.5 | 13.6 | 16.7 | 13.0 | 16.1 | 12.4 |
| 1.2  | 1.2  | 1.4  | 1.4  | 1.5  | 1.5  | 1.6  | 1.6  | 1.8  | 1.8  | 2.0  | 2.0  | 2.1  | 2.1  | 2.3  | 2.3  | 2.6  | 2.6  | 3.0  | 3.0  | 3.4  | 3.4  | 3.8  | 3.8  | 4.2  | 4.2  |
| 29.1 | 23.7 | 28.2 | 22.8 | 27.3 | 22.0 | 26.4 | 21.2 | 25.6 | 20.5 | 24.9 | 19.8 | 24.2 | 19.2 | 23.6 | 18.7 | 22.4 | 17.6 | 21.3 | 16.7 | 20.3 | 15.8 | 19.5 | 15.1 | 18.7 | 14.4 |
| 1.5  | 1.5  | 1.6  | 1.6  | 1.8  | 1.8  | 1.9  | 1.9  | 2.0  | 2.0  | 2.3  | 2.3  | 2.5  | 2.5  | 2.7  | 2.7  | 3.1  | 3.1  | 3.5  | 3.5  | 4.0  | 4.0  | 4.4  | 4.4  | 5.0  | 5.0  |
| 33.1 | 26.9 | 32.0 | 25.9 | 31.0 | 25.0 | 30.0 | 24.1 | 29.1 | 23.3 | 28.3 | 22.5 | 27.5 | 21.8 | 26.8 | 21.2 | 25.4 | 20.0 | 24.2 | 18.9 | 23.1 | 18.0 | 22.1 | 17.1 | 21.2 | 16.4 |
| 1.7  | 1.7  | 1.8  | 1.8  | 2.0  | 2.0  | 2.2  | 2.2  | 2.4  | 2.4  | 2.6  | 2.6  | 2.8  | 2.8  | 3.1  | 3.1  | 3.5  | 3.5  | 4.0  | 4.0  | 4.6  | 4.6  | 5.1  | 5.1  | 5.7  | 5.7  |
| 37.2 | 30.2 | 35.9 | 29.1 | 34.8 | 28.0 | 33.7 | 27.0 | 32.7 | 26.1 | 31.7 | 25.3 | 30.9 | 24.5 | 30.0 | 23.8 | 28.5 | 22.4 | 27.1 | 21.2 | 25.9 | 20.2 | 24.8 | 19.2 | 23.8 | 18.4 |
| 1.9  | 1.9  | 2.1  | 2.1  | 2.3  | 2.3  | 2.5  | 2.5  | 2.8  | 2.8  | 3.0  | 3.0  | 3.2  | 3.2  | 3.5  | 3.5  | 4.0  | 4.0  | 4.5  | 4.5  | 5.1  | 5.1  | 5.8  | 5.8  | 6.4  | 6.4  |
| 41.2 | 33.5 | 39.8 | 32.2 | 38.6 | 31.1 | 37.4 | 30.0 | 36.3 | 29.0 | 35.2 | 28.1 | 34.2 | 27.2 | 33.3 | 26.4 | 31.6 | 24.9 | 30.1 | 23.6 | 28.7 | 22.4 | 27.5 | 21.3 | 26.4 | 20.4 |
| 2.1  | 2.1  | 2.3  | 2.3  | 2.5  | 2.5  | 2.8  | 2.8  | 3.0  | 3.0  | 3.3  | 3.3  | 3.6  | 3.6  | 3.9  | 3.9  | 4.4  | 4.4  | 5.1  | 5.1  | 5.7  | 5.7  | 6.4  | 6.4  | 7.2  | 7.2  |
| 3.7  | 4.0  | 4.2  | 4.4  | 4.6  | 4.8  | 5.1  | 5.3  | 5.7  | 6.2  | 6.6  | 7.0  | 7.5  |      |      |      |      |      |      |      |      |      |      |      |      |      |



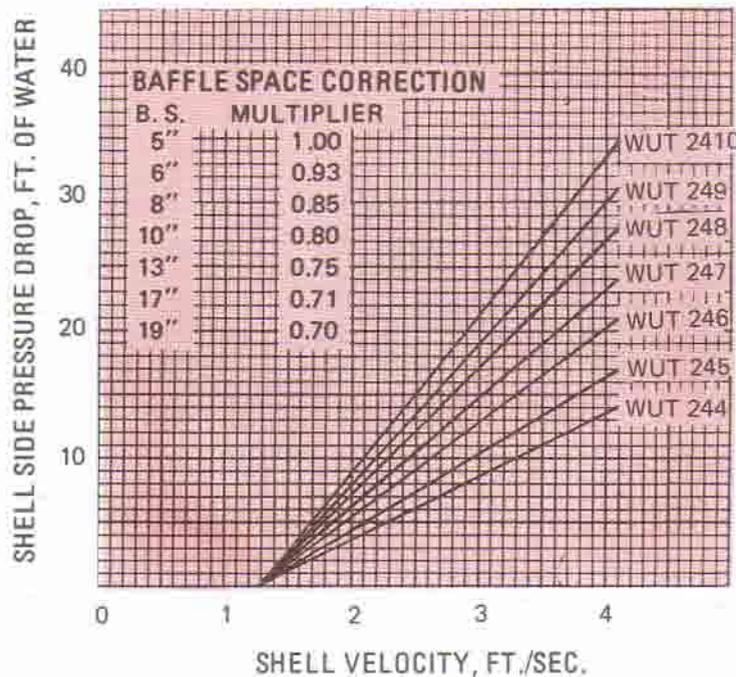
NOTE: Check Mechanical Design Limitations, Page 7.

# 24" WUTHEAT EXCHANGERS

| 2 & 4<br>PASS | BAFFLE SPACE |   | 5"      | 6"      | 8"      | 10"     | 13"     | 17"      | 19"       |
|---------------|--------------|---|---------|---------|---------|---------|---------|----------|-----------|
|               | Shell Flow   | A | 259-345 | 346-415 | 416-553 | 554-691 | 692-899 | 900-1175 | 1176-1315 |
|               | in G. P. M.  | B | 130-258 | 259-345 | 346-415 | 416-553 | 554-691 | 692-899  | 900-1175  |

| 4 PASS        | G. P. M. HEATED IN TUBES |       |       |       |       |       |       |      |       |      |      |      |      |      |      |      |      |      |      |      |      |      |
|---------------|--------------------------|-------|-------|-------|-------|-------|-------|------|-------|------|------|------|------|------|------|------|------|------|------|------|------|------|
|               | 150                      |       | 200   |       | 250   |       | 300   |      | 350   |      | 400  |      | 450  |      | 500  |      | 550  |      | 600  |      | 650  |      |
|               | A                        | B     | A     | B     | A     | B     | A     | B    | A     | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    |
| WUT 244-4( )  | 60.5                     | 53.8  | 53.5  | 46.6  | 48.2  | 41.4  | 44.1  | 37.3 | 40.7  | 34.0 | 37.9 | 31.4 | 35.5 | 29.1 | 33.4 | 27.1 | 31.5 | 25.5 | 29.9 | 24.0 | 28.4 | 22.7 |
| WUT 245-4( )  | 75.3                     | 66.9  | 66.5  | 58.0  | 60.0  | 51.5  | 54.9  | 46.4 | 50.6  | 42.4 | 47.1 | 39.0 | 44.1 | 36.2 | 41.5 | 33.8 | 39.2 | 31.7 | 37.2 | 29.8 | 35.4 | 28.2 |
| WUT 246-4( )  | 89.9                     | 79.9  | 79.5  | 69.3  | 71.7  | 61.5  | 65.8  | 55.4 | 60.5  | 50.6 | 56.3 | 46.6 | 52.7 | 43.2 | 49.6 | 40.3 | 46.8 | 37.8 | 44.4 | 35.6 | 42.3 | 33.7 |
| WUT 247-4( )  | 104.7                    | 93.1  | 92.5  | 80.7  | 83.4  | 71.6  | 76.3  | 64.5 | 70.4  | 58.9 | 65.5 | 54.2 | 61.3 | 50.3 | 57.7 | 47.0 | 54.5 | 44.0 | 51.7 | 41.5 | 49.2 | 39.2 |
| WUT 248-4( )  | 119.3                    | 106.1 | 105.5 | 91.9  | 95.1  | 81.6  | 86.9  | 73.6 | 80.2  | 67.1 | 74.7 | 61.8 | 69.9 | 57.3 | 65.8 | 53.5 | 62.1 | 50.2 | 58.9 | 47.3 | 56.1 | 44.7 |
| WUT 249-4( )  | 134.1                    | 119.2 | 118.5 | 103.3 | 106.9 | 91.7  | 97.7  | 82.7 | 90.2  | 75.4 | 83.9 | 69.5 | 78.6 | 64.4 | 73.9 | 60.1 | 69.8 | 56.4 | 66.2 | 53.1 | 63.0 | 50.3 |
| WUT 2410-4( ) | 148.7                    | 132.2 | 131.4 | 114.6 | 118.5 | 101.7 | 108.3 | 91.7 | 100.0 | 83.7 | 93.1 | 77.0 | 87.1 | 71.5 | 82.0 | 66.7 | 77.5 | 62.6 | 73.5 | 58.9 | 69.9 | 55.7 |
| 4-P.T.V.      | 1.1 ft./sec.             |       | 1.7   |       | 1.9   |       | 2.2   |      | 2.6   |      | 3.0  |      | 3.3  |      | 3.7  |      | 4.1  |      | 4.5  |      | 4.8  |      |

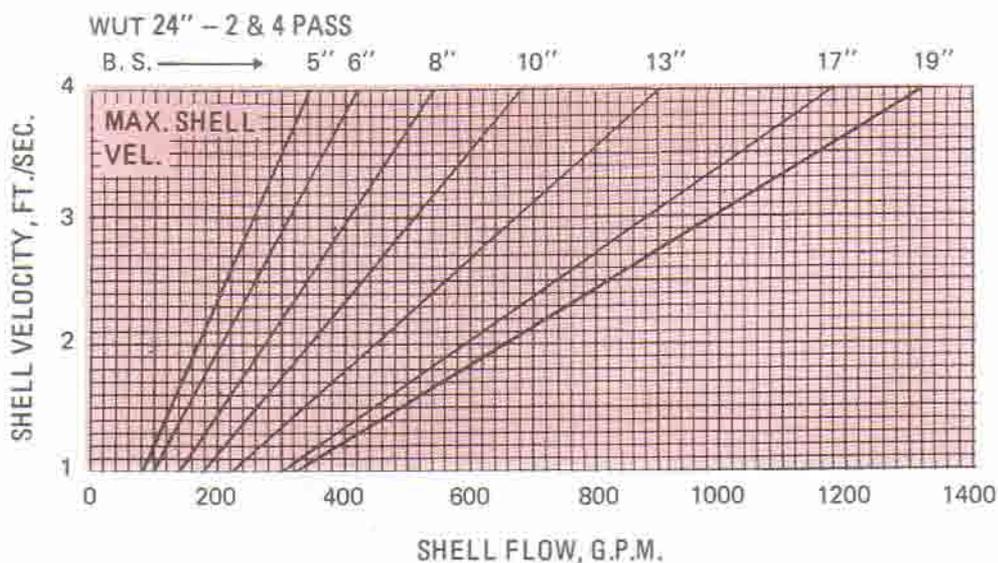
| 2 PASS        | G. P. M. HEATED IN TUBES |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|---------------|--------------------------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
|               | 400                      |      | 450  |      | 500  |      | 550  |      | 600  |      | 650  |      | 700  |      | 750  |      | 800  |      | 850  |      | 900  |      |
|               | A                        | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    |
| WUT 244-2( )  | 27.0                     | 23.6 | 25.6 | 22.2 | 24.4 | 20.9 | 23.3 | 19.9 | 22.3 | 18.9 | 21.4 | 18.0 | 20.6 | 17.2 | 19.8 | 16.5 | 19.2 | 15.9 | 18.5 | 15.3 | 17.9 | 14.8 |
| WUT 245-2( )  | 33.6                     | 29.3 | 31.8 | 27.6 | 30.3 | 26.0 | 28.9 | 24.7 | 27.7 | 23.5 | 26.6 | 22.4 | 25.6 | 21.5 | 24.7 | 20.6 | 23.8 | 19.8 | 23.0 | 19.0 | 22.3 | 18.3 |
| WUT 246-2( )  | 40.2                     | 35.1 | 38.1 | 33.0 | 36.2 | 31.1 | 34.6 | 29.5 | 33.1 | 28.1 | 31.8 | 26.8 | 30.6 | 25.7 | 29.5 | 24.6 | 28.5 | 23.6 | 27.6 | 22.8 | 26.7 | 21.9 |
| WUT 247-2( )  | 46.7                     | 40.8 | 44.2 | 38.3 | 42.1 | 36.2 | 40.2 | 34.3 | 38.5 | 32.7 | 37.0 | 31.2 | 35.6 | 29.8 | 34.3 | 28.6 | 33.1 | 27.5 | 32.0 | 26.4 | 31.0 | 25.5 |
| WUT 248-2( )  | 53.2                     | 46.5 | 50.5 | 43.7 | 48.0 | 41.3 | 45.9 | 39.2 | 43.9 | 37.3 | 42.2 | 35.6 | 40.6 | 34.0 | 39.1 | 32.6 | 37.8 | 31.3 | 36.5 | 30.2 | 35.4 | 29.1 |
| WUT 249-2( )  | 59.8                     | 52.2 | 56.7 | 49.1 | 54.0 | 46.4 | 51.6 | 44.0 | 49.4 | 41.9 | 47.4 | 40.0 | 45.6 | 38.2 | 44.0 | 36.7 | 42.5 | 35.2 | 41.1 | 33.9 | 39.8 | 32.7 |
| WUT 2410-2( ) | 66.4                     | 58.0 | 62.9 | 54.5 | 59.9 | 51.5 | 57.2 | 48.8 | 54.8 | 46.5 | 52.6 | 44.3 | 50.6 | 42.4 | 48.8 | 40.7 | 47.1 | 39.1 | 45.6 | 37.6 | 44.1 | 36.3 |
| 2-P.T.V.      | 1.5 ft./sec.             |      | 1.7  |      | 1.8  |      | 2.0  |      | 2.2  |      | 2.4  |      | 2.6  |      | 2.8  |      | 2.9  |      | 3.1  |      | 3.3  |      |



NOTE:  
SEE PAGE 5 FOR PRESSURE  
DROP CORRECTION FACTORS  
ADJUSTING FOR AVERAGE  
WATER TEMPERATURE.

| 700  |      | 750  |      | 800  |      | 850  |      | 900  |      | 950  |      | 1000 |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    |
| 27.1 | 21.5 | 26.0 | 20.6 | 24.9 | 19.5 | 23.9 | 18.7 | 23.0 | 17.9 | 22.2 | 17.2 | 21.4 | 16.5 |
| 2.7  | 2.7  | 3.1  | 3.1  | 3.5  | 3.5  | 3.9  | 3.9  | 4.3  | 4.3  | 4.7  | 4.7  | 5.2  | 5.2  |
| 33.8 | 26.8 | 32.3 | 25.5 | 31.0 | 24.3 | 29.7 | 23.2 | 28.6 | 22.3 | 27.6 | 21.4 | 26.6 | 20.6 |
| 3.5  | 3.5  | 4.0  | 4.0  | 4.4  | 4.4  | 4.9  | 4.9  | 5.5  | 5.5  | 6.0  | 6.0  | 6.5  | 6.5  |
| 40.3 | 32.0 | 38.6 | 30.4 | 37.0 | 29.0 | 35.5 | 27.8 | 34.2 | 26.6 | 32.9 | 25.5 | 31.8 | 24.6 |
| 4.3  | 4.3  | 4.8  | 4.8  | 5.4  | 5.4  | 6.0  | 6.0  | 6.7  | 6.7  | 7.3  | 7.3  | 8.0  | 8.0  |
| 46.9 | 37.2 | 44.9 | 35.4 | 43.0 | 33.8 | 41.3 | 32.3 | 39.8 | 31.0 | 38.3 | 29.7 | 37.0 | 28.6 |
| 5.0  | 5.0  | 5.7  | 5.7  | 6.4  | 6.4  | 7.1  | 7.1  | 7.8  | 7.8  | 8.6  | 8.6  | 9.4  | 9.4  |
| 53.5 | 42.4 | 51.2 | 40.4 | 49.1 | 38.5 | 47.1 | 36.8 | 45.3 | 35.3 | 43.7 | 33.9 | 42.2 | 32.6 |
| 5.8  | 5.8  | 6.5  | 6.5  | 7.3  | 7.3  | 8.2  | 8.2  | 9.0  | 9.0  | 9.9  | 9.9  | 10.4 | 10.4 |
| 60.1 | 47.7 | 57.5 | 45.4 | 55.1 | 43.3 | 52.9 | 41.4 | 50.9 | 39.7 | 49.1 | 38.1 | 47.4 | 36.6 |
| 6.5  | 6.5  | 7.4  | 7.4  | 8.3  | 8.3  | 9.2  | 9.2  | 10.2 | 10.2 | 11.2 | 11.2 | 12.2 | 12.2 |
| 66.7 | 52.9 | 63.8 | 50.3 | 61.1 | 48.0 | 58.7 | 45.9 | 56.5 | 44.0 | 54.4 | 42.2 | 52.5 | 40.6 |
| 7.3  | 7.3  | 8.2  | 8.2  | 9.2  | 9.2  | 10.3 | 10.3 | 11.4 | 11.4 | 12.5 | 12.5 | 13.6 | 13.6 |
| 5.2  |      | 5.6  |      | 5.9  |      | 6.3  |      | 6.8  |      | 7.1  |      | 7.4  |      |

| 950  |      | 1000 |      | 1100 |      | 1200 |      | 1300 |      | 1400 |      | 1500 |      | 1600 |      | 1700 |      | 1800 |      | 1900 |      | 2000 |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    |
| 17.4 | 14.2 | 16.9 | 13.8 | 16.0 | 12.9 | 15.2 | 12.2 | 14.4 | 11.5 | 13.8 | 10.9 | 13.2 | 10.4 | 12.6 | 9.9  | 12.1 | 9.5  | 11.7 | 9.1  | 11.2 | 8.7  | 10.9 | 8.4  |
|      |      |      |      |      |      | 1.0  | 1.0  | 1.1  | 1.1  | 1.3  | 1.3  | 1.5  | 1.5  | 1.7  | 1.7  | 1.8  | 1.8  | 2.0  | 2.0  | 2.3  | 2.3  | 2.5  | 2.5  |
| 21.6 | 17.7 | 21.0 | 17.1 | 19.9 | 16.1 | 18.8 | 15.1 | 17.9 | 14.3 | 17.1 | 13.6 | 16.4 | 12.9 | 15.7 | 12.4 | 15.1 | 11.8 | 14.5 | 11.3 | 14.0 | 10.9 | 13.5 | 10.5 |
|      |      |      |      | 1.1  | 1.1  | 1.3  | 1.3  | 1.5  | 1.5  | 1.7  | 1.7  | 1.9  | 1.9  | 2.1  | 2.1  | 2.4  | 2.4  | 2.6  | 2.6  | 2.9  | 2.9  | 3.2  | 3.2  |
| 25.9 | 21.2 | 25.1 | 20.5 | 23.8 | 19.2 | 22.5 | 18.1 | 21.4 | 17.1 | 20.5 | 16.3 | 19.6 | 15.5 | 18.8 | 14.8 | 18.0 | 14.1 | 17.4 | 13.5 | 16.7 | 13.0 | 16.2 | 12.5 |
|      | 1.0  | 1.1  | 1.1  | 1.3  | 1.3  | 1.6  | 1.6  | 1.8  | 1.8  | 2.0  | 2.0  | 2.3  | 2.3  | 2.6  | 2.6  | 2.9  | 2.9  | 3.2  | 3.2  | 3.5  | 3.5  | 3.8  | 3.8  |
| 30.1 | 24.6 | 29.2 | 23.8 | 27.6 | 22.3 | 26.2 | 21.1 | 24.9 | 19.9 | 23.8 | 18.9 | 22.8 | 18.0 | 21.8 | 17.2 | 21.0 | 16.4 | 20.2 | 15.7 | 19.4 | 15.1 | 18.8 | 14.5 |
|      | 1.2  | 1.3  | 1.3  | 1.6  | 1.6  | 1.8  | 1.8  | 2.1  | 2.1  | 2.4  | 2.4  | 2.7  | 2.7  | 3.0  | 3.0  | 3.4  | 3.4  | 3.7  | 3.7  | 4.1  | 4.1  | 4.5  | 4.5  |
| 34.3 | 28.1 | 33.3 | 27.2 | 31.5 | 25.5 | 29.9 | 24.0 | 28.4 | 22.7 | 27.1 | 21.6 | 26.0 | 20.5 | 24.9 | 19.6 | 23.9 | 18.7 | 23.0 | 18.0 | 22.2 | 17.2 | 21.4 | 16.6 |
|      | 1.4  | 1.5  | 1.5  | 1.8  | 1.8  | 2.1  | 2.1  | 2.4  | 2.4  | 2.8  | 2.8  | 3.1  | 3.1  | 3.5  | 3.5  | 3.9  | 3.9  | 4.3  | 4.3  | 4.7  | 4.7  | 5.2  | 5.2  |
| 38.6 | 31.6 | 37.4 | 30.5 | 35.4 | 28.6 | 33.6 | 27.0 | 32.0 | 25.5 | 30.5 | 24.2 | 29.2 | 23.1 | 28.0 | 22.0 | 26.9 | 21.0 | 25.9 | 20.2 | 24.9 | 19.4 | 24.1 | 18.6 |
|      | 1.6  | 1.7  | 1.7  | 2.0  | 2.0  | 2.4  | 2.4  | 2.7  | 2.7  | 3.1  | 3.1  | 3.5  | 3.5  | 4.0  | 4.0  | 4.4  | 4.4  | 4.9  | 4.9  | 5.4  | 5.4  | 5.9  | 5.9  |
| 42.8 | 35.0 | 41.5 | 33.9 | 39.3 | 31.8 | 37.3 | 30.0 | 35.5 | 28.3 | 33.8 | 26.9 | 32.4 | 25.6 | 31.0 | 24.4 | 29.8 | 23.4 | 28.7 | 22.4 | 27.7 | 21.5 | 26.7 | 20.7 |
|      | 1.8  | 1.9  | 1.9  | 2.3  | 2.3  | 2.7  | 2.7  | 3.1  | 3.1  | 3.5  | 3.5  | 3.9  | 3.9  | 4.4  | 4.4  | 4.9  | 4.9  | 5.4  | 5.4  | 6.0  | 6.0  | 6.6  | 6.6  |
| 3.5  |      | 3.7  |      | 4.0  |      | 4.3  |      | 4.7  |      | 5.1  |      | 5.4  |      | 5.8  |      | 6.2  |      | 6.5  |      | 6.8  |      | 7.3  |      |



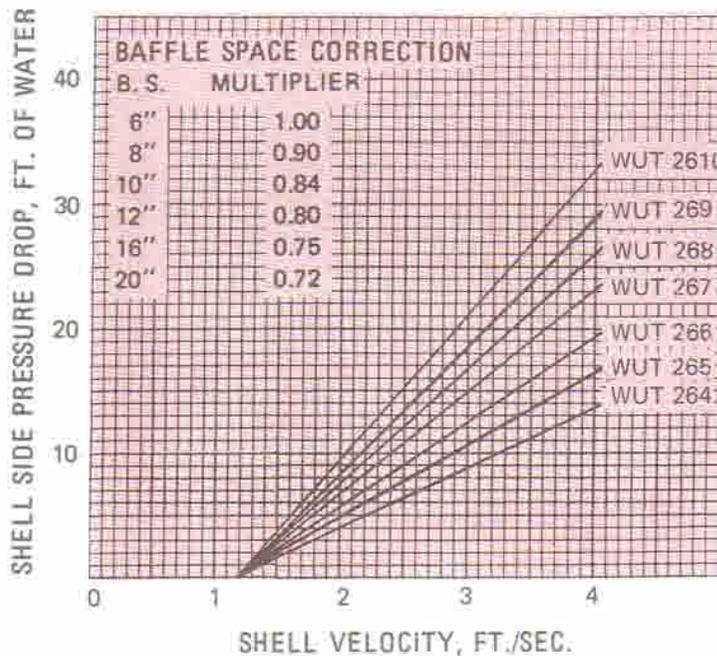
NOTE: Check Mechanical Design Limitations, Page 7.

# 26 WUT HEAT EXCHANGERS

| 2 & 4 PASS | BAFFLE SPACE |   | 6"      | 8"      | 10"     | 12"     | 16"      | 20"       |
|------------|--------------|---|---------|---------|---------|---------|----------|-----------|
|            | Shell Flow   | A | 339-451 | 452-602 | 603-753 | 754-903 | 904-1205 | 1206-1500 |
|            | In G. P. M.  | B | 170-338 | 339-451 | 452-602 | 603-753 | 754-903  | 904-1205  |

| 4 PASS       | G. P. M. HEATED IN TUBES |       |       |       |       |       |       |      |       |      |      |      |      |      |      |      |      |      |      |      |  |  |
|--------------|--------------------------|-------|-------|-------|-------|-------|-------|------|-------|------|------|------|------|------|------|------|------|------|------|------|--|--|
|              | 200                      |       | 250   |       | 300   |       | 350   |      | 400   |      | 450  |      | 500  |      | 550  |      | 600  |      | 650  |      |  |  |
|              | A                        | B     | A     | B     | A     | B     | A     | B    | A     | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    |  |  |
| WUT264-4( )  | 60.5                     | 53.3  | 54.8  | 47.5  | 50.3  | 43.1  | 46.6  | 39.4 | 43.5  | 36.4 | 40.8 | 33.9 | 38.5 | 31.7 | 36.5 | 29.8 | 34.7 | 28.2 | 33.1 | 26.7 |  |  |
| WUT265-4( )  | 74.5                     | 65.6  | 67.5  | 58.6  | 61.9  | 53.0  | 57.4  | 48.6 | 53.6  | 44.9 | 50.3 | 41.8 | 47.4 | 39.1 | 44.9 | 36.7 | 42.7 | 34.7 | 40.7 | 32.9 |  |  |
| WUT266-4( )  | 88.4                     | 77.9  | 80.1  | 69.5  | 73.5  | 62.9  | 68.1  | 57.6 | 63.5  | 53.2 | 59.7 | 49.5 | 56.3 | 46.3 | 53.3 | 43.6 | 50.7 | 41.1 | 48.3 | 39.0 |  |  |
| WUT267-4( )  | 102.2                    | 90.1  | 92.6  | 80.4  | 85.0  | 72.8  | 78.8  | 66.7 | 73.5  | 61.6 | 69.0 | 57.3 | 65.1 | 53.6 | 61.7 | 50.4 | 58.6 | 47.6 | 55.9 | 45.1 |  |  |
| WUT268-4( )  | 116.1                    | 102.3 | 105.2 | 91.3  | 96.6  | 82.7  | 89.5  | 75.7 | 83.5  | 70.0 | 78.4 | 65.1 | 74.0 | 60.9 | 70.1 | 57.3 | 66.6 | 54.1 | 63.5 | 51.2 |  |  |
| WUT269-4( )  | 130.0                    | 114.6 | 117.8 | 102.2 | 108.1 | 92.6  | 100.2 | 84.8 | 93.5  | 78.3 | 87.8 | 72.9 | 82.8 | 68.2 | 78.4 | 64.1 | 74.5 | 60.5 | 71.1 | 57.3 |  |  |
| WUT2610-4( ) | 143.9                    | 126.8 | 130.3 | 113.1 | 119.6 | 102.4 | 110.9 | 93.8 | 103.5 | 86.7 | 97.1 | 80.6 | 91.6 | 75.5 | 86.8 | 71.0 | 82.5 | 67.0 | 78.9 | 63.5 |  |  |
| 4-P.T.V.     | 1.3 ft./sec.             |       | 1.6   |       | 1.9   |       | 2.3   |      | 2.6   |      | 2.9  |      | 3.2  |      | 3.6  |      | 3.9  |      | 4.2  |      |  |  |

| 2 PASS       | G. P. M. HEATED IN TUBES |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |  |  |
|--------------|--------------------------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|--|--|
|              | 400                      |      | 500  |      | 600  |      | 700  |      | 800  |      | 900  |      | 1000 |      | 1100 |      | 1200 |      | 1300 |      |  |  |
|              | A                        | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    |  |  |
| WUT264-2( )  | 30.6                     | 27.0 | 27.8 | 24.1 | 25.5 | 21.9 | 23.6 | 20.0 | 22.1 | 18.5 | 20.7 | 17.3 | 19.6 | 16.1 | 18.5 | 15.2 | 17.6 | 14.3 | 16.8 | 13.6 |  |  |
| WUT265-2( )  | 37.6                     | 33.2 | 34.1 | 29.7 | 31.4 | 26.9 | 29.1 | 24.7 | 27.1 | 22.8 | 25.5 | 21.2 | 24.1 | 19.9 | 22.8 | 18.7 | 21.7 | 17.6 | 20.7 | 16.7 |  |  |
| WUT266-2( )  | 44.7                     | 39.4 | 40.5 | 35.2 | 37.2 | 31.9 | 34.5 | 29.3 | 32.2 | 27.0 | 30.3 | 25.2 | 28.6 | 23.6 | 27.1 | 22.2 | 25.7 | 20.9 | 24.5 | 19.8 |  |  |
| WUT267-2( )  | 51.6                     | 45.6 | 46.8 | 40.7 | 43.0 | 36.9 | 39.9 | 33.8 | 37.2 | 31.3 | 35.0 | 29.1 | 33.0 | 27.2 | 31.3 | 25.6 | 29.7 | 24.2 | 28.4 | 22.9 |  |  |
| WUT268-2( )  | 58.7                     | 51.8 | 53.2 | 46.2 | 48.9 | 41.9 | 45.3 | 38.4 | 42.3 | 35.5 | 39.7 | 33.1 | 37.5 | 30.9 | 35.5 | 29.1 | 33.8 | 27.5 | 32.2 | 26.0 |  |  |
| WUT269-2( )  | 65.7                     | 58.0 | 59.6 | 51.8 | 54.7 | 46.9 | 50.7 | 43.0 | 47.4 | 39.8 | 44.5 | 37.0 | 42.0 | 34.6 | 39.8 | 32.6 | 37.8 | 30.8 | 36.1 | 29.2 |  |  |
| WUT2610-2( ) | 72.7                     | 64.2 | 65.9 | 57.3 | 60.6 | 52.0 | 56.2 | 47.6 | 52.4 | 44.0 | 49.3 | 41.0 | 46.5 | 38.4 | 44.0 | 36.1 | 41.9 | 34.1 | 39.9 | 32.3 |  |  |
| 2-P.T.V.     | 1.3 ft./sec.             |      | 1.6  |      | 1.9  |      | 2.2  |      | 2.5  |      | 2.8  |      | 3.1  |      | 3.5  |      | 3.8  |      | 4.1  |      |  |  |

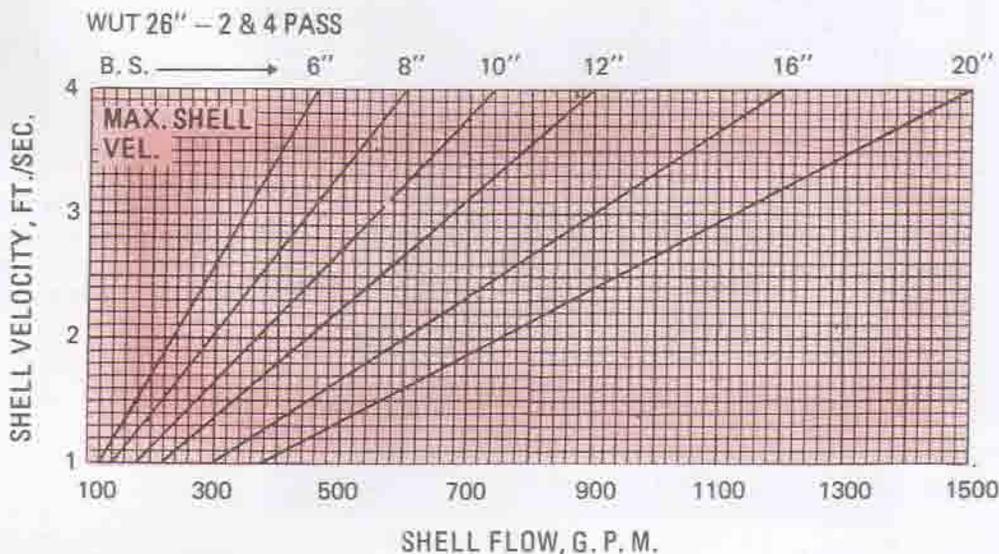


NOTE:  
SEE PAGE 5 FOR PRESSURE  
DROP CORRECTION FACTORS  
ADJUSTING FOR AVERAGE  
WATER TEMPERATURE.

2025 RELEASE UNDER E.O. 14176

| 700  |      | 750  |      | 800  |      | 850  |      | 900  |      | 950  |      | 1000 |      | 1100 |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    |
| 31.6 | 25.4 | 30.3 | 24.2 | 29.1 | 23.1 | 28.0 | 22.1 | 26.9 | 21.2 | 26.0 | 20.4 | 25.1 | 19.6 | 23.5 | 18.3 |
| 2.1  | 2.1  | 2.4  | 2.4  | 2.7  | 2.7  | 3.0  | 3.0  | 3.4  | 3.4  | 3.7  | 3.7  | 4.0  | 4.0  | 4.8  | 4.8  |
| 38.9 | 31.2 | 37.3 | 29.8 | 35.8 | 28.4 | 34.4 | 27.2 | 33.2 | 26.1 | 32.0 | 25.1 | 30.9 | 24.2 | 29.0 | 22.5 |
| 2.7  | 2.7  | 3.1  | 3.1  | 3.5  | 3.5  | 3.8  | 3.8  | 4.3  | 4.3  | 4.7  | 4.7  | 5.1  | 5.1  | 6.1  | 6.1  |
| 46.2 | 37.1 | 44.2 | 35.3 | 42.5 | 33.7 | 40.9 | 32.3 | 39.4 | 31.0 | 38.0 | 29.8 | 36.7 | 28.7 | 34.4 | 26.7 |
| 3.8  | 3.3  | 3.7  | 3.7  | 4.2  | 4.2  | 4.7  | 4.7  | 5.2  | 5.2  | 5.7  | 5.7  | 6.2  | 6.2  | 7.4  | 7.4  |
| 53.4 | 42.9 | 51.2 | 40.9 | 49.1 | 39.0 | 47.3 | 37.4 | 45.5 | 35.9 | 43.9 | 34.5 | 42.5 | 33.2 | 39.8 | 30.9 |
| 3.9  | 3.9  | 4.4  | 4.4  | 4.9  | 4.9  | 5.5  | 5.5  | 6.1  | 6.1  | 6.7  | 6.7  | 7.3  | 7.3  | 8.6  | 8.6  |
| 60.7 | 48.7 | 58.1 | 46.4 | 55.8 | 44.3 | 53.7 | 42.5 | 51.7 | 40.7 | 49.9 | 39.1 | 48.2 | 37.7 | 45.2 | 35.1 |
| 4.5  | 4.5  | 5.0  | 5.0  | 5.6  | 5.6  | 6.3  | 6.3  | 7.0  | 7.0  | 7.7  | 7.7  | 8.4  | 8.4  | 9.9  | 9.9  |
| 67.9 | 54.5 | 65.1 | 51.9 | 62.5 | 49.6 | 60.1 | 47.5 | 57.9 | 45.6 | 55.9 | 43.8 | 54.0 | 42.2 | 50.6 | 39.3 |
| 5.0  | 5.0  | 5.7  | 5.7  | 6.4  | 6.4  | 7.1  | 7.1  | 7.9  | 7.9  | 8.6  | 8.6  | 9.5  | 9.5  | 11.2 | 11.2 |
| 75.2 | 60.3 | 72.0 | 57.5 | 69.2 | 54.9 | 66.5 | 52.6 | 64.1 | 50.5 | 61.8 | 48.5 | 59.8 | 46.7 | 56.0 | 43.5 |
| 5.6  | 5.6  | 6.3  | 6.3  | 7.1  | 7.1  | 7.9  | 7.9  | 8.7  | 8.7  | 9.6  | 9.6  | 10.5 | 10.5 | 12.5 | 12.5 |
| 4.5  |      | 4.9  |      | 5.2  |      | 5.5  |      | 5.8  |      | 6.1  |      | 6.4  |      | 7.0  |      |

| 1400 |      | 1500 |      | 1600 |      | 1700 |      | 1800 |      | 1900 |      | 2000 |      | 2100 |      | 2200 |      | 2300 |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    |
| 16.1 | 12.9 | 15.4 | 12.3 | 14.8 | 11.8 | 14.2 | 11.3 | 13.7 | 10.8 | 13.2 | 10.4 | 12.8 | 10.0 | 12.4 | 9.7  | 12.0 | 9.3  | 11.6 | 9.0  |
| 1.0  | 1.0  | 1.2  | 1.2  | 1.3  | 1.3  | 1.5  | 1.5  | 1.6  | 1.6  | 1.8  | 1.8  | 1.9  | 1.9  | 2.1  | 2.1  | 2.3  | 2.3  | 2.6  | 2.6  |
| 19.8 | 15.9 | 18.9 | 15.2 | 18.2 | 14.5 | 17.5 | 13.9 | 16.9 | 13.3 | 16.3 | 12.8 | 15.7 | 12.3 | 15.2 | 11.9 | 14.8 | 11.5 | 14.3 | 11.1 |
| 1.3  | 1.3  | 1.5  | 1.5  | 1.7  | 1.7  | 1.8  | 1.8  | 2.0  | 2.0  | 2.2  | 2.2  | 2.5  | 2.5  | 2.7  | 2.7  | 2.9  | 2.9  | 3.1  | 3.1  |
| 23.5 | 18.9 | 22.5 | 18.0 | 21.6 | 17.2 | 20.8 | 16.5 | 20.0 | 15.8 | 19.3 | 15.2 | 18.7 | 14.6 | 18.1 | 14.1 | 17.5 | 13.6 | 17.0 | 13.2 |
| 1.6  | 1.6  | 1.8  | 1.8  | 2.0  | 2.0  | 2.2  | 2.2  | 2.5  | 2.5  | 2.7  | 2.7  | 3.0  | 3.0  | 3.2  | 3.2  | 3.5  | 3.5  | 3.8  | 3.8  |
| 27.1 | 21.8 | 26.0 | 20.8 | 25.0 | 19.9 | 24.0 | 19.0 | 23.1 | 18.3 | 22.3 | 17.5 | 21.6 | 16.9 | 20.9 | 16.3 | 20.2 | 15.7 | 19.6 | 15.2 |
| 1.9  | 1.9  | 2.1  | 2.1  | 2.3  | 2.3  | 2.6  | 2.6  | 2.9  | 2.9  | 3.2  | 3.2  | 3.5  | 3.5  | 3.8  | 3.8  | 4.1  | 4.1  | 4.5  | 4.5  |
| 30.8 | 24.8 | 29.5 | 23.6 | 28.4 | 22.6 | 27.3 | 21.6 | 26.3 | 20.7 | 25.4 | 19.9 | 24.5 | 19.2 | 23.7 | 18.5 | 23.0 | 17.9 | 22.3 | 17.3 |
| 2.1  | 2.1  | 2.4  | 2.4  | 2.7  | 2.7  | 3.0  | 3.0  | 3.3  | 3.3  | 3.7  | 3.7  | 4.0  | 4.0  | 4.4  | 4.4  | 4.7  | 4.7  | 5.1  | 5.1  |
| 34.5 | 27.7 | 33.1 | 26.4 | 31.7 | 25.3 | 30.5 | 24.2 | 29.4 | 23.2 | 28.4 | 22.3 | 27.5 | 21.5 | 26.6 | 20.7 | 25.7 | 20.0 | 25.0 | 19.4 |
| 2.4  | 2.4  | 2.7  | 2.7  | 3.0  | 3.0  | 3.4  | 3.4  | 3.8  | 3.8  | 4.1  | 4.1  | 4.5  | 4.5  | 4.9  | 4.9  | 5.4  | 5.4  | 5.8  | 5.8  |
| 38.2 | 30.7 | 36.6 | 29.3 | 35.1 | 28.0 | 33.8 | 26.8 | 32.6 | 25.7 | 31.4 | 24.7 | 30.4 | 23.8 | 29.4 | 22.9 | 28.5 | 22.2 | 27.6 | 21.4 |
| 2.7  | 2.7  | 3.0  | 3.0  | 3.4  | 3.4  | 3.8  | 3.8  | 4.2  | 4.2  | 4.6  | 4.6  | 5.0  | 5.0  | 5.5  | 5.5  | 6.0  | 6.0  | 6.5  | 6.5  |
| 4.4  |      | 4.7  |      | 5.0  |      | 5.4  |      | 5.7  |      | 6.0  |      | 6.3  |      | 6.6  |      | 6.9  |      | 7.2  |      |



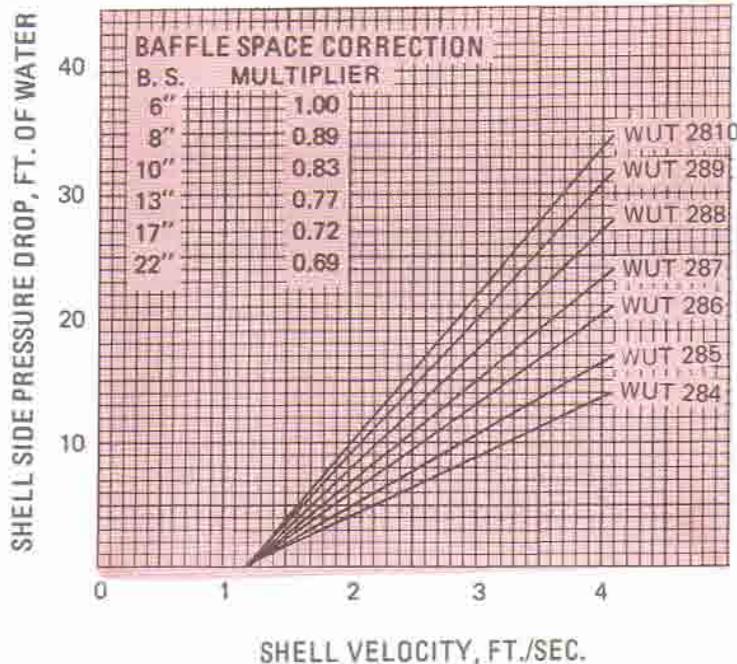
NOTE: Check Mechanical Design Limitations, Page 7.

# 28" WUT HEAT EXCHANGERS

| 2 & 4 PASS | BAFFLE SPACE |   | 6"      | 8"      | 10"     | 13"      | 17"       | 22"       |
|------------|--------------|---|---------|---------|---------|----------|-----------|-----------|
|            | Shell Flow   | A | 367-488 | 489-651 | 652-814 | 815-1058 | 1059-1383 | 1384-1790 |
|            | In G. P. M.  | B | 183-366 | 367-488 | 489-651 | 652-814  | 815-1058  | 1059-1383 |

| 4 PASS       | G. P. M. HEATED IN TUBES |       |       |       |       |      |       |      |      |      |      |      |      |      |      |      |      |      |      |      |  |
|--------------|--------------------------|-------|-------|-------|-------|------|-------|------|------|------|------|------|------|------|------|------|------|------|------|------|--|
|              | 250                      |       | 300   |       | 350   |      | 400   |      | 450  |      | 500  |      | 550  |      | 600  |      | 650  |      | 700  |      |  |
|              | A                        | B     | A     | B     | A     | B    | A     | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    |  |
| WUT284-4( )  | 47.2                     | 41.4  | 43.5  | 37.7  | 40.5  | 34.7 | 37.9  | 32.1 | 35.7 | 30.0 | 33.7 | 28.1 | 32.0 | 26.5 | 30.5 | 25.1 | 29.1 | 23.8 | 27.9 | 22.7 |  |
| WUT285-4( )  | 60.7                     | 53.3  | 56.0  | 48.5  | 52.0  | 44.6 | 48.7  | 41.3 | 45.9 | 38.6 | 43.4 | 36.2 | 41.2 | 34.1 | 39.3 | 32.3 | 37.5 | 30.6 | 35.9 | 29.2 |  |
| WUT286-4( )  | 74.2                     | 65.2  | 68.4  | 59.3  | 63.6  | 54.5 | 59.6  | 50.5 | 56.1 | 47.1 | 53.1 | 44.2 | 50.4 | 41.7 | 48.0 | 39.4 | 45.8 | 37.5 | 43.9 | 35.7 |  |
| WUT287-4( )  | 87.8                     | 77.0  | 80.9  | 70.1  | 75.2  | 64.4 | 70.4  | 59.7 | 66.3 | 55.7 | 62.7 | 52.3 | 59.6 | 49.3 | 56.7 | 46.6 | 54.2 | 44.3 | 51.9 | 42.2 |  |
| WUT288-4( )  | 101.3                    | 88.9  | 93.3  | 80.9  | 86.8  | 74.3 | 81.3  | 68.9 | 76.5 | 64.3 | 72.4 | 60.3 | 68.7 | 56.9 | 65.5 | 53.8 | 62.5 | 51.1 | 59.9 | 48.6 |  |
| WUT289-4( )  | 114.9                    | 100.8 | 106.9 | 91.7  | 98.5  | 84.3 | 92.2  | 78.2 | 86.8 | 73.0 | 82.1 | 68.5 | 78.0 | 64.5 | 74.3 | 61.1 | 71.0 | 58.0 | 67.9 | 55.2 |  |
| WUT2810-4( ) | 128.4                    | 112.7 | 118.4 | 102.5 | 110.1 | 94.3 | 103.1 | 87.4 | 97.0 | 81.6 | 91.8 | 76.5 | 87.1 | 72.1 | 83.0 | 68.2 | 79.3 | 64.8 | 75.9 | 61.7 |  |
| 4-P T.V.     | 1.4 ft./sec.             |       | 1.6   |       | 1.9   |      | 2.2   |      | 2.4  |      | 2.7  |      | 3.0  |      | 3.2  |      | 3.5  |      | 3.8  |      |  |

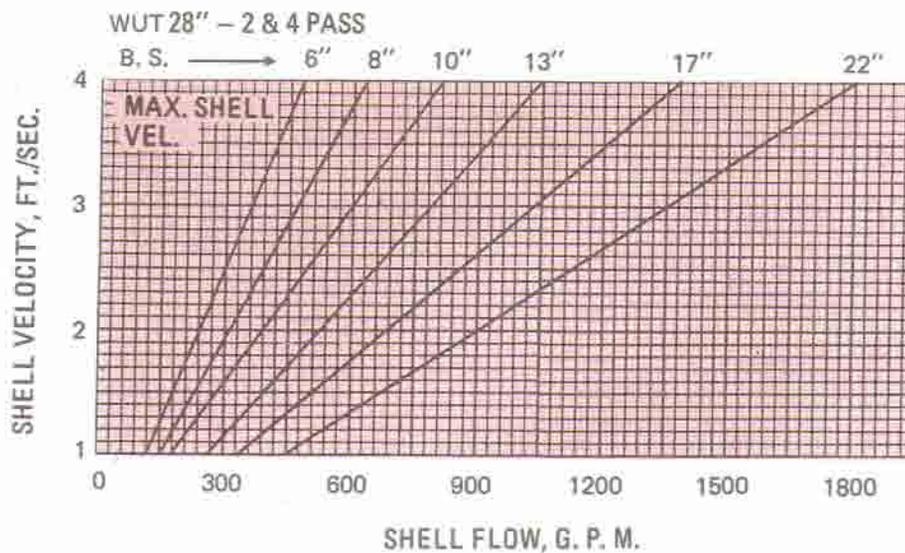
| 2 PASS       | G. P. M. HEATED IN TUBES |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |  |
|--------------|--------------------------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|--|
|              | 500                      |      | 600  |      | 700  |      | 800  |      | 900  |      | 1000 |      | 1100 |      | 1200 |      | 1300 |      | 1400 |      |  |
|              | A                        | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    |  |
| WUT284-2( )  | 23.8                     | 20.9 | 21.9 | 19.0 | 20.4 | 17.5 | 19.1 | 16.2 | 18.0 | 15.2 | 17.0 | 14.2 | 16.2 | 13.4 | 15.4 | 12.7 | 14.7 | 12.4 | 14.1 | 11.5 |  |
| WUT285-2( )  | 30.6                     | 26.9 | 28.2 | 24.5 | 26.3 | 22.5 | 24.6 | 20.9 | 23.2 | 19.5 | 21.9 | 18.3 | 20.8 | 17.3 | 19.9 | 16.3 | 19.0 | 15.5 | 18.2 | 14.8 |  |
| WUT286-2( )  | 37.4                     | 32.9 | 34.5 | 29.9 | 32.1 | 27.5 | 30.1 | 25.5 | 28.3 | 23.8 | 26.8 | 22.4 | 25.4 | 21.1 | 24.2 | 20.0 | 23.2 | 19.0 | 22.2 | 18.1 |  |
| WUT287-2( )  | 44.2                     | 38.9 | 40.8 | 35.4 | 38.0 | 32.6 | 35.6 | 30.2 | 33.5 | 28.2 | 31.7 | 26.5 | 30.1 | 24.9 | 28.7 | 23.6 | 27.4 | 22.4 | 26.2 | 21.4 |  |
| WUT288-2( )  | 51.0                     | 44.8 | 47.1 | 40.8 | 43.8 | 37.6 | 41.0 | 34.8 | 38.6 | 32.5 | 36.5 | 30.5 | 34.7 | 28.8 | 33.1 | 27.2 | 31.6 | 25.9 | 30.3 | 24.6 |  |
| WUT289-2( )  | 57.9                     | 50.9 | 53.4 | 46.3 | 49.7 | 42.8 | 46.5 | 39.5 | 43.8 | 36.9 | 41.5 | 34.6 | 39.4 | 32.7 | 37.5 | 30.9 | 35.9 | 29.3 | 34.4 | 28.0 |  |
| WUT2810-2( ) | 64.7                     | 56.9 | 59.7 | 51.8 | 55.5 | 47.6 | 52.0 | 44.2 | 49.0 | 41.2 | 46.3 | 38.7 | 44.0 | 36.5 | 41.9 | 34.5 | 40.1 | 32.8 | 38.4 | 31.2 |  |
| 2-P T.V.     | 1.3 ft./sec.             |      | 1.6  |      | 1.8  |      | 2.1  |      | 2.3  |      | 2.6  |      | 2.9  |      | 3.1  |      | 3.4  |      | 3.6  |      |  |



NOTE:  
SEE PAGE 5 FOR PRESSURE  
DROP CORRECTION FACTORS  
ADJUSTING FOR AVERAGE  
WATER TEMPERATURE.

| 750  |      | 800  |      | 850  |      | 900  |      | 950  |      | 1000 |      | 1100 |      | 1200 |      | 1300 |      | 1400 |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    |
| 26.8 | 21.6 | 25.8 | 20.7 | 24.8 | 19.9 | 23.9 | 19.1 | 23.1 | 18.4 | 22.4 | 17.7 | 21.0 | 16.5 | 19.8 | 15.5 | 18.8 | 14.6 | 17.9 | 13.8 |
| 1.8  | 1.8  | 2.0  | 2.0  | 2.2  | 2.2  | 2.5  | 2.5  | 2.7  | 2.7  | 3.0  | 3.0  | 3.5  | 3.5  | 4.1  | 4.1  | 4.7  | 4.7  | 5.4  | 5.4  |
| 34.5 | 27.8 | 33.1 | 26.6 | 31.9 | 25.6 | 30.8 | 24.5 | 29.8 | 23.8 | 28.8 | 22.8 | 27.1 | 21.2 | 25.5 | 19.9 | 24.2 | 18.8 | 23.0 | 17.7 |
| 2.2  | 2.2  | 2.5  | 2.5  | 2.8  | 2.8  | 3.1  | 3.1  | 3.4  | 3.4  | 3.7  | 3.7  | 4.4  | 4.4  | 5.2  | 5.2  | 6.0  | 6.0  | 6.8  | 6.8  |
| 42.1 | 34.0 | 40.5 | 32.6 | 39.0 | 31.2 | 37.7 | 30.0 | 36.4 | 28.9 | 35.2 | 27.8 | 33.1 | 26.0 | 31.2 | 24.4 | 29.6 | 22.9 | 28.1 | 21.7 |
| 2.7  | 2.7  | 3.1  | 3.1  | 3.4  | 3.4  | 3.8  | 3.8  | 4.1  | 4.1  | 4.5  | 4.5  | 5.4  | 5.4  | 6.3  | 6.3  | 7.2  | 7.2  | 8.2  | 8.2  |
| 49.8 | 40.2 | 47.9 | 38.5 | 46.1 | 36.9 | 44.5 | 35.5 | 43.0 | 34.1 | 41.6 | 32.9 | 39.1 | 30.7 | 36.9 | 28.8 | 34.9 | 27.1 | 33.2 | 25.6 |
| 3.2  | 3.2  | 3.6  | 3.6  | 4.0  | 4.0  | 4.4  | 4.4  | 4.9  | 4.9  | 5.3  | 5.3  | 6.3  | 6.3  | 7.4  | 7.4  | 8.5  | 8.5  | 9.7  | 9.7  |
| 57.5 | 46.4 | 55.3 | 44.4 | 53.2 | 42.6 | 51.4 | 40.9 | 49.6 | 39.4 | 48.0 | 38.0 | 45.1 | 35.4 | 42.8 | 33.2 | 40.3 | 31.3 | 38.3 | 29.6 |
| 3.7  | 3.7  | 4.1  | 4.1  | 4.6  | 4.6  | 5.1  | 5.1  | 5.8  | 5.8  | 6.1  | 6.1  | 7.2  | 7.2  | 8.5  | 8.5  | 9.7  | 9.7  | 11.1 | 11.1 |
| 65.2 | 52.7 | 62.7 | 50.4 | 60.4 | 48.3 | 58.3 | 46.4 | 56.3 | 44.7 | 54.5 | 43.1 | 51.2 | 40.2 | 48.3 | 37.7 | 46.7 | 35.5 | 43.5 | 33.5 |
| 4.1  | 4.1  | 4.7  | 4.7  | 5.2  | 5.2  | 5.7  | 5.7  | 6.3  | 6.3  | 6.9  | 6.9  | 8.2  | 8.2  | 9.5  | 9.5  | 11.0 | 11.0 | 12.5 | 12.5 |
| 72.9 | 58.9 | 70.1 | 56.4 | 67.5 | 54.0 | 65.1 | 51.9 | 63.0 | 50.0 | 60.9 | 48.2 | 57.2 | 44.9 | 54.0 | 42.1 | 51.1 | 39.7 | 48.6 | 37.5 |
| 4.6  | 4.6  | 5.2  | 5.2  | 5.8  | 5.8  | 6.4  | 6.4  | 7.0  | 7.0  | 7.7  | 7.7  | 9.1  | 9.1  | 10.6 | 10.6 | 12.3 | 12.3 | 14.0 | 14.0 |
| 4.0  |      | 4.3  |      | 4.6  |      | 4.9  |      | 5.1  |      | 5.4  |      | 5.9  |      | 6.5  |      | 7.0  |      | 7.5  |      |

| 1500 |      | 1600 |      | 1700 |      | 1800 |      | 1900 |      | 2000 |      | 2200 |      | 2400 |      | 2600 |      | 2800 |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    |
| 13.5 | 11.0 | 13.0 | 10.5 | 12.6 | 10.1 | 12.1 | 9.7  | 11.7 | 9.3  | 11.3 | 9.0  | 10.7 | 8.4  | 10.1 | 7.9  | 9.6  | 7.4  | 9.0  | 7.0  |
| 1.0  | 1.0  | 1.1  | 1.1  | 1.1  | 1.1  | 1.2  | 1.2  | 1.3  | 1.3  | 1.4  | 1.4  | 1.8  | 1.8  | 2.0  | 2.0  | 2.3  | 2.3  | 2.6  | 2.6  |
| 17.4 | 14.1 | 16.8 | 13.5 | 16.2 | 13.0 | 15.6 | 12.5 | 15.1 | 12.0 | 14.6 | 11.6 | 13.7 | 10.8 | 12.9 | 10.1 | 12.3 | 9.5  | 11.6 | 9.0  |
| 1.1  | 1.1  | 1.2  | 1.2  | 1.4  | 1.4  | 1.5  | 1.5  | 1.6  | 1.6  | 1.8  | 1.8  | 2.1  | 2.1  | 2.5  | 2.5  | 2.9  | 2.9  | 3.3  | 3.3  |
| 21.3 | 17.2 | 20.5 | 16.5 | 19.7 | 15.8 | 19.1 | 15.2 | 18.4 | 14.6 | 17.8 | 14.1 | 16.8 | 13.2 | 15.8 | 12.4 | 15.0 | 11.6 | 14.2 | 11.0 |
| 1.3  | 1.3  | 1.5  | 1.5  | 1.6  | 1.6  | 1.8  | 1.8  | 2.0  | 2.0  | 2.2  | 2.2  | 2.6  | 2.6  | 3.0  | 3.0  | 3.5  | 3.5  | 4.0  | 4.0  |
| 25.2 | 20.4 | 24.2 | 19.5 | 23.4 | 18.7 | 22.5 | 18.0 | 21.8 | 17.3 | 21.1 | 16.7 | 19.8 | 15.6 | 18.7 | 14.6 | 17.7 | 13.8 | 16.8 | 13.0 |
| 1.5  | 1.5  | 1.7  | 1.7  | 1.9  | 1.9  | 2.1  | 2.1  | 2.3  | 2.3  | 2.6  | 2.6  | 3.0  | 3.0  | 3.5  | 3.5  | 4.1  | 4.1  | 4.7  | 4.7  |
| 29.1 | 23.5 | 28.0 | 22.5 | 26.9 | 21.6 | 26.0 | 20.7 | 25.1 | 20.0 | 24.3 | 19.3 | 22.8 | 18.0 | 21.6 | 16.8 | 20.4 | 15.9 | 19.4 | 15.0 |
| 1.8  | 1.8  | 2.0  | 2.0  | 2.2  | 2.2  | 2.4  | 2.4  | 2.7  | 2.7  | 2.9  | 2.9  | 3.5  | 3.5  | 4.1  | 4.1  | 4.7  | 4.7  | 5.4  | 5.4  |
| 33.0 | 26.7 | 31.7 | 26.5 | 30.6 | 24.5 | 29.5 | 23.5 | 28.5 | 22.7 | 27.6 | 21.8 | 25.9 | 20.4 | 24.5 | 19.1 | 23.2 | 18.0 | 22.0 | 17.0 |
| 2.0  | 2.0  | 2.2  | 2.2  | 2.5  | 2.5  | 2.8  | 2.8  | 3.0  | 3.0  | 3.3  | 3.3  | 3.9  | 3.9  | 4.6  | 4.6  | 5.3  | 5.3  | 6.0  | 6.0  |
| 36.8 | 29.8 | 35.4 | 28.5 | 34.1 | 27.4 | 33.0 | 26.3 | 31.9 | 25.3 | 30.8 | 24.4 | 29.0 | 22.8 | 27.3 | 21.4 | 25.9 | 20.1 | 24.6 | 19.0 |
| 2.2  | 2.2  | 2.5  | 2.5  | 2.8  | 2.8  | 3.1  | 3.1  | 3.4  | 3.4  | 3.7  | 3.7  | 4.4  | 4.4  | 5.1  | 5.1  | 5.9  | 5.9  | 6.7  | 6.7  |
| 3.9  |      | 4.1  |      | 4.4  |      | 4.7  |      | 5.0  |      | 5.3  |      | 5.8  |      | 6.3  |      | 6.8  |      | 7.4  |      |



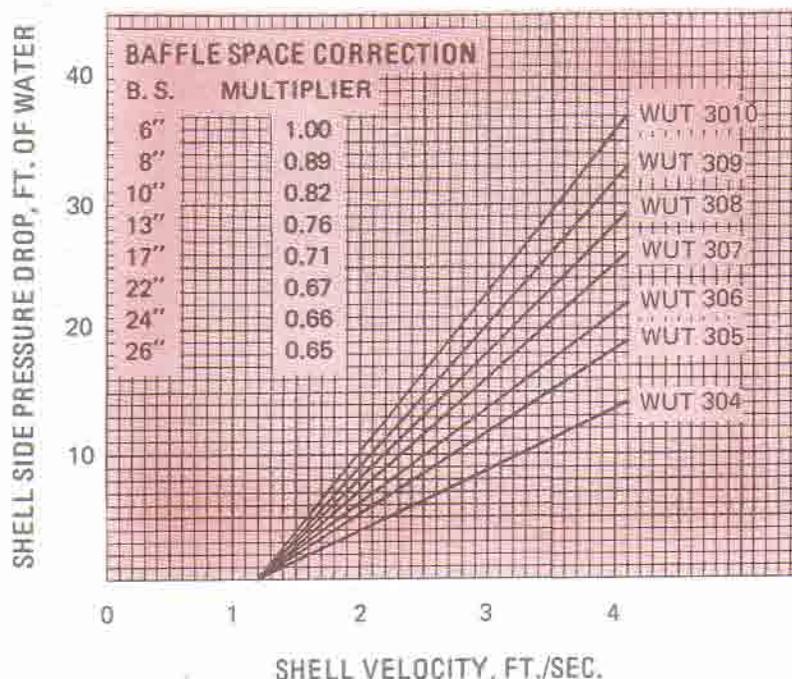
NOTE: Check Mechanical Design Limitations, Page 7.

# 30" WUT HEAT EXCHANGERS

| 2 & 4<br>PASS | BAFFLE SPACE |   | 6"      | 8"      | 10"     | 13"      | 17"       | 22"       | 24"       | 26"       |
|---------------|--------------|---|---------|---------|---------|----------|-----------|-----------|-----------|-----------|
|               | Shell Flow   | A | 390-520 | 521-700 | 701-870 | 871-1140 | 1141-1480 | 1481-1930 | 1931-2100 | 2101-2280 |
|               | in G. P. M.  | B | 200-389 | 390-520 | 521-700 | 701-870  | 871-1140  | 1141-1480 | 1481-1930 | 1931-2100 |

| 4 PASS       | G. P. M. HEATED IN TUBES |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|--------------|--------------------------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
|              | 250                      |      | 300  |      | 350  |      | 400  |      | 450  |      | 500  |      | 550  |      | 600  |      | 650  |      | 700  |      | 750  |      |
|              | A                        | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    |
| WUT304-4( )  | 51.6                     | 45.7 | 47.7 | 41.8 | 44.5 | 38.5 | 41.8 | 35.8 | 39.5 | 33.5 | 37.4 | 31.5 | 35.6 | 29.8 | 34.0 | 28.2 | 32.5 | 26.8 | 31.2 | 25.6 | 30.0 | 24.5 |
| WUT305-4( )  | 66.0                     | 58.4 | 61.0 | 53.4 | 56.9 | 49.2 | 53.4 | 45.8 | 50.4 | 42.8 | 47.8 | 40.3 | 45.5 | 38.0 | 43.4 | 36.1 | 41.5 | 34.3 | 39.8 | 32.7 | 38.3 | 31.3 |
| WUT306-4( )  | 80.2                     | 71.1 | 74.2 | 64.9 | 69.2 | 59.9 | 65.0 | 55.7 | 61.3 | 52.1 | 58.1 | 49.0 | 55.3 | 46.3 | 52.8 | 43.9 | 50.5 | 41.7 | 48.4 | 39.8 | 46.8 | 38.0 |
| WUT307-4( )  | 94.7                     | 83.9 | 87.6 | 76.6 | 81.7 | 70.7 | 76.7 | 65.7 | 72.4 | 61.5 | 68.6 | 57.8 | 65.3 | 54.6 | 62.3 | 51.7 | 59.6 | 49.2 | 57.2 | 46.9 | 55.0 | 44.9 |
| WUT308-4( )  |                          | 96.5 |      | 88.1 | 94.0 | 81.3 | 88.2 | 75.6 | 83.3 | 70.7 | 78.9 | 66.5 | 75.1 | 62.8 | 71.7 | 59.5 | 68.6 | 56.6 | 65.8 | 54.0 | 63.2 | 51.6 |
| WUT309-4( )  |                          |      |      |      | 92.1 |      | 85.6 | 94.3 | 80.1 | 89.4 | 75.3 | 85.0 | 71.1 | 81.2 | 67.4 | 77.7 | 64.1 | 74.5 | 61.2 | 71.6 | 58.5 | 44.9 |
| WUT3010-4( ) |                          |      |      |      |      | 95.5 |      | 89.3 |      | 84.0 | 94.9 | 79.3 | 89.5 | 75.2 | 86.6 | 71.5 | 83.1 | 68.2 | 79.9 | 65.2 | 83.7 | 68.5 |
| 4-P.T.V.     | 1.2 ft./sec.             |      | 1.4  |      | 1.6  |      | 1.9  |      | 2.1  |      | 2.4  |      | 2.6  |      | 2.8  |      | 3.0  |      | 3.3  |      | 3.5  |      |

| 2 PASS       | G. P. M. HEATED IN TUBES |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|--------------|--------------------------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
|              | 500                      |      | 600  |      | 700  |      | 800  |      | 900  |      | 1000 |      | 1100 |      | 1200 |      | 1300 |      | 1400 |      | 1500 |      |
|              | A                        | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    |
| WUT304-2( )  | 26.0                     | 23.0 | 24.0 | 21.1 | 22.4 | 19.4 | 21.1 | 18.1 | 19.9 | 16.9 | 18.9 | 15.9 | 18.0 | 15.0 | 17.1 | 14.3 | 16.4 | 13.6 | 15.7 | 12.9 | 15.1 | 12.4 |
| WUT305-2( )  | 33.3                     | 29.5 | 30.8 | 27.0 | 28.7 | 24.9 | 27.0 | 23.1 | 25.5 | 21.7 | 24.1 | 20.4 | 23.0 | 19.3 | 21.9 | 18.3 | 21.0 | 17.4 | 20.1 | 16.6 | 19.4 | 15.8 |
| WUT306-2( )  | 40.5                     | 35.9 | 37.5 | 32.8 | 35.0 | 30.3 | 32.8 | 28.2 | 31.0 | 26.4 | 29.4 | 24.8 | 28.0 | 23.4 | 26.7 | 22.2 | 25.6 | 21.1 | 24.5 | 20.2 | 23.6 | 19.3 |
| WUT307-2( )  | 47.8                     | 42.4 | 44.2 | 38.7 | 41.2 | 35.7 | 38.7 | 33.2 | 36.6 | 31.1 | 34.7 | 29.3 | 33.0 | 27.7 | 31.5 | 26.2 | 30.2 | 24.9 | 28.9 | 23.8 | 27.8 | 22.8 |
| WUT308-2( )  | 54.9                     | 48.7 | 50.8 | 44.5 | 47.4 | 41.1 | 44.5 | 38.2 | 42.0 | 35.8 | 39.9 | 33.6 | 37.9 | 31.8 | 36.2 | 30.1 | 34.7 | 28.7 | 33.3 | 27.3 | 32.0 | 26.2 |
| WUT309-2( )  | 62.1                     | 55.1 | 57.5 | 50.4 | 53.8 | 46.5 | 50.4 | 43.2 | 47.6 | 40.5 | 45.1 | 38.1 | 42.9 | 36.0 | 41.0 | 34.1 | 39.2 | 32.4 | 37.6 | 31.0 | 36.2 | 29.6 |
| WUT3010-2( ) | 69.4                     | 61.5 | 64.2 | 56.2 | 59.9 | 51.9 | 56.2 | 48.3 | 53.1 | 45.2 | 50.4 | 42.5 | 47.9 | 40.2 | 45.8 | 38.1 | 43.8 | 36.2 | 42.0 | 34.6 | 40.4 | 33.0 |
| 2-P.T.V.     | 1.1 ft./sec.             |      | 1.4  |      | 1.6  |      | 1.8  |      | 2.1  |      | 2.3  |      | 2.5  |      | 2.7  |      | 3.0  |      | 3.2  |      | 3.4  |      |

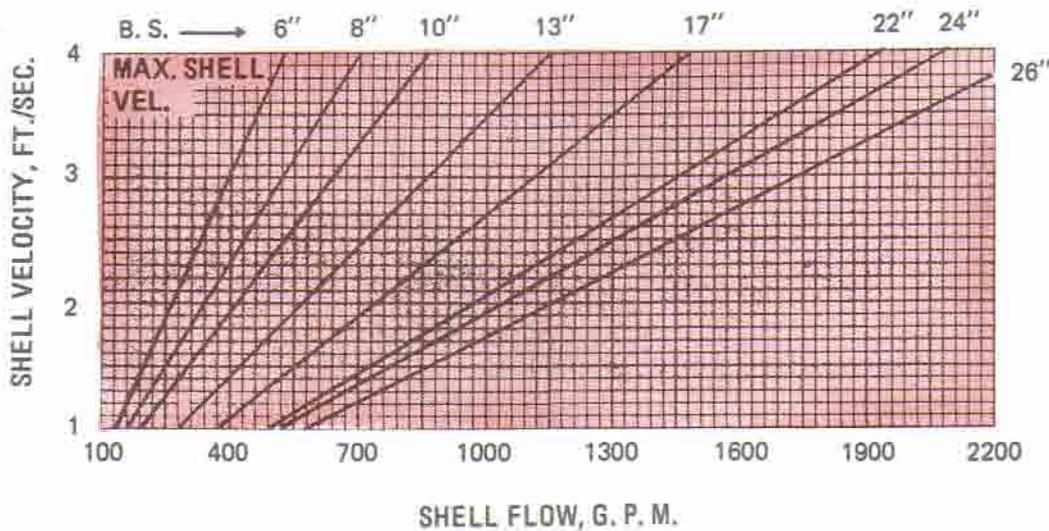


NOTE:  
SEE PAGE 5 FOR PRESSURE  
DROP CORRECTION FACTORS  
ADJUSTING FOR AVERAGE  
WATER TEMPERATURE.

| 800  |      | 850  |      | 900  |      | 950  |      | 1000 |      | 1100 |      | 1200 |      | 1300 |      | 1400 |      | 1500 |      | 1600 |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    |
| 26.9 | 23.5 | 27.8 | 22.5 | 26.9 | 21.7 | 26.0 | 20.9 | 25.2 | 20.1 | 23.7 | 18.8 | 22.4 | 17.7 | 21.3 | 16.7 | 20.2 | 15.8 | 19.3 | 15.0 | 18.5 | 14.3 |
| 1.6  | 1.6  | 1.8  | 1.8  | 2.0  | 2.0  | 2.2  | 2.2  | 2.4  | 2.4  | 2.8  | 2.8  | 3.3  | 3.3  | 3.8  | 3.8  | 4.3  | 4.3  | 4.9  | 4.9  | 5.4  | 5.4  |
| 36.9 | 30.0 | 35.6 | 28.8 | 34.4 | 27.7 | 33.3 | 26.7 | 32.2 | 25.7 | 30.3 | 24.1 | 28.7 | 22.6 | 27.2 | 21.3 | 25.9 | 20.2 | 24.7 | 19.1 | 23.6 | 18.2 |
| 2.0  | 2.0  | 2.2  | 2.2  | 2.5  | 2.5  | 2.7  | 2.7  | 3.0  | 3.0  | 3.5  | 3.5  | 4.1  | 4.1  | 4.8  | 4.8  | 5.4  | 5.4  | 6.1  | 6.1  | 6.8  | 6.8  |
| 44.8 | 36.4 | 43.3 | 35.0 | 41.8 | 33.7 | 40.4 | 32.4 | 39.2 | 31.3 | 36.9 | 29.2 | 34.9 | 27.5 | 33.1 | 25.9 | 31.5 | 24.5 | 30.0 | 23.3 | 28.7 | 22.2 |
| 2.4  | 2.4  | 2.7  | 2.7  | 3.0  | 3.0  | 3.3  | 3.3  | 3.6  | 3.6  | 4.3  | 4.3  | 5.0  | 5.0  | 5.8  | 5.8  | 6.6  | 6.6  | 7.5  | 7.5  | 8.4  | 8.4  |
| 52.9 | 43.0 | 51.0 | 41.3 | 49.3 | 39.7 | 47.7 | 38.3 | 46.2 | 36.9 | 43.5 | 34.5 | 41.1 | 32.4 | 39.0 | 30.6 | 37.1 | 28.9 | 35.4 | 27.5 | 33.9 | 26.1 |
| 2.9  | 2.9  | 3.2  | 3.2  | 3.5  | 3.5  | 3.9  | 3.9  | 4.3  | 4.3  | 5.1  | 5.1  | 5.9  | 5.9  | 6.8  | 6.8  | 7.7  | 7.7  | 8.8  | 8.8  | 9.8  | 9.8  |
| 60.9 | 49.5 | 58.7 | 47.5 | 56.7 | 45.7 | 54.9 | 44.0 | 53.2 | 42.5 | 50.1 | 39.7 | 47.3 | 37.3 | 44.9 | 35.2 | 42.7 | 33.3 | 40.7 | 31.6 | 39.0 | 30.1 |
| 3.3  | 3.3  | 3.7  | 3.7  | 4.1  | 4.1  | 4.5  | 4.5  | 4.9  | 4.9  | 5.8  | 5.8  | 6.8  | 6.8  | 7.8  | 7.8  | 8.9  | 8.9  | 10.1 | 10.1 | 11.3 | 11.3 |
| 69.0 | 56.0 | 66.5 | 53.8 | 64.3 | 51.7 | 62.2 | 49.9 | 60.2 | 48.1 | 56.7 | 45.0 | 53.6 | 42.2 | 50.8 | 39.8 | 48.4 | 37.7 | 46.1 | 35.8 | 44.1 | 34.1 |
| 3.7  | 3.7  | 4.2  | 4.2  | 4.6  | 4.6  | 5.1  | 5.1  | 5.5  | 5.5  | 6.6  | 6.6  | 7.6  | 7.6  | 8.8  | 8.8  | 10.1 | 10.1 | 11.4 | 11.4 | 12.7 | 12.7 |
| 76.9 | 62.5 | 74.2 | 60.0 | 71.7 | 57.7 | 69.4 | 55.6 | 67.2 | 53.7 | 63.3 | 50.2 | 59.8 | 47.1 | 56.7 | 44.4 | 54.0 | 42.0 | 51.5 | 39.9 | 49.2 | 38.0 |
| 4.2  | 4.2  | 4.6  | 4.6  | 5.1  | 5.1  | 5.6  | 5.6  | 6.2  | 6.2  | 7.3  | 7.3  | 8.5  | 8.5  | 9.8  | 9.8  | 11.2 | 11.2 | 12.7 | 12.7 | 14.2 | 14.2 |
| 3.7  |      | 4.0  |      | 4.2  |      | 4.4  |      | 4.7  |      | 5.2  |      | 5.6  |      | 6.1  |      | 6.5  |      | 7.0  |      | 7.5  |      |

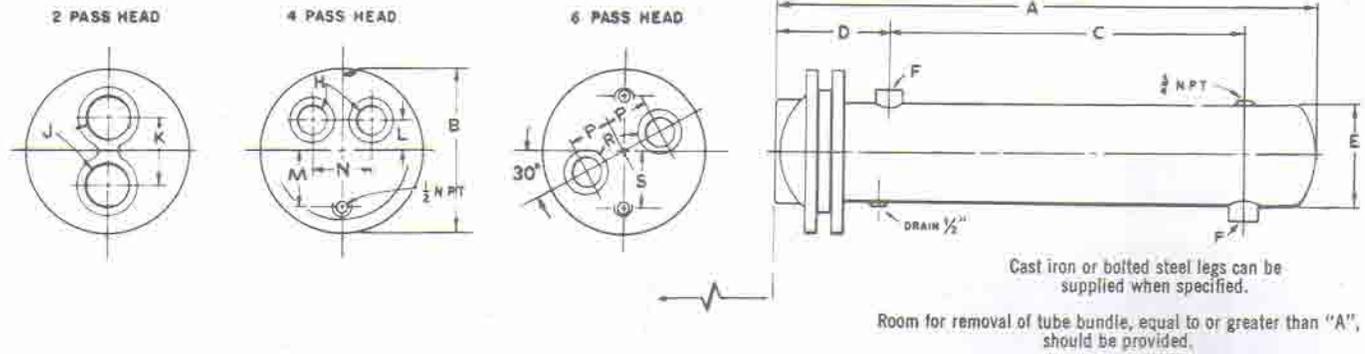
| 1600 |      | 1700 |      | 1800 |      | 1900 |      | 2000 |      | 2200 |      | 2400 |      | 2600 |      | 2800 |      | 3000 |      | 3200 |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    | A    | B    |
| 14.6 | 11.9 | 14.1 | 11.4 | 13.6 | 11.0 | 13.1 | 10.6 | 12.7 | 10.2 | 12.0 | 9.5  | 11.3 | 9.0  | 10.8 | 8.4  | 10.2 | 8.0  | 9.8  | 7.6  | 9.3  | 7.2  |
|      |      |      |      |      |      |      |      |      |      | 1.3  | 1.3  | 1.6  | 1.6  | 1.8  | 1.8  | 2.1  | 2.1  | 2.3  | 2.3  | 2.6  | 2.6  |
| 18.7 | 15.2 | 18.0 | 14.6 | 17.4 | 14.0 | 16.8 | 13.5 | 16.3 | 13.0 | 15.4 | 12.2 | 14.5 | 11.5 | 13.8 | 10.8 | 13.1 | 10.2 | 12.5 | 9.7  | 12.0 | 9.3  |
| 1.0  | 1.0  | 1.1  | 1.1  | 1.2  | 1.2  | 1.3  | 1.3  | 1.5  | 1.5  | 1.7  | 1.7  | 2.0  | 2.0  | 2.3  | 2.3  | 2.6  | 2.6  | 3.0  | 3.0  | 3.4  | 3.4  |
| 22.7 | 18.5 | 21.9 | 17.8 | 21.2 | 17.1 | 20.5 | 16.5 | 19.9 | 15.9 | 18.7 | 14.9 | 17.7 | 14.0 | 16.8 | 13.2 | 16.0 | 12.5 | 15.2 | 11.8 | 14.6 | 11.3 |
| 1.2  | 1.2  | 1.3  | 1.3  | 1.5  | 1.5  | 1.6  | 1.6  | 1.9  | 1.9  | 2.1  | 2.1  | 2.4  | 2.4  | 2.8  | 2.8  | 3.2  | 3.2  | 3.6  | 3.6  | 4.1  | 4.1  |
| 26.8 | 21.8 | 25.9 | 20.9 | 25.0 | 20.1 | 24.2 | 19.4 | 23.4 | 18.7 | 22.1 | 17.5 | 20.9 | 16.5 | 19.8 | 15.5 | 18.8 | 14.7 | 18.0 | 14.0 | 17.2 | 13.3 |
| 1.4  | 1.4  | 1.5  | 1.5  | 1.7  | 1.7  | 1.9  | 1.9  | 2.1  | 2.1  | 2.4  | 2.4  | 2.8  | 2.8  | 3.3  | 3.3  | 3.7  | 3.7  | 4.2  | 4.2  | 4.8  | 4.8  |
| 30.8 | 25.1 | 29.7 | 24.1 | 28.7 | 23.2 | 27.8 | 22.3 | 26.9 | 21.5 | 25.4 | 20.1 | 24.0 | 18.9 | 22.7 | 17.8 | 21.6 | 16.9 | 20.7 | 16.0 | 19.8 | 15.3 |
| 1.6  | 1.6  | 1.8  | 1.8  | 2.0  | 2.0  | 2.2  | 2.2  | 2.5  | 2.5  | 2.8  | 2.8  | 3.3  | 3.3  | 3.8  | 3.8  | 4.3  | 4.3  | 4.8  | 4.8  | 5.5  | 5.5  |
| 34.9 | 28.4 | 33.6 | 27.2 | 32.5 | 26.2 | 31.4 | 25.3 | 30.5 | 24.4 | 28.7 | 22.8 | 27.1 | 21.4 | 25.7 | 20.2 | 24.5 | 19.1 | 23.4 | 18.2 | 22.4 | 17.3 |
| 1.8  | 1.8  | 2.0  | 2.0  | 2.2  | 2.2  | 2.4  | 2.4  | 2.8  | 2.8  | 3.2  | 3.2  | 3.7  | 3.7  | 4.2  | 4.2  | 4.8  | 4.8  | 5.5  | 5.5  | 6.3  | 6.3  |
| 38.9 | 31.7 | 37.5 | 30.4 | 36.3 | 29.3 | 35.1 | 28.2 | 34.0 | 27.2 | 32.0 | 25.4 | 30.3 | 23.9 | 28.7 | 22.5 | 27.3 | 21.3 | 26.1 | 20.3 | 25.0 | 19.3 |
| 2.0  | 2.0  | 2.2  | 2.2  | 2.5  | 2.5  | 2.7  | 2.7  | 3.1  | 3.1  | 3.6  | 3.6  | 4.1  | 4.1  | 4.7  | 4.7  | 5.4  | 5.4  | 6.1  | 6.1  | 7.0  | 7.0  |
| 3.7  |      | 3.9  |      | 4.1  |      | 4.4  |      | 4.6  |      | 5.0  |      | 5.5  |      | 6.0  |      | 6.4  |      | 6.9  |      | 7.3  |      |

WUT 30" - 2 & 4 PASS

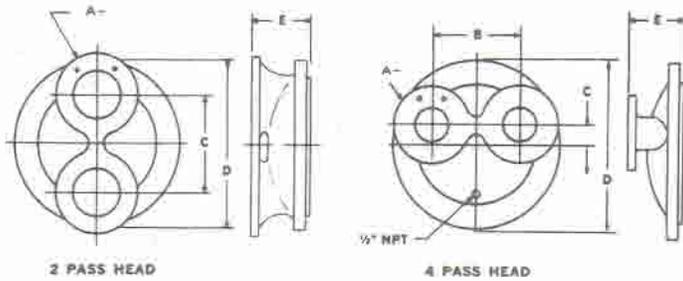


NOTE: Check Mechanical Design Limitations, Page 7.

# TYPE "WUT" HEAT EXCHANGERS ("U" Tube Design)



**150 PSI DESIGN PRESSURE CAST IRON HEADS** Available only on the following units.



Flange connections for field piping drilled and faced per 150# ANSI standards.

**DIMENSIONS 4" THRU 20" DIAMETER**

'WUT' type 'W' Water 'U' tube 'T' Tehran Mobaddel  
 Shell diameter in inches  
 Tube bundle length in feet  
 Number of tube passes  
 Baffle spacing in inches

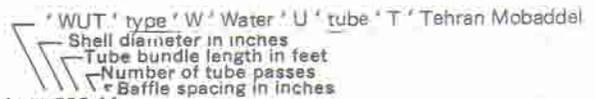
Complete sales number consists of example; WUT 86-44

| 2-PASS     |       |        |        |       | 4-PASS     |               |        |       |        |       |
|------------|-------|--------|--------|-------|------------|---------------|--------|-------|--------|-------|
| SHELL DIA. | A FLG | C      | D      | E     | SHELL DIA. | A FLG         | B      | C     | D      | E     |
| 10"        | 4     | 9 1/4  | 14 1/4 | 5 1/4 | 10"        | NOT AVAILABLE |        |       |        |       |
| 12"        | 4     | 9 1/4  | 16 1/4 | 5     | 12"        | NOT AVAILABLE |        |       |        |       |
| 14"        | 5     | 10 1/4 | 17 1/4 | 6 1/4 | 14"        | 4             | 8 1/4  | 2 1/4 | 17 1/4 | 8 1/4 |
| 16"        | 6     | 11 1/4 | 19 1/4 | 6 1/4 | 16"        | 4             | 9 1/4  | 2 1/4 | 18 1/4 | 8 1/4 |
| 18"        | 6     | 11 1/4 | 22     | 7 1/4 | 18"        | 4             | 8 1/4  | 4 1/4 | 22     | 7     |
| 20"        | 8     | 13 1/4 | 24     | 8     | 20"        | 6             | 11 1/4 | 3 1/4 | 24     | 7 1/4 |

| UNIT NUMBER |             |             | DIMENSIONS IN INCHES |       |           |       |       |        |       |           |                  |         |        |         |        | WEATHER SURFACE (SQ. FT.) |        |           | APPLIC. (WT. LB.) |      |      |     |
|-------------|-------------|-------------|----------------------|-------|-----------|-------|-------|--------|-------|-----------|------------------|---------|--------|---------|--------|---------------------------|--------|-----------|-------------------|------|------|-----|
| 2 PASS      | 4 PASS      | 6 PASS      | 2 PASS               |       | 4 PASS    |       |       | 6 PASS |       |           | 2, 4, AND 6 PASS |         |        |         |        | 2 Pass                    | 4 Pass | 6 Pass    |                   |      |      |     |
| J           | K           | L           | M                    | N     | O         | P     | Q     | R      | S     | T         | U                | V       | W      | X       | Y      | Z                         | AA     | AB        | AC                |      |      |     |
| WUT 43-24   | WUT 43-44   |             | 1 1/4 NPT            | 2 1/4 | 1 NPT     | 1     | 1 1/4 | 2 1/4  | -     | -         | -                | 40 1/2  | 7 1/4  | 29      | 6 1/2  | 4 1/4                     | 2 1/2  | 1 1/2 NPT | 4.1               | 4.1  | -    | 78  |
| WUT 44-24   | WUT 44-44   |             | 1 1/4 NPT            | 2 1/4 | 1 NPT     | 1     | 1 1/4 | 2 1/4  | -     | -         | -                | 52 1/4  | 7 1/4  | 41      | 6 1/2  | 4 1/4                     | 2 1/2  | 1 1/2 NPT | 5.7               | 5.7  | -    | 92  |
| WUT 45-24   | WUT 45-44   |             | 1 1/4 NPT            | 2 1/4 | 1 NPT     | 1     | 1 1/4 | 2 1/4  | -     | -         | -                | 64 1/4  | 7 1/4  | 53      | 6 1/2  | 4 1/4                     | 2 1/2  | 1 1/2 NPT | 7.2               | 7.2  | -    | 106 |
| WUT 46-24   | WUT 46-44   |             | 1 1/4 NPT            | 2 1/4 | 1 NPT     | 1     | 1 1/4 | 2 1/4  | -     | -         | -                | 76 1/4  | 7 1/4  | 65      | 6 1/2  | 4 1/4                     | 2 1/2  | 1 1/2 NPT | 8.8               | 8.8  | -    | 120 |
| WUT 47-24   | WUT 47-44   |             | 1 1/4 NPT            | 2 1/4 | 1 NPT     | 1     | 1 1/4 | 2 1/4  | -     | -         | -                | 88 1/4  | 7 1/4  | 77      | 6 1/2  | 4 1/4                     | 2 1/2  | 1 1/2 NPT | 10.4              | 10.4 | -    | 134 |
| WUT 63-23   | WUT 63-43   | WUT 63-63   | 2 NPT                | 3 1/4 | 1 1/2 NPT | 1 1/2 | 2 1/4 | 3 1/4  | 2 1/2 | 1 1/2 NPT | 2 1/2            | 40 1/2  | 10 1/2 | 27 1/2  | 6 1/2  | 8 1/4                     | 2 1/2  | 1 1/2 NPT | 12.7              | 12.7 | 9.6  | 125 |
| WUT 64-23   | WUT 64-43   | WUT 64-63   | 2 NPT                | 3 1/4 | 1 1/2 NPT | 1 1/2 | 2 1/4 | 3 1/4  | 2 1/2 | 1 1/2 NPT | 2 1/2            | 52 1/4  | 10 1/2 | 39 1/2  | 6 1/2  | 8 1/4                     | 2 1/2  | 1 1/2 NPT | 17.4              | 17.4 | 13.1 | 150 |
| WUT 65-23   | WUT 65-43   | WUT 65-63   | 2 NPT                | 3 1/4 | 1 1/2 NPT | 1 1/2 | 2 1/4 | 3 1/4  | 2 1/2 | 1 1/2 NPT | 2 1/2            | 64 1/4  | 10 1/2 | 51 1/2  | 6 1/2  | 8 1/4                     | 2 1/2  | 1 1/2 NPT | 22.1              | 22.1 | 16.7 | 175 |
| WUT 66-23   | WUT 66-43   | WUT 66-63   | 2 NPT                | 3 1/4 | 1 1/2 NPT | 1 1/2 | 2 1/4 | 3 1/4  | 2 1/2 | 1 1/2 NPT | 2 1/2            | 76 1/4  | 10 1/2 | 63 1/2  | 6 1/2  | 8 1/4                     | 2 1/2  | 1 1/2 NPT | 26.8              | 26.8 | 20.2 | 200 |
| WUT 67-23   | WUT 67-43   | WUT 67-63   | 2 NPT                | 3 1/4 | 1 1/2 NPT | 1 1/2 | 2 1/4 | 3 1/4  | 2 1/2 | 1 1/2 NPT | 2 1/2            | 88 1/4  | 10 1/2 | 75 1/2  | 6 1/2  | 8 1/4                     | 2 1/2  | 1 1/2 NPT | 31.5              | 31.5 | 23.8 | 225 |
| WUT 68-23   | WUT 68-43   | WUT 68-63   | 2 NPT                | 3 1/4 | 1 1/2 NPT | 1 1/2 | 2 1/4 | 3 1/4  | 2 1/2 | 1 1/2 NPT | 2 1/2            | 100 1/4 | 10 1/2 | 87 1/2  | 6 1/2  | 8 1/4                     | 2 1/2  | 1 1/2 NPT | 36.2              | 36.2 | 27.3 | 250 |
| WUT 84-24   | WUT 84-44   | WUT 84-64   | 3 NPT                | 5     | 2 NPT     | 2     | 3 1/2 | 4      | 3     | 2 NPT     | 3 1/4            | 53      | 12 1/2 | 37      | 8 1/2  | 8 1/4                     | 4" FLG | 32        | 32                | 26   | 222  |     |
| WUT 85-24   | WUT 85-44   | WUT 85-64   | 3 NPT                | 5     | 2 NPT     | 2     | 3 1/2 | 4      | 3     | 2 NPT     | 3 1/4            | 65      | 12 1/2 | 48      | 8 1/2  | 8 1/4                     | 4" FLG | 41        | 41                | 33   | 258  |     |
| WUT 86-24   | WUT 86-44   | WUT 86-64   | 3 NPT                | 5     | 2 NPT     | 2     | 3 1/2 | 4      | 3     | 2 NPT     | 3 1/4            | 77      | 12 1/2 | 61      | 8 1/2  | 8 1/4                     | 4" FLG | 49        | 49                | 41   | 294  |     |
| WUT 87-24   | WUT 87-44   | WUT 87-64   | 3 NPT                | 5     | 2 NPT     | 2     | 3 1/2 | 4      | 3     | 2 NPT     | 3 1/4            | 89      | 12 1/2 | 73      | 8 1/2  | 8 1/4                     | 4" FLG | 58        | 58                | 48   | 330  |     |
| WUT 88-24   | WUT 88-44   | WUT 88-64   | 3 NPT                | 5     | 2 NPT     | 2     | 3 1/2 | 4      | 3     | 2 NPT     | 3 1/4            | 101     | 12 1/2 | 85      | 8 1/2  | 8 1/4                     | 4" FLG | 67        | 67                | 55   | 366  |     |
| WUT 89-24   | WUT 89-44   | WUT 89-64   | 3 NPT                | 5     | 2 NPT     | 2     | 3 1/2 | 4      | 3     | 2 NPT     | 3 1/4            | 113     | 12 1/2 | 97      | 8 1/2  | 8 1/4                     | 4" FLG | 75        | 75                | 62   | 402  |     |
| WUT 104-25  | WUT 104-45  | WUT 104-65  | 4 NPT                | 5 1/4 | 3 NPT     | 2 1/2 | 4 1/4 | 4 1/4  | 3 1/2 | 2 1/2 NPT | 4 1/4            | 53      | 14 1/4 | 38 1/4  | 9      | 10 1/4                    | 4" FLG | 58        | 53                | 45   | 331  |     |
| WUT 106-25  | WUT 105-45  | WUT 106-65  | 4 NPT                | 5 1/4 | 3 NPT     | 2 1/2 | 4 1/4 | 4 1/4  | 3 1/2 | 2 1/2 NPT | 4 1/4            | 65      | 14 1/4 | 48 1/4  | 9      | 10 1/4                    | 4" FLG | 71        | 68                | 56   | 384  |     |
| WUT 106-25  | WUT 106-45  | WUT 106-65  | 4 NPT                | 5 1/4 | 3 NPT     | 2 1/2 | 4 1/4 | 4 1/4  | 3 1/2 | 2 1/2 NPT | 4 1/4            | 77      | 14 1/4 | 60 1/4  | 9      | 10 1/4                    | 4" FLG | 86        | 82                | 68   | 437  |     |
| WUT 107-25  | WUT 107-45  | WUT 107-65  | 4 NPT                | 5 1/4 | 3 NPT     | 2 1/2 | 4 1/4 | 4 1/4  | 3 1/2 | 2 1/2 NPT | 4 1/4            | 89      | 14 1/4 | 72 1/4  | 9      | 10 1/4                    | 4" FLG | 101       | 96                | 80   | 490  |     |
| WUT 108-25  | WUT 108-45  | WUT 108-65  | 4 NPT                | 5 1/4 | 3 NPT     | 2 1/2 | 4 1/4 | 4 1/4  | 3 1/2 | 2 1/2 NPT | 4 1/4            | 101     | 14 1/4 | 84 1/4  | 9      | 10 1/4                    | 4" FLG | 116       | 110               | 92   | 543  |     |
| WUT 109-25  | WUT 109-45  | WUT 109-65  | 4 NPT                | 5 1/4 | 3 NPT     | 2 1/2 | 4 1/4 | 4 1/4  | 3 1/2 | 2 1/2 NPT | 4 1/4            | 113     | 14 1/4 | 96 1/4  | 9      | 10 1/4                    | 4" FLG | 131       | 124               | 104  | 596  |     |
| WUT 1010-25 | WUT 1010-45 | WUT 1010-65 | 4 NPT                | 5 1/4 | 3 NPT     | 2 1/2 | 4 1/4 | 4 1/4  | 3 1/2 | 2 1/2 NPT | 4 1/4            | 125     | 14 1/4 | 108 1/4 | 9      | 10 1/4                    | 4" FLG | 146       | 138               | 116  | 650  |     |
| WUT 124-25  | WUT 124-45  | WUT 124-65  | 4 NPT                | 7 1/4 | 4 NPT     | 2 1/2 | 5 1/4 | 5 1/4  | 4 1/2 | 3 NPT     | 5 1/4            | 56 1/2  | 18 1/4 | 37 1/4  | 10 1/4 | 12 1/4                    | 5" FLG | 63        | 78                | 68   | 456  |     |
| WUT 125-26  | WUT 125-45  | WUT 125-65  | 4 NPT                | 7 1/4 | 4 NPT     | 2 1/2 | 5 1/4 | 5 1/4  | 4 1/2 | 3 NPT     | 5 1/4            | 68 1/2  | 18 1/4 | 48 1/4  | 10 1/4 | 12 1/4                    | 5" FLG | 104       | 98                | 85   | 525  |     |
| WUT 126-26  | WUT 126-45  | WUT 126-65  | 4 NPT                | 7 1/4 | 4 NPT     | 2 1/2 | 5 1/4 | 5 1/4  | 4 1/2 | 3 NPT     | 5 1/4            | 80 1/2  | 18 1/4 | 61 1/4  | 10 1/4 | 12 1/4                    | 5" FLG | 126       | 119               | 103  | 594  |     |
| WUT 127-26  | WUT 127-45  | WUT 127-65  | 4 NPT                | 7 1/4 | 4 NPT     | 2 1/2 | 5 1/4 | 5 1/4  | 4 1/2 | 3 NPT     | 5 1/4            | 92 1/2  | 18 1/4 | 73 1/4  | 10 1/4 | 12 1/4                    | 5" FLG | 148       | 139               | 121  | 683  |     |
| WUT 128-26  | WUT 128-45  | WUT 128-65  | 4 NPT                | 7 1/4 | 4 NPT     | 2 1/2 | 5 1/4 | 5 1/4  | 4 1/2 | 3 NPT     | 5 1/4            | 104 1/2 | 18 1/4 | 85 1/4  | 10 1/4 | 12 1/4                    | 5" FLG | 169       | 160               | 139  | 732  |     |
| WUT 129-26  | WUT 129-45  | WUT 129-65  | 4 NPT                | 7 1/4 | 4 NPT     | 2 1/2 | 5 1/4 | 5 1/4  | 4 1/2 | 3 NPT     | 5 1/4            | 116 1/2 | 18 1/4 | 97 1/4  | 10 1/4 | 12 1/4                    | 5" FLG | 191       | 180               | 156  | 801  |     |

Dimensions are subject to change. If exact dimensions are needed for layout, write for prints.

# TYPE "WUT" HEAT EXCHANGERS ("U" Tube Design)



## DIMENSIONS (Continued)

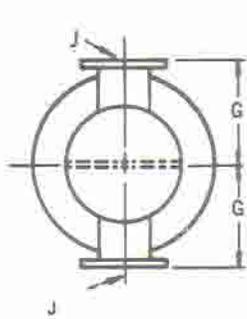
Complete sales number consists of example: WUT86-44

| UNIT NUMBER |             | DIMENSIONS IN INCHES |                                |        |                                |                                |                               |                                 |                                |                                |                                |    | HEATING SURFACE SQ.FT. |        | Approx. Shpg. Wt. (Lbs.) |      |
|-------------|-------------|----------------------|--------------------------------|--------|--------------------------------|--------------------------------|-------------------------------|---------------------------------|--------------------------------|--------------------------------|--------------------------------|----|------------------------|--------|--------------------------|------|
|             |             | 2 Pass               |                                | 4 Pass |                                |                                |                               | 2, 4 and 8 Pass                 |                                |                                |                                |    | 2 Pass                 | 4 Pass |                          |      |
| 2 Pass      | 4 Pass      | J                    | K                              | H      | L                              | M                              | N                             | A                               | B                              | C                              | D                              | E  | F                      |        |                          |      |
| WUT 144-24  | WUT 144-44  | 6 NPT                | 8                              | 4 NPT  | 3 <sup>5</sup> / <sub>16</sub> | 6 <sup>9</sup> / <sub>16</sub> | 5 <sup>7</sup> / <sub>8</sub> | 57 <sup>1</sup> / <sub>8</sub>  | 17 <sup>7</sup> / <sub>8</sub> | 36 <sup>7</sup> / <sub>8</sub> | 12                             | 14 | 4 FLG                  | 116    | 111                      | 635  |
| WUT 145-24  | WUT 145-44  | 6 NPT                | 8                              | 4 NPT  | 3 <sup>5</sup> / <sub>16</sub> | 6 <sup>9</sup> / <sub>16</sub> | 5 <sup>7</sup> / <sub>8</sub> | 69 <sup>1</sup> / <sub>8</sub>  | 17 <sup>7</sup> / <sub>8</sub> | 48 <sup>7</sup> / <sub>8</sub> | 12                             | 14 | 4 FLG                  | 146    | 139                      | 720  |
| WUT 146-24  | WUT 146-44  | 6 NPT                | 8                              | 4 NPT  | 3 <sup>5</sup> / <sub>16</sub> | 6 <sup>9</sup> / <sub>16</sub> | 5 <sup>7</sup> / <sub>8</sub> | 81 <sup>1</sup> / <sub>8</sub>  | 17 <sup>7</sup> / <sub>8</sub> | 60 <sup>7</sup> / <sub>8</sub> | 12                             | 14 | 4 FLG                  | 175    | 167                      | 805  |
| WUT 147-24  | WUT 147-44  | 6 NPT                | 8                              | 4 NPT  | 3 <sup>5</sup> / <sub>16</sub> | 6 <sup>9</sup> / <sub>16</sub> | 5 <sup>7</sup> / <sub>8</sub> | 93 <sup>1</sup> / <sub>8</sub>  | 17 <sup>7</sup> / <sub>8</sub> | 72 <sup>7</sup> / <sub>8</sub> | 12                             | 14 | 4 FLG                  | 204    | 196                      | 890  |
| WUT 148-24  | WUT 148-44  | 6 NPT                | 8                              | 4 NPT  | 3 <sup>5</sup> / <sub>16</sub> | 6 <sup>9</sup> / <sub>16</sub> | 5 <sup>7</sup> / <sub>8</sub> | 105 <sup>1</sup> / <sub>8</sub> | 17 <sup>7</sup> / <sub>8</sub> | 84 <sup>7</sup> / <sub>8</sub> | 12                             | 14 | 4 FLG                  | 234    | 224                      | 975  |
| WUT 149-24  | WUT 149-44  | 6 NPT                | 8                              | 4 NPT  | 3 <sup>5</sup> / <sub>16</sub> | 6 <sup>9</sup> / <sub>16</sub> | 5 <sup>7</sup> / <sub>8</sub> | 117 <sup>1</sup> / <sub>8</sub> | 17 <sup>7</sup> / <sub>8</sub> | 96 <sup>7</sup> / <sub>8</sub> | 12                             | 14 | 4 FLG                  | 263    | 252                      | 1060 |
| WUT 144-28  | WUT 144-48  | 6 NPT                | 8                              | 4 NPT  | 3 <sup>5</sup> / <sub>16</sub> | 6 <sup>9</sup> / <sub>16</sub> | 5 <sup>7</sup> / <sub>8</sub> | 57 <sup>1</sup> / <sub>8</sub>  | 17 <sup>7</sup> / <sub>8</sub> | 34 <sup>7</sup> / <sub>8</sub> | 13                             | 14 | 6 FLG                  | 116    | 111                      | 635  |
| WUT 145-28  | WUT 145-48  | 6 NPT                | 8                              | 4 NPT  | 3 <sup>5</sup> / <sub>16</sub> | 6 <sup>9</sup> / <sub>16</sub> | 5 <sup>7</sup> / <sub>8</sub> | 69 <sup>1</sup> / <sub>8</sub>  | 17 <sup>7</sup> / <sub>8</sub> | 46 <sup>7</sup> / <sub>8</sub> | 13                             | 14 | 6 FLG                  | 146    | 139                      | 720  |
| WUT 146-28  | WUT 146-48  | 6 NPT                | 8                              | 4 NPT  | 3 <sup>5</sup> / <sub>16</sub> | 6 <sup>9</sup> / <sub>16</sub> | 5 <sup>7</sup> / <sub>8</sub> | 81 <sup>1</sup> / <sub>8</sub>  | 17 <sup>7</sup> / <sub>8</sub> | 58 <sup>7</sup> / <sub>8</sub> | 13                             | 14 | 6 FLG                  | 175    | 167                      | 805  |
| WUT 147-28  | WUT 147-48  | 6 NPT                | 8                              | 4 NPT  | 3 <sup>5</sup> / <sub>16</sub> | 6 <sup>9</sup> / <sub>16</sub> | 5 <sup>7</sup> / <sub>8</sub> | 93 <sup>1</sup> / <sub>8</sub>  | 17 <sup>7</sup> / <sub>8</sub> | 70 <sup>7</sup> / <sub>8</sub> | 13                             | 14 | 6 FLG                  | 204    | 196                      | 890  |
| WUT 148-28  | WUT 148-48  | 6 NPT                | 8                              | 4 NPT  | 3 <sup>5</sup> / <sub>16</sub> | 6 <sup>9</sup> / <sub>16</sub> | 5 <sup>7</sup> / <sub>8</sub> | 105 <sup>1</sup> / <sub>8</sub> | 17 <sup>7</sup> / <sub>8</sub> | 82 <sup>7</sup> / <sub>8</sub> | 13                             | 14 | 6 FLG                  | 234    | 224                      | 975  |
| WUT 149-28  | WUT 149-48  | 6 NPT                | 8                              | 4 NPT  | 3 <sup>5</sup> / <sub>16</sub> | 6 <sup>9</sup> / <sub>16</sub> | 5 <sup>7</sup> / <sub>8</sub> | 117 <sup>1</sup> / <sub>8</sub> | 17 <sup>7</sup> / <sub>8</sub> | 94 <sup>7</sup> / <sub>8</sub> | 13                             | 14 | 6 FLG                  | 263    | 252                      | 1060 |
| WUT 164-25  | WUT 164-45  | 6 NPT                | 9 <sup>1</sup> / <sub>8</sub>  | 4 NPT  | 4                              | 7 <sup>9</sup> / <sub>16</sub> | 8                             | 57 <sup>3</sup> / <sub>4</sub>  | 19 <sup>7</sup> / <sub>8</sub> | 34                             | 14                             | 16 | 6 FLG                  | 150    | 143                      | 787  |
| WUT 165-25  | WUT 165-45  | 6 NPT                | 9 <sup>1</sup> / <sub>8</sub>  | 4 NPT  | 4                              | 7 <sup>9</sup> / <sub>16</sub> | 8                             | 69 <sup>3</sup> / <sub>4</sub>  | 19 <sup>7</sup> / <sub>8</sub> | 46                             | 14                             | 16 | 6 FLG                  | 188    | 180                      | 892  |
| WUT 166-25  | WUT 166-45  | 6 NPT                | 9 <sup>1</sup> / <sub>8</sub>  | 4 NPT  | 4                              | 7 <sup>9</sup> / <sub>16</sub> | 8                             | 81 <sup>3</sup> / <sub>4</sub>  | 19 <sup>7</sup> / <sub>8</sub> | 58                             | 14                             | 16 | 6 FLG                  | 227    | 217                      | 997  |
| WUT 167-25  | WUT 167-45  | 6 NPT                | 9 <sup>1</sup> / <sub>8</sub>  | 4 NPT  | 4                              | 7 <sup>9</sup> / <sub>16</sub> | 8                             | 93 <sup>3</sup> / <sub>4</sub>  | 19 <sup>7</sup> / <sub>8</sub> | 70                             | 14                             | 16 | 6 FLG                  | 265    | 254                      | 1102 |
| WUT 168-25  | WUT 168-45  | 6 NPT                | 9 <sup>1</sup> / <sub>8</sub>  | 4 NPT  | 4                              | 7 <sup>9</sup> / <sub>16</sub> | 8                             | 105 <sup>3</sup> / <sub>4</sub> | 19 <sup>7</sup> / <sub>8</sub> | 82                             | 14                             | 16 | 6 FLG                  | 304    | 291                      | 1207 |
| WUT 169-25  | WUT 169-45  | 6 NPT                | 9 <sup>1</sup> / <sub>8</sub>  | 4 NPT  | 4                              | 7 <sup>9</sup> / <sub>16</sub> | 8                             | 117 <sup>3</sup> / <sub>4</sub> | 19 <sup>7</sup> / <sub>8</sub> | 94                             | 14                             | 16 | 6 FLG                  | 342    | 327                      | 1312 |
| WUT 164-210 | WUT 164-410 | 6 NPT                | 9 <sup>1</sup> / <sub>8</sub>  | 4 NPT  | 4                              | 7 <sup>9</sup> / <sub>16</sub> | 8                             | 57 <sup>3</sup> / <sub>4</sub>  | 19 <sup>7</sup> / <sub>8</sub> | 31 <sup>3</sup> / <sub>4</sub> | 16                             | 16 | 8 FLG                  | 150    | 143                      | 787  |
| WUT 165-210 | WUT 165-410 | 6 NPT                | 9 <sup>1</sup> / <sub>8</sub>  | 4 NPT  | 4                              | 7 <sup>9</sup> / <sub>16</sub> | 8                             | 69 <sup>3</sup> / <sub>4</sub>  | 19 <sup>7</sup> / <sub>8</sub> | 43 <sup>3</sup> / <sub>4</sub> | 16                             | 16 | 8 FLG                  | 188    | 180                      | 892  |
| WUT 166-210 | WUT 166-410 | 6 NPT                | 9 <sup>1</sup> / <sub>8</sub>  | 4 NPT  | 4                              | 7 <sup>9</sup> / <sub>16</sub> | 8                             | 81 <sup>3</sup> / <sub>4</sub>  | 19 <sup>7</sup> / <sub>8</sub> | 55 <sup>3</sup> / <sub>4</sub> | 16                             | 16 | 8 FLG                  | 227    | 217                      | 997  |
| WUT 167-210 | WUT 167-410 | 6 NPT                | 9 <sup>1</sup> / <sub>8</sub>  | 4 NPT  | 4                              | 7 <sup>9</sup> / <sub>16</sub> | 8                             | 93 <sup>3</sup> / <sub>4</sub>  | 19 <sup>7</sup> / <sub>8</sub> | 67 <sup>3</sup> / <sub>4</sub> | 16                             | 16 | 8 FLG                  | 265    | 254                      | 1102 |
| WUT 168-210 | WUT 168-410 | 6 NPT                | 9 <sup>1</sup> / <sub>8</sub>  | 4 NPT  | 4                              | 7 <sup>9</sup> / <sub>16</sub> | 8                             | 105 <sup>3</sup> / <sub>4</sub> | 19 <sup>7</sup> / <sub>8</sub> | 79 <sup>3</sup> / <sub>4</sub> | 16                             | 16 | 8 FLG                  | 304    | 291                      | 1207 |
| WUT 169-210 | WUT 169-410 | 6 NPT                | 9 <sup>1</sup> / <sub>8</sub>  | 4 NPT  | 4                              | 7 <sup>9</sup> / <sub>16</sub> | 8                             | 117 <sup>3</sup> / <sub>4</sub> | 19 <sup>7</sup> / <sub>8</sub> | 91 <sup>3</sup> / <sub>4</sub> | 16                             | 16 | 8 FLG                  | 342    | 327                      | 1312 |
| WUT 184-26  | WUT 184-46  | 8 NPT                | 11                             | 4 NPT  | 4 <sup>5</sup> / <sub>8</sub>  | 8 <sup>3</sup> / <sub>8</sub>  | 9 <sup>1</sup> / <sub>4</sub> | 63 <sup>1</sup> / <sub>2</sub>  | 22                             | 39 <sup>1</sup> / <sub>2</sub> | 13 <sup>3</sup> / <sub>4</sub> | 18 | 6 FLG                  | 195    | 195                      | 1015 |
| WUT 185-26  | WUT 185-46  | 8 NPT                | 11                             | 4 NPT  | 4 <sup>5</sup> / <sub>8</sub>  | 8 <sup>3</sup> / <sub>8</sub>  | 9 <sup>1</sup> / <sub>4</sub> | 75 <sup>1</sup> / <sub>2</sub>  | 22                             | 51 <sup>1</sup> / <sub>2</sub> | 13 <sup>3</sup> / <sub>4</sub> | 18 | 6 FLG                  | 242    | 242                      | 1139 |
| WUT 186-26  | WUT 186-46  | 8 NPT                | 11                             | 4 NPT  | 4 <sup>5</sup> / <sub>8</sub>  | 8 <sup>3</sup> / <sub>8</sub>  | 9 <sup>1</sup> / <sub>4</sub> | 87 <sup>1</sup> / <sub>2</sub>  | 22                             | 63 <sup>1</sup> / <sub>2</sub> | 13 <sup>3</sup> / <sub>4</sub> | 18 | 6 FLG                  | 290    | 290                      | 1263 |
| WUT 187-26  | WUT 187-46  | 8 NPT                | 11                             | 4 NPT  | 4 <sup>5</sup> / <sub>8</sub>  | 8 <sup>3</sup> / <sub>8</sub>  | 9 <sup>1</sup> / <sub>4</sub> | 99 <sup>1</sup> / <sub>2</sub>  | 22                             | 75 <sup>1</sup> / <sub>2</sub> | 13 <sup>3</sup> / <sub>4</sub> | 18 | 6 FLG                  | 339    | 339                      | 1387 |
| WUT 188-26  | WUT 188-46  | 8 NPT                | 11                             | 4 NPT  | 4 <sup>5</sup> / <sub>8</sub>  | 8 <sup>3</sup> / <sub>8</sub>  | 9 <sup>1</sup> / <sub>4</sub> | 111 <sup>1</sup> / <sub>2</sub> | 22                             | 87 <sup>1</sup> / <sub>2</sub> | 13 <sup>3</sup> / <sub>4</sub> | 18 | 6 FLG                  | 387    | 387                      | 1511 |
| WUT 189-26  | WUT 189-46  | 8 NPT                | 11                             | 4 NPT  | 4 <sup>5</sup> / <sub>8</sub>  | 8 <sup>3</sup> / <sub>8</sub>  | 9 <sup>1</sup> / <sub>4</sub> | 123 <sup>1</sup> / <sub>2</sub> | 22                             | 99 <sup>1</sup> / <sub>2</sub> | 13 <sup>3</sup> / <sub>4</sub> | 18 | 6 FLG                  | 435    | 435                      | 1635 |
| WUT 184-212 | WUT 184-412 | 8 NPT                | 11                             | 4 NPT  | 4 <sup>5</sup> / <sub>8</sub>  | 8 <sup>3</sup> / <sub>8</sub>  | 9 <sup>1</sup> / <sub>4</sub> | 65 <sup>1</sup> / <sub>2</sub>  | 22                             | 39 <sup>1</sup> / <sub>4</sub> | 15                             | 18 | 8 FLG                  | 195    | 195                      | 1015 |
| WUT 185-212 | WUT 185-412 | 8 NPT                | 11                             | 4 NPT  | 4 <sup>5</sup> / <sub>8</sub>  | 8 <sup>3</sup> / <sub>8</sub>  | 9 <sup>1</sup> / <sub>4</sub> | 77 <sup>1</sup> / <sub>2</sub>  | 22                             | 51 <sup>1</sup> / <sub>4</sub> | 15                             | 18 | 8 FLG                  | 242    | 242                      | 1139 |
| WUT 186-212 | WUT 186-412 | 8 NPT                | 11                             | 4 NPT  | 4 <sup>5</sup> / <sub>8</sub>  | 8 <sup>3</sup> / <sub>8</sub>  | 9 <sup>1</sup> / <sub>4</sub> | 89 <sup>1</sup> / <sub>2</sub>  | 22                             | 63 <sup>1</sup> / <sub>4</sub> | 15                             | 18 | 8 FLG                  | 290    | 290                      | 1263 |
| WUT 187-212 | WUT 187-412 | 8 NPT                | 11                             | 4 NPT  | 4 <sup>5</sup> / <sub>8</sub>  | 8 <sup>3</sup> / <sub>8</sub>  | 9 <sup>1</sup> / <sub>4</sub> | 101 <sup>1</sup> / <sub>2</sub> | 22                             | 75 <sup>1</sup> / <sub>4</sub> | 15                             | 18 | 8 FLG                  | 339    | 339                      | 1387 |
| WUT 188-212 | WUT 188-412 | 8 NPT                | 11                             | 4 NPT  | 4 <sup>5</sup> / <sub>8</sub>  | 8 <sup>3</sup> / <sub>8</sub>  | 9 <sup>1</sup> / <sub>4</sub> | 113 <sup>1</sup> / <sub>2</sub> | 22                             | 87 <sup>1</sup> / <sub>4</sub> | 15                             | 18 | 8 FLG                  | 387    | 387                      | 1511 |
| WUT 189-212 | WUT 189-412 | 8 NPT                | 11                             | 4 NPT  | 4 <sup>5</sup> / <sub>8</sub>  | 8 <sup>3</sup> / <sub>8</sub>  | 9 <sup>1</sup> / <sub>4</sub> | 125 <sup>1</sup> / <sub>2</sub> | 22                             | 99 <sup>1</sup> / <sub>4</sub> | 15                             | 18 | 8 FLG                  | 435    | 435                      | 1635 |
| WUT 204-28  | WUT 204-48  | 8 NPT                | 10 <sup>5</sup> / <sub>8</sub> | 6 NPT  | 4 <sup>3</sup> / <sub>8</sub>  | 9 <sup>1</sup> / <sub>2</sub>  | 8 <sup>3</sup> / <sub>4</sub> | 65 <sup>1</sup> / <sub>8</sub>  | 24                             | 39 <sup>1</sup> / <sub>2</sub> | 15                             | 20 | 6 FLG                  | 259    | 251                      | 1402 |
| WUT 205-28  | WUT 205-48  | 8 NPT                | 10 <sup>5</sup> / <sub>8</sub> | 6 NPT  | 4 <sup>3</sup> / <sub>8</sub>  | 9 <sup>1</sup> / <sub>2</sub>  | 8 <sup>3</sup> / <sub>4</sub> | 77 <sup>1</sup> / <sub>8</sub>  | 24                             | 51 <sup>1</sup> / <sub>2</sub> | 15                             | 20 | 6 FLG                  | 324    | 314                      | 1560 |
| WUT 206-28  | WUT 206-48  | 8 NPT                | 10 <sup>5</sup> / <sub>8</sub> | 6 NPT  | 4 <sup>3</sup> / <sub>8</sub>  | 9 <sup>1</sup> / <sub>2</sub>  | 8 <sup>3</sup> / <sub>4</sub> | 89 <sup>1</sup> / <sub>8</sub>  | 24                             | 63 <sup>1</sup> / <sub>2</sub> | 15                             | 20 | 6 FLG                  | 388    | 377                      | 1716 |
| WUT 207-28  | WUT 207-48  | 8 NPT                | 10 <sup>5</sup> / <sub>8</sub> | 6 NPT  | 4 <sup>3</sup> / <sub>8</sub>  | 9 <sup>1</sup> / <sub>2</sub>  | 8 <sup>3</sup> / <sub>4</sub> | 101 <sup>1</sup> / <sub>8</sub> | 24                             | 75 <sup>1</sup> / <sub>2</sub> | 15                             | 20 | 6 FLG                  | 453    | 439                      | 1873 |
| WUT 208-28  | WUT 208-48  | 8 NPT                | 10 <sup>5</sup> / <sub>8</sub> | 6 NPT  | 4 <sup>3</sup> / <sub>8</sub>  | 9 <sup>1</sup> / <sub>2</sub>  | 8 <sup>3</sup> / <sub>4</sub> | 113 <sup>1</sup> / <sub>8</sub> | 24                             | 87 <sup>1</sup> / <sub>2</sub> | 15                             | 20 | 6 FLG                  | 517    | 502                      | 2030 |
| WUT 209-28  | WUT 209-48  | 8 NPT                | 10 <sup>5</sup> / <sub>8</sub> | 6 NPT  | 4 <sup>3</sup> / <sub>8</sub>  | 9 <sup>1</sup> / <sub>2</sub>  | 8 <sup>3</sup> / <sub>4</sub> | 125 <sup>1</sup> / <sub>8</sub> | 24                             | 99 <sup>1</sup> / <sub>2</sub> | 15                             | 20 | 6 FLG                  | 582    | 565                      | 2187 |
| WUT 204-210 | WUT 204-410 | 8 NPT                | 10 <sup>5</sup> / <sub>8</sub> | 6 NPT  | 4 <sup>3</sup> / <sub>8</sub>  | 9 <sup>1</sup> / <sub>2</sub>  | 8 <sup>3</sup> / <sub>4</sub> | 69 <sup>1</sup> / <sub>8</sub>  | 24                             | 41 <sup>1</sup> / <sub>4</sub> | 16 <sup>1</sup> / <sub>4</sub> | 20 | 8 FLG                  | 259    | 251                      | 1402 |
| WUT 205-213 | WUT 205-413 | 8 NPT                | 10 <sup>5</sup> / <sub>8</sub> | 6 NPT  | 4 <sup>3</sup> / <sub>8</sub>  | 9 <sup>1</sup> / <sub>2</sub>  | 8 <sup>3</sup> / <sub>4</sub> | 81 <sup>1</sup> / <sub>8</sub>  | 24                             | 51                             | 17 <sup>1</sup> / <sub>2</sub> | 20 | 10 FLG                 | 324    | 314                      | 1560 |
| WUT 216-216 | WUT 206-416 | 8 NPT                | 10 <sup>5</sup> / <sub>8</sub> | 6 NPT  | 4 <sup>3</sup> / <sub>8</sub>  | 9 <sup>1</sup> / <sub>2</sub>  | 8 <sup>3</sup> / <sub>4</sub> | 93 <sup>1</sup> / <sub>8</sub>  | 24                             | 63                             | 17 <sup>1</sup> / <sub>2</sub> | 20 | 10 FLG                 | 388    | 377                      | 1716 |
| WUT 7-216   | WUT 207-416 | 8 NPT                | 10 <sup>5</sup> / <sub>8</sub> | 6 NPT  | 4 <sup>3</sup> / <sub>8</sub>  | 9 <sup>1</sup> / <sub>2</sub>  | 8 <sup>3</sup> / <sub>4</sub> | 105 <sup>1</sup> / <sub>8</sub> | 24                             | 75                             | 17 <sup>1</sup> / <sub>2</sub> | 20 | 10 FLG                 | 453    | 439                      | 1873 |
| WUT 208-216 | WUT 208-416 | 8 NPT                | 10 <sup>5</sup> / <sub>8</sub> | 6 NPT  | 4 <sup>3</sup> / <sub>8</sub>  | 9 <sup>1</sup> / <sub>2</sub>  | 8 <sup>3</sup> / <sub>4</sub> | 117 <sup>1</sup> / <sub>8</sub> | 24                             | 87                             | 17 <sup>1</sup> / <sub>2</sub> | 20 | 10 FLG                 | 517    | 502                      | 2030 |
| WUT 209-216 | WUT 209-416 | 8 NPT                | 10 <sup>5</sup> / <sub>8</sub> | 6 NPT  | 4 <sup>3</sup> / <sub>8</sub>  | 9 <sup>1</sup> / <sub>2</sub>  | 8 <sup>3</sup> / <sub>4</sub> | 129 <sup>1</sup> / <sub>8</sub> | 24                             | 99                             | 17 <sup>1</sup> / <sub>2</sub> | 20 | 10 FLG                 | 582    | 565                      | 2187 |

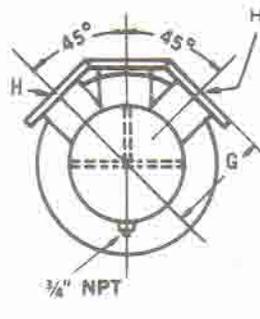
Dimensions are subject to change. If exact dimensions are needed for layout, write for prints.

# TYPE "V.UT" HEAT EXCHANGERS ("U" Tube Design)

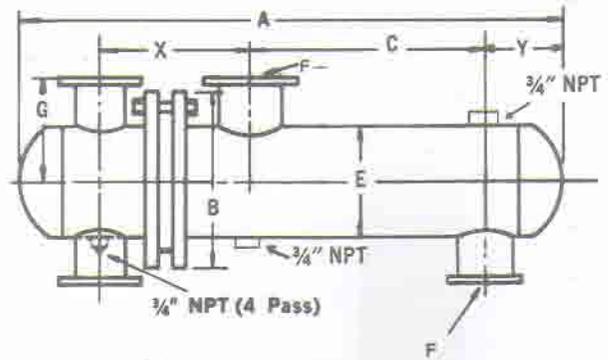
## DIMENSIONS (Continued) 22" THRU 30" DIAMETER



2 PASS HEAD



4 PASS HEAD



Flange connections for field piping drilled and faced per 150# ANSI standards.

| UNIT NUMBER |            | DIMENSIONS IN INCHES            |                                |                  |                                 |                                |                  |                                 |    |    |                                |                  | HEATING SURFACE SQ.FT.         |        | Approx. Shpg. Wt. (lbs.) |      |
|-------------|------------|---------------------------------|--------------------------------|------------------|---------------------------------|--------------------------------|------------------|---------------------------------|----|----|--------------------------------|------------------|--------------------------------|--------|--------------------------|------|
|             |            | 2 Pass                          |                                |                  | 4 Pass                          |                                |                  | 2 and 4 Pass                    |    |    |                                |                  | 2 Pass                         | 4 Pass |                          |      |
| 2 Pass      | 4 Pass     | A                               | X                              | <sup>d</sup> FLG | A                               | X                              | <sup>H</sup> FLG | C                               | E  | G  | B                              | <sup>F</sup> FLG | Y                              | 2 Pass | 4 Pass                   |      |
| WUT 224-2   | WUT 224-4  | 91 <sup>1</sup> / <sub>8</sub>  | 21 <sup>3</sup> / <sub>8</sub> | 10               | 86 <sup>5</sup> / <sub>8</sub>  | 20 <sup>7</sup> / <sub>8</sub> | 6                | 38 <sup>1</sup> / <sub>2</sub>  | 22 | 17 | 26 <sup>1</sup> / <sub>8</sub> | 12               | 15 <sup>1</sup> / <sub>8</sub> | 333    | 325                      | 1667 |
| WUT 225-2   | WUT 225-4  | 103 <sup>1</sup> / <sub>8</sub> | 21 <sup>3</sup> / <sub>8</sub> | 10               | 98 <sup>5</sup> / <sub>8</sub>  | 20 <sup>7</sup> / <sub>8</sub> | 6                | 50 <sup>1</sup> / <sub>2</sub>  | 22 | 17 | 26 <sup>1</sup> / <sub>8</sub> | 12               | 15 <sup>1</sup> / <sub>8</sub> | 411    | 401                      | 1852 |
| WUT 226-2   | WUT 226-4  | 115 <sup>1</sup> / <sub>8</sub> | 21 <sup>3</sup> / <sub>8</sub> | 10               | 110 <sup>5</sup> / <sub>8</sub> | 20 <sup>7</sup> / <sub>8</sub> | 6                | 62 <sup>1</sup> / <sub>2</sub>  | 22 | 17 | 26 <sup>1</sup> / <sub>8</sub> | 12               | 15 <sup>1</sup> / <sub>8</sub> | 489    | 477                      | 2037 |
| WUT 227-2   | WUT 227-4  | 127 <sup>1</sup> / <sub>8</sub> | 21 <sup>3</sup> / <sub>8</sub> | 10               | 122 <sup>5</sup> / <sub>8</sub> | 20 <sup>7</sup> / <sub>8</sub> | 6                | 74 <sup>1</sup> / <sub>2</sub>  | 22 | 17 | 26 <sup>1</sup> / <sub>8</sub> | 12               | 15 <sup>1</sup> / <sub>8</sub> | 568    | 554                      | 2222 |
| WUT 228-2   | WUT 228-4  | 139 <sup>1</sup> / <sub>8</sub> | 21 <sup>3</sup> / <sub>8</sub> | 10               | 134 <sup>5</sup> / <sub>8</sub> | 20 <sup>7</sup> / <sub>8</sub> | 6                | 86 <sup>1</sup> / <sub>2</sub>  | 22 | 17 | 26 <sup>1</sup> / <sub>8</sub> | 12               | 15 <sup>1</sup> / <sub>8</sub> | 645    | 630                      | 2407 |
| WUT 229-2   | WUT 229-4  | 151 <sup>1</sup> / <sub>8</sub> | 21 <sup>3</sup> / <sub>8</sub> | 10               | 146 <sup>5</sup> / <sub>8</sub> | 20 <sup>7</sup> / <sub>8</sub> | 6                | 98 <sup>1</sup> / <sub>2</sub>  | 22 | 17 | 26 <sup>1</sup> / <sub>8</sub> | 12               | 15 <sup>1</sup> / <sub>8</sub> | 724    | 706                      | 2592 |
| WUT 2210-2  | WUT 2210-4 | 163 <sup>1</sup> / <sub>8</sub> | 21 <sup>3</sup> / <sub>8</sub> | 10               | 158 <sup>5</sup> / <sub>8</sub> | 20 <sup>7</sup> / <sub>8</sub> | 6                | 110 <sup>1</sup> / <sub>2</sub> | 22 | 17 | 26 <sup>1</sup> / <sub>8</sub> | 12               | 15 <sup>1</sup> / <sub>8</sub> | 803    | 782                      | 2777 |
| WUT 244-2   | WUT 244-4  | 90 <sup>3</sup> / <sub>4</sub>  | 23 <sup>3</sup> / <sub>8</sub> | 10               | 88 <sup>5</sup> / <sub>8</sub>  | 22 <sup>1</sup> / <sub>4</sub> | 8                | 38 <sup>1</sup> / <sub>2</sub>  | 24 | 18 | 28 <sup>1</sup> / <sub>8</sub> | 12               | 14 <sup>3</sup> / <sub>4</sub> | 394    | 385                      | 2023 |
| WUT 245-2   | WUT 245-4  | 102 <sup>3</sup> / <sub>4</sub> | 23 <sup>3</sup> / <sub>8</sub> | 10               | 100 <sup>5</sup> / <sub>8</sub> | 22 <sup>1</sup> / <sub>4</sub> | 8                | 50 <sup>1</sup> / <sub>2</sub>  | 24 | 18 | 28 <sup>1</sup> / <sub>8</sub> | 12               | 14 <sup>3</sup> / <sub>4</sub> | 490    | 479                      | 2240 |
| WUT 246-2   | WUT 246-4  | 114 <sup>3</sup> / <sub>4</sub> | 23 <sup>3</sup> / <sub>8</sub> | 10               | 112 <sup>5</sup> / <sub>8</sub> | 22 <sup>1</sup> / <sub>4</sub> | 8                | 62 <sup>1</sup> / <sub>2</sub>  | 24 | 18 | 28 <sup>1</sup> / <sub>8</sub> | 12               | 14 <sup>3</sup> / <sub>4</sub> | 586    | 572                      | 2458 |
| WUT 247-2   | WUT 247-4  | 126 <sup>3</sup> / <sub>4</sub> | 23 <sup>3</sup> / <sub>8</sub> | 10               | 124 <sup>5</sup> / <sub>8</sub> | 22 <sup>1</sup> / <sub>4</sub> | 8                | 74 <sup>1</sup> / <sub>2</sub>  | 24 | 18 | 28 <sup>1</sup> / <sub>8</sub> | 12               | 14 <sup>3</sup> / <sub>4</sub> | 681    | 666                      | 2676 |
| WUT 248-2   | WUT 248-4  | 138 <sup>3</sup> / <sub>4</sub> | 23 <sup>3</sup> / <sub>8</sub> | 10               | 136 <sup>5</sup> / <sub>8</sub> | 22 <sup>1</sup> / <sub>4</sub> | 8                | 86 <sup>1</sup> / <sub>2</sub>  | 24 | 18 | 28 <sup>1</sup> / <sub>8</sub> | 12               | 14 <sup>3</sup> / <sub>4</sub> | 777    | 759                      | 2894 |
| WUT 249-2   | WUT 249-4  | 150 <sup>3</sup> / <sub>4</sub> | 23 <sup>3</sup> / <sub>8</sub> | 10               | 148 <sup>5</sup> / <sub>8</sub> | 22 <sup>1</sup> / <sub>4</sub> | 8                | 98 <sup>1</sup> / <sub>2</sub>  | 24 | 18 | 28 <sup>1</sup> / <sub>8</sub> | 12               | 14 <sup>3</sup> / <sub>4</sub> | 873    | 853                      | 3112 |
| WUT 2410-2  | WUT 2410-4 | 162 <sup>3</sup> / <sub>4</sub> | 23 <sup>3</sup> / <sub>8</sub> | 10               | 160 <sup>5</sup> / <sub>8</sub> | 22 <sup>1</sup> / <sub>4</sub> | 8                | 110 <sup>1</sup> / <sub>2</sub> | 24 | 18 | 28 <sup>1</sup> / <sub>8</sub> | 12               | 14 <sup>3</sup> / <sub>4</sub> | 969    | 946                      | 3330 |
| WUT 264-2   | WUT 264-4  | 98                              | 27                             | 12               | 93 <sup>3</sup> / <sub>8</sub>  | 24 <sup>3</sup> / <sub>8</sub> | 8                | 38 <sup>1</sup> / <sub>8</sub>  | 26 | 21 | 30 <sup>5</sup> / <sub>8</sub> | 14               | 16 <sup>3</sup> / <sub>4</sub> | 488    | 475                      | 2441 |
| WUT 265-2   | WUT 265-4  | 110                             | 27                             | 12               | 105 <sup>3</sup> / <sub>8</sub> | 24 <sup>3</sup> / <sub>8</sub> | 8                | 50 <sup>1</sup> / <sub>8</sub>  | 26 | 21 | 30 <sup>5</sup> / <sub>8</sub> | 14               | 16 <sup>3</sup> / <sub>4</sub> | 600    | 585                      | 2685 |
| WUT 266-2   | WUT 266-4  | 122                             | 27                             | 12               | 117 <sup>3</sup> / <sub>8</sub> | 24 <sup>3</sup> / <sub>8</sub> | 8                | 62 <sup>1</sup> / <sub>8</sub>  | 26 | 21 | 30 <sup>5</sup> / <sub>8</sub> | 14               | 16 <sup>3</sup> / <sub>4</sub> | 712    | 694                      | 2931 |
| WUT 267-2   | WUT 267-4  | 134                             | 27                             | 12               | 129 <sup>3</sup> / <sub>8</sub> | 24 <sup>3</sup> / <sub>8</sub> | 8                | 74 <sup>1</sup> / <sub>8</sub>  | 26 | 21 | 30 <sup>5</sup> / <sub>8</sub> | 14               | 16 <sup>3</sup> / <sub>4</sub> | 823    | 803                      | 3176 |
| WUT 268-2   | WUT 268-4  | 146                             | 27                             | 12               | 141 <sup>3</sup> / <sub>8</sub> | 24 <sup>3</sup> / <sub>8</sub> | 8                | 86 <sup>1</sup> / <sub>8</sub>  | 26 | 21 | 30 <sup>5</sup> / <sub>8</sub> | 14               | 16 <sup>3</sup> / <sub>4</sub> | 935    | 912                      | 3421 |
| WUT 269-2   | WUT 269-4  | 158                             | 27                             | 12               | 153 <sup>3</sup> / <sub>8</sub> | 24 <sup>3</sup> / <sub>8</sub> | 8                | 98 <sup>1</sup> / <sub>8</sub>  | 26 | 21 | 30 <sup>5</sup> / <sub>8</sub> | 14               | 16 <sup>3</sup> / <sub>4</sub> | 1047   | 1021                     | 3666 |
| WUT 2610-2  | WUT 2610-4 | 170                             | 27                             | 12               | 165 <sup>3</sup> / <sub>8</sub> | 24 <sup>3</sup> / <sub>8</sub> | 8                | 110 <sup>1</sup> / <sub>8</sub> | 26 | 21 | 30 <sup>5</sup> / <sub>8</sub> | 14               | 16 <sup>3</sup> / <sub>4</sub> | 1159   | 1130                     | 3911 |
| WUT 284-2   | WUT 284-4  | 90 <sup>1</sup> / <sub>8</sub>  | 29                             | 12               | 87 <sup>5</sup> / <sub>8</sub>  | 27 <sup>1</sup> / <sub>2</sub> | 10               | 26 <sup>1</sup> / <sub>4</sub>  | 28 | 22 | 32 <sup>5</sup> / <sub>8</sub> | 16               | 18 <sup>1</sup> / <sub>4</sub> | 456    | 447                      | 2755 |
| WUT 285-2   | WUT 285-4  | 102 <sup>1</sup> / <sub>8</sub> | 29                             | 12               | 99 <sup>5</sup> / <sub>8</sub>  | 27 <sup>1</sup> / <sub>2</sub> | 10               | 38 <sup>1</sup> / <sub>4</sub>  | 28 | 22 | 32 <sup>5</sup> / <sub>8</sub> | 16               | 18 <sup>1</sup> / <sub>4</sub> | 587    | 575                      | 3038 |
| WUT 286-2   | WUT 286-4  | 116 <sup>1</sup> / <sub>8</sub> | 29                             | 12               | 111 <sup>5</sup> / <sub>8</sub> | 27 <sup>1</sup> / <sub>2</sub> | 10               | 50 <sup>1</sup> / <sub>4</sub>  | 28 | 22 | 32 <sup>5</sup> / <sub>8</sub> | 16               | 18 <sup>1</sup> / <sub>4</sub> | 717    | 703                      | 3321 |
| WUT 287-2   | WUT 287-4  | 126 <sup>1</sup> / <sub>8</sub> | 29                             | 12               | 123 <sup>5</sup> / <sub>8</sub> | 27 <sup>1</sup> / <sub>2</sub> | 10               | 62 <sup>1</sup> / <sub>4</sub>  | 28 | 22 | 32 <sup>5</sup> / <sub>8</sub> | 16               | 18 <sup>1</sup> / <sub>4</sub> | 848    | 831                      | 3604 |
| WUT 288-2   | WUT 288-4  | 138 <sup>1</sup> / <sub>8</sub> | 29                             | 12               | 135 <sup>5</sup> / <sub>8</sub> | 27 <sup>1</sup> / <sub>2</sub> | 10               | 74 <sup>1</sup> / <sub>4</sub>  | 28 | 22 | 32 <sup>5</sup> / <sub>8</sub> | 16               | 18 <sup>1</sup> / <sub>4</sub> | 978    | 959                      | 3887 |
| WUT 289-2   | WUT 289-4  | 150 <sup>1</sup> / <sub>8</sub> | 29                             | 12               | 147 <sup>5</sup> / <sub>8</sub> | 27 <sup>1</sup> / <sub>2</sub> | 10               | 86 <sup>1</sup> / <sub>4</sub>  | 28 | 22 | 32 <sup>5</sup> / <sub>8</sub> | 16               | 18 <sup>1</sup> / <sub>4</sub> | 1110   | 1088                     | 4170 |
| WUT 2810-2  | WUT 2810-4 | 162 <sup>1</sup> / <sub>8</sub> | 29                             | 12               | 159 <sup>5</sup> / <sub>8</sub> | 27 <sup>1</sup> / <sub>2</sub> | 10               | 93 <sup>1</sup> / <sub>4</sub>  | 28 | 22 | 32 <sup>5</sup> / <sub>8</sub> | 16               | 18 <sup>1</sup> / <sub>4</sub> | 1240   | 1216                     | 4453 |
| WUT 304-2   | WUT 304-4  | 90 <sup>1</sup> / <sub>4</sub>  | 30                             | 14               | 86 <sup>1</sup> / <sub>8</sub>  | 27 <sup>1</sup> / <sub>2</sub> | 10               | 25 <sup>7</sup> / <sub>8</sub>  | 30 | 23 | 34 <sup>5</sup> / <sub>8</sub> | 16               | 17 <sup>3</sup> / <sub>4</sub> | 539    | 529                      | 3181 |
| WUT 305-2   | WUT 305-4  | 102 <sup>1</sup> / <sub>4</sub> | 30                             | 14               | 98 <sup>1</sup> / <sub>8</sub>  | 27 <sup>1</sup> / <sub>2</sub> | 10               | 37 <sup>7</sup> / <sub>8</sub>  | 30 | 23 | 34 <sup>5</sup> / <sub>8</sub> | 16               | 17 <sup>3</sup> / <sub>4</sub> | 690    | 676                      | 3500 |
| WUT 308-2   | WUT 308-4  | 114 <sup>1</sup> / <sub>4</sub> | 30                             | 14               | 110 <sup>1</sup> / <sub>8</sub> | 27 <sup>1</sup> / <sub>2</sub> | 10               | 49 <sup>7</sup> / <sub>8</sub>  | 30 | 23 | 34 <sup>5</sup> / <sub>8</sub> | 16               | 17 <sup>3</sup> / <sub>4</sub> | 840    | 822                      | 3819 |
| WUT 307-2   | WUT 307-4  | 126 <sup>1</sup> / <sub>4</sub> | 30                             | 14               | 122 <sup>1</sup> / <sub>8</sub> | 27 <sup>1</sup> / <sub>2</sub> | 10               | 61 <sup>7</sup> / <sub>8</sub>  | 30 | 23 | 34 <sup>5</sup> / <sub>8</sub> | 16               | 17 <sup>3</sup> / <sub>4</sub> | 991    | 970                      | 4138 |
| WUT 308-2   | WUT 308-4  | 138 <sup>1</sup> / <sub>4</sub> | 30                             | 14               | 134 <sup>1</sup> / <sub>8</sub> | 27 <sup>1</sup> / <sub>2</sub> | 10               | 75 <sup>7</sup> / <sub>8</sub>  | 30 | 23 | 34 <sup>5</sup> / <sub>8</sub> | 16               | 17 <sup>3</sup> / <sub>4</sub> | 1139   | 1116                     | 4457 |
| WUT 309-2   | WUT 309-4  | 150 <sup>1</sup> / <sub>4</sub> | 30                             | 14               | 146 <sup>1</sup> / <sub>8</sub> | 27 <sup>1</sup> / <sub>2</sub> | 10               | 85 <sup>7</sup> / <sub>8</sub>  | 30 | 23 | 34 <sup>5</sup> / <sub>8</sub> | 16               | 17 <sup>3</sup> / <sub>4</sub> | 1289   | 1264                     | 4776 |
| WUT 3010-2  | WUT 3010-4 | 162 <sup>1</sup> / <sub>4</sub> | 30                             | 14               | 158 <sup>1</sup> / <sub>8</sub> | 27 <sup>1</sup> / <sub>2</sub> | 10               | 97 <sup>7</sup> / <sub>8</sub>  | 30 | 23 | 34 <sup>5</sup> / <sub>8</sub> | 16               | 17 <sup>3</sup> / <sub>4</sub> | 1439   | 1410                     | 5095 |

Dimensions are subject to change. If exact dimensions are needed for layout, write for prints.

PROPERTIES OF SATURATED WATER

| Temperature<br><i>t</i><br>°F | Density<br><i>p</i><br>lb <sub>m</sub> /ft <sup>3</sup> | Dynamic Viscosity<br>lb <sub>m</sub> /hr ft | Kinematic Viscosity<br><i>v</i><br>ft <sup>2</sup> /hr | Specific Heat<br><i>c<sub>p</sub></i><br>B/lb <sub>m</sub> F | Thermal Conductivity<br><i>k</i><br>B/hr ft F | Thermal Diffusivity<br><i>a</i><br>ft <sup>2</sup> /hr | Prandtl Number<br><i>N<sub>Pr</sub></i> |
|-------------------------------|---|---|--|--|---|--|---|
| 32                            | 62.4  | 4.33  | 0.0694   | 1.005  | 0.320   | 0.00510  | 13.61                                   |
| 40                            | 4   | 3.73  | 598  | 1.005  | 26  | 520  | 11.50                                   |
| 50                            | 4   | 3.16  | 506  | 1.00   | 32  | 532  | 9.51                                    |
| 60                            | 62.4  | 2.71  | 0.0434   | 1.00   | 0.337   | 0.00540  | 8.04                                    |
| 70                            | 3   | 36  | 379  | 1.00   | 43  | 551  | 6.88                                    |
| 80                            | 2   | 08  | 334  | 1.00   | 49  | 561  | 5.95                                    |
| 90                            | 1   | 1.85  | 298  | 1.00   | 54  | 570  | 5.23                                    |
| 100                           | 0   | 66  | 268  | 1.00   | 59  | 579  | 4.63                                    |
| 110                           | 61.9  | 1.49  | 0.0241   | 1.00   | 0.363   | 0.00586  | 4.11                                    |
| 120                           | 7   | 36  | 220  | 1.00   | 67  | 595  | 3.70                                    |
| 130                           | 6   | 24  | 201  | 1.00   | 72  | 604  | 3.33                                    |
| 140                           | 4   | 14  | 186  | 1.00   | 76  | 612  | 3.04                                    |
| 150                           | 2   | 05  | 172  | 1.00   | 80  | 621  | 2.77                                    |
| 160                           | 61.0  | 0.970                                       | 0.0159   | 1.00   | 0.383   | 0.00628  | 2.53                                    |
| 170                           | 60.8  | 0.900                                       | 148  | 1.005  | 86  | 632  | 2.34                                    |
| 180                           | 6   | 0.840                                       | 139  | 1.005  | 88  | 637  | 2.18                                    |
| 190                           | 4   | 0.786                                       | 130  | 1.005  | 90  | 642  | 2.02                                    |
| 200                           | 1   | 0.738                                       | 123  | 1.01   | 92  | 646  | 1.90                                    |
| 210                           | 59.9  | 0.693                                       | 0.0116   | 1.015  | 0.393   | 0.00646  | 1.80                                    |
| 220                           | 7   | 54  | 110  | 1.015  | 4   | 650  | 1.69                                    |
| 230                           | 4   | 18  | 104  | 1.01   | 5   | 658  | 1.58                                    |
| 240                           | 1   | 0.585                                       | 0990   | 1.01   | 6   | 663  | 1.49                                    |
| 250                           | 58.8  | 55  | 0944   | 1.015  | 6   | 663  | 1.42                                    |
| 260                           | 58.6  | 0.528                                       | 0.00901  | 1.02   | 0.396   | 0.00663  | 1.36                                    |
| 270                           | 3   | 04  | 864  | 1.02   | 6   | 666  | 1.30                                    |
| 280                           | 0   | 0.482                                       | 831  | 1.025  | 6   | 666  | 1.25                                    |
| 290                           | 57.7  | 63  | 802  | 1.025  | 6   | 670  | 1.20                                    |
| 300                           | 4   | 48  | 780  | 1.03   | 6   | 670  | 1.16                                    |

WATER SOLUTIONS

|                          | Sp. Gr. | Sp. Ht. | <i>k</i> | VISCOSITY       |                |                |                 |                 |
|--------------------------|---------|---------|----------|-----------------|----------------|----------------|-----------------|-----------------|
|                          |         |         |          | -12.2°C<br>10°F | 4.44°C<br>40°F | 26.7°C<br>80°F | 48.9°C<br>120°F | 71.1°C<br>160°F |
| 70% Acetic Acid          | 1.07    | .7      | .14      | —               | 3.9            | 2.4            | 1.5             | 1.0             |
| 26% Ammonia              | .905    | 1.0     | .26      | —               | 1.8            | 1.2            | —               | —               |
| Brine—25% CaCl           | 1.23    | .7      | .28      | 8.0             | 4.5            | 2.1            | —               | —               |
| Brine—25% NaCl           | 1.19    | .8      | .24      | 4.8             | 3.3            | 2.1            | —               | —               |
| 95% Ethyl alcohol        | .81     | .6      | .11      | 3.0             | 2.0            | 1.3            | .8              | .53             |
| 40% Ethyl alcohol        | .94     | .95     | .22      | 9.6             | 5.2            | 2.5            | 1.23            | .65             |
| 31.5% Hydrochloric acid  | 1.15    | .6      | —        | —               | 2.5            | 1.85           | 1.42            | 1.1             |
| 50% Glycerine            | 1.13    | .8      | .23      | —               | 11.0           | 5.4            | 2.8             | 1.5             |
| 90% Methyl alcohol       | .82     | .65     | .13      | 1.3             | 1.0            | .73            | .53             | .43             |
| 40% Methyl alcohol       | .94     | .92     | .23      | 5.5             | 3.4            | 1.8            | 1.0             | .57             |
| 95% Nitric acid          | 1.503   | —       | —        | 1.9             | 1.5            | 1.1            | .83             | .65             |
| 60% Nitric acid          | 1.375   | —       | —        | 4.7             | 3.4            | 2.2            | 1.5             | 1.05            |
| 50% Sodium hydroxide     | 1.53    | .78     | —        | —               | —              | 60             | 19              | 8               |
| 30% Sodium hydroxide     | 1.33    | .84     | —        | —               | —              | 9.6            | 4.5             | 2.5             |
| 60% Sucrose (cane sugar) | 1.29    | —       | —        | —               | —              | 41             | 14              | 7               |
| 40% Sucrose              | 1.18    | —       | —        | —               | 12             | 5              | 2.5             | 1.6             |
| 20% Sucrose              | 1.08    | —       | —        | —               | 3.2            | 1.6            | .98             | .68             |
| 98% Sulfuric acid        | 1.84    | .35     | .15      | —               | 46             | 23             | 11.5            | 6.4             |
| 60% Sulfuric acid        | 1.50    | .58     | .24      | —               | 9.5            | 6.0            | 3.9             | 2.7             |
| Water                    | 1.00    | 1.00    | .34      | —               | 1.55           | 0.861          | 0.56            | 0.40            |

Sp. Gr.—Specific gravity (approx.) at room temperature  
Sp. Ht.—Specific heat (approx.) at room temperature

*k*—Thermal conductivity in BTU/hr/sq. ft./°F/ft. (room temp.)  
Viscosity—Expressed in centipoises

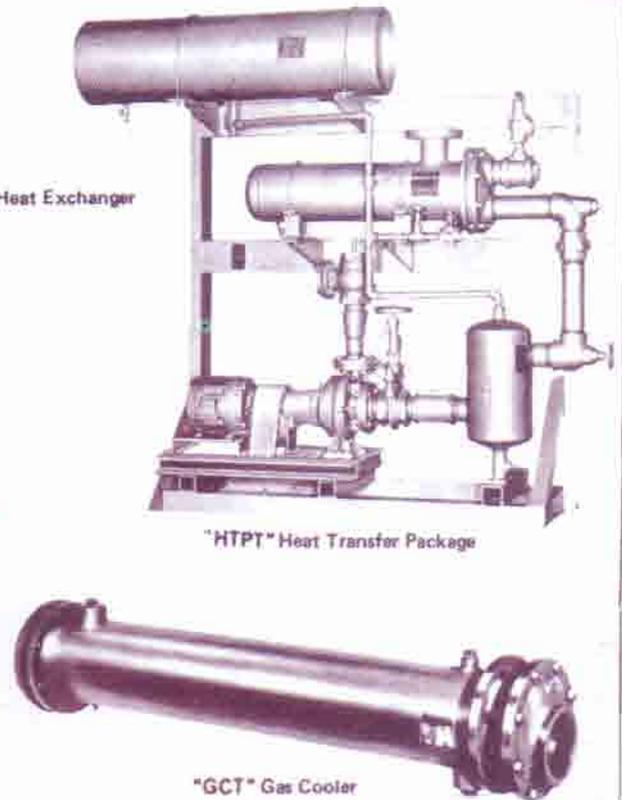
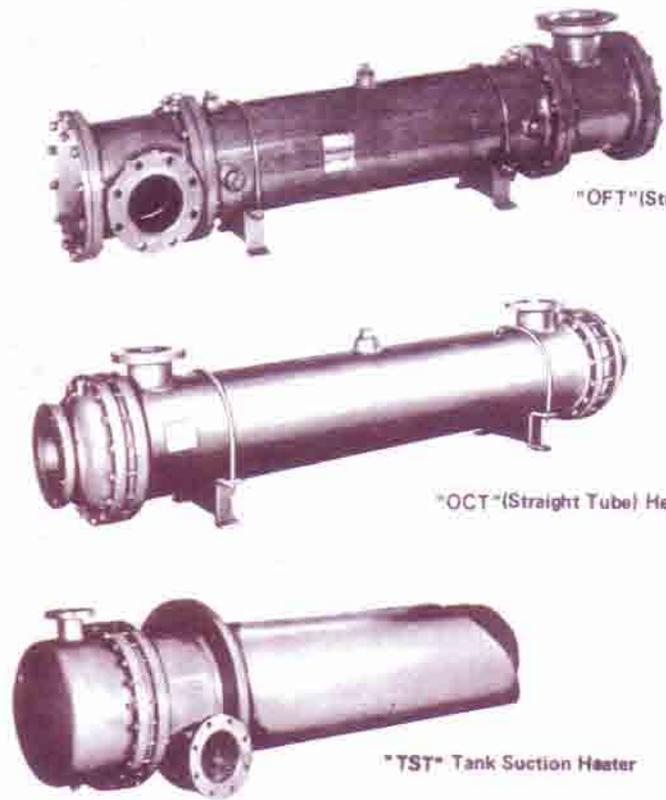
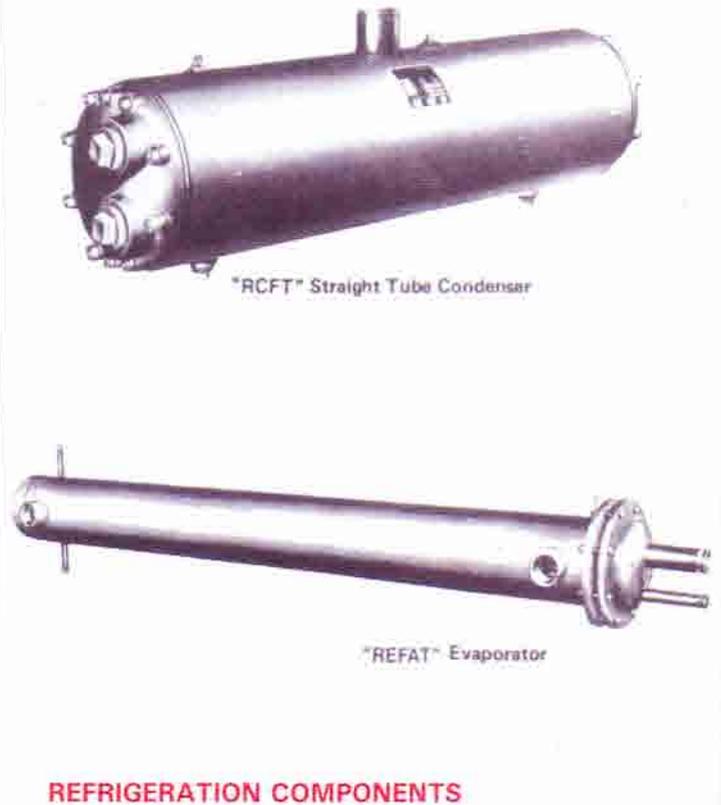
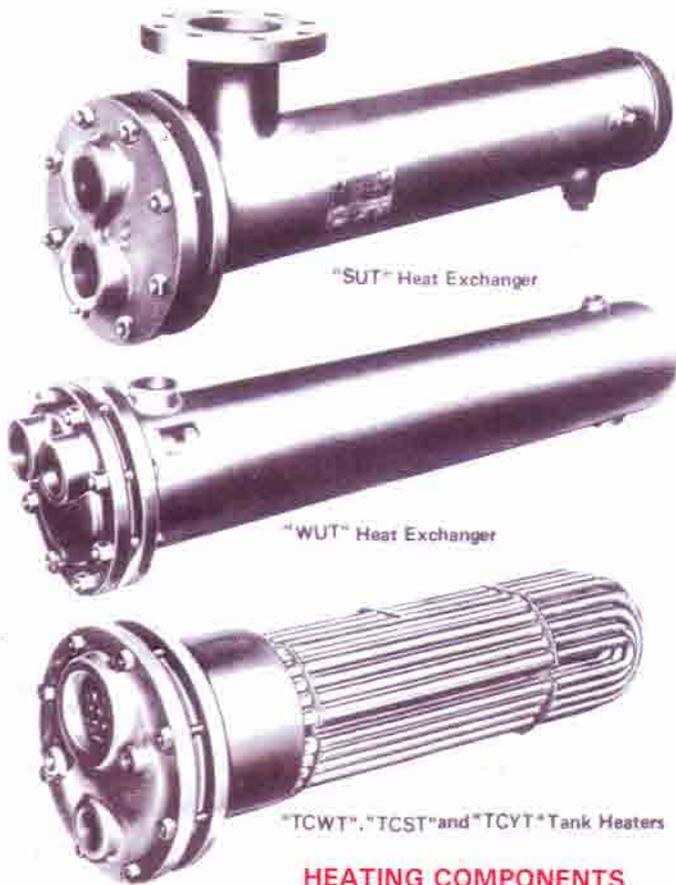
### HEAD AND PRESSURE EQUIVALENTS

| FEET HEAD OF WATER AND EQUIVALENT PRESSURES |                  |           |                  |           |                  |           |                  | PRESSURES AND EQUIVALENT FEET HEAD OF WATER |                  |           |                  |           |                  |           |                  |
|---|------------------|-----------|------------------|-----------|------------------|-----------|------------------|---|------------------|-----------|------------------|-----------|------------------|-----------|------------------|
| Feet Head                                   | Lbs. per Sq. In. | Feet Head | Lbs. per Sq. In. | Feet Head | Lbs. per Sq. In. | Feet Head | Lbs. per Sq. In. | Feet Head                                   | Lbs. per Sq. In. | Feet Head | Lbs. per Sq. In. | Feet Head | Lbs. per Sq. In. | Feet Head | Lbs. per Sq. In. |
| 1   | .43              | 30        | 12.99            | 140       | 60.63            | 300       | 129.93           | 1   | 2.31             | 20        | 46.18            | 120       | 277.07           | 225       | 519.51           |
| 2   | .87              | 40        | 17.32            | 150       | 64.96            | 325       | 140.75           | 2   | 4.62             | 25        | 57.72            | 125       | 288.62           | 250       | 577.24           |
| 3   | 1.30             | 50        | 21.65            | 160       | 69.29            | 350       | 151.58           | 3   | 6.93             | 30        | 69.27            | 130       | 300.16           | 275       | 643.03           |
| 4   | 1.73             | 60        | 25.99            | 170       | 73.63            | 400       | 173.24           | 4   | 9.24             | 40        | 92.36            | 140       | 323.25           | 300       | 692.69           |
| 5   | 2.17             | 70        | 30.32            | 180       | 77.96            | 500       | 216.55           | 5   | 11.54            | 50        | 115.45           | 150       | 346.34           | 325       | 750.41           |
| 6   | 2.60             | 80        | 34.65            | 190       | 82.29            | 600       | 259.85           | 6   | 13.85            | 60        | 138.54           | 160       | 369.43           | 350       | 808.13           |
| 7   | 3.03             | 90        | 38.98            | 200       | 86.62            | 700       | 303.16           | 7   | 16.16            | 70        | 161.63           | 170       | 392.52           | 375       | 865.89           |
| 8   | 3.46             | 100       | 43.31            | 225       | 97.45            | 800       | 346.47           | 8   | 18.47            | 80        | 184.72           | 180       | 415.61           | 400       | 922.58           |
| 9   | 3.90             | 110       | 47.64            | 250       | 108.27           | 900       | 389.78           | 9   | 20.78            | 90        | 207.81           | 190       | 438.90           | 500       | 1154.48          |
| 10  | 4.33             | 120       | 51.97            | 275       | 119.10           | 1000      | 433.09           | 10  | 23.09            | 100       | 230.90           | 200       | 461.78           | 1000      | 2309.00          |
| 20  | 8.66             | 130       | 56.30            |           |                  |           |                  | 15  | 34.63            | 110       | 253.98           |           |                  |           |                  |

### CONVERSION FACTORS

| TO CONVERT FROM                | TO Pressure                    | MULTIPLY BY | TO CONVERT FROM                 | TO Temperature               | MULTIPLY BY                         |
|--------------------------------|--------------------------------|-------------|---------------------------------|------------------------------|-------------------------------------|
| Atmospheres .....              | ft. of water .....             | 33.9        | Centigrade degrees .....        | Fahrenheit degrees .....     | 1.8 and add 32°                     |
| Atmospheres .....              | mm. of mercury .....           | 760.0       | Fahrenheit degrees .....        | Centigrade degrees .....     | Subtract 32° and multiply by 0.5555 |
| Atmospheres .....              | pounds/sq. in. ....            | 14,696      | <b>Measure</b>                  |                              |                                     |
| Feet of water (40°F) .....     | pounds/sq. in. ....            | 0.4335      | Centimeters .....               | inches .....                 | 0.3937                              |
| Inches of mercury (32°F) ..... | feet of water (40°F) .....     | 1.133       | Feet .....                      | meters .....                 | 0.3048                              |
| Inches of mercury (32°F) ..... | pounds/sq. in. ....            | 0.49116     | Inches .....                    | centimeters .....            | 2.54                                |
| Inches of water (40°F) .....   | pounds/sq. in. ....            | 0.03614     | Kilometers .....                | miles .....                  | 0.6214                              |
| mm. of mercury (32°F) .....    | pounds/sq. in. ....            | 0.01934     | Meters .....                    | feet .....                   | 3.2808                              |
| Pounds/sq. in. ....            | feet of water (40°F) .....     | 2.3066      | Microns .....                   | millimeters .....            | 0.001                               |
| Pounds/sq. in. ....            | inches of mercury (32°F) ..... | 2.036       | Sq. meters .....                | sq. feet .....               | 10.764                              |
| <b>Volume</b>                  |                                |             | <b>Weight</b>                   |                              |                                     |
| Barrels (oil) .....            | gallons .....                  | 42.0        | Cubic ft. of water (60°F) ..... | pounds .....                 | 62.37                               |
| Barrels (breweries) .....      | gallons .....                  | 31.0        | Gallons .....                   | pounds of water (60°F) ..... | 8.34                                |
| Cubic cm .....                 | cubic inches .....             | 0.061023    | Grains .....                    | pounds .....                 | 1/7000                              |
| Cubic ft .....                 | cubic inches .....             | 1728.0      | Grains/gal .....                | parts per million .....      | 17.12                               |
| Cubic ft .....                 | cubic meters .....             | 0.02832     | Grams .....                     | grains .....                 | 15.43                               |
| Cubic ft .....                 | gallons .....                  | 7.481       | Kilograms .....                 | pounds .....                 | 2.2046                              |
| Cubic meters .....             | gallons .....                  | 264.17      | Pounds .....                    | grams .....                  | 453.59                              |
| Gallons .....                  | cubic ft .....                 | 0.1337      | Pounds .....                    | kilograms .....              | 0.4536                              |
| Gallons .....                  | cubic inches .....             | 231.0       | Tons (long) .....               | tons (short) .....           | 1.12                                |
| Gallons .....                  | gallons (British) .....        | 0.83268     | <b>Volumetric Rate</b>          |                              |                                     |
| Gallons .....                  | liters .....                   | 3.7853      | Cubic ft./sec .....             | gallons/min .....            | 448.83                              |
| Liters .....                   | gallons .....                  | 0.2642      | Gallons/min .....               | cu. ft./sec .....            | 0.00223                             |
| Liters .....                   | quarts .....                   | 1.0567      | <b>Power</b>                    |                              |                                     |
| <b>Heat</b>                    |                                |             | Horsepower .....                | ft. lbs./sec .....           | 550.0                               |
| Boiler horsepower (BHP) .....  | BTU/hr .....                   | 33479.0     | Horsepower .....                | K. W. ....                   | 0.745                               |
| BTU .....                      | calories (gram) .....          | 252.0       | <b>Viscosity</b>                |                              |                                     |
| BTU .....                      | calories (kg.) .....           | 0.252       | Centipoises .....               | lbs./sec./ft .....           | 0.000672                            |
| Calories (gram)/gram/°C .....  | BTU pound/°F .....             | 1.0         | Poises .....                    | centipoises .....            | 0.01                                |
| Calories (gram) per gram ..... | BTU/pound .....                | 1.8         | <b>Velocity</b>                 |                              |                                     |
| Horsepower .....               | BTU/hr .....                   | 2545.0      | Ft./sec .....                   | meters/sec .....             | 0.3048                              |
| K. W. hours .....              | BTU .....                      | 3413.0      | Meters/sec .....                | ft./sec .....                | 3.2808                              |

# T.M offers a Complete Heat Exchanger Line



## INDUSTRIAL PRODUCTS